

SECURITIES AND EXCHANGE COMMISSION

FORM 13F-HR

Initial quarterly Form 13F holdings report filed by institutional managers

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NEENAH WI 54957-0628

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9207271137

<TABLE>

FORM 13F INFORMATION TABLE											
NAME OF ISSUER	TITLE OF CLASS	CUSIP	VALUE (x\$1000)	SHARES/ PRN AMT	SH/ PRN	PUT/ CALL	INVTMT DSCRETN	OTHER MANAGERS	SOLE	SHARED	VOTING AUTHORITY NONE
<S>	<C>	<C>	<C>	<C>	<C>	<C>	<C>	<C>	<C>	<C>	<C>
AFLAC	COM	001055102	5695	180880.000SH			SOLE		180880.000		
Abbott Labs	COM	002824100	1420	29600.000SH			SOLE		29600.000		
Adobe Systems	COM	00724F101	1504	32000.000SH			SOLE		32000.000		
Albany International	COM	012348108	1529	80920.000SH			SOLE		80920.000		
Altera	COM	021441100	9104	313945.000SH			SOLE		313945.000		
Amazon.com	COM	023135106	198	14000.000SH			SOLE		14000.000		
American Express	COM	025816109	4847	124941.000SH			SOLE		124941.000		
American International Group	COM	026874107	9197	108195.000SH			SOLE		108195.000		
Associated Bancorp	COM	045487105	8717	242225.001SH			SOLE		242225.001		
AudioCodes LTD	COM		806	114085.000SH			SOLE		114085.000		
Automatic Data Processing	COM	053015103	3073	61850.000SH			SOLE		61850.000		
Bank One	COM	059438101	1572	43915.000SH			SOLE		43915.000		
BellSouth	COM	079860102	451	11199.999SH			SOLE		11199.999		
Bemis	COM	081437105	6770	168537.000SH			SOLE		168537.000		
Biomet	COM	090613100	8334	173413.819SH			SOLE		173413.819		
Bristol Myers - Squibb	COM	110122108	1511	28896.000SH			SOLE		28896.000		
Cisco Systems	COM	17275R102	2940	161550.000SH			SOLE		161550.000		
Citigroup	COM	172967101	275	5205.000 SH			SOLE		5205.000		
Citizens Banking	COM		251	8600.000 SH			SOLE		8600.000		
Coca-Cola	COM	191216100	459	10218.000SH			SOLE		10218.000		
Colgate-Palmolive	COM	194162103	277	4700.000 SH			SOLE		4700.000		
Comcast	COM	200300200	6278	144675.000SH			SOLE		144675.000		
Cox Communications	COM	224044107	6378	143987.000SH			SOLE		143987.000		
Dionex	COM	254546104	6342	190760.000SH			SOLE		190760.000		
Echo Bay Mines	COM	278751102	19	20000.000SH			SOLE		20000.000		
Eli Lilly	COM	532457108	485	6555.000 SH			SOLE		6555.000		
Exactech	COM	30064E109	1940	174775.000SH			SOLE		174775.000		
Exxon Mobil	COM	30231G102	1846	21143.000SH			SOLE		21143.000		
Fair Isaac & Company	COM	303250104	4654	75286.000SH			SOLE		75286.000		
Federated Investors	COM	314211103	3829	118930.650SH			SOLE		118930.650		
First Data Corporation	COM	319963104	4888	75973.000SH			SOLE		75973.000		
First Health	COM	421928102	6727	278920.000SH			SOLE		278920.000		
Franklin Resources	COM	354613101	2754	60174.463SH			SOLE		60174.463		
Gardner Denver	COM	365558105	521	25400.000SH			SOLE		25400.000		
General Electric	COM	369604103	3615	74155.000SH			SOLE		74155.000		
GlaxoSmithKline	COM	37733W105	887	15800.000SH			SOLE		15800.000		
Hartford Financial Services	COM		273	4000.000 SH			SOLE		4000.000		
Honeywell	COM		211	6051.000 SH			SOLE		6051.000		
IBM	COM	459200101	691	6116.369 SH			SOLE		6116.369		
Intel	COM	458140100	6261	214073.180SH			SOLE		214073.180		
J.P. Morgan Chase & Co.	COM	616880100	331	7440.000 SH			SOLE		7440.000		
Johnson & Johnson	COM	478160104	3190	63817.171SH			SOLE		63817.171		
Kimberly-Clark	COM	494368103	6624	118502.295SH			SOLE		118502.295		
Kimberly-Clark De Mexico - ADR	COM	494386204	786	52850.000SH			SOLE		52850.000		
Linear Technology	COM	535678106	8510	192460.000SH			SOLE		192460.000		
Lumenon Innovative Lightwave	COM	55024L109	33	62125.000SH			SOLE		62125.000		
Marsh & McLennan	COM	571748102	6012	59526.000SH			SOLE		59526.000		
Marshall & Ilsley	COM	571834100	3136	58194.000SH			SOLE		58194.000		
Medtronic	COM	585055106	805	17505.000SH			SOLE		17505.000		
Merck	COM	589331107	4234	66264.840SH			SOLE		66264.840		
Microsoft	COM	594918104	2195	30079.000SH			SOLE		30079.000		
Minnesota Mining and Manufactu	COM	604059105	502	4400.000 SH			SOLE		4400.000		
Molex	COM	608554101	687	18830.000SH			SOLE		18830.000		
Molex - Class A	COM	608554200	4816	161515.000SH			SOLE		161515.000		
National City Corporation	COM	635405103	290	9424.000 SH			SOLE		9424.000		
National Health Investors	COM	63633D104	334	32500.000SH			SOLE		32500.000		
Nestle - ADR	COM	641069406	978	18420.000SH			SOLE		18420.000		
New Plan Excel Realty	COM	648053106	2715	177513.634SH			SOLE		177513.634		
Newfield Exploration	COM		1433	44725.000SH			SOLE		44725.000		
Nike	COM	654106103	1035	24650.000SH			SOLE		24650.000		
Noble Affiliates	COM	654894104	5654	159960.284SH			SOLE		159960.284		
North Fork Bancorp	COM	659424105	431	13925.000SH			SOLE		13925.000		
Pepsico	COM	713448108	353	8000.000 SH			SOLE		8000.000		
Pfizer	COM	717081103	5949	148554.000SH			SOLE		148554.000		
Philip Morris	COM	718154107	729	14381.000SH			SOLE		14381.000		
Plexus	COM	729132100	435	13200.000SH			SOLE		13200.000		
Procter & Gamble	COM	742718109	477	7477.000 SH			SOLE		7477.000		
Reuters Group - ADR	COM	76132M102	378	4873.000 SH			SOLE		4873.000		
Royal Dutch Petroleum	COM	780257705	244	4200.000 SH			SOLE		4200.000		
SBC Communications	COM	78387G103	355	8869.000 SH			SOLE		8869.000		
Schering Plough	COM	806605101	17869	493079.000SH			SOLE		493079.000		
Schlumberger	COM	806857108	1690	32110.000SH			SOLE		32110.000		
Schweitzer-Mauduit Internation	COM	808541106	708	30005.000SH			SOLE		30005.000		
Scudder New Asia Fund	COM	811183102	748	81750.000SH			SOLE		81750.000		
Sollectron	COM	834182107	8102	442770.000SH			SOLE		442770.000		
Sprint	COM	852061100	322	15100.000SH			SOLE		15100.000		
SunGard Data Systems	COM	867363103	14311	476880.000SH			SOLE		476880.000		

Synovus Financial	COM	87161C105	1231	39251.194SH	SOLE	39251.194
Sysco	COM	871829107	4410	162460.000SH	SOLE	162460.000
Tellabs	COM		2716	140190.000SH	SOLE	140190.000
Total Systems Services	COM	891906109	485	17100.000SH	SOLE	17100.000
Transatlantic Holdings	COM	893521104	924	7550.000 SH	SOLE	7550.000
U.S. Bancorp	COM	902973106	3281	144004.000SH	SOLE	144004.000
USA Education	COM	863871505	1854	25400.000SH	SOLE	25400.000
VF Corporation	COM	918204108	667	18358.000SH	SOLE	18358.000
Verizon Communications	COM		487	9118.134 SH	SOLE	9118.134
Wachovia	COM	929771103	2539	35699.000SH	SOLE	35699.000
Walgreens	COM	931422109	3742	108595.000SH	SOLE	108595.000
Walt Disney	COM	254687106	3203	110895.830SH	SOLE	110895.830
Waste Management	COM	94106L109	3810	123644.000SH	SOLE	123644.000
Weingarten Realty	COM	948741103	2363	53900.000SH	SOLE	53900.000
Wells Fargo	COM	949746101	2684	57821.000SH	SOLE	57821.000
Yahoo	COM		959	48005.000SH	SOLE	48005.000
Government Sec Income Fd Unit	LTD	383743499	0	19370.000SH	SOLE	19370.000
Albany International	COM	012348108	483	25580.000SH	SOLE	25580.000
Banta	COM	066821109	5969	203737.000SH	SOLE	203737.000
Bemis	COM	081437105	200	5000.000 SH	SOLE	5000.000
Kimberly-Clark	COM	494368103	22201	397158.000SH	SOLE	397158.000
Weyerhaeuser	COM	962166104	1601	29127.000SH	SOLE	29127.000

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