

SECURITIES AND EXCHANGE COMMISSION

FORM 10-K

Annual report pursuant to section 13 and 15(d)

Filing Date: **2012-02-24** | Period of Report: **2011-12-31**  
SEC Accession No. [0001193125-12-078521](#)

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FILER

**BAKER HUGHES INC**

CIK:[808362](#) | IRS No.: **760207995** | State of Incorporation: **DE** | Fiscal Year End: **1231**  
Type: **10-K** | Act: **34** | File No.: **001-09397** | Film No.: **12639366**  
SIC: **3533** Oil & gas field machinery & equipment

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UNITED STATES  
SECURITIES AND EXCHANGE COMMISSION  
Washington, D.C. 20549

Form 10-K

ANNUAL REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES EXCHANGE ACT OF 1934  
FOR THE FISCAL YEAR ENDED DECEMBER 31, 2011

OR

TRANSITION REPORT PURSUANT TO SECTION 13 OR 15(d)  
OF THE SECURITIES EXCHANGE ACT OF 1934

Commission file number 1-9397

**Baker Hughes Incorporated**

(Exact name of registrant as specified in its charter)

**Delaware**

**76-0207995**

(State or other jurisdiction of incorporation or organization)

(I.R.S. Employer Identification No.)

**2929 Allen Parkway, Suite 2100, Houston, Texas**

**77019-2118**

(Address of principal executive offices)

(Zip Code)

Registrant's telephone number, including area code: **(713) 439-8600**

Securities registered pursuant to Section 12(b) of the Act:

<u>Title of each class</u>	<u>Name of each exchange on which registered</u>
Common Stock, \$1 Par Value per Share	New York Stock Exchange SWX Swiss Exchange

Securities registered pursuant to Section 12(g) of the Act: None

Indicate by check mark if the registrant is a well-known seasoned issuer, as defined in Rule 405 of the Securities Act. YES  NO

Indicate by check mark if the registrant is not required to file reports pursuant to Section 13 or 15(d) of the Act. YES  NO

Indicate by check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days. YES  NO

Indicate by check mark whether the registrant has submitted electronically and posted on its corporate website, if any, every Interactive Data File required to be submitted and posted pursuant to Rule 405 of Regulation S-T (§232.405 of this chapter) during the preceding 12 months (or for such shorter period that the registrant was required to submit and post such files). YES  NO

Indicate by check mark if disclosure of delinquent filers pursuant to Item 405 of Regulation S-K (§229.405 of this chapter) is not contained herein, and will not be contained, to the best of registrant's knowledge, in definitive proxy or information statements incorporated by reference in Part III of this Form 10-K or any amendment to this Form 10-K.

Indicate by check mark whether the registrant is a large accelerated filer, an accelerated filer, a non-accelerated filer, or a smaller reporting company. See the definitions of "large accelerated filer," "accelerated filer" and "smaller reporting company" in Rule 12b-2 of the Exchange Act. (Check one):

Large accelerated filer  Accelerated filer  Non-accelerated filer  Smaller reporting company   
(Do not check if a smaller reporting company)

Indicate by check mark whether the registrant is a shell company (as defined in Rule 12b-2 of the Act). YES  NO

The aggregate market value of the voting and non-voting common stock held by non-affiliates as of the last business day of the registrant's most recently completed second fiscal quarter (based on the closing price on June 30, 2011 reported by the New York Stock Exchange) was approximately \$31,476,833,000.

As of February 16, 2012, the registrant has outstanding 437,571,000 shares of common stock, \$1 par value per share.

#### DOCUMENTS INCORPORATED BY REFERENCE

Portions of Registrant's Definitive Proxy Statement for the 2012 Annual Meeting of Stockholders are incorporated by reference into Part III of this Form 10-K.

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### PART I

#### ITEM 1. BUSINESS

Baker Hughes Incorporated is a Delaware corporation engaged in the oilfield services industry. As used herein, “Baker Hughes,” “Company,” “we,” “our” and “us” may refer to Baker Hughes Incorporated and/or its subsidiaries. The use of these terms is not intended to connote any particular corporate status or relationships.

#### AVAILABILITY OF INFORMATION FOR STOCKHOLDERS

Our annual reports on Form 10-K, quarterly reports on Form 10-Q, current reports on Form 8-K and amendments to those reports filed or furnished pursuant to Section 13(a) or 15(d) of the Securities Exchange Act of 1934, as amended (the “Exchange Act”), are made available free of charge on our Internet website at [www.bakerhughes.com](http://www.bakerhughes.com) as soon as reasonably practicable after these reports have been electronically filed with, or furnished to, the Securities and Exchange Commission (the “SEC”). Information contained on or connected to our website is not incorporated by reference into this annual report on Form 10-K and should not be considered part of this report or any other filing we make with the SEC.

We have adopted a Business Code of Conduct to provide guidance to our directors, officers and employees on matters of business conduct and ethics, including compliance standards and procedures. We have also required our principal executive officer, principal financial officer and principal accounting officer to sign a Code of Ethical Conduct Certification.

Our Business Code of Conduct and Code of Ethical Conduct Certifications are available on the Investor Relations section of our website at [www.bakerhughes.com](http://www.bakerhughes.com). We will disclose on a current report on Form 8-K or on our website information about any amendment or waiver of these codes for our executive officers and directors. Waiver information disclosed on our website will remain on the website for at least 12 months after the initial disclosure of a waiver. Our Corporate Governance Guidelines and the charters of our Audit/Ethics Committee, Compensation Committee, Executive Committee, Finance Committee and Governance Committee are also available on the Investor Relations section of our website at [www.bakerhughes.com](http://www.bakerhughes.com). In addition, a copy of our Business Code of Conduct, Code of Ethical Conduct Certifications, Corporate Governance Guidelines and the charters of the committees referenced above are available in print at no cost to any stockholder who requests them by writing or telephoning us at the following address or telephone number:

Baker Hughes Incorporated  
2929 Allen Parkway, Suite 2100  
Houston, TX 77019-2118  
Attention: Investor Relations  
Telephone: (713) 439-8039

#### ABOUT BAKER HUGHES

Baker Hughes is a leading supplier of oilfield services, products, technology and systems to the worldwide oil and natural gas industry. We also provide industrial and other products and services to the downstream refining, and the process and pipeline industries. Baker Hughes was formed as a corporation in April 1987 in connection with the combination of Baker International Corporation and Hughes Tool Company. We may conduct our operations through subsidiaries, affiliates, ventures and alliances. We operate in more than 80 countries around the world and our corporate headquarters is in Houston, Texas. As of December 31, 2011, we had approximately 57,700 employees, of which approximately 57% work outside the United States (“U.S.”).

Our global oilfield operations are organized into a number of geomarket organizations, which are combined into and report to nine region presidents, who in turn report to two hemisphere presidents. In addition, certain support operations are organized at the enterprise level and include the product line marketing and technology, supply chain, and information technology organizations, which comprise the Global Products and Services group.

Through the geographic organization, we have placed our management close to our customers, facilitating stronger customer relationships and allowing us to react quickly to local market conditions and customer needs. The geographic organization supports our oilfield operations and is responsible for sales, field operations and well site execution. Western Hemisphere operations consist of four regions - Canada, headquartered in Calgary, Alberta; and U.S. Land, Gulf of Mexico and Latin America regions, all headquartered in Houston, Texas. Eastern Hemisphere operations consist of five regions - Europe, headquartered in London, England; Africa, headquartered in Paris, France; Russia Caspian, headquartered in Moscow, Russia; Middle East, headquartered in Dubai, United Arab Emirates; and Asia Pacific, headquartered in Kuala Lumpur, Malaysia.

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Within the Global Products and Services group, the product line marketing and technology organization is responsible for product development, technology, marketing and delivery of innovative and reliable solutions for our customers to advance their reservoir performance. This enterprise organization facilitates cross-product line technology development, sales processes and integrated operations capabilities. The supply chain organization is responsible for development of cost-effective procurement and manufacturing of our products and services. The supply chain organization also focuses on product reliability and quality, process efficiency and increased tool utilization.

On April 28, 2010, we completed the acquisition of BJ Services Company (“BJ Services”), a leading provider of pressure pumping and other oilfield services, for \$6.9 billion in cash and stock. This acquisition provided us with a proven leader in the areas of pressure pumping, stimulation and fracturing and complements our existing product portfolio, allowing us to provide a full suite of products and services to meet the needs of our customers. Our results are inclusive of BJ Services’ results from the acquisition date.

We report financial results for five segments. Four of these segments represent our oilfield operations and their geographic organization as detailed below:

North America (U.S. Land, Gulf of Mexico and Canada)  
Latin America  
Europe/Africa/Russia Caspian  
Middle East/Asia Pacific

In addition to the above, we report in our Industrial Services and Other segment the financial results for downstream chemicals, process and pipeline services, and the reservoir development services group.

Further information about our segments is set forth in Item 7. Management’s Discussion and Analysis of Financial Condition and Results of Operations and Note 11 of the Notes to Consolidated Financial Statements in Item 8 herein.

## **PRODUCTS AND SERVICES**

### **Oilfield Operations**

We offer a full suite of products and services to our customers around the world. Our oilfield products and services fall into one of two groups, Drilling and Evaluation or Completion and Production. This classification is based on the two major phases of constructing an oil and/or natural gas well and how our products and services are utilized for each phase.

The Drilling and Evaluation group consists of the following products and services:

- Drill Bits - includes Tricone <sup>TM</sup> and PDC or “diamond” drill bits used for performance drilling, hole enlargement and coring.
- Drilling Services - includes conventional and rotary steerable systems used to drill wells directionally and horizontally; measurement-while-drilling and logging-while-drilling systems used to perform reservoir navigation services; drilling optimization services; tools for coil tubing drilling and wellbore re-entry systems; coring drilling systems; and surface logging.
- Wireline Services - includes tools for both open hole and cased hole well logging used to gather data to perform petrophysical and geophysical analysis; reservoir evaluation coring; casing perforation; fluid characterization; production logging; well integrity testing; pipe recovery; and seismic and microseismic services.
- Drilling and Completion Fluids - includes emulsion and water-based drilling fluids systems; reservoir drill-in fluids; and fluids environmental services.

The Completion and Production group consists of the following products and services:

- Completion Systems - includes products and services used to control the flow of hydrocarbons within a wellbore including sand control systems; liner hangers; wellbore isolation; expandable tubulars; multilaterals; safety systems; packers and flow control; and tubing conveyed perforating.

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- Wellbore Intervention - includes products and services used in existing wellbores to improve their performance including thru-tubing fishing; thru-tubing inflatables; conventional fishing; casing exit systems; production injection packers; remedial and stimulation tools; and wellbore cleanup.
- Intelligent Production Systems - includes products and services used to monitor and dynamically control the production from individual wells or fields including production decisions services; chemical injection services; well monitoring services; intelligent well systems; and artificial lift monitoring.
- Artificial Lift - includes electric submersible pump systems; progressing cavity pump systems; gas lift systems; and surface horizontal pumping systems used to lift large volumes of oil and water when a reservoir is no longer able to flow on its own.
- Tubular Services - includes hammer services; tubular running systems; and completion assembly systems.
- Upstream Chemicals - includes chemicals and chemical application systems to provide flow assurance, integrity management and production management for upstream hydrocarbon production.
- Pressure Pumping - includes cementing, stimulation, including hydraulic fracturing, and coil tubing services used in the completion of new oil and natural gas wells and in remedial work on existing wells, both onshore and offshore.

Additional information regarding our oilfield products and services can be found on the Company' s website at [www.bakerhughes.com](http://www.bakerhughes.com). Our website also includes details of our hydraulic fracturing operations, including the chemical content of our fluids systems, our support of the Chemical Disclosure Registry at [www.fracfocus.org](http://www.fracfocus.org), and information on our SmartCare™ qualified systems and products, which are intended to maximize performance while minimizing our impact on the community and environment.

### **Industrial Services and Other**

Industrial Services and Other consists primarily of downstream chemicals, process and pipeline services, and the reservoir development services group. Downstream chemical services provides products and services that help to increase refinery production, as well as improve plant safety and equipment reliability. Process and pipeline services works to improve efficiency and reduce downtime with inspection, pre-commissioning and commissioning of new and existing pipeline systems and process plants.

### **MARKETING, CONTRACTING AND COMPETITION**

We market our products and services on a product line basis primarily through our own sales organizations. We ordinarily provide technical and advisory services to assist in our customers' use of our products and services. Stock points and service centers for our products and services are located in areas of drilling and production activity throughout the world.

Our customers include the large integrated major and super-major oil and natural gas companies, U.S. and international independent oil and natural gas companies, and the national or state-owned oil companies. No single customer accounts for more than 10% of our business. While we may have contracts with customers that include multiple well projects and that may extend over a period of time ranging from two to four years, our services and products are generally provided on a well-by-well basis. Most contracts cover our pricing of the products and services, but do not necessarily establish an obligation to use our products and services.

Our primary competitors include the major diversified oilfield service companies such as Schlumberger, Halliburton and Weatherford, where the breadth of service capabilities as well as competitive position of each product line are the keys to differentiation in the market. We also compete with other companies who may participate in only a few product lines, for example, National Oilwell Varco, Champion Technologies, Ecolab, Newpark Resources, and Frac Tech Services.

Our products and services are sold in highly competitive markets, and revenue and earnings can be affected by changes in commodity prices, fluctuations in the level of drilling, workover and completion activity in major markets, general economic conditions,

foreign currency exchange fluctuations and governmental regulations. We believe that the principal competitive factors in our industries are product and service quality, availability and reliability, health, safety and environmental standards, technical proficiency and price.

We strive to negotiate the terms of our customer contracts consistent with what we consider to be best practices. The general industry practice is for oilfield service providers, like us, to be responsible for their own products and services and for our customers

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to retain liability for drilling and related operations. Consistent with this practice, we generally take responsibility for our own people and property while our customers, such as the operator of a well, take responsibility for their own people, property and all liabilities related to the well and subsurface operations, regardless of either party's negligence. In general, any material limitations on indemnifications to us from our customers in support of this allocation of responsibility arise only by applicable statutes. Certain states such as Texas, Louisiana, Wyoming, and New Mexico have enacted oil and natural gas specific statutes that void any indemnity agreement that attempts to relieve a party from liability resulting from its own negligence ("anti-indemnity statutes"). These statutes can void the allocation of liability agreed to in a contract; however, both the Texas and Louisiana anti-indemnity statutes include important exclusions. The Louisiana statute does not apply to property damage, and the Texas statute allows mutual indemnity agreements that are supported by insurance and has exclusions, which include, among other things, loss or liability for property damage that results from pollution and the cost of control of a wild well.

Because both Baker Hughes and our customers generally prefer to contract on the basis as we mutually agree, we negotiate with our customers in the U.S. to include a choice of law provision adopting the law of a state that does not have an anti-indemnity statute. When this does not occur, we will generally use Texas law. With the exclusions contained in the Texas anti-indemnity statute, we are usually able to structure the contract such that the limitation on the indemnification obligations of the customer is limited and should not have a material impact on the terms of the contract.

State law, laws or public policy in countries outside the U.S., or the negotiated terms of our agreement with the customer may also limit the customer's indemnity obligations in the event of the gross negligence or willful misconduct of a Baker Hughes employee. The Company and the customer may also agree to other limitations on the customer's indemnity obligations in the contract.

The Company maintains a commercial general liability insurance policy program that covers against certain operating hazards, including product liability claims and personal injury claims, as well as certain limited environmental pollution claims for damage to a third party or its property arising out of contact with pollution for which the Company is liable, but clean up and well control costs are not covered by such program. All of the insurance policies purchased by the Company are subject to self-insured retention amounts for which we are responsible for payment, specific terms, conditions, limitations and exclusions. There can be no assurance that the nature and amount of Company insurance will be sufficient to fully indemnify us against liabilities related to our business.

## **RESEARCH AND DEVELOPMENT; PATENTS**

Our products and technology organization engages in research and development activities directed primarily toward the improvement of existing products and services, the design of specialized products to meet specific customer needs and the development of new products, processes and services. We have technology centers located in the U.S. (Claremore, Oklahoma; and several in Houston, Texas and surrounding areas), Germany (Celle), Brazil (Rio de Janeiro), Russia (Novosibirsk), and Saudi Arabia (Dhahran). For information regarding the amounts of research and development expense in each of the three years in the period ended December 31, 2011, see Note 1 of the Notes to Consolidated Financial Statements in Item 8 herein.

We have followed a policy of seeking patent and trademark protection in numerous countries and regions throughout the world for products and methods that appear to have commercial significance. We believe our patents and trademarks are adequate for the conduct of our business, and aggressively pursue protection of our patents against patent infringement worldwide. No single patent or trademark is considered to be critical to our business.

## **SEASONALITY**

Our operations can be affected by seasonal weather, which can temporarily affect the delivery and performance of our products and services, as well as customers' budgetary cycles. The widespread geographic locations of our operations and the timing of seasonal events serve to reduce the impact of individual events. Examples of seasonal events which can impact our business include:

The severity and duration of both the summer and the winter in North America can have a significant impact on natural gas storage levels and drilling activity for natural gas.

In Canada, the timing and duration of the spring thaw directly affects activity levels, which reach seasonal lows during the second quarter and build through the third and fourth quarters to a seasonal high in the first quarter.

Hurricanes and typhoons can disrupt coastal and offshore drilling and production operations.

Severe weather during the winter months normally results in reduced activity levels in the North Sea and Russia generally in the first quarter.

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Scheduled repair and maintenance of offshore facilities in the North Sea can reduce activity in the second and third quarters.

Our Industrial Services and Other segment records its strongest sales in the second and third quarters of the year and weakest sales during the first and fourth quarters of the year due to the Northern Hemisphere winter.

### **RAW MATERIALS**

We purchase various raw materials and component parts for use in manufacturing our products and delivering our services. The principal materials we purchase include, but are not limited to, steel alloys (including chromium and nickel), titanium, barite, beryllium, copper, lead, tungsten carbide, synthetic and natural diamonds, gels, sand and other proppants, printed circuit boards and other electronic components and hydrocarbon-based chemical feed stocks. These materials are generally available from multiple sources and may be subject to price volatility. While we generally do not experience significant shortages of these materials, we have from time to time experienced temporary shortages of particular raw materials. In addition, we normally do not carry inventories of such materials in excess of those reasonably required to meet our production schedules. We do not expect significant interruptions in supply, but there can be no assurance that there will be no price or supply issues over the long term.

### **EMPLOYEES**

On December 31, 2011, we had approximately 57,700 employees, of which the majority are outside the U.S. Less than 10% of these employees are represented under collective bargaining agreements or similar-type labor arrangements. Based upon the geographic diversification of these employees, we believe any risk of loss from employee strikes or other collective actions would not be material to the conduct of our operations taken as a whole.

### **EXECUTIVE OFFICERS OF BAKER HUGHES INCORPORATED**

The following table shows, as of February 23, 2012, the name of each of our executive officers, together with his age and all offices presently held.

<b>Name</b>	<b>Age</b>	
Chad C. Deaton	59	Executive Chairman of the Board of the Company since January 2012. Chairman of the Board and Chief Executive Officer from October 2004 to December 2011. President of the Company from 2008 to 2010. President and Chief Executive Officer of Hanover Compressor Company from 2002 to 2004. Senior Advisor to Schlumberger Oilfield Services from 1999 to 2001. Executive Vice President of Schlumberger from 1998 to 1999. Employed by the Company in 2004.
Martin S. Craighead	52	Chief Executive Officer of the Company since January 2012 and President of the Company since 2010. Director of the Company since 2011. Chief Operating Officer of the Company from 2009 to 2011 and Senior Vice President from 2009 to 2010. Group President of Drilling and Evaluation from 2007 to 2009 and Vice President of the Company from 2005 until 2009. President of INTEQ from 2005 to 2007. President of Baker Atlas from February 2005 to August 2005. Vice President of Worldwide Operations for Baker Atlas from 2003 to 2005 and Vice President, Marketing and Business Development for Baker Atlas from 2001 to 2003. Employed by the Company in 1986.
Peter A. Ragauss	54	Senior Vice President and Chief Financial Officer of the Company since 2006. Segment Controller of Refining and Marketing for BP plc from 2003 to 2006. Chief Executive Officer of Air BP from 2000 to 2003 and Assistant to the Group Chief Executive for BP plc from 1998 to 2000. Vice President of Finance and Portfolio Management for Amoco Energy International immediately prior to its merger with BP in 1998. Vice President of Finance for El Paso Energy International from 1996 to 1998 and Vice President of Corporate Development for Tenneco Energy in 1996. Employed by the Company in 2006.

Alan R. Crain

60 Senior Vice President and General Counsel of the Company since 2007. Vice President and General Counsel from 2000 to 2007. Executive Vice President, General Counsel and Secretary of Crown, Cork & Seal Company, Inc. from 1999 to 2000. Vice President and General Counsel from 1996 to 1999, and Assistant General Counsel from 1988 to 1996, of Union Texas Petroleum Holdings, Inc. Employed by the Company in 2000.

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Russell J. Cancilla	60	Vice President and Chief Security Officer, Health, Safety, Environment and Security of the Company since 2009. Chief Security Officer from June 2006 to January 2009. Vice President and Chief Security Officer of Innovene from 2005 to 2006; Vice President, Resources & Capabilities for HSSE for BP from 2003 to 2005 and Vice President, Real Estate and Management Services for BP from 1998 to 2003. Employed by the Company in 2006.
Belgacem Chariag	49	Vice President of the Company and President Eastern Hemisphere Operations since 2009. Vice President HSE of Schlumberger Limited from May 2008 to May 2009. President of Well Services, a Schlumberger product line, from 2006 to 2008. Vice President Marketing Oilfield Services for Europe, Caspian and Africa of Schlumberger from 2004 to 2006. Various other operational and management positions at Schlumberger from 1989 to 2008. Employed by the Company in 2009.
Didier Charreton	48	Vice President, Human Resources of the Company since 2007. Group Human Resources Director of Coats plc from 2002 to 2007. Business Development of ID Applications for Gemplus S.A. from 2000 to 2001. Various human resources positions at Schlumberger from 1989 to 2000. Employed by the Company in 2007.
Alan J. Keifer	57	Vice President, Controller and Principal Accounting Officer of the Company since 1999. Western Hemisphere Controller of Baker Oil Tools from 1997 to 1999 and Director of Corporate Audit for the Company from 1990 to 1996. Employed by the Company in 1990.
Jay G. Martin	60	Vice President, Chief Compliance Officer and Senior Deputy General Counsel of the Company since 2004. Shareholder at Winstead Sechrest & Minick P.C. from 2001 to 2004. Partner, Phelps Dunbar from 2000 to 2001 and Partner, Andrews & Kurth from 1996 to 2000. Employed by the Company in 2004.
Derek Mathieson	41	Vice President of the Company since 2008 and President Western Hemisphere Operations since January 2012. President, Products and Technology from May 2009 to December 2011. Chief Technology and Marketing Officer of the Company from December 2008 to May 2009. Chief Executive Officer of WellDynamics, Inc. from May 2007 to November 2008. Vice President Business Development, Technology and Marketing of WellDynamics, Inc. from April 2006 to May 2007; Technology Director and Chief Technology Officer from January 2004 to April 2006; Research and Development Manager from August 2002 to January 2004 and Reliability Assurance Engineer from April 2001 to August 2002 of WellDynamics, Inc. Well Engineer, Shell U.K. Exploration and Production 1997 to 2001. Employed by the Company in 2008.
John A. O' Donnell	63	Vice President of the Company since 1998 and Vice President Office of the Chief Executive Officer since January 2012. President Western Hemisphere Operations from May 2009 to December 2011. President of Baker Petrolite Corporation from 2005 to May 2009. President of Baker Hughes Drilling Fluids from 2004 to 2005. Vice President, Business Process Development of the Company from 1998 to 2002; Vice President, Manufacturing, of Baker Oil Tools from 1990 to 1998 and Plant Manager of Hughes Tool Company from 1988 to 1990. Employed by the Company in 1975.
Arthur L. Soucy	49	President, Global Products and Services since January 2012. Vice President Supply Chain of the Company from April 2009 to December 2011. Vice President, Global Supply Chain for Pratt and Whitney from 2007 to 2009. Sloan Fellows Program, Innovation and Global Leadership at Massachusetts Institute of Technology from 2006 to 2007. General Manager, Combustors, Augmenters and Nozzles of Pratt and Whitney from 2005 to 2006. Various managerial positions at Pratt and Whitney from 1995 to 2006. Employed by the Company in 2009.
Clifton N.B. Triplett	53	Vice President and Chief Information Officer of the Company since September 2008. Corporate Vice President, Motorola Global Services from 2007 to 2008 and Corporate Vice President and Chief Information Officer of Motorola' s Network and Enterprise Group from 2006 to 2007. Employed by

General Motors from 1997 to 2006 as Global Information Systems Officer for Computing and Telecommunications Services from 2003 to 2006 and Global Manufacturing and Quality Information Systems Officer from 1997 to 2003. Employed by the Company in 2008.

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There are no family relationships among our executive officers.

### **ENVIRONMENTAL MATTERS**

We are committed to the health and safety of people, protection of the environment and compliance with laws, regulations and our policies. Our past and present operations include activities that are subject to domestic (including U.S. federal, state and local) and international regulations with regard to air and water quality and other environmental matters. We believe we are in substantial compliance with these regulations. Regulation in this area continues to evolve, and changes in standards of enforcement of existing regulations, as well as the enactment and enforcement of new legislation, may require us and our customers to modify, supplement or replace equipment or facilities or to change or discontinue present methods of operation. Our environmental compliance expenditures and our capital costs for environmental control equipment may change accordingly.

We are involved in voluntary remediation projects at some of our present and former manufacturing locations or other facilities, the majority of which relate to properties obtained in acquisitions or to sites no longer actively used in operations. On rare occasions, remediation activities are conducted as specified by a government agency-issued consent decree or agreed order. Estimated remediation costs are accrued using currently available facts, existing environmental permits, technology and presently enacted laws and regulations. For sites where we are primarily responsible for the remediation, our cost estimates are developed based on internal evaluations and are not discounted. We record accruals when it is probable that we will be obligated to pay amounts for environmental site evaluation, remediation or related activities, and such amounts can be reasonably estimated. In general, we seek to accrue costs for the most likely scenario, where known. Accruals are recorded even if significant uncertainties exist over the ultimate cost of the remediation. Ongoing environmental compliance costs, such as obtaining environmental permits, installation of pollution control equipment and waste disposal, are expensed as incurred.

The Comprehensive Environmental Response, Compensation and Liability Act (known as “Superfund”) imposes liability for the release of a “hazardous substance” into the environment. Superfund liability is imposed without regard to fault, even if the waste disposal was in compliance with laws and regulations. The U.S. Environmental Protection Agency (the “EPA”) and appropriate state agencies supervise investigative and cleanup activities at Superfund sites.

We have been identified as a potentially responsible party (“PRP”) in remedial activities related to various Superfund sites, and we accrue our share of the estimated remediation costs of the site based on the ratio of the estimated volume of waste we contributed to the site to the total volume of waste disposed at the site. PRPs in Superfund actions have joint and several liability for all costs of remediation. Accordingly, a PRP may be required to pay more than its proportional share of such costs. For some projects, it is not possible to quantify our ultimate exposure because the projects are either in the investigative or early remediation stage, or allocation information is not yet available. However, based upon current information, we do not believe that probable or reasonably possible expenditures in connection with the sites are likely to have a material adverse effect on our consolidated financial statements because we have recorded adequate reserves to cover the estimate we presently believe will be our ultimate liability in the matter. Further, other PRPs involved in the sites have substantial assets and may reasonably be expected to pay their share of the cost of remediation, and, in some circumstances, we have insurance coverage or contractual indemnities from third parties to cover a portion of the ultimate liability.

Based upon current information, we believe that our overall compliance with environmental regulations, including routine environmental compliance costs and capital expenditures for environmental control equipment, will not have a material adverse effect upon our capital expenditures, earnings or competitive position because we have either established adequate reserves or our cost for that compliance is not expected to be material to our consolidated financial statements. Our total accrual for environmental remediation is \$29 million and \$32 million, which includes accruals of \$5 million and \$7 million for the various Superfund sites, at December 31, 2011 and 2010, respectively.

We are subject to various other governmental proceedings and regulations, including foreign regulations, relating to environmental matters, but we do not believe that any of these matters is likely to have a material adverse effect on our consolidated financial statements. We continue to focus on reducing future environmental liabilities by maintaining appropriate company standards and improving our assurance programs.

## **ITEM 1A. RISK FACTORS**

An investment in our common stock involves various risks. When considering an investment in Baker Hughes, one should carefully consider all of the risk factors described below, as well as other information included and incorporated by reference in this report. There may be additional risks, uncertainties and matters not listed below, that we are unaware of, or that we currently consider

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immaterial. Any of these may adversely affect our business, financial condition, results of operations and cash flows and, thus, the value of an investment in Baker Hughes.

### **Risk Factors Related to the Worldwide Oil and Natural Gas Industry**

Our business is focused on providing products and services to the worldwide oil and natural gas industry; therefore, our risk factors include those factors that impact, either positively or negatively, the markets for oil and natural gas. Expenditures by our customers for exploration, development and production of oil and natural gas are based on their expectations of future hydrocarbon demand, the risks associated with developing the reserves, their ability to finance exploration for and development of reserves, and the future value of the reserves. Their evaluation of the future value is based, in part, on their expectations for global demand, global supply, excess production capacity, inventory levels, and other factors that influence oil and natural gas prices. The key risk factors we believe are currently influencing the worldwide oil and natural gas markets are discussed below.

*Demand for oil and natural gas is subject to factors beyond our control, which may adversely affect our operating results. Changes in the global economy could impact our customers' spending levels and our revenue and operating results.*

Demand for oil and natural gas, as well as the demand for our services, is highly correlated with global economic growth, and in particular by the economic growth of countries such as the U.S., India, China, and developing countries in Asia and the Middle East who are either significant users of oil and natural gas or whose economies are experiencing the most rapid economic growth compared to the global average. The most recent slowdown in global economic growth and recession in the developed economies resulted in reduced demand for oil and natural gas, increased spare productive capacity and lower energy prices. Weakness or deterioration of the global economy or credit markets or a continuation of the European sovereign debt crisis could reduce our customers' spending levels and reduce our revenue and operating results. Incremental weakness in global economic activity, particularly in China, India, Europe, the Middle East and developing countries in Asia, will reduce demand for oil and natural gas and result in lower oil and natural gas prices. Incremental strength in global economic activity in such areas will create more demand for oil and natural gas and support higher oil and natural gas prices. In addition, demand for oil and natural gas could be impacted by environmental regulation, including "cap and trade" legislation, regulation of hydraulic fracturing, carbon taxes and the cost for carbon capture and sequestration related regulations.

*Volatility of oil and natural gas prices can adversely affect demand for our products and services.*

Volatility in oil and natural gas prices can also impact our customers' activity levels and spending for our products and services. Current energy prices are important contributors to cash flow for our customers and their ability to fund exploration and development activities. Expectations about future prices and price volatility are important for determining future spending levels.

Lower oil and natural gas prices generally lead to decreased spending by our customers. While higher oil and natural gas prices generally lead to increased spending by our customers, sustained high energy prices can be an impediment to economic growth, and can therefore negatively impact spending by our customers. Our customers also take into account the volatility of energy prices and other risk factors by requiring higher returns for individual projects if there is higher perceived risk. Any of these factors could affect the demand for oil and natural gas and could have a material adverse effect on our results of operations.

*Our customers' activity levels and spending for our products and services and ability to pay amounts owed us could be impacted by the ability of our customers to access equity or credit markets.*

Our customers' access to capital is dependent on their ability to access the funds necessary to develop economically attractive projects based upon their expectations of future energy prices, required investments and resulting returns. Limited access to external sources of funding has and may continue to cause customers to reduce their capital spending plans to levels supported by internally-generated cash flow. In addition, a reduction of cash flow resulting from declines in commodity prices, a reduction in borrowing bases under reserve-based credit facilities or the lack of availability of debt or equity financing may impact the ability of our customers to pay amounts owed to us.

*Supply of oil and natural gas is subject to factors beyond our control, which may adversely affect our operating results.*

Productive capacity for oil and natural gas is dependent on our customers' decisions to develop and produce oil and natural gas reserves and on the regulatory environment in which our customers and we operate. The ability to produce oil and natural gas can be affected by the number and productivity of new wells drilled and completed, as well as the rate of production and resulting depletion of existing wells. Advanced technologies, such as horizontal drilling and hydraulic fracturing, improve total recovery but also result in a more rapid production decline and may become subject to more stringent regulation in the future.

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Access to prospects is also important to our customers and such access may be limited because host governments do not allow access to the reserves or because another oil and natural gas exploration company owns the rights to develop the prospect.

Government regulations and the costs incurred by oil and natural gas exploration companies to conform to and comply with government regulations, may also limit the quantity of oil and natural gas that may be economically produced.

Supply can also be impacted by the degree to which individual Organization of Petroleum Exporting Countries (“OPEC”) nations and other large oil and natural gas producing countries, including, but not limited to, Norway and Russia, are willing and able to control production and exports of oil, to decrease or increase supply and to support their targeted oil price while meeting their market share objectives. Any of these factors could affect the supply of oil and natural gas and could have a material adverse effect on our results of operations.

*Changes in spare productive capacity or inventory levels can be indicative of future customer spending to explore for and develop oil and natural gas which in turn influences the demand for our products and services.*

Spare productive capacity and oil and natural gas storage inventory levels are an indicator of the relative balance between supply and demand. High or increasing storage or inventories generally indicate that supply is exceeding demand and that energy prices are likely to soften. Low or decreasing storage or inventories are an indicator that demand is growing faster than supply and that energy prices are likely to rise. Measures of maximum productive capacity compared to demand (“spare productive capacity”) are also an important factor influencing energy prices and spending by oil and natural gas exploration companies. When spare productive capacity is low compared to demand, energy prices tend to be higher and more volatile, reflecting the increased vulnerability of the entire system to disruption.

*Seasonal and weather conditions could adversely affect demand for our services and operations.*

Weather can have a significant impact on demand as consumption of energy is seasonal, and any variation from normal weather patterns, such as cooler or warmer summers and winters, can have a significant impact on demand. Adverse weather conditions, such as hurricanes in the Gulf of Mexico, may interrupt or curtail our operations, or our customers’ operations, cause supply disruptions and result in a loss of revenue and damage to our equipment and facilities, which may or may not be insured. Extreme winter conditions in Canada, Russia or the North Sea may interrupt or curtail our operations, or our customers’ operations, in those areas and result in a loss of revenue.

### **Risk Factors Related to Our Business**

Our expectations regarding our business are affected by the following risk factors and the timing of any of these risk factors:

*We operate in a highly competitive environment, which may adversely affect our ability to succeed.*

We operate in a highly competitive environment for marketing oilfield services and securing equipment and trained personnel. Our ability to continually provide competitive products and services can impact our ability to defend, maintain or increase prices for our products and services, maintain market share and negotiate acceptable contract terms with our customers. In order to be competitive, we must provide new technologies, reliable products and services that perform as expected and that create value for our customers, and successfully recruit and train competent personnel. Our ability to defend, maintain or increase prices for our products and services is in part dependent on the industry’ s capacity relative to customer demand, and on our ability to differentiate the value delivered by our products and services from our competitors’ products and services.

Managing development of competitive technology and new product introductions on a forecasted schedule and at forecasted costs can impact our financial results. Development of competing technology that accelerates the obsolescence of any of our products or services can have a detrimental impact on our financial results.

We may be disadvantaged competitively and financially by a significant movement of exploration and production operations to areas of the world in which we are not currently active.

*The high cost or unavailability of infrastructure, materials, equipment, supplies and personnel, particularly in periods of rapid growth, could adversely affect our ability to execute our operations on a timely basis.*

Our manufacturing operations are dependent on having sufficient raw materials, component parts and manufacturing capacity available to meet our manufacturing plans at a reasonable cost while minimizing inventories. Our ability to effectively manage our

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manufacturing operations and meet these goals can have an impact on our business, including our ability to meet our manufacturing plans and revenue goals, control costs, and avoid shortages of raw materials and component parts. Raw materials and components of particular concern include steel alloys (including chromium and nickel), titanium, barite, beryllium, copper, lead, tungsten carbide, synthetic and natural diamonds, gels, sand and other proppants, printed circuit boards and other electronic components and hydrocarbon-based chemical feed stocks. Our ability to repair or replace equipment damaged or lost in the well can also impact our ability to service our customers. A lack of manufacturing capacity could result in increased backlog, which may limit our ability to respond to short lead time orders.

People are a key resource to developing, manufacturing and delivering our products and services to our customers around the world. Our ability to manage the recruiting, training, retention and efficient usage of the highly skilled workforce required by our plans and to manage the associated costs could impact our business. A well-trained, motivated workforce has a positive impact on our ability to attract and retain business. Periods of rapid growth present a challenge to us and our industry to recruit, train and retain our employees, while managing the impact of wage inflation and potential lack of available qualified labor in the markets where we operate. Likewise, when there is a downturn in the economy or our markets, we may have to adjust our workforce to control costs and yet not lose our skilled and diverse workforce. Labor-related actions, including strikes, slowdowns and facility occupations can also have a negative impact on our business.

*Our business is subject to geopolitical, terrorism, and cybersecurity risks and other threats.*

Geopolitical and terrorism risks continue to grow in several key countries where we do business. Geopolitical and terrorism risks could lead to, among other things, a loss of our investment in the country, impairment of the safety of our employees and impairment of our ability to conduct our operations. Threats to our information technology systems associated with cybersecurity risks and cyber incidents or attacks also continue to grow. It is also possible that breaches to our systems could go unnoticed for some period of time. Risks associated with these threats include, among other things, loss of intellectual property, impairment of our ability to conduct our operations, disruption of our customers' operations, loss or damage to our customer data delivery systems and increased costs to prevent, respond to or mitigate cybersecurity events.

*Our failure to comply with the Foreign Corrupt Practices Act ("FCPA") would have a negative impact on our ongoing operations.*

We entered into settlements with the U.S. Department of Justice ("DOJ") and the SEC in April 2007 relating to violations of the FCPA by the Company. Our ability to comply with the FCPA is dependent on the success of our ongoing compliance program, including our ability to continue to manage our agents and business partners, and supervise, train and retain competent employees. Our compliance program is also dependent on the efforts of our employees to comply with applicable law and the Baker Hughes Business Code of Conduct. We would be subject to sanctions and civil and criminal prosecution as well as fines and penalties in the event of a finding of an additional violation of the FCPA by us or any of our employees.

*Compliance with and changes in laws could be costly and could affect operating results.*

We have operations in the U.S. and in more than 80 countries that can be impacted by expected and unexpected changes in the legal and business environments in which we operate. Our ability to manage our compliance costs and compliance programs will impact our ability to meet our earnings goals. Compliance related issues could also limit our ability to do business in certain countries. Changes that could impact the legal environment include new legislation, new regulations, new policies, investigations and legal proceedings and new interpretations of existing legal rules and regulations, in particular, changes in export control laws or exchange control laws, additional restrictions on doing business in countries subject to sanctions, and changes in laws in countries where we operate or intend to operate.

*Changes in tax laws or tax rates, adverse positions taken by taxing authorities and tax audits could impact operating results.*

Changes in tax laws or tax rates, the resolution of tax assessments or audits by various tax authorities, and the ability to fully utilize our tax loss carryforwards and tax credits could impact operating results. In addition, we may periodically restructure our legal

entity organization. If taxing authorities were to disagree with our tax positions in connection with any such restructurings, our effective tax rate could be materially impacted.

Our tax filings for various periods are subject to audit by the tax authorities in most jurisdictions where we conduct business. We have received tax assessments from various taxing authorities and are currently at varying stages of appeals and/or litigation regarding these matters. These audits may result in assessment of additional taxes that are resolved with the authorities or through the courts. We believe these assessments may occasionally be based on erroneous and even arbitrary interpretations of local tax law. Resolution of any tax matter involves uncertainties and there are no assurances that the outcomes will be favorable.

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*Changes in and compliance with restrictions or regulations on offshore drilling has and may continue to adversely affect our business and operating results and reduce the need for our services in those areas.*

While the moratorium on drilling offshore in the U.S. was lifted on October 12, 2010, there has been a delay in resuming permitting of operations related to drilling offshore in the U.S. and there is no assurance that operations related to drilling offshore in the U.S. will reach the same levels that existed prior to the moratorium. The delay in resuming these activities or the failure of these activities to reach levels that existed prior to the moratorium has and could continue to adversely impact our operating results. New and proposed legislation and regulation in the U.S. and other parts of the world of the offshore oil and natural gas industry may result in substantial increases in costs or delays in drilling or other operations in the Gulf of Mexico and other parts of the world, oil and natural gas projects becoming potentially non-economic, and a corresponding reduced demand for our services. We cannot predict with any certainty the impact of the prior moratorium or the substance or effect of any new or additional regulations. If the U.S. or other countries where we operate, enact stricter restrictions on offshore drilling or further regulate offshore drilling or contracting services operations, including without limitation cementing, higher operating costs could result and adversely affect our business and operating results.

If the Company were to be involved in a future incident similar to the 2010 Deepwater Horizon accident, the Company could suffer significant financial losses that could severely impair the Company. Protections available to the Company through contractual terms and insurance coverage may not be sufficient to protect the Company in the event we were involved in that type of an incident.

*Uninsured claims and litigation against us could adversely impact our operating results.*

We could be impacted by the outcome of pending litigation as well as unexpected litigation or proceedings. We have insurance coverage against operating hazards, including product liability claims and personal injury claims related to our products, to the extent deemed prudent by our management and to the extent insurance is available; however, no assurance can be given that the nature and amount of that insurance will be sufficient to fully indemnify us against liabilities arising out of pending and future claims and litigation. This insurance has deductibles or self-insured retentions and contains certain coverage exclusions. The insurance does not cover damages from breach of contract by us or based on alleged fraud or deceptive trade practices. In addition, the following risks apply with respect to our insurance coverage:

- we may not be able to continue to obtain insurance on commercially reasonable terms;
- we may be faced with types of liabilities that will not be covered by our insurance;
- our insurance carriers may not be able to meet their obligations under the policies; or
- the dollar amount of any liabilities may exceed our policy limits.

Whenever possible, we obtain agreements from customers that limit our liability. However, state law, laws or public policy in countries outside the U.S., or the negotiated terms of the agreement with the customer may not recognize those limitations of liability and/or limit the customer's indemnity obligations to the Company. In addition, insurance and customer agreements do not provide complete protection against losses and risks from an event, like a well blow out that can lead to property damage, personal injury, death or the discharge of hazardous materials into the environment. Our results of operations could be adversely affected by unexpected claims not covered by insurance.

*Compliance with, and rulings and litigation in connection with, environmental regulations and the environmental impacts of our or our customers' operations may adversely affect our business and operating results.*

Our business is impacted by unexpected outcomes or material changes in environmental laws, rulings and litigation. Our expectations regarding our compliance with environmental laws and our expenditures to comply with environmental laws, including (without limitation) our capital expenditures for environmental control equipment, are only our forecasts regarding these matters. These forecasts may be substantially different from actual results, which may be affected by factors such as: changes in law that impose new restrictions on air emissions, wastewater management, waste disposal, hydraulic fracturing, or wetland and land use practices; more stringent enforcement of existing environmental regulations; a change in our allocation or other unexpected, adverse outcomes with respect to sites where we have been named as a PRP, including (without limitation) Superfund sites; the discovery of other sites where

additional expenditures may be required to comply with environmental legal obligations; and the accidental discharge of hazardous materials.

International, national, and state governments and agencies are currently evaluating and promulgating legislation and regulations that are focused on restricting emissions commonly referred to as greenhouse gas (“GHG”) emissions. In the U.S., the EPA has taken steps to regulate GHGs as pollutants under the Clean Air Act. The EPA’s “Mandatory Reporting of Greenhouse Gases” rule established in 2010 provided a comprehensive scheme of regulations that require monitoring and reporting of GHG emissions.

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Furthermore, the EPA has issued additional GHG reporting rules specifically for the oil and natural gas industry, which now include mobile as well as stationary GHG emission sources. These rules are expected to apply to some of our wellsite equipment and operations in the future. The EPA has also published a final rule, the “Endangerment Finding,” indicating that GHGs in the atmosphere endanger public health and welfare, and that emissions of GHGs from mobile sources also contribute. Following issuance of the Endangerment Finding, the EPA also promulgated final motor vehicle GHG emission standards on April 1, 2010. These developments may curtail production and demand for fossil fuels such as oil and natural gas in areas of the world where our customers operate and thus adversely affect future demand for our services, which may in turn adversely affect future results of operations.

International developments focused on restricting the emission of carbon dioxide and other gases include the United Nations Framework Convention on Climate Change, also known as the “Kyoto Protocol” (an internationally applied protocol, which has been ratified in Canada) and the European Union’s Emission Trading System. The Carbon Reduction Commitment in the U.K. is the first cap and trade scheme to affect Baker Hughes’ facilities. Domestic cap and trade programs include the Regional Greenhouse Gas Initiative in the northeastern U.S. and the Western Regional Climate Action Initiative in the western U.S. These developments may curtail production and demand for fossil fuels such as oil and natural gas in areas of the world where our customers operate and thus adversely affect future demand for our services, which may in turn adversely affect future results of operations.

*Demand for pressure pumping services could be reduced or eliminated by governmental regulation or a change in the law.*

Some federal, state and foreign governmental bodies have adopted laws and regulations or are considering legislative and regulatory proposals that, if signed into law, would among other things require the public disclosure of chemicals used in hydraulic fracturing operations and would subject hydraulic fracturing to more stringent regulation. Such federal, state or foreign legislation and/or regulations could impair our operations, increase our operating costs, and/or greatly reduce or eliminate demand for the Company’s pressure pumping services. The EPA and other governmental bodies are studying hydraulic fracturing operations. Government responses to these studies and to public concerns relating to the development of unconventional oil and natural gas resources may impede the development of these resources by our customers, delaying or reducing the demand for our services. We are unable to predict whether the proposed changes in law or any other governmental proposals or responses will ultimately occur, and if so, the impact on our business.

*Control of oil and natural gas reserves by state-owned oil companies may impact the demand for our services and create additional risks in our operations.*

Much of the world’s oil and natural gas reserves are controlled by state-owned oil companies. State-owned oil companies may require their contractors to meet local content requirements or other local standards, such as joint ventures, that could be difficult or undesirable for the Company to meet. The failure to meet the local content requirements and other local standards may adversely impact the Company’s operations in those countries. In addition, our ability to work with state-owned oil companies is subject to our ability to negotiate and agree upon acceptable contract terms.

In addition, many state-owned oil companies may require integrated contracts or turnkey contracts that could require the Company to provide services outside its core business. Providing services on an integrated or turnkey basis generally requires the Company to assume additional risks.

*Currency fluctuations may impact our operating results.*

Fluctuations in foreign currencies relative to the U.S. Dollar can impact our revenue and our costs of doing business. Most of our products and services are sold through contracts denominated in U.S. Dollars or local currency indexed to U.S. Dollars; however, some of our revenue, local expenses and manufacturing costs are incurred in local currencies and therefore changes in the exchange rates between the U.S. Dollar and foreign currencies can increase or decrease our revenue and expenses reported in U.S. Dollars and may impact our results of operations.

*Changes in economic conditions may impact our ability to borrow and/or cost of borrowing.*

The condition of the capital markets and equity markets in general can affect the price of our common stock and our ability to obtain financing, if necessary. If the Company's credit rating is downgraded, this would increase borrowing costs under our credit facility and commercial paper program, as well as the cost of renewing or obtaining, or make it more difficult to renew or obtain or issue new debt financing.

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*Changes in market conditions may impact any stock repurchases.*

To the extent the Company engages in stock repurchases, such activity is subject to market conditions, such as the trading prices for our stock, as well as the terms of any stock purchase plans intended to comply with Rule 10b5-1 or Rule 10b-18 of the Exchange Act. Management, in its discretion, may engage in or discontinue stock repurchases at any time.

*The Company's revenue and profit before tax are concentrated in North America.*

During the year ended December 31, 2011, over one-half of our revenue and over three-fourths of our profit before tax were attributable to North America. In North America, a decrease in demand for energy or in oil and natural gas exploration and production, or an increase in competition could result in a significant adverse effect on our operating results.

### **ITEM 1B. UNRESOLVED STAFF COMMENTS**

None.

### **ITEM 2. PROPERTIES**

We own or lease numerous properties throughout the world. We consider our manufacturing plants, equipment assembly, maintenance, and overhaul facilities, grinding plants, drilling fluids and chemical processing centers, and research and technology centers to be our principal properties. The following sets forth the location of our principal owned or leased facilities for our oilfield operations by geographic segment:

<i>NorthAmerica:</i>	Houston, Pasadena, Tomball, and The Woodlands, Texas; Barnsdall, Broken Arrow, Claremore and Sand Springs, Oklahoma; Bossier City, Broussard, and Lafayette, Louisiana.
<i>LatinAmerica:</i>	Maracaibo, Venezuela; Macae (Rio de Janeiro), Brazil.
<i>Europe/Africa/Russia Caspian:</i>	Aberdeen, Scotland; Liverpool, England; Celle, Germany; Tananger, Norway; Port Harcourt, Nigeria.
<i>Middle East/Asia Pacific:</i>	Dubai, United Arab Emirates; Dhahran, Saudi Arabia; Singapore, Singapore; Chonburi, Thailand.

Principal properties for the Industrial Services and Other segment are mainly shared facilities with the oilfield operations located in Houston, Texas; Barnsdall, Oklahoma; Aberdeen, Scotland; Liverpool, England; and Dubai, United Arab Emirates.

We own or lease numerous other facilities such as service centers, shops and sales and administrative offices throughout the geographic regions in which we operate. We also have a significant investment in service vehicles, tools and manufacturing and other equipment. All of our owned properties are unencumbered. We believe that our facilities are well maintained and suitable for their intended purposes.

### **ITEM 3. LEGAL PROCEEDINGS**

The information with respect to Item 3. Legal Proceedings is contained in Note 13 of the Notes to Consolidated Financial Statements in Item 8 herein.

### **ITEM 4. MINE SAFETY DISCLOSURES**

Our barite mining operations, in support of our drilling fluids products and services business, are subject to regulation by the federal Mine Safety and Health Administration under the Federal Mine Safety and Health Act of 1977. Information concerning mine safety violations or other regulatory matters required by Section 1503(a) of the Dodd-Frank Wall Street Reform and Consumer Protection Act and Item 104 of Regulation S-K is included in Exhibit 95 to this report.

## PART II

**ITEM 5. MARKET FOR REGISTRANT' S COMMON EQUITY, RELATED STOCKHOLDER MATTERS AND ISSUER PURCHASES OF EQUITY SECURITIES**

Our common stock, \$1.00 par value per share, is principally traded on the New York Stock Exchange. Our common stock is also traded on the SWX Swiss Exchange. As of February 16, 2012, there were approximately 257,100 stockholders and approximately 12,500 stockholders of record.

For information regarding quarterly high and low sales prices on the New York Stock Exchange for our common stock during the two years ended December 31, 2011, and information regarding dividends declared on our common stock during the two years ended December 31, 2011, see Note 15 of the Notes to Consolidated Financial Statements in Item 8 herein.

The following table contains information about our purchases of equity securities during the fourth quarter of 2011.

**Issuer Purchases of Equity Securities**

<b>Period</b>	<b>Total Number of Shares Purchased <sup>(1)</sup></b>	<b>Average Price Paid Per Share <sup>(1)</sup></b>	<b>Total Number of Shares Purchased as Part of a Publicly Announced Program <sup>(2)</sup></b>	<b>Average Price Paid Per Share <sup>(2)</sup></b>	<b>Total Number of Shares Purchased in the Aggregate</b>	<b>Maximum Number (or Approximate Dollar Value) of Shares that May Yet Be Purchased Under the Program <sup>(3)</sup></b>
October 1-31, 2011	3,822	\$ 53.74	–	\$ –	3,822	\$–
November 1-30, 2011	96	48.87	–	–	96	–
December 1-31, 2011	–	–	–	–	–	–
<b>Total</b>	<b>3,918</b>	<b>\$ 53.62</b>	<b>–</b>	<b>\$ –</b>	<b>3,918</b>	<b>\$1,197,127,803</b>

- (1) Represents shares purchased from employees to pay the option exercise price related to stock-for-stock exchanges in option exercises or to satisfy the tax withholding obligations in connection with the vesting of restricted stock awards and restricted stock units.
- (2) There were no share repurchases during the fourth quarter of 2011 as part of a publicly announced program.
- (3) Our Board of Directors has authorized a program to repurchase our common stock from time to time. During the fourth quarter of 2011, we did not repurchase any shares of our common stock under the program. We had authorization remaining to repurchase up to a total of \$1,197 million of our common stock.

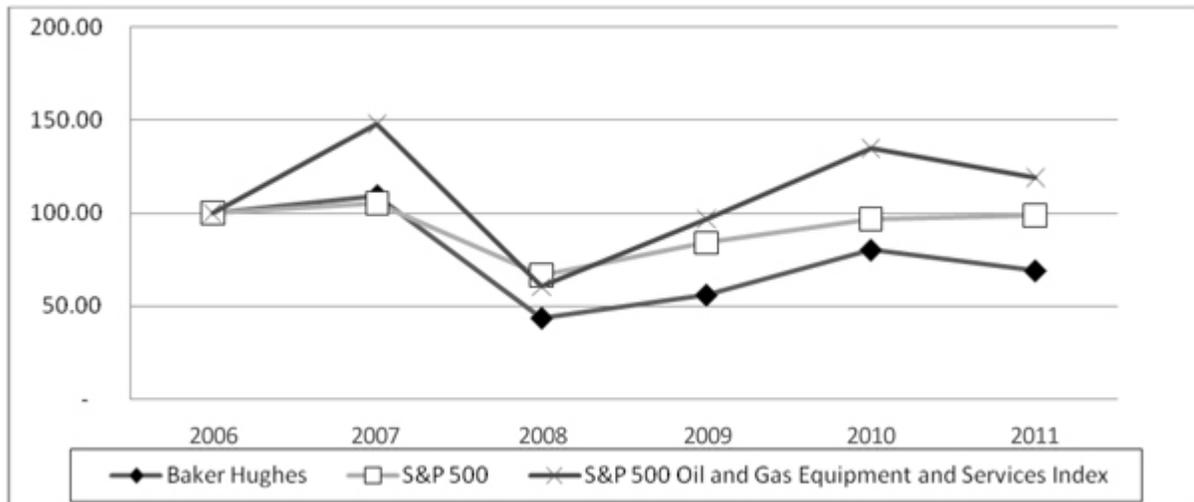
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### Corporate Performance Graph

The following graph compares the yearly change in our cumulative total stockholder return on our common stock (assuming reinvestment of dividends into common stock at the date of payment) with the cumulative total return on the published Standard & Poor's ("S&P") 500 Stock Index and the cumulative total return on the S&P 500 Oil and Gas Equipment and Services Index over the preceding five-year period.

Comparison of Five-Year Cumulative Total Return \*

Baker Hughes Incorporated; S&P 500 Index and S&P 500 Oil and Gas Equipment and Services Index



	2006	2007	2008	2009	2010	2011
Baker Hughes	\$100.00	\$109.35	\$43.72	\$56.06	\$80.20	\$69.07
S&P 500 Index	100.00	105.49	66.46	84.05	96.71	98.75
S&P 500 Oil and Gas Equipment and Services Index	100.00	147.90	60.38	96.73	134.72	119.16

\* Total return assumes reinvestment of dividends on a quarterly basis.

The comparison of total return on investment (change in year-end stock price plus reinvested dividends) assumes that \$100 was invested on December 31, 2006 in Baker Hughes common stock, the S&P 500 Index and the S&P 500 Oil and Gas Equipment and Services Index.

The corporate performance graph and related information shall not be deemed "soliciting material" or to be "filed" with the SEC, nor shall such information be incorporated by reference into any future filing under the Securities Act or the Exchange Act, except to the extent that Baker Hughes specifically incorporates it by reference into such filing.

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### ITEM 6. SELECTED FINANCIAL DATA

The Selected Financial Data should be read in conjunction with Item 7. Management's Discussion and Analysis of Financial Condition and Results of Operations and Item 8. Financial Statements and Supplementary Data, both contained herein.

(In millions, except per share amounts)	Year Ended December 31,				
	2011	2010 <sup>(3)</sup>	2009	2008	2007
Revenue	\$19,831	\$14,414	\$9,664	\$11,864	\$10,428
Operating income <sup>(1)</sup>	2,600	1,417	732	2,376	2,278
Non-operating expense, net	(261 )	(135 )	(121 )	(57 )	(21 )
Income before income taxes	2,339	1,282	611	2,319	2,257
Income taxes <sup>(2)</sup>	(596 )	(463 )	(190 )	(684 )	(743 )
Net income	1,743	819	421	1,635	1,514
Net income attributable to noncontrolling interest	(4 )	(7 )	-	-	-
Net income attributable to Baker Hughes	\$1,739	\$812	\$421	\$1,635	\$1,514

Per share of common stock:

Net income attributable to Baker Hughes:					
Basic	\$3.99	\$2.06	\$1.36	\$5.32	\$4.76
Diluted	3.97	2.06	1.36	5.30	4.73
Dividends	0.60	0.60	0.60	0.56	0.52

Balance Sheet Data:

Cash, cash equivalents and short-term investments	\$1,050	\$1,706	\$1,595	\$1,955	\$1,054
Working capital (current assets minus current liabilities)	6,295	5,568	4,612	4,634	3,837
Total assets	24,847	22,986	11,439	11,861	9,857
Long-term debt	3,845	3,554	1,785	1,775	1,069
Equity	15,964	14,286	7,284	6,807	6,306

### Notes To Selected Financial Data

- (1) Operating income for 2011 includes a charge of \$315 million (\$220 million net of tax), the majority of which relates to the impairment associated with the decision to minimize the use of the BJ Services trade name. For further discussion, see Note 8 of the Notes to Consolidated Financial Statements in Item 8 herein.
- (2) Income taxes for 2011 include a tax benefit of \$214 million associated with the reorganization of certain foreign subsidiaries. For further discussion, see Note 4 of the Notes to Consolidated Financial Statements in Item 8 herein.
- (3) We acquired BJ Services on April 28, 2010, and their financial results from the date of acquisition through the end of 2010 are included in our results. For further discussion, see Note 2 of the Notes to Consolidated Financial Statements in Item 8 herein.

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### **ITEM 7. MANAGEMENT' S DISCUSSION AND ANALYSIS OF FINANCIAL CONDITION AND RESULTS OF OPERATIONS**

Management' s Discussion and Analysis of Financial Condition and Results of Operations (“MD&A”) should be read in conjunction with the consolidated financial statements of Item 8. Financial Statements and Supplementary Data contained herein.

#### **EXECUTIVE SUMMARY**

Baker Hughes is a leading supplier of oilfield services, products, technology and systems to the worldwide oil and natural gas industry. We provide products and services for:

drilling and evaluation of oil and natural gas wells;  
completion and production of oil and natural gas wells; and  
other industries, including downstream refining and process and pipeline industries as well as reservoir development services.

We operate our business primarily through geographic regions that have been aggregated into five reportable segments: North America, Latin America, Europe/Africa/Russia Caspian, Middle East/Asia Pacific and Industrial Services and Other. The four geographical segments represent our oilfield operations.

Within our oilfield operations, the primary driver of our businesses is our customers' capital and operating expenditures dedicated to oil and natural gas exploration, field development and production. Our business is cyclical and is dependent upon our customers' expectations for future oil and natural gas prices, economic growth, hydrocarbon demand and estimates of current and future oil and natural gas production.

For 2011, we generated revenue of \$19.83 billion, an increase of \$5.42 billion or 38% compared to 2010. North America oilfield revenue for 2011 was \$10.26 billion, an increase of 55% compared to 2010. Oilfield revenue outside of North America was \$8.33 billion, an increase of 22% compared to 2010. Industrial Services and Other revenue was \$1.25 billion, an increase of 28% compared to 2010. These increases are primarily due to the increase in activity and service intensity primarily in North America, driven by oil-directed drilling mainly in unconventional reservoirs. The increase in revenue was also due to the acquisition of BJ Services, which occurred in April of 2010.

Net income attributable to Baker Hughes was \$1.74 billion for 2011 compared to \$812 million for 2010. The increase in net income was chiefly due to increased activity in North America and to a lesser extent internationally. The increase in net income was also due to the acquisition of BJ Services.

As of December 31, 2011, Baker Hughes had approximately 57,700 employees compared to approximately 53,100 employees as of December 31, 2010.

#### **BUSINESS ENVIRONMENT**

In North America, customer spending increased for both oil and natural gas projects resulting in a 21% increase in the North America rig count in 2011 compared to 2010. Oil-directed drilling increased 60% in 2011 compared to 2010, reflecting an energy equivalent premium relative to natural gas in North America. Natural gas-directed drilling activity declined 6% in 2011 compared to 2010, as decreased activity in unconventional natural gas shale plays with relatively little associated natural gas liquids (dry gas) was partially offset by increased activity in the unconventional liquid-rich natural gas shale plays with relatively high volumes of associated natural gas liquids (wet gas). Despite relatively weak natural gas prices, spending on natural gas-directed projects in 2011 was supported by: (1) associated production of natural gas liquids and crude oil in certain basins; (2) hedges on production made in prior periods when future prices were higher; (3) the need of companies to drill and produce natural gas to hold leases acquired in earlier periods; and (4) the influx of equity from companies interested in developing a position in the unconventional shale resource plays.

Outside of North America customer spending is most heavily influenced by Brent oil prices, which increased 39% in 2011 compared to 2010 as the economic recovery continued. While oil prices were higher year over year, recent concerns about European fiscal issues, slower growth in China, India and the threat of a U.S. recession have restrained oil prices; however, our customers' spending was not adversely affected in 2011. This was reflected in a 7% increase in the rig count outside of North America.

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### Oil and Natural Gas Prices

Oil and natural gas prices are summarized in the table below as averages of the daily closing prices during each of the periods indicated.

	2011	2010	2009
Brent oil prices (\$/Bbl) <sup>(1)</sup>	\$111.05	\$79.73	\$62.04
WTI oil prices (\$/Bbl) <sup>(2)</sup>	95.08	79.51	61.99
Natural gas prices (\$/mmBtu) <sup>(3)</sup>	3.99	4.37	3.94

- (1) Bloomberg Dated Brent (“Brent”)
- (2) Bloomberg West Texas Intermediate (“WTI”) Cushing Crude Oil Spot Price
- (3) Bloomberg Henry Hub Natural Gas Spot Price

Brent oil prices averaged \$111.05/Bbl in 2011. Prices ranged from a low of \$92.98/Bbl in January 2011 to a high of \$126.74/Bbl in April 2011. Beginning in May 2011 and continuing throughout the remainder of 2011, oil prices weakened driven by expectations of a slowdown of the worldwide economic recovery and energy demand growth, particularly in Europe. The International Energy Agency (“IEA”) estimated in its February 2012 Oil Market Report that worldwide demand would increase 0.8 million barrels per day, or 0.9%, to 89.9 million barrels per day in 2012, up from 89.1 million barrels per day in 2011.

WTI oil prices averaged \$95.08/Bbl in 2011. Prices ranged from a high of \$113.93/Bbl in April 2011 to a low of \$75.67/Bbl in October 2011. Similar to the Brent oil prices, WTI oil prices climbed through the first four months of 2011 but then weakened throughout the remainder of 2011.

Natural gas prices averaged \$3.99/mmBtu in 2011. Much like oil prices, natural gas prices peaked mid-year with a high of \$4.92/mmBtu in June 2011 and then continued to weaken throughout the latter half of 2011, falling to a low of \$2.83/mmBtu in late November 2011. According to the U.S. Department of Energy (“DOE”), working natural gas in storage at the end of 2011 was 3,472/Bcf, which was 12% or 375/Bcf above the corresponding week in 2010.

### Rig Counts

Baker Hughes has been providing rig counts to the public since 1944. We gather all relevant data through our field service personnel, who obtain the necessary data from routine visits to the various rigs, customers, contractors and/or other outside sources. This data is then compiled and distributed to various wire services and trade associations and is published on our website. Rig counts are compiled weekly for the U.S. and Canada and monthly for all international and U.S. workover rigs. Published international rig counts do not include rigs drilling in certain locations, such as Russia, the Caspian, Iraq and onshore China, because this information is not readily available.

Rigs in the U.S. and Canada are counted as active if, on the day the count is taken, the well being drilled has been started but drilling has not been completed and the well is anticipated to be of sufficient depth to be a potential consumer of our drill bits. In international areas, rigs are counted on a weekly basis and deemed active if drilling activities occurred during the majority of the week. The weekly results are then averaged for the month and published accordingly. The rig count does not include rigs that are in transit from one location to another, rigging up, being used in non-drilling activities, including production testing, completion and workover, and are not expected to be significant consumers of drill bits.

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Our rig counts are summarized in the table below as averages for each of the periods indicated.

	2011	2010	2009
U.S. - land and inland waters	1,846	1,514	1,046
U.S. - offshore	32	31	44
Canada	418	348	222
North America	2,296	1,893	1,312
Latin America	424	383	356
North Sea	38	43	43
Continental Europe	80	51	41
Africa	78	83	62
Middle East	291	265	252
Asia Pacific	256	269	243
Outside North America	1,167	1,094	997
Worldwide	3,463	2,987	2,309

### **2011 Compared to 2010**

The rig count in North America increased 21% reflecting a 66% increase in the U.S. oil-directed rig count partially offset by a 6% decrease in the U.S. natural gas-directed rig count, and a 40% increase in the Canadian oil-directed rig count partially offset by a 5% decrease in the Canadian natural gas-directed rig count. The growth in oil-directed drilling was primarily a result of the industry's ability to apply drilling and completion techniques to unconventional oil reservoirs that were originally applied to similar natural gas reservoirs. As these techniques have proved successful, they have enabled a substantial volume of oil reserves to be produced in the U.S., which has led to a significant increase in oil-directed drilling activity. Natural gas-directed drilling was negatively impacted by the continued weakness in U.S. natural gas prices, which discouraged new investment in natural gas fields.

Outside North America the rig count increased 7%. In general, the international rig count increased as operators responded to relatively strong oil prices that were well above the level considered economical to develop new reserves in the primary hydrocarbon basins of the world. The rig count in Latin America increased primarily due to higher rig activity in Colombia, Venezuela and Brazil. The increase in Continental Europe was led by Turkey and Poland. The rig count in Africa decreased chiefly due to the shutdown of activity in Libya, partially offset with stronger activity in Algeria and Gabon. The rig count increased in the Middle East primarily due to higher activity in Kuwait, Egypt and Abu Dhabi, partially offset by decline in activity in Yemen. In Asia Pacific, activity decreased primarily in Malaysia, Indonesia and Vietnam while activity increased in India.

## **RESULTS OF OPERATIONS**

The discussions below relating to significant line items from our consolidated statements of operations are based on available information and represent our analysis of significant changes or events that impact the comparability of reported amounts. Where appropriate, we have identified specific events and changes that affect comparability or trends and, where possible and practical, have quantified the impact of such items. We acquired BJ Services on April 28, 2010, and the financial results of its operations since the acquisition date are included in each of the five reportable segments. In addition, the discussions below for revenue and cost of revenue are on a total basis as the business drivers for the individual components of product sales and services are similar. All dollar amounts in tabulations in this section are in millions of dollars, unless otherwise stated.

### **Revenue and Profit Before Tax**

The performance of our operating segments is evaluated based on profit before tax, which is defined as income before the following: income taxes, net interest expense, corporate expenses, and certain gains and losses not allocated to the segments. For 2011, operating segment profit before tax includes a charge of \$315 million related to the impairment of trade names.



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2011 Compared to 2010

	<u>Year Ended December 31,</u>		<b>Increase (decrease)</b>	<b>% Change</b>	
	<b>2011</b>	<b>2010</b>			
<b>Revenue:</b>					
North America	\$ 10,257	\$ 6,621	\$ 3,636	55	%
Latin America	2,183	1,569	614	39	%
Europe/Africa/ Russia Caspian	3,325	3,006	319	11	%
Middle East/Asia Pacific	2,820	2,247	573	26	%
Industrial Services and Other	1,246	971	275	28	%
<b>Total</b>	<b>\$ 19,831</b>	<b>\$ 14,414</b>	<b>\$ 5,417</b>	<b>38</b>	<b>%</b>

	<u>Year Ended December 31,</u>		<b>Increase (decrease)</b>	<b>% Change</b>	
	<b>2011</b>	<b>2010</b>			
<b>Profit Before Tax:</b>					
North America	\$ 1,929	\$ 1,163	\$ 766	66	%
Latin America	227	74	153	207	%
Europe/Africa/Russia Caspian	342	260	82	32	%
Middle East/Asia Pacific	321	177	144	81	%
Industrial Services and Other	53	99	(46 )	(46 )	%
<b>Total</b>	<b>\$ 2,872</b>	<b>\$ 1,773</b>	<b>\$ 1,099</b>	<b>62</b>	<b>%</b>

Revenue for 2011 increased \$5.42 billion or 38% compared to 2010. The primary drivers of the change included increased activity and improved pricing in the U.S. Land and Canada markets and to a lesser extent, increased activity in our international segments. The increase is also due to the acquisition of BJ Services in April of 2010.

Profit before tax for 2011 increased \$1.10 billion or 62% compared to 2010. The primary driver of this increase was the growth in revenue from all areas, but in particular in the North America segment where increased service intensity in the unconventional markets has led to increased efficiency, utilization, and pricing improvement. Additionally, profit before tax also benefitted from worldwide cost management initiatives and improved absorption of manufacturing and other overhead costs. The increase is also due to the acquisition of BJ Services in April of 2010. The increase in profit before tax was partially offset by the impairment of certain trade names.

### *North America*

North America revenue increased 55% in 2011 compared to 2010. Revenue and pricing increases were supported by a 22% increase in the U.S. land and inland waters rig count and a 20% increase in the Canada rig count. The unconventional reservoirs continue to be the primary catalyst for the rapid growth seen in North America. The unconventional reservoirs require a substantially higher proportion of services from Baker Hughes across all product lines. Revenue in the Gulf of Mexico increased compared to 2010 as permitting modestly improved, but still lagged meaningfully behind pre-moratorium levels.

North America profit before tax was \$1.93 billion in 2011, an increase of \$766 million compared to 2010. The higher revenue for this segment, driven by activity and pricing, was the primary reason for this increase in profitability. Other drivers of the increase

included improved tool utilization and improved absorption of manufacturing and other overhead. This improvement was offset by a decline in the fourth quarter of 2011 in the profitability of our pressure pumping services where we incurred increased costs related to shortages of raw materials, logistical inefficiencies and higher labor costs. Although there is positive progress in the Gulf of Mexico, the pace of re-permitting has not enabled activity to return to pre-moratorium levels. North America profit before tax was negatively impacted by a \$105 million charge associated with the impairment of trade names.

#### *Latin America*

Latin America revenue increased 39% in 2011 compared to 2010. The primary drivers of the increase were the acceleration of activity benefitting our drilling fluids and artificial lift product lines in the Andean area as well as robust deep water growth through the use of our drilling services in Brazil, and to a lesser extent, modest pricing improvements.

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Latin America profit before tax increased 207% in 2011 compared to 2010. While increased revenue was a contributor to the increased profitability, the primary factors included cost containment initiatives, which improved overhead cost absorption, as well as meaningful operational improvements to lower our internal operating costs, a favorable change in the mix of the products and services sold to higher margin activity, and the completion of certain low margin contracts in early 2011. Latin America profit before tax was negatively impacted by a \$64 million charge associated with the impairment of trade names.

### *Europe/Africa/Russia Caspian*

Europe/Africa/Russia Caspian (“EARC”) revenue increased 11% in 2011 compared to 2010. The primary drivers of the increase were sales of completion tools and drilling fluids in Norway; increased drilling services activity in Turkey and Israel; modestly improving market conditions across Europe and Russia and higher drilling fluids, wireline services and drilling services activities in Nigeria. These increases were partially offset by the impact of decreased sales in Libya where our operations ceased during the second quarter of 2011 as a result of the civil unrest with minimal operational activity resuming during the fourth quarter of the year.

EARC profit before tax increased 32% in 2011 compared to 2010 primarily as a result of our increased focus on cost management initiatives and operating efficiencies. In addition, profitability improved as a result of increased activity and more favorable sales mix toward products and services with higher margins. EARC profit before tax was negatively impacted by a \$70 million charge associated with increasing the allowance for doubtful accounts and reserves for inventory and certain other assets as a result of the civil unrest in Libya and by a \$48 million charge associated with the impairment of trade names.

### *Middle East/Asia Pacific*

Middle East/Asia Pacific (“MEAP”) revenue increased 26% in 2011 compared to 2010. The increase in this segment was attributable to higher activity in directional drilling and artificial lift systems and share gains in Saudi Arabia, as well as significant revenue gains in Kuwait, Iraq and Southeast Asia on production enhancement activity. Additionally, wireline and completions activity increased in Southeast Asia.

MEAP profit before tax increased 81% in 2011 compared to 2010 primarily as a result of our increased focus on cost management initiatives and operating efficiencies. In addition, profitability improved as a result of increased activity and more favorable sales mix, partially offset by costs for start-up activities in Iraq and elsewhere. MEAP profit before tax was negatively impacted by a \$47 million charge associated with the impairment of trade names.

### *Industrial Services and Other*

Industrial Services and Other revenue increased 28% in 2011 compared to 2010. Industrial Services and Other profit before tax decreased 46% in 2011 compared to 2010 primarily driven by a \$51 million charge associated with the impairment of trade names and from an overall increase in cost of goods and services sold. This was partially offset by increased revenue and related profitability.

### *2010 Compared to 2009*

	Year Ended December 31,		Increase	% Change
	2010	2009	(decrease)	
Revenue:				
North America	\$ 6,621	\$ 3,165	\$ 3,456	109%
Latin America	1,569	1,094	475	43%
Europe/Africa/ Russia Caspian	3,006	2,774	232	8%
Middle East/Asia Pacific	2,247	1,937	310	16%
Industrial Services and Other	971	694	277	40%

Total	\$14,414	\$ 9,664	\$ 4,750	49%
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	Year Ended December 31,			
	2010	2009	Increase (decrease)	% Change
<b>Profit Before Tax:</b>				
North America	\$ 1,163	\$ 201	\$ 962	479%
Latin America	74	78	(4)	(5)%
Europe/Africa/ Russia Caspian	260	458	(198)	(43)%
Middle East/Asia Pacific	177	241	(64)	(27)%
Industrial Services and Other	99	70	29	41%
<b>Total</b>	<b>\$ 1,773</b>	<b>\$ 1,048</b>	<b>\$ 725</b>	<b>69%</b>

Revenue for 2010 increased \$4.75 billion or 49% compared to 2009. Excluding BJ Services, revenue for 2010 was up 11%. The primary drivers of the change included increased activity and improved pricing in the U.S. Land and Canada markets and to a lesser extent, increased activity in our international segments.

Profit before tax for 2010 increased \$725 million or 69% compared to 2009. Excluding BJ Services, profit before tax was up 18% primarily due to strong activity in the North America segment where increased activity led to increased utilization, improved absorption of manufacturing and other overhead costs, and realized pricing improvement, partially offset by price degradation and lower profits in our international segments.

### *North America*

North America revenue increased 109% in 2010 compared to 2009. Excluding BJ Services, revenue for 2010 was up 28%. Revenue and pricing increases were supported by a 45% increase in the U.S. land and inland waters rig count and a 57% increase in the Canada rig count. The unconventional reservoirs demanded our more advanced technology to deliver longer horizontals, complex completions, increased hydraulic horsepower and more fracturing stages resulting in improved pricing and higher revenue. This improvement was partially offset by a decline in our U.S. Gulf of Mexico revenue resulting from the drilling moratorium in the Gulf of Mexico.

North America profit before tax was \$1.16 billion in 2010, an increase of \$962 million compared to 2009. Excluding BJ Services, profit before tax for 2010 was up \$438 million. In addition to higher revenue driven by increased activity, the primary drivers of the increase in profitability included improved tool utilization, improved absorption of manufacturing and other overhead, and higher pricing. This improvement was partially offset by a decline in our profitability in the U.S. Gulf of Mexico due to the drilling moratorium in the Gulf of Mexico.

### *Latin America*

Latin America revenue increased 43% in 2010 compared to 2009. Excluding BJ Services, revenue for 2010 was up 14%. The primary drivers of the increase included increased activity and commensurate revenue growth in the Andean, Brazil and Southern Cone geomarkets driven by strong demand for artificial lift, directional drilling and drilling fluids products and services, partially offset by reduced activity in the Venezuela/Mexico geomarket.

Latin America profit before tax decreased 5% in 2010 compared to 2009. Excluding BJ Services, profit before tax increased 17%. Improved profit before tax from the Andean and Southern Cone geomarkets was partially offset by decreased profit before tax from the Brazil and Venezuela/Mexico geomarkets.

### *Europe/Africa/Russia Caspian*

EARC revenue increased 8% in 2010 compared to 2009. Excluding BJ Services, revenue for 2010 decreased 1%. Reduced revenue from the North Africa and Continental Europe geomarkets was partially offset by higher revenue in the Russia, U.K., Nigeria and Norway geomarkets, where strong demand for directional drilling and artificial lift products and services was experienced.

EARC profit before tax decreased 43% in 2010 compared to 2009. Excluding BJ Services, profit before tax decreased 41%. Improved profit before tax in the Russia and Nigeria geomarkets was more than offset by reduced profit before tax throughout the rest of the region primarily due to lower activity in the North Africa geomarket, higher overhead costs and lower realized pricing.

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### *Middle East/Asia Pacific*

MEAP revenue increased 16% in 2010 compared to 2009. Excluding BJ Services, revenue for 2010 was flat. Revenue increases occurred in the Saudi Arabia, Egypt, Australasia and Southeast Asia geomarkets, driven by higher activity benefiting our chemicals, artificial lift and completion systems products and services. These increases were offset by decreased revenue primarily in the Middle East Gulf and India geomarkets.

MEAP profit before tax decreased 27% in 2010 compared to 2009. Excluding BJ Services, profit before tax decreased 34% as improved profit before tax in the Egypt and North Asia geomarkets was more than offset by lower realized pricing and higher overhead costs throughout the rest of the region.

### *Industrial Services and Other*

Industrial Services and Other revenue increased 40% in 2010 compared to 2009. Excluding BJ Services, revenue for 2010 increased 10%. Industrial Services and Other profit before tax increased 41% in 2010 compared to 2009. Excluding BJ Services, profit before tax increased 14%.

## **Costs and Expenses**

The table below details certain consolidated statement of operations data and their percentage of revenue.

	2011		2010		2009	
	\$	%	\$	%	\$	%
Revenue	\$19,831	100%	\$14,414	100%	\$9,664	100%
Cost of revenue	15,264	77 %	11,184	78 %	7,397	77 %
Research and engineering	462	2 %	429	3 %	397	4 %
Marketing, general and administrative	1,190	6 %	1,250	9 %	1,120	12 %

### ***Cost of Revenue***

Cost of revenue as a percentage of revenue, which remained stable in 2011, was 77% and 78% for 2011 and 2010, respectively. The slight decrease was due primarily to improved pricing in North America coupled with improved operational efficiency and cost management initiatives implemented globally, which was offset by higher raw material, logistics and labor costs. In addition, cost of revenue was impacted by a \$70 million charge in Libya where our operations ceased during the second quarter of 2011 with minimal operational activity resuming during the fourth quarter of the year.

Cost of revenue as a percentage of revenue was 78% and 77% for 2010 and 2009, respectively. The slight increase was primarily due to pricing pressures and higher operating costs for our geomarket organization, which we are mitigating through productivity improvements and cost cutting measures. As a result of the BJ Services acquisition, we incurred additional depreciation and amortization expense of \$93 million in 2010 related to the step-up adjustments for property, plant and equipment and intangible assets.

### ***Research and Engineering***

Research and engineering expenses increased 8% in both 2011 and 2010 when compared to the corresponding previous year as we continue to be committed to developing and commercializing new technologies as well as investing in our core product offerings. We have global technology centers strategically placed around the world where we often collaborate with customers and local universities to jointly develop technology for specific regional needs as well as next-generation technology.

### ***Marketing, General and Administrative***

Marketing, general and administrative (“MG&A”) expenses decreased 5% in 2011 compared to 2010. The decrease in expenses resulted from cost reduction and management measures implemented in the latter half of 2010 and synergies we are realizing as we continue to integrate BJ Services into our operations.

MG&A expenses increased 12% in 2010 compared to 2009. The increase resulted primarily from costs associated with finance redesign efforts, software implementation activities and the acquisition of BJ Services.

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### ***Impairment of Trade Names***

In 2011, we recognized a charge of \$315 million related to the impairment of certain trade names, the majority of which related to the BJ Services trade name. The impairment of the BJ Services trade name was due to the decision to minimize the use of the BJ Services trade name as part of our overall branding strategy for Baker Hughes.

### ***Interest Expense, net***

Interest expense, net of interest income, increased \$80 million in 2011 compared to 2010. The increase was primarily due to the assumption of \$500 million of debt associated with the acquisition of BJ Services in April 2010, issuance of \$1.5 billion of debt in August 2010 and the issuance of \$750 million of debt in August 2011. The increase in interest expense was partially offset by the repayment of \$250 million of debt and the early extinguishment of \$500 million debt in the second and third quarters of 2011, respectively.

Net interest expense increased \$16 million in 2010 compared to 2009. The increase was primarily due to the issuance of \$1.5 billion of debt in August 2010 and the assumption of \$500 million of debt associated with the acquisition of BJ Services, partially offset by gains on our interest rate swaps of \$16 million.

### ***Loss on Early Extinguishment of Debt***

In 2011, we redeemed in full \$500 million of debt maturing November 2013 and paid a redemption premium of \$63 million. The redemption resulted in a pre-tax loss of \$40 million on the early extinguishment of debt which included the redemption premium and the write off of the remaining original debt issuance costs and debt discount, partially offset by the \$25 million gain from the termination of two related interest rate swap agreements.

### ***Income Taxes***

Total income tax expense was \$596 million for 2011. This amount includes a \$214 million tax benefit associated with the reorganization of certain foreign subsidiaries. As a result of the reorganization, previously accrued U.S. deferred income taxes related to those subsidiaries were reduced by certain foreign tax credits that existed prior to the acquisition of BJ Services and are now available to offset future U.S. taxes. Excluding the impact of the reorganization, our effective tax rate on operating profits in 2011, 2010, and 2009 were 34.6%, 36.1% and 31.1%, respectively. The 2011 effective tax rate is lower than the U.S. statutory income tax rate of 35% due to lower rates of tax on certain international operations partially offset by state income taxes. The 2010 effective tax rate was higher than the U.S. statutory income tax rate of 35% due to higher rates of tax on certain international operations and state income taxes partially offset by tax benefits arising from the repatriation of foreign earnings. The 2009 effective tax rate was lower than the U.S. statutory rate of 35% due to lower rates of tax on certain international operations offset by state income taxes.

## **OUTLOOK**

This section should be read in conjunction with the factors described in “Part I, Item 1A. Risk Factors” and in the “Forward-Looking Statements” section in this Part II, Item 7, both contained herein. These factors could impact, either positively or negatively, our expectation for: oil and natural gas demand; oil and natural gas prices; exploration and development spending and drilling activity; and production spending.

Our industry is cyclical, and past cycles have been driven primarily by alternating periods of ample supply or shortage of oil and natural gas relative to demand. As an oilfield services company, our revenue is dependent on spending by our customers for oil and natural gas exploration, field development and production. This spending is dependent on a number of factors, including our customers’ forecasts of future energy demand, their expectations for future energy prices, their access to resources to develop and produce oil and natural gas, their ability to fund their capital programs, and the impact of new government regulations.

Our outlook for exploration and development spending is based upon our expectations for customer spending in the markets in which we operate, and is driven primarily by our perception of industry expectations for oil and natural gas prices and their likely

impact on customer capital and operating budgets as well as other factors that could impact the economic return oil and natural gas companies expect for developing oil and natural gas reserves. Our forecasts are based on evaluating a number of external sources as well as our internal estimates. External sources include publications by the IEA, OPEC, Energy Information Administration (“EIA”), and the Organization for Economic Cooperation and Development (“OECD”). We acknowledge that there is a substantial amount of uncertainty regarding these forecasts, thus, while we have internal estimates regarding economic expansion, hydrocarbon demand and overall oilfield activity, we position ourselves to be flexible and responsive to a wide range of potential outcomes.

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The primary drivers impacting the 2012 business environment include the following:

**Worldwide Economic Growth** - In general there is a strong linkage between overall economic activity, growth and the demand for hydrocarbons. Although we continue to see modest economic growth across the OECD countries and relatively strong growth among many developing economies, there is substantial concern regarding the economic outlook going into 2012. These concerns are primarily fueled by a concern over sovereign debt issues in Europe and a slowdown in the Chinese economy. The European sovereign debt crisis poses substantial risk to the worldwide economy as any substantial reduction in economic activity in Europe is likely to impact other major economies such as China, India and the U.S. Although steps are being taken to resolve this issue, there is still concern in the financial and equity markets that European economic activity will substantially slow in 2012. China's rapid economic growth and industrialization has been a major factor in driving up world-wide economic growth since the recession of 2008/2009. It is expected that China will continue to grow at a meaningful pace, however, there is concern that the Chinese central bank's efforts to limit inflation may temper growth prospects. In the U.S., there has been a slow recovery from the recession of 2008/2009 as the economy continues to deal with the effects of the financial crisis. Going forward, the expectation is that the U.S. will see modest economic growth in 2012; however, weakness or deterioration of the global economy, particularly in China, India and Europe, could curtail U.S. economic growth from current estimates.

**Demand for Hydrocarbons** - In its February 2012 Oil Market Report, the IEA said that it expects global demand for oil to increase 0.8 million barrels per day in 2012 relative to 2011. While forecasts by IEA, EIA and OPEC have been revised modestly lower in the past few months, primarily as a reaction to higher oil prices and uncertainty regarding the strength of the economic recovery, the expected increase in demand for hydrocarbons is expected to support increased spending to develop oil. Natural gas is an increasingly important hydrocarbon to meet the world's energy needs and recent innovations in the U.S. have substantially improved the production of natural gas in the U.S. As a result, natural gas demand is at an all-time high in the U.S. and is expected to continue to increase into 2012. Further, Europe and Asia are increasing their demand for natural gas as production from major gas fields in the Middle East, Africa and Asia Pacific are imported into the consuming regions.

**Oil Production** - Global spare oil production capacity is relatively limited and is proving to be inadequate to decouple oil prices from geopolitical supply disruptions throughout North Africa and the Middle East. Several key OPEC countries have announced plans to increase their exploration and development efforts to develop resources to meet the expected increase in global demand. Sustained higher oil prices have led producers, particularly in the U.S., to increase capital spending and apply new technology to increase oil production. Although this is a positive trend for the U.S. that is expected to continue for many years to come, it will provide only a modest offset to any potential supply disruption across the rest of the world.

**Natural Gas Production** - Worldwide natural gas production continues to grow as a result of the emergence of the unconventional shale plays in North America as well as an abundance of large conventional fields in the Middle East, Asia and Latin America. Low natural gas prices in the U.S. have driven a reduction in the natural gas-directed rig activity in the U.S. It is anticipated that this will begin to impact natural gas production, but to date, natural gas production continues to increase per the latest reports by the DOE. Worldwide natural gas production will tend to be more stable as high natural gas prices in places such as Europe and Asia encourage natural gas production at current levels.

**Oil and Natural Gas Prices** - With WTI oil prices trading between \$75.67/Bbl and \$113.93/Bbl most unconventional plays in the U.S. as well as most conventional developments internationally will provide adequate returns to encourage incremental investment. Internationally, most oil developments are based on Brent oil prices which have also been at a high enough level to justify further investment in field development. Based on the tightness of the oil supply and the anticipated modest economic growth, we would expect commodity prices to remain relatively strong throughout 2012 barring a major macro-economic event. In North America, natural gas prices are particularly low when compared to oil on a BTU equivalent basis. This low price is driven by a combination of far more efficient production from the unconventional plays in the U.S. as well as a particularly warm winter. Although industrial demand and power generation are gradually increasing and demanding

more natural gas, it is not enough to offset the increase in production from the unconventional plays. As a result, the expectation is that natural gas prices will remain particularly low throughout 2012.

**Activity and Spending Outlook for North America** - Overall customer spending in North America is expected to increase in fiscal 2012 compared to fiscal 2011. Unconventional plays with crude oil and natural gas liquids content are attracting incremental investment while investment in dry gas plays are expected to continue to decline due to historically low natural gas pricing levels. Service intensity has increased in North America as customers are demanding advanced directional drilling, more complex completion systems and pressure pumping to develop the unconventional plays. The demand for these key technologies has grown faster than the

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industry' s ability to produce them resulting in support for higher prices. In the Gulf of Mexico, activity on the continental shelf has remained steady, while during the second half of 2011 we saw a modest increase in deep water permits and subsequently deep water drilling. The level of activity in the deep water Gulf of Mexico remains below pre-moratorium levels; however, we have confidence that as the permitting process is better understood deepwater activity will ultimately return to pre-moratorium levels. We are investing in our people and processes to ensure that we will be fully compliant with the new and more stringent regulatory requirements in the Gulf of Mexico.

**Activity and Spending Outlook Outside North America** - International activity is driven primarily by the price of oil which is high enough to provide attractive economic returns in almost every region. Customers are expected to increase spending to develop new resources and offset declines from existing developed resources. Areas that are expected to see increased spending in 2012 include: the Middle East, in particular Iraq and Saudi Arabia; Brazil with the investment in the pre-salt resources; and Colombia which has seen a rapid expansion associated with improved fiscal terms for our customers.

**Capital Expenditures** - Our capital expenditures, excluding acquisitions, are expected to be between \$3.1 billion and \$3.4 billion for 2012. A portion of our planned capital expenditures can be adjusted to reflect changes in our expectations for future customer spending.

## **COMPLIANCE**

We do business in more than 80 countries, including approximately 25 of the 40 countries having the lowest scores in the Transparency International' s Corruption Perception Index survey for 2011, which indicates high levels of corruption. We devote significant resources to the development, maintenance, communication and enforcement of our Business Code of Conduct, our anti-bribery compliance policies, our internal control processes and procedures and other compliance related policies. Notwithstanding the devotion of such resources, and in part as a consequence thereof, from time to time we discover or receive information alleging potential violations of laws and regulations, including the FCPA and our policies, processes and procedures. We conduct timely internal investigations of these potential violations and take appropriate action depending upon the outcome of the investigation.

We anticipate that the devotion of significant resources to compliance-related issues, including the necessity for investigations, will continue to be an aspect of doing business in a number of the countries in which oil and natural gas exploration, development and production take place and in which we are requested to conduct operations. Compliance-related issues have limited our ability to do business and/or have raised the cost of operating in these countries. In order to provide products and services in some of these countries, we may in the future utilize ventures with third parties, sell products to distributors or otherwise modify our business approach in order to improve our ability to conduct our business in accordance with applicable laws and regulations and our Business Code of Conduct.

Our Best-in-Class Global Ethics and Compliance Program ("Compliance Program") is based on (i) our Core Values of Integrity, Performance, Teamwork and Learning; (ii) the standards contained in our Business Code of Conduct; and (iii) the laws of the countries where we operate. Our Compliance Program is referenced within the Company as "C2" or "Completely Compliant." The Completely Compliant theme is intended to establish the proper Tone-at-the-Top throughout the Company. Employees are consistently reminded that they play a crucial role in ensuring that the Company always conducts its business ethically, legally and safely.

Highlights of our Compliance Program include the following:

We have comprehensive internal policies over such areas as facilitating payments; travel, entertainment, gifts and charitable donations connected to non-U.S. government officials; payments to non-U.S. commercial sales representatives; and the use of non-U.S. police or military organizations for security purposes. In addition, we have country-specific guidance for customs standards, export and re-export controls, economic sanctions and antiboycott laws.

We have a comprehensive employee compliance training program covering substantially all employees.

We have a due diligence procedure for commercial sales, processing and professional agents, an enhanced process for classifying distributors and are creating a formal policy to guide business personnel in determining when subcontractors should be subjected to compliance due diligence.

We have a special compliance committee, which is made up of senior officers, that meets no less than once a year to review the oversight reports for all active commercial sales representatives.

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We have continued our reduction of the use of commercial sales representatives and processing agents, including the reduction of customs agents.

We use technology to monitor and report on compliance matters, including a web-based antiboycott reporting tool and a global trade management software tool.

We have a program designed to encourage reporting of any ethics or compliance matter without fear of retaliation including a worldwide Business Helpline operated by a third party and currently available toll-free in 150 languages to ensure that our helpline is easily accessible to employees in their own language.

We have continued to expand the use and scope of our centralized finance organization including further implementation of our enterprise-wide accounting system and company-wide policies. In addition, the corporate audit function has incorporated additional anti-corruption procedures into some of their audits, which are applied on a country-wide basis. We are also continuing to refine and enhance our procedures for FCPA risk assessments and legal audit procedures.

We continue to work to ensure that we have adequate legal compliance coverage around the world, including the coordination of compliance advice and training across all regions and countries where we do business.

We are continuing to centralize our human resources function, including creating consistent standards for pre-hire screening of employees, the screening of existing employees prior to promoting them to positions where they may be exposed to corruption-related risks, and creating a uniform policy for new hire training.

## **LIQUIDITY AND CAPITAL RESOURCES**

Our objective in financing our business is to maintain adequate financial resources and access to sufficient liquidity. At December 31, 2011, we had cash and cash equivalents of \$1.05 billion, of which approximately \$1.03 billion was held by foreign subsidiaries. A substantial portion of the cash held by foreign subsidiaries at December 31, 2011 was reinvested in our international operations as our intent is to use this cash to, among other things, fund the operations of our foreign subsidiaries. If we decide at a later date to repatriate those funds to the U.S., we may be required to provide taxes on certain of those funds based on applicable U.S. tax rates net of foreign taxes. In addition, we had \$2.5 billion available for borrowing under a committed revolving credit facility with commercial banks. We believe that cash on hand, cash flows from operations and the available credit facility, including the issuance of commercial paper, will provide sufficient liquidity to manage our global cash needs.

Our capital planning process is focused on utilizing cash flows generated from operations in ways that enhance the value of our Company. In 2011, we used cash to pay for a variety of activities including working capital needs, capital expenditures, repayment of debt and payment of dividends.

### **Cash Flows**

Cash flows provided (used) by continuing operations by type of activity were as follows for the years ended December 31:

(In millions)	2011	2010	2009
Operating activities	\$1,507	\$856	\$1,239
Investing activities	(1,891)	(2,376)	(966 )
Financing activities	(30 )	1,366	(675 )

Statements of cash flows for entities with international operations that are local currency functional exclude the effects of the changes in foreign currency exchange rates that occur during any given year, as these are noncash changes. As a result, changes reflected in certain accounts on the consolidated statements of cash flows may not equal the changes in corresponding accounts on the consolidated balance sheet.

### **Operating Activities**

Cash flows from operating activities provided \$1.5 billion for the year ended December 31, 2011 and provided \$856 million for the year ended December 31, 2010. This increase in cash flows of \$651 million is primarily due to an increase in net income offset by the change in net operating assets and liabilities, which used more cash in 2011 compared to 2010.

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The underlying drivers in 2011 compared to 2010 of the changes in operating assets and liabilities are as follows:

An increase in accounts receivable used cash of \$1.02 billion and \$702 million in 2011 and 2010, respectively. The change in accounts receivable was primarily due to an increase in activity and the corresponding revenue growth as well as an increase in the days sales outstanding (defined as the average number of days our net trade receivables are outstanding based on quarterly revenue) of approximately 2 days.

An increase in inventory used cash of \$641 million and \$243 million in 2011 and 2010, respectively, driven by activity increases.

An increase in accounts payable provided cash of \$314 million and \$292 million in 2011 and 2010, respectively, resulting from an increase in operating assets to support increased activity.

Accrued employee compensation and other accrued liabilities provided \$58 million in cash in 2011 and used \$182 million in 2010. The increase in cash provided in 2011 was due primarily to increased employee bonus accruals for 2011, partially offset by employee bonuses paid in 2011 but earned and accrued for in 2010.

Cash flows from operating activities provided \$856 million for the year ended December 31, 2010 and provided \$1.24 billion for the year ended December 31, 2009. This decrease in cash flows of \$383 million is primarily due to the change in net operating assets and liabilities which used more cash in 2010 compared to 2009.

The underlying drivers in 2010 compared to 2009 of the changes in operating assets and liabilities are as follows:

Accounts receivable used \$702 million in cash in 2010 and provided \$399 million in 2009. The change in accounts receivable was primarily due to an increase in activity partially offset by a decrease in the days sales outstanding by approximately 6 days.

Inventory used \$243 million in cash in 2010 and provided \$240 million in 2009 driven by activity increases.

Accounts payable provided \$292 million in cash in 2010 and used \$89 million in 2009. The increase was primarily due to an increase in operating assets to support increased activity.

A decrease in accrued employee compensation and other accrued liabilities used cash of \$182 million and \$130 million in 2010 and 2009, respectively. The increase in the use of cash in 2010 was due primarily to the payments of pre-existing change of control and other contractual obligations to certain BJ Services employees partially offset by a decrease in payments related to employee bonuses earned in 2009 but paid in 2010.

Income taxes payable provided \$23 million in 2010 in cash and used \$169 million in 2009. The use of cash in 2009 was primarily due to federal income tax payments made in 2009 of \$155 million for two quarterly installment payments related to 2008. The U.S. Internal Revenue Service allowed companies impacted by Hurricane Ike to defer the third and fourth quarter installment payments for 2008 until January 2009.

### **Investing Activities**

Our principal recurring investing activity was the funding of capital expenditures to ensure that we have the appropriate levels and types of machinery and equipment in place to generate revenue from operations. Expenditures for capital assets totaled \$2.46 billion, \$1.49 billion and \$1.09 billion for 2011, 2010 and 2009, respectively. While the majority of these expenditures were for machinery and equipment, we have continued our spending on new facilities, expansions of existing facilities and other infrastructure projects.

Proceeds from the disposal of assets were \$311 million, \$208 million and \$163 million for 2011, 2010 and 2009, respectively. These disposals related to equipment that was lost-in-hole, and property, machinery, and equipment no longer used in operations that were sold throughout the year.

During 2010, we purchased \$250 million of short-term investments consisting of U.S. Treasury Bills. The U.S. Treasury Bills matured in May 2011 and we received proceeds of \$250 million.

We routinely evaluate potential acquisitions of businesses of third parties that may enhance our current operations or expand our operations into new markets or product lines. We may also from time to time sell business operations that are not considered part of our

core business. During 2010, we paid cash of \$680 million, net of cash acquired of \$113 million, related to the BJ Services acquisition, and we paid \$208 million, net of cash acquired of \$4 million, for other acquisitions. In 2009, we paid \$58 million, net of cash acquired of \$4 million, for acquisitions including additional purchase price consideration for past acquisitions.

### **Financing Activities**

We had net borrowings of commercial paper and other short-term debt of \$125 million and \$52 million in 2011 and 2010, respectively, and net repayments of commercial paper and short-term debt of \$16 million in 2009. In 2011, we completed a private

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placement of \$750 million 3.2% senior notes that have registration rights and will mature in August 2021, resulting in net proceeds of approximately \$742 million after deducting the underwriting discounts and expenses of the offering. The 3.2% notes may only be transferred or resold in a transaction registered under or exempt from registration requirements of federal and state securities laws. We intend to file a registration statement with the SEC with respect to an offer to exchange the notes for registered notes with substantially identical terms pursuant to a registration rights agreement. We used \$563 million of the net proceeds to redeem our 6.5% notes. The remaining net proceeds from the offering were used for general corporate purposes. Also in 2011, we repaid \$250 million of our 5.75% notes that matured. Total debt outstanding at December 31, 2011 was \$4.07 billion, an increase of \$184 million compared to December 31, 2010. The total debt to total capitalization (defined as total debt plus equity) ratio was 0.20 at December 31, 2011 and 0.21 at December 31, 2010.

In 2010, we sold \$1.5 billion of 5.125% senior notes that will mature in September 2040. Net proceeds from the offering were approximately \$1.48 billion after deducting the underwriting discounts and expenses of the offering. We used \$511 million of the net proceeds to repay our outstanding commercial paper. We used \$250 million of the net proceeds to purchase U.S. Treasury Bills, which were used to repay the BJ Services 5.75% notes that matured in June 2011. The remaining net proceeds from the offering were used for general corporate purposes. In 2009, we repaid \$525 million of maturing long-term debt.

We received proceeds of \$183 million, \$74 million and \$51 million in 2011, 2010 and 2009, respectively, from the issuance of common stock through the exercise of stock options and the employee stock purchase plan.

Our Board of Directors has authorized a program to repurchase our common stock from time to time. During 2011, 2010 and 2009 we did not repurchase any shares of common stock. We had authorization remaining to repurchase approximately \$1.2 billion in common stock at the end of 2011.

We paid dividends of \$261 million, \$241 million and \$185 million in 2011, 2010 and 2009, respectively. The increase in 2010 and 2011 is primarily due to the 118 million shares issued in the acquisition of BJ Services.

### **Available Credit Facility**

At December 31, 2011, we had a \$2.5 billion committed revolving credit facility with commercial banks that matures in September 2016. This facility contains certain covenants which, among other things, restrict certain merger transactions or the sale of all or substantially all of our assets or a significant subsidiary and limit the amount of subsidiary indebtedness. Upon the occurrence of certain events of default, our obligations under the facility may be accelerated. Such events of default include payment defaults to lenders under the facility, covenant defaults and other customary defaults. At December 31, 2011, we were in compliance with all of the facility's covenants. There were no direct borrowings under the committed credit facility at the end of 2011. We also have an outstanding commercial paper program under which we may issue from time to time up to \$2.5 billion in commercial paper with maturity of no more than 270 days. The maximum combined borrowing at any point in time under both the commercial paper program and the credit facility is \$2.5 billion. At December 31, 2011, we had \$130 million of commercial paper outstanding.

If market conditions were to change and our revenue was reduced significantly or operating costs were to increase, our cash flows and liquidity could be reduced. Additionally, it could cause the rating agencies to lower our credit rating. There are no ratings triggers that would accelerate the maturity of any borrowings under our committed credit facility. However, a downgrade in our credit ratings could increase the cost of borrowings under the facility and could also limit or preclude our ability to issue commercial paper. Should this occur, we would seek alternative sources of funding, including borrowing under the facility.

We believe our current credit ratings would allow us to obtain interim financing over and above our existing credit facility for any currently unforeseen significant needs or growth opportunities. We also believe that such interim financings could be funded with subsequent issuances of long-term debt or equity, if necessary.

### **Cash Requirements**

In 2012, we believe cash on hand, cash flows from operating activities and the available credit facility will provide us with sufficient capital resources and liquidity to manage our working capital needs, meet contractual obligations, fund capital expenditures,

and support the development of our short-term and long-term operating strategies. We may issue commercial paper or other short-term debt to fund cash needs in the U.S. in excess of the cash generated in the U.S.

In 2012, we expect our capital expenditures to be between approximately \$3.1 billion to \$3.4 billion, excluding any amount related to acquisitions. The expenditures are expected to be used primarily for normal, recurring items necessary to support our business and operations. A significant portion of our capital expenditures can be adjusted based on future activity of our customers. We will

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manage our capital expenditures to match market demand. In 2012, we also expect to make interest payments of between \$225 million and \$240 million, based on debt levels as of December 31, 2011. We anticipate making income tax payments of between \$1.3 billion and \$1.4 billion in 2012.

We may repurchase our common stock depending on market conditions, applicable legal requirements, our liquidity and other considerations. We anticipate paying dividends of between \$257 million and \$267 million in 2012; however, the Board of Directors can change the dividend policy at any time.

For all pension plans, we make annual contributions to the plans in amounts equal to or greater than amounts necessary to meet minimum governmental funding requirements. In 2012, we expect to contribute between \$80 million and \$95 million to our defined benefit pension plans. In 2012, we also expect to make benefit payments related to postretirement welfare plans of between \$16 million and \$18 million, and we estimate we will contribute between \$263 million and \$286 million to our defined contribution plans. See Note 12 of the Notes to Consolidated Financial Statements in Item 8 herein for further discussion of our employee benefit plans.

### **Contractual Obligations**

In the table below, we set forth our contractual cash obligations as of December 31, 2011. Certain amounts included in this table are based on our estimates and assumptions about these obligations, including their duration, anticipated actions by third parties and other factors. The contractual cash obligations we will actually pay in future periods may vary from those reflected in the table because the estimates and assumptions are subjective.

(In millions)	Payments Due by Period				
	Total	Less Than 1 Year	2 - 3 Years	4 - 5 Years	More Than 5 Years
Total debt and capital lease obligations <sup>(1)</sup>	\$4,098	\$ 224	\$18	\$28	\$ 3,828
Estimated interest payments <sup>(2)</sup>	3,664	227	449	440	2,548
Operating leases <sup>(3)</sup>	578	148	203	103	124
Purchase obligations <sup>(4)</sup>	2,056	683	836	512	25
Income tax liabilities for uncertain tax positions <sup>(5)</sup>	379	176	118	51	34
Other long-term liabilities	129	19	35	11	64
<b>Total</b>	<b>\$10,904</b>	<b>\$ 1,477</b>	<b>\$1,659</b>	<b>\$1,145</b>	<b>\$ 6,623</b>

- <sup>(1)</sup> Amounts represent the expected cash payments for the principal amounts related to our debt and capital lease obligations. Amounts for debt do not include any unamortized discounts or deferred issuance costs. Expected cash payments for interest are excluded from these amounts.
- <sup>(2)</sup> Amounts represent the expected cash payments for interest on our long-term debt and capital lease obligations.
- <sup>(3)</sup> We enter into operating leases, some of which include renewal options. We have excluded renewal options from the table above.
- <sup>(4)</sup> Purchase obligations include capital improvements as well as agreements to purchase goods or services that are enforceable and legally binding and that specify all significant terms, including: fixed or minimum quantities to be purchased; fixed, minimum or variable price provisions; and the approximate timing of the transaction.
- <sup>(5)</sup> The estimated income tax liabilities for uncertain tax positions will be settled as a result of expiring statutes, audit activity, competent authority proceedings related to transfer pricing, or final decisions in matters that are the subject of litigation in various taxing jurisdictions in which we operate. The timing of any particular settlement will depend on the length of the tax audit and related appeals process, if any, or an expiration of a statute. If a liability is settled due to a statute expiring or a favorable audit result, the settlement of the tax liability would not result in a cash payment.

### **Off-Balance Sheet Arrangements**

In the normal course of business with customers, vendors and others, we have entered into off-balance sheet arrangements, such as letters of credit and other bank issued guarantees, which totaled approximately \$1.3 billion at December 31, 2011. It is not practicable to

estimate the fair value of these financial instruments. None of the off-balance sheet arrangements either has, or is likely to have, a material effect on our consolidated financial statements.

Other than normal operating leases, we do not have any off-balance sheet financing arrangements such as securitization agreements, liquidity trust vehicles, synthetic leases or special purpose entities. As such, we are not materially exposed to any financing, liquidity, market or credit risk that could arise if we had engaged in such financing arrangements.

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### **CRITICAL ACCOUNTING ESTIMATES**

The preparation of our consolidated financial statements requires us to make estimates and judgments that affect the reported amounts of assets, liabilities, revenue and expenses and related disclosures and disclosures about any contingent assets and liabilities. We base these estimates and judgments on historical experience and other assumptions and information that are believed to be reasonable under the circumstances. Estimates and assumptions about future events and their effects are subject to uncertainty, and accordingly, these estimates may change as new events occur, as more experience is acquired, as additional information is obtained and as the business environment in which we operate changes.

We have defined a critical accounting estimate as one that is both important to the portrayal of either our financial condition or results of operations and requires us to make difficult, subjective or complex judgments or estimates about matters that are uncertain. We have reviewed our critical accounting estimates with the Audit/Ethics Committee of our Board of Directors and the Audit/Ethics Committee has reviewed the disclosure presented below. During the past three fiscal years, we have not made any material changes in the methodology used to establish the critical accounting estimates, and we believe that the following are the critical accounting estimates used in the preparation of our consolidated financial statements. There are other items within our consolidated financial statements that require estimation and judgment but they are not deemed critical as defined above.

#### **Allowance for Doubtful Accounts**

The determination of the collectability of amounts due from our customers requires us to use estimates and make judgments regarding future events and trends, including monitoring our customers' payment history and current credit worthiness to determine that collectability is reasonably assured, as well as consideration of the overall business climate in which our customers operate. Inherently, these uncertainties require us to make frequent judgments and estimates regarding our customers' ability to pay amounts due us in order to determine the amount of valuation allowances required for doubtful accounts. Provisions for doubtful accounts are recorded when it becomes evident that the customer will not make the required payments at either contractual due dates or in the future. At December 31, 2011 and 2010, the allowance for doubtful accounts totaled \$229 million, or 4%, and \$162 million, or 4%, of total gross accounts receivable, respectively. We believe that our allowance for doubtful accounts is adequate to cover potential bad debt losses under current conditions; however, uncertainties regarding changes in the financial condition of our customers, either adverse or positive, could impact the amount and timing of any additional provisions for doubtful accounts that may be required. A five percent change in the allowance for doubtful accounts would have had an impact on income before income taxes of approximately \$11 million in 2011.

#### **Inventory Reserves**

Inventory is a significant component of current assets and is stated at the lower of cost or market. This requires us to record provisions and maintain reserves for excess, slow moving and obsolete inventory. To determine these reserve amounts, we regularly review inventory quantities on hand and compare them to estimates of future product demand, market conditions, production requirements and technological developments. These estimates and forecasts inherently include uncertainties and require us to make judgments regarding potential future outcomes. At December 31, 2011 and 2010, inventory reserves totaled \$304 million, or 9%, and \$322 million, or 11%, of gross inventory, respectively. We believe that our reserves are adequate to properly value potential excess, slow moving and obsolete inventory under current conditions. Significant or unanticipated changes to our estimates and forecasts could impact the amount and timing of any additional provisions for excess or obsolete inventory that may be required. A five percent change in this inventory reserve balance would have had an impact on income before income taxes of approximately \$15 million in 2011.

#### **Goodwill and Other Long-Lived Assets**

The purchase price of acquired businesses is allocated to its identifiable assets and liabilities based upon estimated fair values as of the acquisition date. Goodwill is the excess of the consideration transferred over the fair value of the tangible and identifiable intangible assets and liabilities recognized. In determining estimated fair values, we use various sources and types of information, including, but not limited to, quoted market prices, replacement cost estimates, accepted valuation techniques such as discounted cash flows, and existing carrying value of acquired assets. As necessary, we utilize third-party appraisal firms to assist us in determining fair value of

inventory, identifiable intangible assets, and any other significant assets or liabilities. During the measurement period, we adjust the preliminary purchase price allocation if we obtain more information regarding asset valuations and liabilities assumed. The judgments, assumptions and estimates used or made in determining the estimated fair value assigned to assets acquired and liabilities assumed, as well as future asset lives, can materially impact our results of operations. We perform an annual impairment test of goodwill as of October 1 of each year. In performing the test, we individually test each of our reporting units, which are generally based on our regional structure. These tests involve the use of different valuation techniques, including a market approach,

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comparable transactions and discounted cash flow methodology, all of which include, but are not limited to, assumptions regarding matters such as discount rates, anticipated growth rates and expected profitability rates and similar items. The results of the 2011 test indicated that there were no impairments of goodwill; however, for one reporting unit, the excess of estimated fair value over the carrying value was less than 10% of the related carrying value. Goodwill associated with this reporting unit totaled approximately \$419 million at December 31, 2011. Unanticipated changes, including even small revisions, to these assumptions could require a provision for impairment in a future period. Given the nature of these evaluations and their application to specific assets and time-frames, it is not possible to reasonably quantify the impact of changes in these assumptions.

Long-lived assets, which include property and equipment, intangible assets other than goodwill, and certain other assets, comprise a significant amount of our total assets. We review the carrying values of these assets for impairment periodically, and at least annually for certain intangible assets, or whenever events or changes in circumstances indicate that the carrying amounts may not be recoverable. An impairment loss is recorded in the period in which it is determined that the carrying amount is not recoverable. This requires us to make judgments regarding long-term forecasts of future revenue and costs related to the assets subject to review. These forecasts are uncertain in that they require assumptions about demand for our products and services, future market conditions and technological developments.

### **Income Taxes**

The liability method is used for determining our income tax provisions, under which current and deferred tax liabilities and assets are recorded in accordance with enacted tax laws and rates. Under this method, the amounts of deferred tax liabilities and assets at the end of each period are determined using the tax rate expected to be in effect when taxes are actually paid or recovered. Valuation allowances are established to reduce deferred tax assets when it is more likely than not that some portion or all of the deferred tax assets will not be realized. In determining the need for valuation allowances, we have considered and made judgments and estimates regarding estimated future taxable income and ongoing prudent and feasible tax planning strategies. These estimates and judgments include some degree of uncertainty and changes in these estimates and assumptions could require us to adjust the valuation allowances for our deferred tax assets. Historically, changes to valuation allowances have been caused by major changes in the business cycle in certain countries and changes in local country law. The ultimate realization of the deferred tax assets depends on the generation of sufficient taxable income in the applicable taxing jurisdictions.

We operate in more than 80 countries under many legal forms. As a result, we are subject to the jurisdiction of numerous domestic and foreign tax authorities, as well as to tax agreements and treaties among these governments. Our operations in these different jurisdictions are taxed on various bases: actual income before taxes, deemed profits (which are generally determined using a percentage of revenue rather than profits) and withholding taxes based on revenue. Determination of taxable income in any jurisdiction requires the interpretation of the related tax laws and regulations and the use of estimates and assumptions regarding significant future events such as the amount, timing and character of deductions, permissible revenue recognition methods under the tax law and the sources and character of income and tax credits. Changes in tax laws, regulations, agreements and treaties, foreign currency exchange restrictions or our level of operations or profitability in each taxing jurisdiction could have an impact on the amount of income taxes that we provide during any given year.

Our tax filings for various periods are subject to audit by the tax authorities in most jurisdictions where we conduct business. These audits may result in assessments of additional taxes that are resolved with the authorities or through the courts. We believe these assessments may occasionally be based on erroneous and even arbitrary interpretations of local tax law. Resolution of these situations inevitably includes some degree of uncertainty; accordingly, we provide taxes only for the amounts we believe will ultimately result from these proceedings. The resulting change to our tax liability, if any, is dependent on numerous factors that are difficult to estimate. These include, among others, the amount and nature of additional taxes potentially asserted by local tax authorities; the willingness of local tax authorities to negotiate a fair settlement through an administrative process; the impartiality of the local courts; the sheer number of countries in which we do business; and the potential for changes in the tax paid to one country to either produce, or fail to produce, an offsetting tax change in other countries. Our experience has been that the estimates and assumptions we have used to provide for future tax assessments have proven to be appropriate. However, past experience is only a guide, and the potential exists that the tax resulting from the resolution of current and potential future tax controversies may differ materially from the amount accrued.

In addition to the aforementioned assessments that have been received from various tax authorities, we also provide for taxes for uncertain tax positions where formal assessments have not been received. The determination of these liabilities requires the use of estimates and assumptions regarding future events. Once established, we adjust these amounts only when more information is available or when a future event occurs necessitating a change to the reserves such as changes in the facts or law, judicial decisions regarding the application of existing law or a favorable audit outcome. We believe that the resolution of tax matters will not have a material effect on the consolidated financial condition of the Company, although a resolution could have a material impact on our

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consolidated statement of operations for a particular period and on our effective tax rate for any period in which such resolution occurs.

### **Pensions and Postretirement Benefit Obligations**

Pensions and postretirement benefit obligations and the related expenses are calculated using actuarial models and methods. This involves the use of two critical assumptions, the discount rate and the expected rate of return on assets, both of which are important elements in determining pension expense and in measuring plan assets and liabilities. We evaluate these critical assumptions at least annually. Although considered less critical, other assumptions used in determining benefit obligations and related expenses, such as demographic factors like retirement age, mortality and turnover, are also evaluated periodically and are updated to reflect our actual and expected experience.

The discount rate enables us to determine expected future cash flows at a present value on the measurement date. The development of the discount rate for our largest plans was based on a bond matching model whereby the cash flows underlying the projected benefit obligation are matched against a yield curve constructed from a bond portfolio of high-quality, fixed-income securities. Use of a lower discount rate would increase the present value of benefit obligations and increase pension expense. We used a discount rate of 5.2% in 2011, 5.9% in 2010 and 6.4% in 2009 to determine pension expense. A 50 basis point reduction in the discount rate would have decreased income before income taxes by approximately \$2 million in 2011.

To determine the expected rate of return on plan assets, we consider the current and target asset allocations, as well as historical and expected future returns on various categories of plan assets. A lower rate of return increases plan expenses. We assumed rates of return on our plan investments were 7.2% in 2011, 7.1% in 2010 and 8.0% in 2009. A 50 basis point reduction in the expected rate of return on assets of our principal plans would have decreased income before income taxes by approximately \$5 million in 2011.

### **NEW ACCOUNTING STANDARDS UPDATES**

In May 2011, the Financial Accounting Standards Board (“FASB”) issued an update to Accounting Standards Codification (“ASC”) 820, *Fair Value Measurement*. The Accounting Standards Update (“ASU”) conforms certain sections of ASC 820 to International Financial Reporting Standards in order to provide a single converged guidance on the measurement of fair value. This update also expands the existing disclosure requirements for fair value measurements. This ASU is effective for interim and annual periods beginning after December 15, 2011. We will adopt this ASU prospectively in the first quarter of 2012. We currently do not expect this ASU to have a material impact, if any, on our consolidated financial statements.

In June 2011, the FASB issued an update to ASC 220, *Comprehensive Income*. This ASU requires entities to present components of comprehensive income in either a continuous statement of comprehensive income or two separate but consecutive statements that would include reclassification adjustments by component for items that are reclassified from other comprehensive income to net income on the face of the financial statements. In December 2011, the FASB issued an update to this ASU indefinitely deferring the implementation of the reclassification adjustments by component requirement of the ASU issued in June 2011. These ASUs are effective for fiscal years, and interim periods within those years, beginning after December 15, 2011. We will adopt the new presentation requirements of these ASUs retrospectively in the first quarter of 2012.

In September 2011, the FASB issued an update to ASC 350, *Intangibles - Goodwill and Other*. This ASU amends the guidance in ASC 350-20 on testing for goodwill impairment. The revised guidance allows entities testing for goodwill impairment to have the option of performing a qualitative assessment before calculating the fair value of the reporting unit. The ASU does not change how goodwill is calculated or assigned to reporting units, nor does it revise the requirement to test annually for impairment. The ASU is limited to goodwill and does not amend the annual requirement for testing other indefinite-lived intangible assets for impairment. The ASU is effective for annual and interim goodwill impairment tests performed for fiscal years beginning after December 15, 2011. We will adopt this ASU for our 2012 goodwill impairment testing. We do not expect this ASU to have a material impact, if any, on our consolidated financial statements.

### **RELATED PARTY TRANSACTIONS**

There were no significant related party transactions during the three years ended December 31, 2011.

## **FORWARD-LOOKING STATEMENTS**

This Form 10-K, including MD&A and certain statements in the Notes to Consolidated Financial Statements, includes forward-looking statements within the meaning of Section 27A of the Securities Act and Section 21E of the Exchange Act (each a “forward-looking statement”). The words “anticipate,” “believe,” “ensure,” “expect,” “if,” “intend,” “estimate,” “probable,” “project,”

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“forecasts,” “predict,” “outlook,” “aim,” “will,” “could,” “should,” “would,” “potential,” “may,” “likely” and similar expressions, and the negative thereof, are intended to identify forward-looking statements. Our forward-looking statements are based on assumptions that we believe to be reasonable but that may not prove to be accurate. The statements do not include the potential impact of future transactions, such as an acquisition, disposition, merger, joint venture or other transaction that could occur. We undertake no obligation to publicly update or revise any forward-looking statement. Our expectations regarding our business outlook, including changes in revenue, pricing, capital spending, profitability, strategies for our operations, impact of any common stock repurchases, oil and natural gas market conditions, the business plans of our customers, market share and contract terms, costs and availability of resources, legal, economic and regulatory conditions, and environmental matters are only our forecasts regarding these matters.

All of our forward-looking information is subject to risks and uncertainties that could cause actual results to differ materially from the results expected. Although it is not possible to identify all factors, these risks and uncertainties include the risk factors and the timing of any of those risk factors identified in Item 1A. Risk Factors and those set forth from time to time in our filings with the SEC. These documents are available through our website or through the SEC’s Electronic Data Gathering and Analysis Retrieval System (“EDGAR”) at <http://www.sec.gov>.

### **Risk Factors**

For discussion of our risk factors and cautions regarding forward-looking statements, see Item 1A. Risk Factors and the “Forward-Looking Statements” section in Item 7, both contained herein.

## **ITEM 7A. QUANTITATIVE AND QUALITATIVE DISCLOSURES ABOUT MARKET RISK**

We are exposed to certain market risks that are inherent in our financial instruments and arise from changes in interest rates and foreign currency exchange rates. We may enter into derivative financial instrument transactions to manage or reduce market risk but do not enter into derivative financial instrument transactions for speculative purposes. A discussion of our primary market risk exposure in financial instruments is presented below.

### **INTEREST RATE RISK AND INDEBTEDNESS**

We are subject to interest rate risk on our long-term fixed interest rate debt. Commercial paper borrowings, other short-term borrowings and variable rate long-term debt do not give rise to significant interest rate risk because these borrowings either have maturities of less than three months or have variable interest rates similar to the interest rates we receive on our short-term investments. All other things being equal, the fair market value of debt with a fixed interest rate will increase as interest rates fall and will decrease as interest rates rise. This exposure to interest rate risk can be managed by borrowing money that has a variable interest rate or using interest rate swaps to change fixed interest rate borrowings to variable interest rate borrowings.

#### **Interest Rate Swap Agreements**

We are subject to interest rate risk on our debt and investment of cash and cash equivalents arising in the normal course of our business, as we do not engage in speculative trading strategies. We maintain an interest rate management strategy, which primarily uses a mix of fixed and variable rate debt that is intended to mitigate the exposure to changes in interest rates in the aggregate for our investment portfolio. We may use interest rate swaps to manage the economic effect of fixed rate obligations associated with certain debt.

In September 2011, we redeemed in full our \$500 million 6.5% fixed rate senior notes maturing November 2013. Consequently, we terminated two related interest rate swap agreements resulting in a net gain on the swap agreements of \$25 million. The two swap agreements were entered into in June 2009 for a notional amount of \$250 million each in order to hedge changes in the fair market value of the debt. The swap agreements had been designated and each qualified as a fair value hedging instrument.

#### **Indebtedness**

We had fixed rate debt aggregating \$3.8 billion at December 31, 2011 and December 31, 2010. The following table sets forth the required cash payments for our indebtedness, which bear a fixed rate of interest and are denominated in U.S. Dollars, and the related weighted average interest rates by expected maturity dates as of December 31, 2011 and 2010.

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(In millions)	2011	2012	2013	2014	2015	2016	Thereafter	Total
As of December 31, 2011								
Long-term debt <sup>(1) (2)</sup>	\$-	\$ -	\$-	\$ -	\$ -	\$ -	\$ 3,800	\$3,800
Weighted average interest rates	-	-	-	-	-	-	5.72 %	5.72 %
As of December 31, 2010								
Long-term debt <sup>(1) (2)</sup>	\$250	\$ -	\$500	\$ -	\$ -	\$ -	\$ 3,050	\$3,800
Weighted average interest rates	5.86%	-	6.73%	-	-	-	6.31 %	6.34 %

(1) Amounts do not include any unamortized discounts or deferred issuance costs.

(2) Fair market value of fixed rate long-term debt was \$4,611 million at December 31, 2011 and \$4,218 million at December 31, 2010.

### FOREIGN CURRENCY FORWARD CONTRACTS

We conduct operations around the world in a number of different currencies. Many of our significant foreign subsidiaries have designated the local currency as their functional currency. As such, future earnings are subject to change due to fluctuations in foreign currency exchange rates when transactions are denominated in currencies other than our functional currencies. To minimize the need for foreign currency forward contracts to hedge this exposure, our objective is to manage foreign currency exposure by maintaining a minimal consolidated net asset or net liability position in a currency other than the functional currency.

At December 31, 2011 and 2010, we had outstanding foreign currency forward contracts with notional amounts aggregating \$117 million and \$156 million, respectively, to hedge exposure to currency fluctuations in various foreign currencies. These contracts are designated and qualify as fair value hedging instruments. Based on quoted market prices as of December 31, 2011 and 2010 for contracts with similar terms and maturity dates, we recorded a loss of \$1 million and \$2 million, respectively, to adjust these foreign currency forward contracts to their fair market value. These losses offset designated foreign currency exchange gains resulting from the underlying exposures and are included in MG&A expenses in the consolidated statement of operations.

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### ITEM 8. FINANCIAL STATEMENTS AND SUPPLEMENTARY DATA

#### Management' s Report on Internal Control Over Financial Reporting

Our management is responsible for establishing and maintaining adequate internal control over our financial reporting, as such term is defined in Exchange Act Rules 13a-15(f). Our internal control over financial reporting is a process designed to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles.

Under the supervision and with the participation of our management, including our principal executive officer and principal financial officer, we assessed the effectiveness of our internal control over financial reporting based on the framework in *Internal Control - Integrated Framework* issued by the Committee of Sponsoring Organizations of the Treadway Commission. Based on our assessment, our principal executive officer and principal financial officer concluded that our internal control over financial reporting was effective as of December 31, 2011. This conclusion is based on the recognition that there are inherent limitations in all systems of internal control. Because of the inherent limitations of internal control over financial reporting, including the possibility of collusion or improper management override of controls, material misstatements due to error or fraud may not be prevented or detected on a timely basis. Also, projections of any evaluation of effectiveness to future periods are subject to the risk that controls may become inadequate because of changes in conditions, or that the degree of compliance with the policies or procedures may deteriorate.

Deloitte & Touche LLP, the Company' s independent registered public accounting firm, has issued an attestation report on the effectiveness of the Company' s internal control over financial reporting.

/s/ MARTIN S. CRAIGHEAD  
Martin S. Craighead  
President and  
Chief Executive Officer

/s/ PETER A. RAGAUSS  
Peter A. Ragauss  
Senior Vice President and  
Chief Financial Officer

/s/ ALAN J. KEIFER  
Alan J. Keifer  
Vice President and  
Controller

Houston, Texas  
February 22, 2012

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### **REPORT OF INDEPENDENT REGISTERED PUBLIC ACCOUNTING FIRM**

To the Board of Directors and Stockholders of Baker Hughes Incorporated  
Houston, Texas

We have audited the accompanying consolidated balance sheets of Baker Hughes Incorporated and subsidiaries (the “Company”) as of December 31, 2011 and 2010, and the related consolidated statements of operations, changes in equity, and cash flows for each of the three years in the period ended December 31, 2011. Our audits also included financial statement schedule II, valuation and qualifying accounts, listed in the Index at Item 15. We also have audited the Company’s internal control over financial reporting as of December 31, 2011, based on criteria established in *Internal Control – Integrated Framework* issued by the Committee of Sponsoring Organizations of the Treadway Commission. The Company’s management is responsible for these financial statements and financial statement schedule, for maintaining effective internal control over financial reporting, and for its assessment of the effectiveness of internal control over financial reporting, included in the accompanying Management’s Report on Internal Control Over Financial Reporting. Our responsibility is to express an opinion on these financial statements and financial statement schedule and an opinion on the Company’s internal control over financial reporting based on our audits.

We conducted our audits in accordance with the standards of the Public Company Accounting Oversight Board (United States). Those standards require that we plan and perform the audit to obtain reasonable assurance about whether the financial statements are free of material misstatement and whether effective internal control over financial reporting was maintained in all material respects. Our audits of the financial statements included examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements, assessing the accounting principles used and significant estimates made by management, and evaluating the overall financial statement presentation. Our audit of internal control over financial reporting included obtaining an understanding of internal control over financial reporting, assessing the risk that a material weakness exists, testing and evaluating the design and operating effectiveness of internal control based on the assessed risk. Our audits also included performing such other procedures as we considered necessary in the circumstances. We believe that our audits provide a reasonable basis for our opinions.

A company’s internal control over financial reporting is a process designed by, or under the supervision of, the company’s principal executive and principal financial officers, or persons performing similar functions, and effected by the company’s board of directors, management, and other personnel to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles. A company’s internal control over financial reporting includes those policies and procedures that (1) pertain to the maintenance of records that, in reasonable detail, accurately and fairly reflect the transactions and dispositions of the assets of the company; (2) provide reasonable assurance that transactions are recorded as necessary to permit preparation of financial statements in accordance with generally accepted accounting principles and that receipts and expenditures of the company are being made only in accordance with authorizations of management and directors of the company; and (3) provide reasonable assurance regarding prevention or timely detection of unauthorized acquisition, use, or disposition of the company’s assets that could have a material effect on the financial statements.

Because of the inherent limitations of internal control over financial reporting, including the possibility of collusion or improper management override of controls, material misstatements due to error or fraud may not be prevented or detected on a timely basis. Also, projections of any evaluation of the effectiveness of the internal control over financial reporting to future periods are subject to the risk that the controls may become inadequate because of changes in conditions, or that the degree of compliance with the policies or procedures may deteriorate.

In our opinion, the consolidated financial statements referred to above present fairly, in all material respects, the financial position of Baker Hughes Incorporated and subsidiaries as of December 31, 2011 and 2010 and the results of their operations and their cash flows for each of the three years in the period ended December 31, 2011, in conformity with accounting principles generally accepted in the United States of America. Also, in our opinion, such financial statement schedule, when considered in relation to the basic consolidated financial statements taken as a whole, presents fairly, in all material respects, the information set forth therein. Also, in our opinion, the Company maintained, in all material respects, effective internal control over financial reporting as of December 31, 2011,

based on the criteria established in *Internal Control – Integrated Framework* issued by the Committee of Sponsoring Organizations of the Treadway Commission.

/s/ DELOITTE & TOUCHE LLP

Houston, Texas

February 22, 2012

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**Baker Hughes Incorporated**  
**Consolidated Statements of Operations**  
**(In millions, except per share amounts)**

	<b>Year Ended December 31,</b>		
	<b>2011</b>	<b>2010</b>	<b>2009</b>
<b>Revenue:</b>			
Sales	\$6,382	\$5,516	\$4,809
Services	13,449	8,898	4,855
Total revenue	19,831	14,414	9,664
<b>Costs and expenses:</b>			
Cost of sales	5,122	4,359	3,858
Cost of services	10,142	6,825	3,539
Research and engineering	462	429	397
Marketing, general and administrative	1,190	1,250	1,120
Impairment of trade names	315	-	-
Acquisition-related costs	-	134	18
Total costs and expenses	17,231	12,997	8,932
Operating income	2,600	1,417	732
Gain on investments	-	6	4
Interest expense, net	(221 )	(141 )	(125 )
Loss on early extinguishment of debt	(40 )	-	-
Income before income taxes	2,339	1,282	611
Income taxes	(596 )	(463 )	(190 )
Net income	1,743	819	421
Net income attributable to noncontrolling interests	(4 )	(7 )	-
Net income attributable to Baker Hughes	\$1,739	\$812	\$421
Basic earnings per share attributable to Baker Hughes	\$3.99	\$2.06	\$1.36
Diluted earnings per share attributable to Baker Hughes	\$3.97	\$2.06	\$1.36

See Notes to Consolidated Financial Statements

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**Baker Hughes Incorporated**  
**Consolidated Balance Sheets**  
**(In millions, except par value)**

	<b>December 31,</b>	
	<b>2011</b>	<b>2010</b>
<b>ASSETS</b>		
Current Assets:		
Cash and cash equivalents	\$1,050	\$1,456
Short-term investments	-	250
Accounts receivable - less allowance for doubtful accounts (2011 - \$229; 2010 - \$162)	4,878	3,942
Inventories, net	3,222	2,594
Deferred income taxes	251	234
Other current assets	396	231
Total current assets	9,797	8,707
Property, plant and equipment - less accumulated depreciation (2011 - \$5,251; 2010 - \$4,367)	7,415	6,310
Goodwill	5,956	5,869
Intangible assets, net	1,143	1,569
Other assets	536	531
Total assets	\$24,847	\$22,986
<b>LIABILITIES AND EQUITY</b>		
Current Liabilities:		
Accounts payable	\$1,810	\$1,496
Short-term debt and current portion of long-term debt	224	331
Accrued employee compensation	704	589
Income taxes payable	289	219
Other accrued liabilities	475	504
Total current liabilities	3,502	3,139
Long-term debt	3,845	3,554
Deferred income taxes and other tax liabilities	810	1,360
Liabilities for pensions and other postretirement benefits	578	483
Other liabilities	148	164
Commitments and contingencies		
Equity:		
Common stock, one dollar par value (shares authorized - 750; issued and outstanding: 2011 - 437; 2010 - 432)	437	432
Capital in excess of par value	7,303	7,005
Retained earnings	8,561	7,083
Accumulated other comprehensive loss	(555 )	(420 )
Baker Hughes stockholders' equity	15,746	14,100

Noncontrolling interests	218	186
Total equity	15,964	14,286
Total liabilities and equity	\$24,847	\$22,986

See Notes to Consolidated Financial Statements

## Table of Contents

### Baker Hughes Incorporated Consolidated Statements of Changes in Equity (In millions, except per share amounts)

	Common Stock	Capital in Excess of Par Value	Retained Earnings	Accumulated Other Comprehensive Loss	Noncontrolling Interests	Total
Balance, December 31, 2008	\$ 309	\$ 745	\$ 6,276	\$ (523 )	\$ -	\$6,807
Comprehensive income:						
Net income			421			
Foreign currency translation adjustments				122		
Defined benefit pension plans, net of tax of \$2				(13 )		
Total comprehensive income						530
Issuance of common stock	3	41				44
Stock-based compensation cost		88				88
Cash dividends (\$0.60 per share)			(185 )			(185 )
Balance, December 31, 2009	\$ 312	\$ 874	\$ 6,512	\$ (414 )	\$ -	\$7,284
Comprehensive income:						
Net income			812		7	
Foreign currency translation adjustments				(41 )		
Defined benefit pension plans, net of tax of \$(5)				35		
Total comprehensive income						813
Issuance of common stock, to acquire BJ Services	118	5,986				6,104
Issuance of common stock	2	58				60
Stock-based compensation cost		87				87
Cash dividends (\$0.60 per share)			(241 )			(241 )
Acquisition of noncontrolling interests					179	179
Balance, December 31, 2010	\$ 432	\$ 7,005	\$ 7,083	\$ (420 )	\$ 186	\$14,286
Comprehensive income:						
Net income			1,739		4	
Foreign currency translation adjustments				(43 )	(1 )	
Defined benefit pension plans, net of tax of \$44				(92 )		
Total comprehensive income						1,607
Issuance of common stock	5	179				184
Stock-based compensation cost		108				108
Cash dividends (\$0.60 per share)			(261 )			(261 )
Net activity related to noncontrolling interests		11			29	40
Balance, December 31, 2011	\$ 437	\$ 7,303	\$ 8,561	\$ (555 )	\$ 218	\$15,964

See Notes to Consolidated Financial Statements

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**Baker Hughes Incorporated**  
**Consolidated Statements of Cash Flows**  
**(In millions)**

	<b>Year Ended December 31,</b>		
	<b>2011</b>	<b>2010</b>	<b>2009</b>
<b>Cash flows from operating activities:</b>			
Net income	\$1,743	\$819	\$421
<b>Adjustments to reconcile net income to net cash flows from operating activities:</b>			
Depreciation and amortization	1,321	1,069	711
Benefit for deferred income taxes	(492 )	(188 )	(256 )
Impairment of trade names	315	-	-
Gain on disposal of assets	(179 )	(113 )	(64 )
Stock-based compensation cost	108	87	88
Provision for doubtful accounts	84	39	94
Loss on early extinguishment of debt	40	-	-
Gain on investments	-	(6 )	(4 )
<b>Changes in operating assets and liabilities:</b>			
Accounts receivable	(1,024)	(702 )	399
Inventories	(641 )	(243 )	240
Accounts payable	314	292	(89 )
Accrued employee compensation and other accrued liabilities	58	(182 )	(130 )
Income taxes payable	(121 )	23	(169 )
Other operating items, net	(19 )	(39 )	(2 )
<b>Net cash flows from operating activities</b>	<b>1,507</b>	<b>856</b>	<b>1,239</b>
<b>Cash flows from investing activities:</b>			
Expenditures for capital assets	(2,461)	(1,491)	(1,086)
Proceeds from disposal of assets	311	208	163
Purchase of short-term investments	-	(250 )	-
Proceeds from maturities of short-term investments	250	-	-
Acquisition of businesses, net of cash acquired	(5 )	(888 )	(58 )
Other investing items, net	14	45	15
<b>Net cash flows from investing activities</b>	<b>(1,891)</b>	<b>(2,376)</b>	<b>(966 )</b>
<b>Cash flows from financing activities:</b>			
Net proceeds (payments) of commercial paper and other short-term debt	125	52	(16 )
Net proceeds from issuance of long-term debt	742	1,479	-
Repayment of long-term debt	(813 )	-	(525 )
Proceeds from termination of interest rate swap agreements	26	-	-
Proceeds from issuance of common stock	183	74	51
Dividends paid	(261 )	(241 )	(185 )
Purchase of noncontrolling interest	(26 )	-	-
Other financing items, net	(6 )	2	-
<b>Net cash flows from financing activities</b>	<b>(30 )</b>	<b>1,366</b>	<b>(675 )</b>
Effect of foreign exchange rate changes on cash	8	15	42
<b>Decrease in cash and cash equivalents</b>	<b>(406 )</b>	<b>(139 )</b>	<b>(360 )</b>

Cash and cash equivalents, beginning of year	1,456	1,595	1,955
Cash and cash equivalents, end of year	\$1,050	\$1,456	\$1,595
Supplemental cash flows disclosures:			
Income taxes paid, net of refunds	\$1,192	\$637	\$604
Interest paid	\$237	\$154	\$154
Supplemental disclosure of noncash investing activities:			
Capital expenditures included in accounts payable	\$111	\$64	\$29

See Notes to Consolidated Financial Statements

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### **Baker Hughes Incorporated** **Notes to Consolidated Financial Statements**

#### **NOTE 1. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES**

##### **Nature of Operations**

Baker Hughes Incorporated (“Baker Hughes,” “Company,” “we,” “our,” or “us,”) is a leading supplier of oilfield services, products, technology and systems used for drilling, formation evaluation, completion and production, pressure pumping, and reservoir development in the worldwide oil and natural gas industry. We also provide products and services to the downstream refining and process and pipeline industries.

##### **Basis of Presentation**

The consolidated financial statements include the accounts of Baker Hughes and all of our subsidiaries where we exercise control. For investments in subsidiaries that are not wholly-owned, but where we exercise control, the equity held by the minority owners and their portion of net income (loss) are reflected as noncontrolling interests. Investments over which we have the ability to exercise significant influence over operating and financial policies, but do not hold a controlling interest, are accounted for using the equity method of accounting. All significant intercompany accounts and transactions have been eliminated in consolidation. In the Notes to Consolidated Financial Statements, all dollar and share amounts in tabulations are in millions of dollars and shares, respectively, unless otherwise indicated.

##### **Use of Estimates**

The preparation of financial statements in conformity with accounting principles generally accepted in the United States of America (“U.S.”) requires management to make estimates and judgments that affect the reported amounts of assets and liabilities, disclosure of contingent assets and liabilities at the date of the financial statements and the reported amounts of revenue and expenses during the reporting period. We base our estimates and judgments on historical experience and on various other assumptions and information that are believed to be reasonable under the circumstances. Estimates and assumptions about future events and their effects cannot be perceived with certainty and, accordingly, these estimates may change as new events occur, as more experience is acquired, as additional information is obtained and as our operating environment changes. While we believe that the estimates and assumptions used in the preparation of the consolidated financial statements are appropriate, actual results could differ from those estimates. Estimates are used for, but are not limited to, determining the following: allowance for doubtful accounts and inventory valuation reserves; recoverability of long-lived assets; useful lives used in depreciation and amortization; income taxes and related valuation allowances; accruals for contingencies and actuarial assumptions to determine costs and liabilities related to employee benefit plans; stock-based compensation and fair value of assets acquired and liabilities assumed in acquisitions.

##### **Revenue Recognition**

Our products and services are generally sold based upon purchase orders or contracts with the customer that include fixed or determinable prices and that do not include right of return or other similar provisions or other significant post-delivery obligations. Our products are produced in a standard manufacturing operation, even if produced to our customer’s specifications, and are sold in the ordinary course of business. We recognize revenue for these products upon delivery, when title passes, when collectability is reasonably assured and there are no further significant obligations for future performance. Provisions for estimated warranty returns or similar types of items are made at the time the related revenue is recognized. Revenue for services is recognized as the services are rendered and when collectability is reasonably assured. Rates for services are typically priced on a per day, per meter, per man hour or similar basis. In certain situations, revenue is generated from transactions that may include multiple products and services under one contract or agreement and which may be delivered to the customer over an extended period of time. Revenue from these arrangements is recognized in accordance with the above criteria and as each item or service is delivered based on their relative fair value.

##### **Research and Engineering**

Research and engineering expenses include costs associated with the research and development of new products and services and costs associated with sustaining engineering of existing products and services. These costs are expensed as incurred and include research and development costs for new products and services of \$324 million, \$283 million and \$231 million for the years ended December 31, 2011, 2010 and 2009, respectively.

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### **Baker Hughes Incorporated Notes to Consolidated Financial Statements**

#### **Cash, Cash Equivalents and Short-term Investments**

We maintain cash deposits with financial institutions that may exceed federally insured limits. We monitor the credit ratings and our concentration of risk with these financial institutions on a continuing basis to safeguard our cash deposits.

Cash equivalents include only those investments with an original maturity of three months or less. Short-term investments have an original maturity of greater than three months but less than one year.

#### **Allowance for Doubtful Accounts**

We establish an allowance for doubtful accounts based on various factors including historical experience, current aging status of the customer accounts, and the payment history and financial condition of our customers. Provisions for doubtful accounts are recorded when it becomes evident that the customer will not make the required payments at either contractual due dates or in the future.

#### **Concentration of Credit Risk**

We grant credit to our customers, which operate primarily in the oil and natural gas industry. Although this concentration could affect our overall exposure to credit risk, we believe that our risk is minimized because the majority of our business is conducted with major companies many of which are geographically diverse, thus spreading the credit risk. To manage this risk, we perform periodic credit evaluations of our customers' financial condition, including monitoring our customers' payment history and current credit worthiness. We do not generally require collateral in support of our trade receivables, but we may require payment in advance or security in the form of a letter of credit or bank guarantee. During 2011, 2010 and 2009, no individual customer accounted for more than 10% of our consolidated revenue.

#### **Inventories**

Inventories are stated at the lower of cost or market. Cost is determined using the first-in, first-out ("FIFO") method or the average cost method, which approximates FIFO, and includes the cost of materials, labor and manufacturing overhead. As necessary, we record provisions and maintain reserves for excess, slow moving and obsolete inventory. To determine these reserve amounts, we regularly review inventory quantities on hand and compare them to estimates of future product demand, market conditions, production requirements and technological developments.

#### **Property, Plant and Equipment and Accumulated Depreciation**

Property, plant and equipment ("PP&E") is stated at cost less accumulated depreciation, which is generally provided by using the straight-line method over the estimated useful lives of the individual assets. Significant improvements and betterments are capitalized if they extend the useful life of the asset. We manufacture a substantial portion of our tools and equipment and the cost of these items, which includes direct and indirect manufacturing costs, are capitalized and carried in inventory until it is completed. When complete, the cost is reflected in capital expenditures and is classified as machinery, equipment and other in PP&E. Maintenance and repairs are charged to expense as incurred. Upon sale or other disposition, the applicable amounts of asset cost and accumulated depreciation are removed from the balance sheet and the net amount, less proceeds from disposal, is charged or credited to income. The capitalized costs of computer software developed or purchased for internal use are classified in machinery, equipment and other.

#### **Goodwill, Intangible Assets and Amortization**

Goodwill is the excess of the consideration transferred over the fair value of the tangible and identifiable intangible assets and liabilities recognized. Goodwill and intangible assets with indefinite lives are not amortized. Intangible assets with finite useful lives are amortized on a basis that reflects the pattern in which the economic benefits of the intangible assets are realized, which is generally on a straight-line basis over the asset's estimated useful life.

## **Impairment of PP&E, Goodwill, Intangibles and Other Long-lived Assets**

We review PP&E, intangible assets and certain other long-lived assets for impairment whenever events or changes in circumstances indicate that the carrying amount may not be recoverable and at least annually for certain intangible assets. The determination of recoverability is made based upon the estimated undiscounted future net cash flows. The amount of impairment loss,

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### **Baker Hughes Incorporated Notes to Consolidated Financial Statements**

if any, is determined by comparing the fair value, as determined by a discounted cash flow analysis, with the carrying value of the related assets.

We perform an annual impairment test of goodwill for each of our reporting units as of October 1, or more frequently if circumstances indicate that impairment may exist. Our reporting units are based on our organizational and reporting structure. Corporate and other assets and liabilities are allocated to the reporting units to the extent that they relate to the operations of those reporting units in determining their carrying amount. The determination of impairment is made by comparing the carrying amount with its fair value, which is generally calculated using a combination of the market, comparable transaction and discounted cash flow approaches.

#### **Income Taxes**

We use the liability method for determining our income taxes, under which current and deferred tax liabilities and assets are recorded in accordance with enacted tax laws and rates. Deferred tax liabilities and assets, which are computed on the estimated income tax effect of temporary differences between financial and tax bases in assets and liabilities, are determined using the tax rate expected to be in effect when taxes are actually paid or recovered. Future tax benefits are recognized to the extent that realization of such benefits is more likely than not. A valuation allowance to reduce deferred tax assets is established when it is more likely than not that some portion or all of the deferred tax assets will not be realized.

We intend to indefinitely reinvest certain earnings of our foreign subsidiaries in operations outside the U.S., and accordingly, we have not provided for U.S. income taxes on such earnings. We do provide for the U.S. and additional non-U.S. taxes on earnings anticipated to be repatriated from our non-U.S. subsidiaries.

Our tax filings for various periods are subject to audit by tax authorities in most jurisdictions where we conduct business. These audits may result in assessments of additional taxes that are resolved with the authorities or through the courts. We have provided for the amounts we believe will ultimately result from these proceedings. In addition to the assessments that have been received from various tax authorities, we also provide for taxes for uncertain tax positions where formal assessments have not been received. We classify interest and penalties related to uncertain tax positions as income taxes in our financial statements.

#### **Environmental Matters**

Estimated remediation costs are accrued using currently available facts, existing environmental permits, technology and enacted laws and regulations. For sites where we are primarily responsible for the remediation, our cost estimates are developed based on internal evaluations and are not discounted. Accruals are recorded when it is probable that we will be obligated to pay for environmental site evaluation, remediation or related activities, and such costs can be reasonably estimated. As additional information becomes available, accruals are adjusted to reflect current cost estimates. Ongoing environmental compliance costs, such as obtaining environmental permits, installation of pollution control equipment and waste disposal, are expensed as incurred. Where we have been identified as a potentially responsible party in a U.S. federal or state "Superfund" site, we accrue our share of the estimated remediation costs of the site. This share is based on the ratio of the estimated volume of waste we contributed to the site to the total volume of waste disposed at the site.

#### **Foreign Currency**

A number of our significant foreign subsidiaries have designated the local currency as their functional currency and, as such, gains and losses resulting from balance sheet translation of foreign operations are included as a separate component of accumulated other comprehensive loss within stockholders' equity. Gains and losses from foreign currency transactions, such as those resulting from the settlement of receivables or payables in the non-functional currency, are included in marketing, general and administrative ("MG&A") expenses in the consolidated statements of operations as incurred. For those foreign subsidiaries that have designated the U.S. Dollar as the functional currency, monetary assets and liabilities are remeasured at period-end exchange rates, and nonmonetary items are

remeasured at historical exchange rates. Gains and losses resulting from this balance sheet remeasurement are also included in MG&A expenses in the consolidated statements of operations as incurred.

### **Derivative Financial Instruments**

We monitor our exposure to various business risks including commodity prices, foreign currency exchange rates and interest rates and regularly use derivative financial instruments to manage these risks. Our policies do not permit the use of derivative financial instruments for speculative purposes. We use foreign currency forward contracts to hedge certain firm commitments and transactions

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### **Baker Hughes Incorporated** **Notes to Consolidated Financial Statements**

denominated in foreign currencies, and we use interest rate swap contracts to manage interest rate risk.

At the inception of a new derivative, we designate the derivative as a hedge or we determine the derivative to be undesignated as a hedging instrument as the facts dictate. We document the relationships between the hedging instruments and the hedged items, as well as our risk management objectives and strategy for undertaking various hedge transactions. We assess whether the derivatives that are used in hedging transactions are highly effective in offsetting changes in cash flows of the hedged item at both the inception of the hedge and on an ongoing basis.

#### **New Accounting Standards Updates**

In May 2011, the Financial Accounting Standards Board (“FASB”) issued an update to Accounting Standards Codification (“ASC”) 820, *Fair Value Measurement*. The Accounting Standards Update (“ASU”) conforms certain sections of ASC 820 to International Financial Reporting Standards in order to provide a single converged guidance on the measurement of fair value. This update also expands the existing disclosure requirements for fair value measurements. This ASU is effective for interim and annual periods beginning after December 15, 2011. We will adopt this ASU prospectively in the first quarter of 2012. We currently do not expect this ASU to have a material impact, if any, on our consolidated financial statements.

In June 2011, the FASB issued an update to ASC 220, *Comprehensive Income*. This ASU requires entities to present components of comprehensive income in either a continuous statement of comprehensive income or two separate but consecutive statements that would include reclassification adjustments by component for items that are reclassified from other comprehensive income to net income on the face of the financial statements. In December 2011, the FASB issued an update to this ASU indefinitely deferring the implementation of the reclassification adjustments by component requirement of the ASU issued in June 2011. These ASUs are effective for fiscal years, and interim periods within those years, beginning after December 15, 2011. We will adopt the new presentation requirements of these ASUs retrospectively in the first quarter of 2012.

In September 2011, the FASB issued an update to ASC 350, *Intangibles - Goodwill and Other*. This ASU amends the guidance in ASC 350-20 on testing for goodwill impairment. The revised guidance allows entities testing for goodwill impairment to have the option of performing a qualitative assessment before calculating the fair value of the reporting unit. The ASU does not change how goodwill is calculated or assigned to reporting units, nor does it revise the requirement to test annually for impairment. The ASU is limited to goodwill and does not amend the annual requirement for testing other indefinite-lived intangible assets for impairment. The ASU is effective for annual and interim goodwill impairment tests performed for fiscal years beginning after December 15, 2011. We will adopt this ASU for our 2012 goodwill impairment testing. We do not expect this ASU to have a material impact, if any, on our consolidated financial statements.

#### **NOTE 2. ACQUISITIONS**

##### **ACQUISITION OF BJ SERVICES**

On April 28, 2010, we acquired 100% of the outstanding common stock of BJ Services Company (“BJ Services”) in a cash and stock transaction valued at \$6,897 million. This acquisition provided us with a proven leader in the areas of pressure pumping, stimulation and fracturing, and expanded our suite of service and product offerings. Total consideration consisted of \$793 million in cash, 118 million shares valued at \$6,048 million, and Baker Hughes options with a fair value of \$56 million in exchange for BJ Services options held by BJ Services employees and directors, all of which we assumed. Revenue and net income of BJ Services from the acquisition date included in our consolidated statement of operations for 2010 were \$3,686 million and \$290 million, respectively. Pursuant to an agreement with the Antitrust Division of the U.S. Department of Justice in connection with the governmental approval of the acquisition, in August 2010 we sold two leased stimulation vessels and certain other assets used to perform sand control services in the U.S. Gulf of Mexico for approximately \$55 million in cash.

## **Recording of Assets Acquired and Liabilities Assumed**

The transaction has been accounted for using the acquisition method of accounting and, accordingly, assets acquired and liabilities assumed were recorded at their fair values as of the acquisition date. The excess of the consideration transferred over those fair values totaling \$4,406 million was recorded as goodwill.

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

The following table summarizes the amounts recognized for assets acquired and liabilities assumed.

	<b>Fair Values</b>
<b>Assets:</b>	
Cash and cash equivalents	\$ 113
Accounts receivable	951
Inventories	419
Other current assets	125
Property, plant and equipment	2,745
Intangible assets	1,404
Goodwill	4,406
Other long-term assets	109
<b>Liabilities:</b>	
Liabilities for change in control and transaction fees	210
Current liabilities	776
Deferred income taxes and other tax liabilities	1,428
Long-term debt	531
Liabilities for pensions and other post retirement benefits	154
Other long-term liabilities	29
Noncontrolling interests	247
Net assets acquired	<u>\$ 6,897</u>

The significant step-up adjustments recorded to present the asset or liability at fair value were \$406 million for property, plant and equipment, with a depreciable life of approximately six years; \$1,262 million for deferred taxes and other tax liabilities; and \$202 million for noncontrolling interests.

The table below summarizes the fair values recorded for the identifiable intangible assets and their estimated useful lives as of the acquisition date.

	<b>Fair Values</b>	<b>Useful Lives</b>
Customer relationships	\$ 428	3-16 years
Technology	451	5-15 years
BJ Services trade name	360	Indefinite
Other trade names	38	5-12 years
In-process research and development	127	Indefinite
Total identifiable intangible assets	<u>\$ 1,404</u>	

#### **Pro Forma Impact of the Acquisition**

The following unaudited supplemental pro forma results present consolidated information as if the acquisition had been completed as of January 1, 2010 and January 1, 2009. The pro forma results include: (i) the amortization associated with an estimate of the acquired intangible assets, (ii) interest expense associated with debt used to fund a portion of the acquisition and reduced interest income associated with cash used to fund a portion of the acquisition, (iii) the impact of certain fair value adjustments such as additional depreciation expense for adjustments to property, plant and equipment and reduction to interest expense for adjustments to debt, and (iv) costs directly related to acquiring BJ Services. The pro forma results do not include any potential synergies, cost savings or other expected benefits of the acquisition. Accordingly, the pro forma results should not be considered indicative of the results that would

have occurred if the acquisition and related borrowings had been consummated as of January 1, 2009 or January 1, 2010, nor are they indicative of future results.

	Years Ended December 31,	
	2010	2009
	Pro Forma	Pro Forma
Revenue	\$ 15,903	\$ 13,301
Net income	\$ 828	\$ 345
Basic net income per share	\$ 1.92	\$ 0.81
Diluted net income per share	\$ 1.91	\$ 0.80

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

#### OTHER ACQUISITIONS

We had no material acquisitions in 2011. During 2010, we completed several other acquisitions having an aggregate purchase price of approximately \$208 million, net of cash acquired of \$4 million. As a result of these acquisitions, we recorded \$91 million of goodwill. Pro forma results of operations for these acquisitions have not been presented because the effect of these acquisitions was not material to our consolidated financial statements.

#### NOTE 3. STOCK-BASED COMPENSATION

Stock-based compensation cost is measured at the date of grant, based on the calculated fair value of the award, and is recognized as expense over the employee's service period, which is generally the vesting period of the equity grant. Additionally, compensation cost is recognized based on awards ultimately expected to vest; therefore, we have reduced the cost for estimated forfeitures based on historical forfeiture rates. Forfeitures are estimated at the time of grant and revised, if necessary, in subsequent periods to reflect actual forfeitures.

The following table summarizes stock-based compensation costs for the years ended December 31, 2011, 2010 and 2009. There were no stock-based compensation costs capitalized as the amounts were not material.

	2011	2010	2009
Stock-based compensation cost	\$108	\$87	\$88
Tax benefit	(22)	(18)	(15)
Stock-based compensation cost, net of tax	\$86	\$69	\$73

For our stock options and restricted stock awards and units, we currently have 32.5 million shares authorized for issuance and as of December 31, 2011, approximately 12 million shares were available for future grants. Our policy is to issue new shares for exercises of stock options, when restricted stock awards are granted, at vesting of restricted stock units, and issuances under the employee stock purchase plan.

#### Stock Options

Our stock option plans provide for the issuance of stock options to directors, officers and other key employees at an exercise price equal to the fair market value of the stock at the date of grant. Although subject to the terms of the stock option agreement, substantially all of the stock options become exercisable in three equal annual installments, beginning a year from the date of grant, and generally expires ten years from the date of grant. The stock option plans provide for the acceleration of vesting upon the employee's retirement; therefore, the service period is reduced for employees that are or will become retirement eligible during the vesting period and, accordingly, the recognition of compensation expense for these employees is accelerated. Compensation cost related to stock options is recognized on a straight-line basis over the vesting or service period and is net of forfeitures.

The fair value of each stock option granted is estimated using the Black-Scholes option pricing model. The following table presents the weighted average assumptions used in the option pricing model for options granted. The expected life of the options represents the period of time the options are expected to be outstanding. The expected life is based on our historical exercise trends and post-vest termination data incorporated into a forward-looking stock price model. The expected volatility is based on our implied volatility, which is the volatility forecast that is implied by the prices of our actively traded options to purchase our stock observed in the market. The risk-free interest rate is based on the observed U.S. Treasury yield curve in effect at the time the options were granted. The dividend yield is based on our history of dividend payouts.

	2011	2010	2009
Expected life (years)	5.0	5.0	6.0

Risk-free interest rate	1.8 %	2.2 %	2.6 %
Volatility	40.8 %	39.8 %	41.2 %
Dividend yield	0.9 %	1.2 %	1.8 %
Weighted average fair value per share at grant date	\$24.20	\$16.24	\$12.66

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

The following table presents the changes in stock options outstanding and related information (in thousands, except per option prices):

	Number of Options	Weighted Average Exercise Price Per Option
Outstanding at December 31, 2010	10,902	\$ 50.72
Granted	1,281	68.94
Exercised	(2,636)	43.05
Forfeited	(78)	52.29
Expired	(37)	59.10
Outstanding at December 31, 2011	9,432	\$ 55.34

The total intrinsic value of stock options (defined as the amount by which the market price of our common stock on the date of exercise exceeds the exercise price of the option) exercised in 2011, 2010 and 2009 was \$74 million, \$18 million and \$0.4 million, respectively. The income tax benefit realized from stock options exercised was \$20 million, \$0.9 million and \$0.1 million in 2011, 2010 and 2009, respectively.

The total fair value of options vested in 2011, 2010 and 2009 was \$22 million, \$20 million and \$17 million, respectively. As of December 31, 2011, there was \$14 million of total unrecognized compensation cost related to unvested stock options, which is expected to be recognized over a weighted average period of two years.

The following table summarizes information about stock options outstanding at December 31, 2011 (in thousands, except per option prices and remaining life):

Range of Exercise Prices	Outstanding			Exercisable		
	Number of Options	Weighted Average Remaining Contractual Life (In years)	Weighted Average Exercise Price Per Option	Number of Options	Weighted Average Remaining Contractual Life (In years)	Weighted Average Exercise Price Per Option
\$ 14.79 - \$ 16.78	3	1.8	\$ 15.84	3	1.8	\$ 15.84
22.88 - 33.32	1,536	6.1	28.76	1,274	5.9	28.69
34.45 - 50.94	2,841	7.1	43.73	1,578	6.3	42.10
51.73 - 77.41	3,930	6.6	67.14	2,704	5.3	66.01
77.84 - 86.50	1,122	4.6	79.91	1,122	4.6	79.91
Total	9,432	6.4	\$ 55.34	6,681	5.5	\$ 55.56

The total intrinsic value of stock options outstanding at December 31, 2011 was \$45 million, of which \$36 million relates to options vested and exercisable. The intrinsic value for stock options outstanding is calculated as the amount by which the quoted price of \$48.64 of our common stock as of the end of 2011 exceeds the exercise price of the options.

#### Restricted Stock Awards and Units

In addition to stock options, officers, directors and key employees may be granted restricted stock awards ("RSA"), which is an award of common stock with no exercise price, or restricted stock units ("RSU"), where each unit represents the right to receive, at the end of a stipulated period, one unrestricted share of stock with no exercise price. RSAs and RSUs are subject to cliff or graded vesting, generally ranging over a three to five year period. We determine the fair value of restricted stock awards and restricted stock units based

on the market price of our common stock on the date of grant. Compensation cost for RSAs and RSUs is primarily recognized on a straight-line basis over the vesting period and is net of forfeitures.

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### **Baker Hughes Incorporated** **Notes to Consolidated Financial Statements**

The following table presents the changes in RSAs and RSUs and related information (in thousands, except per share/unit prices):

	<b>RSA</b>	<b>Weighted Average</b>	<b>RSU</b>	<b>Weighted Average</b>
	<b>Number of</b>	<b>Grant Date Fair</b>	<b>Number of</b>	<b>Grant Date Fair</b>
	<b>Shares</b>	<b>Value Per Share</b>	<b>Units</b>	<b>Value Per Unit</b>
Unvested balance at				
December 31, 2010	1,399	\$ 43.05	1,098	\$ 46.60
Granted	698	62.85	351	63.33
Vested	(691 )	46.24	(421 )	47.38
Forfeited	(94 )	49.72	(88 )	51.06
Unvested balance at				
December 31, 2011	1,312	\$ 51.43	940	\$ 52.08

The weighted average grant date fair value per share for RSAs granted in 2011, 2010 and 2009 was \$62.85, \$47.68 and \$31.18, respectively. The weighted average grant date fair value per unit for RSUs granted in 2011, 2010 and 2009 was \$63.33, \$47.30 and \$31.54, respectively.

The total fair value of RSAs and RSUs vested in 2011, 2010 and 2009 was \$52 million, \$36 million and \$18 million, respectively. As of December 31, 2011, there was \$40 million and \$29 million of total unrecognized compensation cost related to unvested RSAs and RSUs, respectively, which is expected to be recognized over a weighted average period of two years.

#### **Employee Stock Purchase Plan**

The Employee Stock Purchase Plan ("ESPP") provides for eligible employees to purchase shares on an after-tax basis in an amount between 1% and 10% of their annual pay: (i) on June 30 of each year at a 15% discount of the fair market value of our common stock on January 1 or June 30, whichever is lower, and (ii) on December 31 of each year at a 15% discount of fair market value of our common stock on July 1 or December 31, whichever is lower. An employee may not purchase more than \$5,000 in either of the six-month measurement periods described above or \$10,000 annually.

We currently have 22.5 million shares authorized for issuance, and at December 31, 2011, there were 4.1 million shares reserved for future issuance. Compensation cost for the years ended December 31, was calculated using the Black-Scholes option pricing model with the following assumptions:

	<b>2011</b>	<b>2010</b>	<b>2009</b>
Expected life (years)	1.0	1.0	1.0
Risk-free interest rate	0.1 %	0.2 %	0.3 %
Volatility	36.6 %	44.2 %	69.5 %
Dividend yield	1.0 %	1.5 %	1.9 %
Fair value per share of the 15% cash discount	\$ 9.62	\$ 6.16	\$ 4.81
Fair value per share of the look-back provision	6.50	4.98	8.44
Total weighted average fair value per share at grant date	\$ 16.12	\$ 11.14	\$ 13.25

We calculated estimated volatility using historical daily prices based on the expected life of the stock purchase plan. The risk-free interest rate is based on the observed U.S. Treasury yield curve in effect at the time the ESPP shares were granted. The dividend yield is based on our history of dividend payouts.

**Baker Hughes Incorporated**  
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**NOTE 4. INCOME TAXES**

The provision for income taxes is comprised of the following for the years ended December 31:

	2011	2010	2009
Current:			
United States	\$609	\$179	\$65
Foreign	479	472	381
Total current	1,088	651	446
Deferred:			
United States	(315 )	(107)	(210)
Foreign	(177 )	(81 )	(46 )
Total deferred	(492 )	(188)	(256)
Provision for income taxes	\$596	\$463	\$190

The geographic sources of income before income taxes are as follows for the years ended December 31:

	2011	2010	2009
United States	\$1,466	\$534	\$(18)
Foreign	873	748	629
Income before income taxes	\$2,339	\$1,282	\$611

The provision for income taxes differs from the amount computed by applying the U.S. statutory income tax rate to income before income taxes for the reasons set forth below for the years ended December 31:

	2011	2010	2009
Statutory income tax at 35%	\$819	\$449	\$214
Effect of foreign operations	(11 )	(54)	(53)
Net tax charge related to foreign losses	51	64	38
Adjustments of prior years' tax positions	(51 )	(35)	(26)
State income taxes - net of U.S. tax benefit	40	19	6
Impact of reorganization of foreign subsidiaries	(214)	-	-
Other - net	(38 )	20	11
Provision for income taxes	\$596	\$463	\$190

During the third quarter of 2011, we reorganized certain of our foreign subsidiaries. As a result of the reorganization, previously accrued U.S. deferred income taxes related to those subsidiaries were reduced by \$214 million to account for certain foreign tax credits that existed prior to the acquisition of BJ Services and are now available to offset future U.S. taxes.

Deferred income taxes reflect the net tax effects of temporary differences between the carrying amounts of assets and liabilities for financial reporting purposes and the amounts used for income tax purposes, as well as operating loss and tax credit carryforwards.

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### **Baker Hughes Incorporated** **Notes to Consolidated Financial Statements**

The tax effects of our temporary differences and carryforwards are as follows at December 31:

	<b>2011</b>	<b>2010</b>
<b>Deferred tax assets:</b>		
Receivables	\$42	\$37
Inventory	228	213
Employee benefits	131	120
Other accrued expenses	173	148
Operating loss carryforwards	228	186
Tax credit carryforwards	372	329
Other	84	92
<b>Subtotal</b>	<b>1,258</b>	<b>1,125</b>
Valuation allowances	(318 )	(232 )
<b>Total</b>	<b>940</b>	<b>893</b>
<b>Deferred tax liabilities:</b>		
Goodwill and other intangibles	423	578
Property	273	377
Undistributed earnings of foreign subsidiaries	366	583
Other	42	87
<b>Total</b>	<b>1,104</b>	<b>1,625</b>
<b>Net deferred tax liability</b>	<b>\$(164 )</b>	<b>\$(732 )</b>

We record a valuation allowance when it is more likely than not that some portion or all of the deferred tax assets will not be realized. The ultimate realization of the deferred tax assets depends on the ability to generate sufficient taxable income of the appropriate character in the future and in the appropriate taxing jurisdictions. We have provided a valuation allowance for operating loss and foreign tax credit carryforwards in certain non-U.S. jurisdictions. The increase in the valuation allowances of \$86 million resulted primarily from net tax charges related to foreign losses. The operating loss carryforwards without a valuation allowance will expire in varying amounts over the next twenty years.

We have provided for U.S. and additional foreign taxes for the anticipated repatriation of certain earnings of our foreign subsidiaries. The reduction in the deferred tax liability for undistributed earnings of foreign subsidiaries of \$217 million resulted primarily from the reorganization of certain foreign subsidiaries that resulted in certain foreign tax credits that existed prior to the acquisition of BJ Services to now be available to offset future U.S. taxes. We consider the undistributed earnings of our foreign subsidiaries above the amount for which taxes have already been provided to be indefinitely reinvested, as we have no current intention to repatriate these earnings. As such, deferred income taxes are not provided for temporary differences of approximately \$1.0 billion, \$2.5 billion and \$2.3 billion at December 31, 2011, 2010 and 2009, respectively, representing earnings of non-U.S. subsidiaries intended to be permanently reinvested. These additional foreign earnings could become subject to additional tax, if remitted, or deemed remitted, as a dividend. Computation of the potential deferred tax liability associated with these undistributed earnings and any other basis differences, is not practicable.

The reduction in the deferred tax liability for goodwill and other intangibles of \$155 million includes a reduction of \$95 million related to the impairment of the BJ Services trade name.

At December 31, 2011, we had approximately \$92 million of foreign tax credits which may be carried forward indefinitely under applicable foreign law and \$278 million of foreign tax credits available to offset future payments of U.S. federal income taxes, primarily

expiring in 2018 through 2021. In addition, at December 31, 2011, we had approximately \$2 million of state tax credits expiring in varying amounts between 2016 and 2021.

At December 31, 2011, we had \$379 million of tax liabilities for gross unrecognized tax benefits, which includes liabilities for interest and penalties of \$64 million and \$32 million, respectively. If we were to prevail on all uncertain tax positions, the net effect would be a benefit to our effective tax rate of approximately \$349 million. The remaining approximately \$30 million is offset by deferred tax assets that represent tax benefits that would be received in different taxing jurisdictions in the event that we did not prevail on all uncertain tax positions.

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

The following table presents the changes in our unrecognized tax benefits and associated interest and penalties included in the consolidated balance sheet.

	Gross Unrecognized Tax Benefits, Excluding Interest and Penalties	Interest and Penalties	Total Gross Unrecognized Tax Benefits
Balance at December 31, 2008	\$ 323	\$ 78	\$ 401
Increase (decrease) in prior year tax positions	(75)	10	(65 )
Increase in current year tax positions	16	6	22
Decrease related to settlements with taxing authorities	(6)	(2 )	(8 )
Decrease related to lapse of statute of limitations	(9)	(4 )	(13 )
Increase due to effects of foreign currency translation	1	1	2
Balance at December 31, 2009	250	89	339
Acquisition of BJ Services	102	28	130
Increase (decrease) in prior year tax positions	(16)	4	(12 )
Increase in current year tax positions	4	3	7
Decrease related to settlements with taxing authorities	(7)	(5 )	(12 )
Decrease related to lapse of statute of limitations	(6)	(1 )	(7 )
Decrease due to effects of foreign currency translation	(3)	(4 )	(7 )
Balance at December 31, 2010	324	114	438
Increase (decrease) in prior year tax positions	(5)	12	7
Increase in current year tax positions	8	11	19
Decrease related to settlements with taxing authorities	(3)	(1 )	(4 )
Decrease related to lapse of statute of limitations	(38)	(38 )	(76 )
Decrease due to effects of foreign currency translation	(3)	(2 )	(5 )
Balance at December 31, 2011	\$ 283	\$ 96	\$ 379

It is expected that the amount of unrecognized tax benefits will change in the next twelve months due to expiring statutes, audit activity, tax payments, competent authority proceedings related to transfer pricing, or final decisions in matters that are the subject of litigation in various taxing jurisdictions in which we operate. At December 31, 2011, we had approximately \$159 million of tax

liabilities, net of \$17 million of tax assets, related to uncertain tax positions, each of which are individually insignificant, and each of which are reasonably possible of being settled within the next twelve months.

At December 31, 2011, approximately \$203 million of total gross unrecognized tax benefits were included in the noncurrent portion of our income tax liabilities, for which the settlement period cannot be determined; however, it is not expected to be within the next twelve months.

We operate in more than 80 countries and are subject to income taxes in most taxing jurisdictions in which we operate. The following table summarizes the earliest tax years that remain subject to examination by the major taxing jurisdictions in which we operate. These jurisdictions are those we project to have the highest tax liability for 2012.

<b>Jurisdiction</b>	<b>Earliest Open Tax Period</b>	<b>Jurisdiction</b>	<b>Earliest Open Tax Period</b>
Canada	1998	Norway	1999
Germany	2003	United Kingdom	2007
Netherlands	2006	United States	2004

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

#### NOTE 5. EARNINGS PER SHARE

A reconciliation of the number of shares used for the basic and diluted earnings per share ("EPS") computations is as follows for the years ended December 31:

	2011	2010	2009
Weighted average common shares outstanding for basic EPS	436	394	310
Effect of dilutive securities - stock plans	2	1	1
Adjusted weighted average common shares outstanding for diluted EPS	438	395	311
Future potentially dilutive shares excluded from diluted EPS:			
Options with an exercise price greater than the average market price for the period	3	7	4

#### NOTE 6. INVENTORIES

Inventories, net of reserves of \$304 million and \$322 million in 2011 and 2010, respectively, are comprised of the following at December 31:

	2011	2010
Finished goods	\$2,830	\$2,283
Work in process	231	181
Raw materials	161	130
Total	\$3,222	\$2,594

#### NOTE 7. PROPERTY, PLANT AND EQUIPMENT

Property, plant and equipment are comprised of the following at December 31:

	Useful Life	2011	2010
Land		\$193	\$191
Buildings and improvements	5 - 30 years	1,998	1,605
Machinery, equipment and other	1 - 20 years	10,475	8,881
Subtotal		12,666	10,677
Less: Accumulated depreciation		5,251	4,367
Total		\$7,415	\$6,310

Depreciation expense relating to property, plant and equipment was \$1,221 million, \$991 million and \$680 million in 2011, 2010 and 2009, respectively.

#### NOTE 8. GOODWILL AND INTANGIBLE ASSETS

The changes in the carrying amount of goodwill are detailed below by reportable segment.

	North America	Latin America	Europe/ Africa/ Russia Caspian	Middle East/ Asia Pacific	Industrial Services And Other	Total
Balance at December 31, 2010	\$2,731	\$ 879	\$936	\$895	\$ 428	\$5,869

Purchase price adjustments for previous acquisitions	337	(293 )	90	(38 )	(11 )	85
Acquisitions	4	-	-	-	-	4
Other	(3 )	-	1	-	-	(2 )
Balance at December 31, 2011	\$3,069	\$ 586	\$1,027	\$857	\$ 417	\$5,956

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

We perform an annual impairment test of goodwill as of October 1 of every year. There were no impairments of goodwill in any of the three years ended December 31, 2011 related to the annual impairment test.

Intangible assets are comprised of the following at December 31:

	2011			2010		
	Gross Carrying Amount	Less: Accumulated Amortization	Net	Gross Carrying Amount	Less: Accumulated Amortization	Net
<b>Definite lived intangibles:</b>						
Technology	\$755	\$ 231	\$524	\$760	\$ 181	\$579
Contract-based	17	9	8	20	11	9
Trade names	121	16	105	84	18	66
Customer relationships	497	77	420	495	39	456
Subtotal	1,390	333	1,057	1,359	249	1,110
<b>Indefinite lived intangibles:</b>						
Trade name	-	-	-	360	-	360
IPR&D	86	-	86	99	-	99
Total	\$1,476	\$ 333	\$1,143	\$1,818	\$ 249	\$1,569

During the fourth quarter of 2011, we recorded a charge of \$315 million before-tax (\$220 million net of tax) related to the impairment of certain trade names, the majority of which related to the impairment of the BJ Services trade name. The BJ Services trade name was classified as an indefinite lived intangible asset and, therefore, was not being amortized. The impairment of the BJ Services trade name was due to the decision to minimize the use of the BJ Services trade name as part of our overall branding strategy. The BJ Services trade name was revalued resulting in a revised fair value of \$61 million, with a remaining useful life of three years, which we will begin amortizing in 2012 on an accelerated basis. We estimated the fair value of this intangible asset based on an income approach using the relief-from-royalty method, which is dependent on a number of estimates and assumptions such as future growth and trends, royalty rates, discount rates and other variables. We based our fair value estimates on assumptions we believe to be reasonable, but which are unpredictable and inherently uncertain.

The following table details the impairment charge by reportable segment.

North America	\$105
Latin America	64
Europe/Africa/Russia Caspian	48
Middle East/Asia Pacific	47
Industrial Services and Other	51
Total	\$315

Intangible assets are generally amortized on a straight-line basis with estimated useful lives ranging from 2 to 20 years. Amortization expense included in net income for the years ended December 31, 2011, 2010 and 2009 was \$96 million, \$76 million and \$31 million, respectively. Estimated amortization expense for each of the subsequent five fiscal years is expected to be as follows: 2012 - \$135 million; 2013 - \$113 million; 2014 - \$98 million; 2015 - \$90 million; and 2016 - \$89 million.

## NOTE 9. FINANCIAL INSTRUMENTS

### Fair Value of Financial Instruments

Our financial instruments include cash and cash equivalents, short-term investments, accounts receivable, accounts payable, debt, foreign currency forward contracts, foreign currency option contracts and interest rate swaps. Except as described below, the estimated fair value of such financial instruments at December 31, 2011 and 2010 approximates their carrying value as reflected in our consolidated balance sheet.

### **Short-term Investments**

In 2010, we purchased short-term investments consisting of \$250 million in U.S. Treasury Bills, which matured in May of 2011, and were used to repay the \$250 million principal amount of our 5.75% Notes that matured in June 2011. The fair value at December 31, 2010 was determined using level 1 inputs including quoted period end market prices. These investments were classified as available-for-sale and were recorded at fair value, which approximated cost.

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### **Baker Hughes Incorporated** **Notes to Consolidated Financial Statements**

#### **Debt**

The estimated fair value of total debt at December 31, 2011 and 2010 was \$4,910 million and \$4,298 million, respectively, which differs from the carrying amounts of \$4,069 million and \$3,885 million, respectively, included in our consolidated balance sheet. The fair value was determined using level 2 inputs including quoted period end market prices.

#### **Foreign Currency Forward Contracts**

We conduct our business in more than 80 countries around the world, and we are exposed to market risks resulting from fluctuations in foreign currency exchange rates. A number of our significant foreign subsidiaries have designated the local currency as their functional currency. We transact in various foreign currencies and have established a program that primarily utilizes foreign currency forward contracts to reduce the risks associated with the effects of certain foreign currency exposures. Under this program, our strategy is to have gains or losses on the foreign currency forward contracts mitigate the foreign currency transaction gains or losses to the extent practical. These foreign currency exposures typically arise from changes in the value of assets and liabilities which are denominated in currencies other than the functional currency. Our foreign currency forward contracts generally settle in less than 180 days. We do not use these forward contracts for trading or speculative purposes. We designate these forward contracts as fair value hedging instruments or hold these contracts as undesignated hedging instruments and, accordingly, we record the fair value of these contracts as of the end of our reporting period in our consolidated balance sheet with changes in fair value recorded in our consolidated statement of operations along with the change in fair value of the hedged item.

We had outstanding foreign currency forward contracts with notional amounts aggregating \$117 million and \$156 million to hedge exposure to currency fluctuations in various foreign currencies at December 31, 2011 and 2010, respectively. These contracts are either undesignated hedging instruments or designated and qualify as fair value hedging instruments. The fair value was determined using level 2 inputs including quoted market prices for contracts with similar terms and maturity dates.

#### **Interest Rate Swaps**

We are subject to interest rate risk on our debt and investment of cash and cash equivalents arising in the normal course of our business, as we do not engage in speculative trading strategies. We maintain an interest rate management strategy, which primarily uses a mix of fixed and variable rate debt that is intended to mitigate the exposure to changes in interest rates in the aggregate for our investment portfolio. We may use interest rate swaps to manage the economic effect of fixed rate obligations associated with certain debt.

In September 2011, we redeemed in full our \$500 million 6.5% Senior Notes maturing November 2013. In conjunction with this debt redemption, we terminated two related interest rate swap agreements resulting in a net gain on the swap agreements of \$25 million. The two swap agreements were entered into in June 2009 for a notional amount of \$250 million each in order to hedge changes in the fair market value of the debt. The swap agreements had been designated and each qualified as a fair value hedging instrument.

#### **Fair Value of Derivative Instruments**

The fair value of derivative instruments included in our consolidated balance sheet was as follows at December 31:

Derivative	Balance Sheet Location	2011	2010
		Fair Value	
Foreign Currency Forward Contracts	Other current assets	\$ 1	\$ -
Foreign Currency Forward Contracts	Other accrued liabilities	\$ 2	\$ 2
Interest Rate Swaps	Other assets	\$ -	\$ 24

The effects of derivative instruments in our consolidated statement of operations were as follows for the years ended December 31 (amounts exclude any income tax effects):

Derivative	Statement of Operations Location	Amount of Gain (Loss) Recognized in Income		
		2011	2010	2009
Foreign Currency Forward Contracts	Marketing, general and administrative	\$ (7 )	\$ (7 )	\$ 11
Interest Rate Swaps	Interest expense, net	\$ 8	\$ 16	\$ 6

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### **Baker Hughes Incorporated** **Notes to Consolidated Financial Statements**

#### **NOTE 10. INDEBTEDNESS**

Total debt consisted of the following at December 31, net of unamortized discount and debt issuance cost:

	2011	2010
5.75% Notes due June 2011 with an effective interest rate of 5.86%	\$ -	\$ 254
6.5% Senior Notes due November 2013 with an effective interest rate of 6.73%	-	522
6.0% Notes due June 2018 with an effective interest rate of 6.29%	265	267
7.5% Senior Notes due November 2018 with an effective interest rate of 7.61%	743	742
3.2% Senior Notes due August 2021 with an effective interest rate of 3.32%	742	-
8.55% Debentures due June 2024 with an effective interest rate of 8.76%	148	148
6.875% Notes due January 2029 with an effective interest rate of 7.08%	393	393
5.125% Notes due September 2040 with an effective interest rate of 5.22%	1,479	1,479
Other debt	299	80
Total debt	4,069	3,885
Less short-term debt and current portion of long-term debt	224	331
Long-term debt	\$ 3,845	\$ 3,554

In August 2011, we completed a private placement of \$750 million 3.2% unsecured Senior Notes under our existing indenture dated October 28, 2008 that have registration rights and will mature in August 2021. Net proceeds from the offering were approximately \$742 million after deducting the underwriting discount and expense of the offering. Interest is payable February 15 and August 15 of each year. The 3.2% Notes are senior unsecured obligations and rank equal in right of payment to all of our existing and future indebtedness; senior in right of payment to any future subordinated indebtedness; and effectively junior to our future secured indebtedness, if any, and structurally subordinated to all existing and future indebtedness of our subsidiaries. We may redeem, at our option, all or part of the 3.2% Notes at any time, at the applicable make-whole redemption prices plus accrued and unpaid interest to the date of redemption. In September 2011, we used \$563 million of the net proceeds from the offering to redeem in full our 6.5% Notes, and the remainder will be used for general corporate purposes, which could include funding on-going operations, business acquisitions and repurchases of our common stock. The redemption of our 6.5% Notes resulted in the payment of a redemption premium of \$63 million and in a pre-tax loss on the early extinguishment of this debt of \$40 million, which includes the redemption premium and the write off of the remaining original debt issuance cost and debt discount, partially offset by the \$25 million gain from the termination of two related interest rate swap agreements.

In June 2011, we repaid the \$250 million principal amount of our 5.75% Notes using proceeds from U.S. Treasury Bills that matured in May 2011.

In September 2011, we entered into a five-year committed \$2.5 billion revolving credit facility maturing in September 2016. The new revolving credit facility replaced our existing committed revolving credit facilities of \$500 million maturing in July 2012 and \$1.2 billion maturing in March 2013, both of which were terminated in September 2011. There were no direct borrowings under any of the committed revolving credit facilities during 2011. We also have a commercial paper program under which we may issue up to \$2.5 billion in commercial paper with maturities of no more than 270 days. The maximum combined borrowing at any point in time under both the commercial paper program and the credit facility is \$2.5 billion. At December 31, 2011, we had \$130 million of commercial paper outstanding.

Maturities of debt at December 31, 2011 are as follows: 2012 - \$224 million; 2013 - \$8 million; 2014 - \$10 million; 2015 - \$13 million; 2016 - \$15 million; and \$3,799 million thereafter.

#### **NOTE 11. SEGMENT INFORMATION**

We conduct our business primarily through operating segments that are aligned with our geographic regions, which have been aggregated into the following five reportable segments:

North America (U.S. Land, Gulf of Mexico and Canada)  
Latin America  
Europe/Africa/Russia Caspian  
Middle East/Asia Pacific  
Industrial Services and Other

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

We aggregate our operating segments within each reportable segment, as they have similar economic characteristics and because the long-term financial performance of the segments is affected by similar economic conditions. The performance of our operating segments is evaluated based on profit before tax, which is defined as income before the following: income taxes, net interest expense, corporate expenses, and certain gains and losses not allocated to the segments. For 2011, our operating segment profit includes the charge of \$315 million related to the impairment of trade names. For further discussion of the trade name impairments and breakdown by reportable segment, see Note 8. Goodwill and Intangible Assets.

Summarized financial information is shown in the following table.

Segments	2011		2010		2009	
	Revenue	Profit (Loss)	Revenue	Profit (Loss)	Revenue	Profit (Loss)
North America	\$10,257	\$ 1,929	\$6,621	\$ 1,163	\$3,165	\$ 201
Latin America	2,183	227	1,569	74	1,094	78
Europe/Africa/Russia						
Caspian	3,325	342	3,006	260	2,774	458
Middle East/Asia Pacific	2,820	321	2,247	177	1,937	241
Industrial Services and						
Other	1,246	53	971	99	694	70
Total Operations	19,831	2,872	14,414	1,773	9,664	1,048
Corporate and Other	-	(533 )	-	(491 )	-	(437 )
Total	\$19,831	\$ 2,339	\$14,414	\$ 1,282	\$9,664	\$ 611

The following table presents the details of “Corporate and Other” segment loss for the years ended December 31:

	2011	2010	2009
Corporate and other expenses	\$(272)	\$(222)	\$(298)
Interest expense, net	(221)	(141)	(125)
Loss on early extinguishment of debt	(40 )	-	-
Gain on investments	-	6	4
Acquisition-related costs	-	(134)	(18 )
Total	\$(533)	\$(491)	\$(437)

The following tables present capital expenditures and depreciation and amortization by segment for the years ended December 31 and total assets by segment at December 31:

Segments	2011		2010		2009	
	Capital Expenditures	Depreciation and Amortization	Capital Expenditures	Depreciation and Amortization	Capital Expenditures	Depreciation and Amortization
North America	\$ 1,242	\$ 622	\$ 589	\$ 432	\$ 275	\$ 255
Latin America	274	201	191	173	182	110
Europe/Africa/Russia						
Caspian	357	234	318	230	246	175
Middle East/Asia Pacific	228	206	208	187	185	143

Industrial						
Services and						
Other	326	56	179	44	196	17
Total						
Operations	2,427	1,319	1,485	1,066	1,084	700
Corporate and						
Other	34	2	6	3	2	11
Total	\$ 2,461	\$ 1,321	\$ 1,491	\$ 1,069	\$ 1,086	\$ 711

	<b>Total Assets</b>	<b>2011</b>	<b>2010</b>	<b>2009</b>
North America		\$9,796	\$8,187	\$2,596
Latin America		2,727	2,723	1,168
Europe/Africa/Russia Caspian		3,819	3,544	2,248
Middle East/Asia Pacific		3,299	3,130	1,731
Industrial Services and Other		4,294	3,642	2,127
Total Operations		23,935	21,226	9,870
Corporate and Other		912	1,760	1,569
Total		\$24,847	\$22,986	\$11,439

Assets of our supply chain and products and technology enterprise organizations are included in the Industrial Services and Other segment. Certain assets carried at the enterprise level that benefit the operating segments are allocated to the segments.

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

The following table presents the details of “Corporate and Other” total assets at December 31:

	2011	2010	2009
Cash and other assets	\$547	\$1,391	\$1,266
Accounts receivable	28	28	17
Current deferred tax asset	-	-	1
Property, plant and equipment	82	63	10
Other noncurrent assets	255	278	275
Total	\$912	\$1,760	\$1,569

The following tables present geographic consolidated revenue and consolidated revenue for each group of similar products and services for the years ended December 31:

	2011	2010	2009
United States	\$9,131	\$6,043	\$3,091
Canada and other	1,768	1,186	493
North America	10,899	7,229	3,584
Latin America	2,220	1,583	1,134
Europe/Africa/Russia Caspian	3,671	3,218	2,925
Middle East/Asia Pacific	3,041	2,384	2,021
Total	\$19,831	\$14,414	\$9,664

	2011	2010	2009
Completion and Production	\$12,464	\$8,547	\$4,454
Drilling and Evaluation	6,121	4,896	4,516
Industrial Services and Other	1,246	971	694
Total	\$19,831	\$14,414	\$9,664

The following table presents net property, plant and equipment by its geographic location at December 31:

	2011	2010	2009
United States	\$3,752	\$3,023	\$1,377
Canada and other	529	467	105
North America	4,281	3,490	1,482
Latin America	891	788	354
Europe/Africa/Russia Caspian	1,325	1,118	809
Middle East/Asia Pacific	918	914	516
Total	\$7,415	\$6,310	\$3,161

## NOTE 12. EMPLOYEE BENEFIT PLANS

### DEFINED BENEFIT PLANS

We have both funded and unfunded noncontributory defined benefit pension plans (“Pension Benefits”) covering certain employees primarily in the U.S., the U.K., Germany and Canada. Under the provisions of the U.S. qualified pension plan, a hypothetical cash balance account is established for each participant. Such accounts receive pay credits on a quarterly basis based on a percentage

according to the employee's age on the last day of the quarter applied to quarterly eligible compensation. In addition a cash balance account receives interest credits based on the balance in the account on the last day of the quarter. The U.S. qualified pension plan also includes frozen accrued benefits for participants in legacy defined benefit plans. For the majority of the participants in the U.K. pension plans, we do not accrue benefits as the plans are frozen; however, there are a limited number of members who still accrue future benefits on a defined benefit basis. The Germany pension plan is an unfunded plan where benefits are based on creditable years of service, creditable pay and accrual rates. The Canada pension plan was frozen as of December 31, 2010, and we no longer accrue on a defined benefit basis. We also provide certain postretirement health care benefits ("other postretirement benefits"), through an unfunded plan, to substantially all U.S. employees who retire and have met certain age and service requirements.

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

#### Funded Status

Below is the reconciliation of the beginning and ending balances of benefit obligations, fair value of plan assets and the funded status of our plans. For pension plans, the benefit obligation is the projected benefit obligation (“PBO”) and for the other post-retirement benefit plan, the benefit obligation is the accumulated postretirement benefit obligation.

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
	<b>Change in benefit obligation:</b>					
Benefit obligation at beginning of year	\$ 444	\$ 375	\$ 593	\$ 327	\$ 166	\$ 157
Service cost	38	32	9	8	8	10
Interest cost	21	22	33	26	8	9
Actuarial loss	43	31	25	4	28	10
Benefits paid	(19 )	(47 )	(16 )	(12 )	(14 )	(15 )
Curtailment	-	-	(4 )	(1 )	-	-
Acquisitions of businesses	-	34	2	253	-	27
Plan amendments	-	-	-	-	-	(32 )
Other	(3 )	(3 )	1	2	-	-
Exchange rate adjustments	-	-	-	(14 )	-	-
Benefit obligation at end of year	524	444	643	593	196	166
<b>Change in plan assets:</b>						
Fair value of plan assets at beginning of year	416	346	474	248	-	-
Actual return on plan assets	(5 )	48	38	36	-	-
Employer contributions	43	72	28	52	14	15
Benefits paid	(19 )	(47 )	(16 )	(12 )	(14 )	(15 )
Acquisitions of businesses	-	-	-	160	-	-
Other	(2 )	(3 )	1	1	-	-
Exchange rate adjustments	-	-	1	(11 )	-	-
Fair value of plan assets at end of year	433	416	526	474	-	-
Funded status - underfunded at end of year	\$ (91 )	\$ (28 )	\$ (117 )	\$ (119 )	\$ (196 )	\$ (166 )
Accumulated benefit obligation	\$ 491	\$ 421	\$ 616	\$ 553	\$ 196	\$ 166

The amounts recognized in the consolidated balance sheet consist of the following at December 31:

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
	Noncurrent assets	\$ -	\$ -	\$ 6	\$ 10	\$ -
Current liabilities	(3 )	(3 )	(5 )	(5 )	(16 )	(16 )
Noncurrent liabilities	(88 )	(25 )	(118 )	(124 )	(180 )	(150 )
Net amount recognized	\$ (91 )	\$ (28 )	\$ (117 )	\$ (119 )	\$ (196 )	\$ (166 )

The funded status position represents the difference between the benefit obligation and the plan assets. The PBO for pension benefits represents the actuarial present value of benefits attributed to employee services and compensation and includes an assumption about future compensation levels. The accumulated benefit obligation (“ABO”) is the actuarial present value of pension benefits attributed to employee service to date and present compensation levels. The ABO differs from the PBO in that the ABO does not include any assumptions about future compensation levels.

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

Information for the plans with ABOs in excess of plan assets is as follows at December 31:

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
Projected benefit obligation	\$ 524	\$ 20	\$ 345	\$ 331	n/a	n/a
Accumulated benefit obligation	\$ 491	\$ 20	\$ 322	\$ 294	\$ 196	\$ 166
Fair value of plan assets	\$ 433	-	\$ 225	\$ 203	n/a	n/a

Weighted average assumptions used to determine benefit obligations for these plans are as follows for the years ended December 31:

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
Discount rate	4.2 %	4.9 %	5.0 %	5.5 %	3.8 %	4.9 %
Rate of compensation increase	5.4 %	5.4 %	4.4 %	4.3 %	n/a	n/a
Social security increase	2.8 %	2.8 %	2.1 %	2.9 %	n/a	n/a

The development of the discount rate for our U.S. plans and substantially all non-U.S. plans was based on a bond matching model, whereby a hypothetical bond portfolio of high-quality, fixed-income securities is selected that will match the cash flows underlying the projected benefit obligation.

#### Accumulated Other Comprehensive Loss

The amount recorded before-tax in accumulated other comprehensive loss related to employee benefit plans consists of the following at December 31:

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
Net loss	\$ 219	\$ 149	\$ 130	\$ 114	\$ 38	\$ 10
Net prior service cost (credit)	2	3	-	-	(28 )	(31 )
Total	\$ 221	\$ 152	\$ 130	\$ 114	\$ 10	\$ (21 )

The estimated net loss and prior service cost for the defined benefit pension plans that will be amortized from accumulated other comprehensive loss and included in net periodic benefit cost in 2012 are \$22 million and less than one million, respectively. The estimated net loss and prior service credit for the other postretirement benefits that will be amortized from accumulated other comprehensive loss and included in net periodic benefit cost in 2012 are \$1 million and \$2 million, respectively.

#### Net Periodic Benefit Cost

The components of net periodic cost (benefit) are as follows for the years ended December 31:

	U.S. Pension Benefits			Non-U.S. Pension Benefits			Other Postretirement Benefits		
	2011	2010	2009	2011	2010	2009	2011	2010	2009
	Service cost	\$38	\$32	\$29	\$9	\$8	\$3	\$8	\$10

Interest cost	21	22	20	33	26	15	8	9	10
Expected return on plan assets	(31)	(28)	(25)	(33 )	(23 )	(15 )	-	-	-
Amortization of prior service cost	-	-	1	-	-	-	(2 )	1	1
Amortization of net loss	10	11	14	4	4	2	-	-	-
Curtailement	-	-	1	(4 )	(1 )	-	-	-	-
Other	-	-	3	-	-	(1 )	-	-	-
Net periodic cost (benefit)	\$38	\$37	\$43	\$9	\$14	\$4	\$14	\$20	\$19

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

Weighted average assumptions used to determine net periodic cost (benefit) for these plans are as follows for the years ended December 31:

	U.S. Pension Benefits			Non-U.S. Pension Benefits			Other Postretirement Benefits		
	2011	2010	2009	2011	2010	2009	2011	2010	2009
Discount rate	4.9%	5.9%	6.3%	5.5 %	5.6 %	6.4 %	4.9 %	5.9 %	6.3 %
Expected long-term return on plan assets	7.8%	7.8%	8.5%	6.7 %	6.6 %	7.2 %	n/a	n/a	n/a
Rate of compensation increase	5.4%	4.0%	4.0%	4.3 %	4.2 %	4.0 %	n/a	n/a	n/a
Social security increase	2.8%	3.5%	3.5%	2.9 %	3.2 %	3.1 %	n/a	n/a	n/a

In selecting the expected rate of return on plan assets, we consider the average rate of earnings expected on the funds invested or to be invested to provide for the benefits of these plans. This includes considering the trusts' asset allocation and the expected returns likely to be earned over the life of the plans.

#### Health Care Cost Trend Rates

Assumed health care cost trend rates have a significant effect on the amounts reported for other postretirement benefits. As of December 31, 2011, the health care cost trend rate was 8.5% for employees under age 65 and 7.0% for participants over age 65, with each declining gradually each successive year until it reaches 4.5% for both employees under age 65 and over age 65 in 2022. A one percentage point change in assumed health care cost trend rates would have had the following effects on 2011:

	One Percentage Point Increase	One Percentage Point Decrease
Effect on total of service and interest cost components	\$ 0.3	\$ (0.3 )
Effect on postretirement welfare benefit obligation	\$ 6.7	\$ (6.3 )

#### Plan Assets

We have investment committees that meet regularly to review the portfolio returns and to determine asset-mix targets based on asset/liability studies. Third-party investment consultants assist us in developing asset allocation strategies to determine our expected rates of return and expected risk for various investment portfolios. The investment committees considered these strategies in the formal establishment of the current asset-mix targets based on the projected risk and return levels for all major asset classes.

All investments are held in the form of units of funds. The funds hold underlying securities and are redeemable at the measurement date. Investments in equities and fixed-income funds are generally measured at fair value based on daily closing prices provided by active exchanges or on the basis of observable, market-based inputs. Investments in hedge funds are generally measured at fair value on the basis of their net asset values, which are provided by the investment sponsor or third party administrator. The fair values of investments in real estate funds are based on appraised values developed using comparable market transactions or discounted cash flows.

#### *U.S. Qualified Pension Plan*

The investment policy of the U.S. qualified pension plan (the "U.S. Plan") was developed after examining the historical relationships of risk and return among asset classes and the relationship between the expected behavior of the U.S. Plan's assets and liabilities. The investment policy of the U.S. Plan is designed to provide the greatest probability of meeting or exceeding the U.S. Plan's objectives at the lowest possible risk.

In establishing its risk tolerance, the investment committee for the U.S. Plan (“U.S. Committee”) considers its ability to withstand short-term and intermediate-term volatility in market conditions. The U.S. Committee also reviews the long-term characteristics of various asset classes, focusing on balancing risk with expected return. Accordingly, the U.S. Committee selected the following five asset classes as allowable investments for the assets of the U.S. Plan: U.S. equities, U.S. fixed-income securities, non-U.S. equities, real estate and hedge funds.

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

The table below presents the fair values of the assets in our U.S. Plan by asset category and by levels of fair value at December 31:

Asset Category	2011				2010			
	Total				Total			
	Asset Value	Level One	Level Two	Level Three	Asset Value	Level One	Level Two	Level Three
Cash and Cash Equivalents	\$6	\$ -	\$6	\$-	\$95	\$ -	\$95	\$ -
Fixed Income <sup>(1)</sup>	96	-	96	-	99	-	99	-
Non-U.S. Equity <sup>(2)</sup>	104	-	104	-	93	-	93	-
U.S. Equity <sup>(3)</sup>	104	-	104	-	61	-	61	-
Hedge Funds <sup>(4)</sup>	110	-	-	110	-	-	-	-
Real Estate Funds <sup>(5)</sup>	5	-	-	5	14	-	-	14
Real Estate Investment Trust Equity	8	-	8	-	4	-	4	-
U.S. Small Cap Equity <sup>(6)</sup>	-	-	-	-	50	-	50	-
<b>Total</b>	<b>\$433</b>	<b>\$ -</b>	<b>\$318</b>	<b>\$115</b>	<b>\$416</b>	<b>\$ -</b>	<b>\$402</b>	<b>\$ 14</b>

- (1) A multi-manager strategy investing in fixed income securities. The current allocation includes: 22% in corporate bonds; 17% in mutual funds (corporate bonds); 16% in government mortgage-backed securities; 14% in mutual funds (non-U.S. government bonds); 10% in government bonds; 6% in mutual funds (government bonds); 5% in asset-backed securities; 4% in municipal bonds and 6% in cash and other securities.
- (2) Multi-manager strategy investing in common stocks of non-U.S. listed companies using both value and growth approaches.
- (3) Multi-manager strategy investing in common stocks of U.S. listed companies using value and growth approaches.
- (4) Strategies taking long and short positions in equities, fixed income securities, currencies and derivative contracts.
- (5) Strategy investing in the global private real estate secondary market using a value-based investment approach.
- (6) Multi-manager strategy investing in common stocks of smaller U.S. listed companies using both value and growth approaches.

#### *Non-U.S. Pension Plans*

The investment policies of our pension plans with plan assets, which are primarily in Canada and the U.K., (the “Non-U.S. Plans”), cover the asset allocations that the governing boards believe are the most appropriate for these Non-U.S. Plans in the long term, taking into account the nature of the liabilities they expect to incur. The suitability of asset allocations and investment policies are reviewed periodically to ensure alignment with plan liabilities.

The table below presents the fair values of the assets in our Non-U.S. Plans by asset category and by levels of fair value at December 31:

Asset Category	2011				2010			
	Total				Total			
	Asset Value	Level One	Level Two	Level Three	Asset Value	Level One	Level Two	Level Three
Cash and Cash Equivalents	\$1	\$ -	\$1	\$ -	\$31	\$ -	\$31	\$ -
Asset Allocation <sup>(1)</sup>	102	-	102	-	80	-	80	-
Bonds - U.K. - Corporate <sup>(2)</sup>	56	-	56	-	40	-	40	-
Bonds - U.K. - Government <sup>(3)</sup>	154	-	154	-	114	-	114	-
Equities <sup>(4)</sup>	179	-	179	-	174	-	174	-
Real Estate Funds <sup>(5)</sup>	19	-	-	19	19	-	-	19

Insurance contracts	15	-	-	15	16	-	-	16
<b>Total</b>	\$526	\$ -	\$492	\$34	\$474	\$ -	\$439	\$35

- (1) Invests in mixes of global common stocks and bonds to achieve broad diversification.
- (2) Invests passively in Sterling-denominated investment grade corporate bonds.
- (3) Invests passively in Sterling-denominated government issued bonds.
- (4) Invests in broad equity funds based on securities offered in various regions or countries. Equity funds are allocated by region as follows: 48% Global, 28% U.K., 8% North America, 8% Asia Pacific, and 8% Europe.
- (5) Invests in a diversified range of property throughout the U.K., principally in the retail, office and industrial/warehouse sectors.

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### Baker Hughes Incorporated Notes to Consolidated Financial Statements

The following table presents the changes in the fair value of assets using level 3 unobservable inputs:

	U.S. Property Fund	U.S. Hedge Fund	Non- U.S. Property Fund	Non-U.S. Insurance Contracts	Total
Beginning balance at December 31, 2008	\$ 19	\$-	\$ 18	\$ 7	\$44
Unrealized gains	-	-	1	1	2
Unrealized losses	(6 )	-	-	-	(6 )
Sales	-	-	-	(1 )	(1 )
Ending balance at December 31, 2009	13	-	19	7	39
Unrealized gains	1	-	-	-	1
Purchases	-	-	-	9	9
Ending balance at December 31, 2010	14	-	19	16	49
Unrealized gains	2	5	-	-	7
Unrealized losses	-	(5 )	-	-	(5 )
Sales	(15 )	-	-	(2 )	(17)
Purchases	4	110	-	1	115
Ending balance at December 31, 2011	\$ 5	\$110	\$ 19	\$ 15	\$149

#### Expected Cash Flows

For all pension plans, we make annual contributions to the plans in amounts equal to or greater than amounts necessary to meet minimum governmental funding requirements. In 2012, we expect to contribute between \$60 million and \$65 million to our U.S. pension plans and between \$20 million and \$30 million to the non-U.S. pension plans. In 2012, we also expect to make benefit payments related to other postretirement benefits of between \$16 million and \$18 million.

The following table presents the expected benefit payments over the next ten years. The U.S. and non-U.S. pension benefit payments are made by the respective pension trust funds. The other postretirement benefits are net of expected Medicare subsidies of approximately \$2 million per year and are payments that are expected to be made by us.

Year	U.S. Pension Benefits	Non-U.S. Pension Benefits	Other Postretirement Benefits
2012	\$ 28	\$ 16	\$ 17
2013	\$ 31	\$ 17	\$ 17
2014	\$ 35	\$ 20	\$ 17
2015	\$ 39	\$ 22	\$ 18
2016	\$ 42	\$ 25	\$ 19
2017-2021	\$ 263	\$ 157	\$ 106

#### DEFINED CONTRIBUTION PLANS

During the periods reported, generally all of our U.S. employees were eligible to participate in our sponsored 401(k) plans under the Internal Revenue Code of 1986, as amended (“Thrift Plans”). The Thrift Plans allow eligible employees to elect to contribute portions of their salaries to an investment trust. Employee contributions are matched by the Company in cash at the rate of \$1.00 per \$1.00 employee contribution for the first 5% to 6% of the employee’s salary and such contributions vest immediately. In addition, we make cash contributions for all eligible employees between 2% and 5% of their salary depending on the employee’s age. Such

contributions are fully vested to the employee after three years of employment. The Thrift Plans provide several investment options, for which the employee has sole investment discretion. The Thrift Plans do not offer Baker Hughes common stock as an investment option. Our contributions to the Thrift Plans and several other non-U.S. defined contribution plans amounted to \$189 million, \$169 million and \$129 million in 2011, 2010 and 2009, respectively.

For certain non-U.S. employees who are not eligible to participate in the Thrift Plans, we provide a non-qualified defined contribution plan that provides basically the same benefits as those provided in the Thrift Plans. In addition, we provide a non-qualified supplemental retirement plan (“SRP”) for certain officers and employees whose benefits under the Thrift Plans and/or the U.S. qualified pension plan are limited by federal tax law. The SRP also allows the eligible employees to defer a portion of their eligible compensation and provides for employer matching and base contributions pursuant to limitations. Both non-qualified plans

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### **Baker Hughes Incorporated** **Notes to Consolidated Financial Statements**

are invested through trusts, and the assets and corresponding liabilities are included in our consolidated balance sheet. Our contributions to these non-qualified plans were \$11 million for each of the three years in the period ended December 31, 2011.

In 2012, we estimate we will contribute between \$263 million and \$286 million to our defined contribution plans.

#### **POSTEMPLOYMENT BENEFITS**

We provide certain postemployment disability income, medical and other benefits to substantially all qualifying former or inactive U.S. employees. Income benefits for long-term disability are provided through a fully-insured plan. The continuation of medical and other benefits while on disability (“Continuation Benefits”) are provided through a qualified self-insured plan. The accrued postemployment liability for Continuation Benefits at December 31, 2011 and 2010 was \$23 million and \$15 million, respectively, and is included in other liabilities in our consolidated balance sheet.

#### **NOTE 13. COMMITMENTS AND CONTINGENCIES**

##### **LEASES**

At December 31, 2011, we had long-term non-cancelable operating leases covering certain facilities and equipment. The minimum annual rental commitments, net of amounts due under subleases, for each of the five years in the period ending December 31, 2016 are \$148 million, \$112 million, \$91 million, \$70 million and \$33 million, respectively, and \$124 million in the aggregate thereafter. Rent expense was \$401 million, \$355 million and \$241 million for the years ended December 31, 2011, 2010 and 2009, respectively. We have not entered into any significant capital leases during the three years ended December 31, 2011.

##### **LITIGATION**

We are involved in litigation or proceedings that have arisen in our ordinary business activities. We insure against these risks to the extent deemed prudent by our management and to the extent insurance is available, but no assurance can be given that the nature and amount of that insurance will be sufficient to fully indemnify us against liabilities arising out of pending and future legal proceedings. Many of these insurance policies contain deductibles or self-insured retentions in amounts we deem prudent and for which we are responsible for payment. In determining the amount of self-insurance, it is our policy to self-insure those losses that are predictable, measurable and recurring in nature, such as claims for automobile liability, general liability and workers compensation. The accruals for losses are calculated by estimating losses for claims using historical claim data, specific loss development factors and other information as necessary.

We were among several unrelated companies who received a subpoena from the Office of the New York Attorney General, dated June 17, 2011. The subpoena received by the Company seeks information and documents relating to, among other things, natural gas development and hydraulic fracturing. We are reviewing the subpoena and discussing its contents with the New York Attorney General’s office in anticipation of our responding as appropriate.

In July 2011, we settled the previously reported customer claim against BJ Services relating to the move of a stimulation vessel out of the North Sea market. The settlement did not have a material effect on our consolidated financial statements.

##### **ENVIRONMENTAL MATTERS**

Our past and present operations include activities which are subject to extensive domestic (including U.S. federal, state and local) and international environmental regulations with regard to air, land and water quality and other environmental matters. Our environmental procedures, policies and practices are designed to ensure compliance with existing laws and regulations and to minimize the possibility of significant environmental damage.

We are involved in voluntary remediation projects at some of our present and former manufacturing locations or other facilities, the majority of which relate to properties obtained in acquisitions or to sites no longer actively used in operations. On rare occasions, remediation activities are conducted as specified by a government agency-issued consent decree or agreed order. Remediation costs are accrued based on estimates of probable exposure using currently available facts, existing environmental permits, technology and presently enacted laws and regulations. Remediation cost estimates include direct costs related to the environmental investigation, external consulting activities, governmental oversight fees, treatment equipment and costs associated with long-term operation, maintenance and monitoring of a remediation project.

We have also been identified as a potentially responsible party (“PRP”) in remedial activities related to various Superfund sites.

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### **Baker Hughes Incorporated** **Notes to Consolidated Financial Statements**

We participate in the process set out in the Joint Participation and Defense Agreement to negotiate with government agencies, identify other PRPs, determine each PRP's allocation and estimate remediation costs. We have accrued what we believe to be our pro-rata share of the total estimated cost of remediation and associated management of these Superfund sites. This share is based upon the ratio that the estimated volume of waste we contributed to the site bears to the total estimated volume of waste disposed at the site. Applicable U.S. federal law imposes joint and several liability on each PRP for the cleanup of these sites leaving us with the uncertainty that we may be responsible for the remediation cost attributable to other PRPs who are unable to pay their share. No accrual has been made under the joint and several liability concept for those Superfund sites where our participation is de minimis since we believe that the probability that we will have to pay material costs above our volumetric share is remote. We believe there are other PRPs who have greater involvement on a volumetric calculation basis, who have substantial assets and who may be reasonably expected to pay their share of the cost of remediation. For those Superfund sites where we are a significant PRP, remediation costs are estimated to include recalcitrant parties. In some cases, we have insurance coverage or contractual indemnities from third parties to cover a portion of the ultimate liability.

Our total accrual for environmental remediation is \$29 million and \$32 million, which includes accruals of \$5 million and \$7 million for the various Superfund sites, at December 31, 2011 and 2010, respectively. The determination of the required accruals for remediation costs is subject to uncertainty, including the evolving nature of environmental regulations and the difficulty in estimating the extent and type of remediation activity that is necessary.

#### **OTHER**

In the normal course of business with customers, vendors and others, we have entered into off-balance sheet arrangements, such as surety bonds for performance, letters of credit and other bank issued guarantees, which totaled approximately \$1.3 billion at December 31, 2011. It is not practicable to estimate the fair value of these financial instruments. None of the off-balance sheet arrangements either has, or is likely to have, a material effect on our consolidated financial statements. We also had commitments outstanding for purchase obligations related to capital expenditures and inventory under contracts of approximately \$2.1 billion at December 31, 2011.

#### **NOTE 14. ACCUMULATED OTHER COMPREHENSIVE LOSS**

The following table presents the changes in accumulated other comprehensive loss, net of tax:

	<b>Pensions and Other Postretirement Benefits</b>	<b>Foreign Currency Translation Adjustments</b>	<b>Accumulated Other Comprehensive Loss</b>
Balance at December 31, 2009	\$ (194 )	\$ (220 )	\$ (414 )
Translation adjustments	-	(41 )	(41 )
Amortization of prior service cost	1	-	1
Amortization of actuarial net loss	14	-	14
Actuarial net gain arising in the year	20	-	20
Effect of exchange rate	5	-	5
Deferred taxes	(5 )	-	(5 )
Balance at December 31, 2010	(159 )	(261 )	(420 )
Translation adjustments	-	(43 )	(43 )
Amortization of prior service cost	(2 )	-	(2 )
Amortization of actuarial net loss	14	-	14
Actuarial net loss arising in the year	(148 )	-	(148 )
Deferred taxes	44	-	44

Balance at December 31, 2011	\$	(251 )	\$	(304 )	\$	(555 )
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**Baker Hughes Incorporated**  
**Notes to Consolidated Financial Statements**

**NOTE 15. QUARTERLY DATA (UNAUDITED)**

	First Quarter	Second Quarter	Third Quarter ( <sup>2</sup> )	Fourth Quarter ( <sup>3</sup> )	Total Year
<b>2011</b>					
Revenue	\$4,525	\$4,741	\$5,178	\$5,387	\$19,831
Gross profit <sup>(1)</sup>	922	909	1,130	1,144	4,105
Net income attributable to Baker Hughes	381	338	706	314	1,739
Basic earnings per share of Baker Hughes	0.88	0.78	1.62	0.72	3.99
Diluted earnings per share of Baker Hughes	0.87	0.77	1.61	0.72	3.97
Dividends per share	0.15	0.15	0.15	0.15	0.60
Common stock market prices:					
High	74.16	78.00	79.94	60.89	
Low	54.83	67.27	46.15	44.47	
<b>2010</b>					
Revenue	\$2,539	\$3,374	\$4,078	\$4,423	\$14,414
Gross profit <sup>(1)</sup>	533	600	771	897	2,801
Net income attributable to Baker Hughes	129	93	255	335	812
Basic earnings per share of Baker Hughes	0.41	0.23	0.59	0.78	2.06
Diluted earnings per share of Baker Hughes	0.41	0.23	0.59	0.77	2.06
Dividends per share	0.15	0.15	0.15	0.15	0.60
Common stock market prices:					
High	51.86	54.18	50.23	57.17	
Low	41.24	35.87	37.58	42.82	

(1) Represents revenue less cost of sales, cost of services and research and engineering.

(2) Net income attributable to Baker Hughes for 2011 includes a tax benefit of \$214 million associated with the reorganization of certain foreign subsidiaries. For further discussion, see Note 4. Income Taxes of the Notes to Consolidated Financial Statements.

(3) Net income attributable to Baker Hughes for 2011 includes a charge of \$315 million (\$220 million net of tax), the majority of which relates to the impairment associated with the decision to minimize the use of the BJ Services trade name. For further discussion, see Note 8. Goodwill and Intangible Assets of the Notes to Consolidated Financial Statements.

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### **ITEM 9. CHANGES IN AND DISAGREEMENTS WITH ACCOUNTANTS ON ACCOUNTING AND FINANCIAL DISCLOSURE**

None.

### **ITEM 9A. CONTROLS AND PROCEDURES**

#### **Evaluation of Disclosure Controls and Procedures**

As of the end of the period covered by this annual report, we have evaluated the effectiveness of the design and operation of our disclosure controls and procedures pursuant to Rule 13a-15 of the Exchange Act of 1934, as amended (the “Exchange Act”). This evaluation was carried out under the supervision and with the participation of our management, including our principal executive officer and principal financial officer. Based on this evaluation, these officers have concluded that, as of December 31, 2011, our disclosure controls and procedures, as defined by Rule 13a-15(e) of the Exchange Act, are effective at a reasonable assurance level.

Disclosure controls and procedures are our controls and other procedures that are designed to ensure that information required to be disclosed by us in the reports that we file or submit under the Exchange Act, such as this annual report, is recorded, processed, summarized and reported within the time periods specified in the SEC’s rules and forms. Disclosure controls and procedures include, without limitation, controls and procedures designed to ensure that information required to be disclosed by us in the reports that we file under the Exchange Act is accumulated and communicated to our management, including our principal executive officer and principal financial officer, as appropriate, to allow timely decisions regarding required disclosure.

#### **Design and Evaluation of Internal Control Over Financial Reporting**

Pursuant to Section 404 of the Sarbanes-Oxley Act of 2002, our management included a report of their assessment of the design and effectiveness of our internal controls over financial reporting as part of this Annual Report on Form 10-K for the fiscal year ended December 31, 2011. Deloitte & Touche LLP, the Company’s independent registered public accounting firm, has issued an attestation report on the effectiveness of the Company’s internal control over financial reporting. Management’s report and the independent registered public accounting firm’s attestation report are included in Item 8 under the caption entitled “Management’s Report on Internal Control Over Financial Reporting” and “Report of Independent Registered Public Accounting Firm” and are incorporated herein by reference.

#### **Changes in Internal Control Over Financial Reporting**

There has been no change in our internal controls over financial reporting during the quarter ended December 31, 2011 that has materially affected, or is reasonably likely to materially affect, our internal controls over financial reporting.

### **ITEM 9B. OTHER INFORMATION**

None.

**PART III**

**ITEM 10. DIRECTORS, EXECUTIVE OFFICERS AND CORPORATE GOVERNANCE**

Information regarding the Business Code of Conduct and Code of Ethical Conduct Certificates for our principal executive officer, principal financial officer and principal accounting officer are described in Item 1. Business of this Annual Report. Information concerning our directors is set forth in the sections entitled “Proposal No. 1, Election of Directors,” and “Corporate Governance - Committees of the Board - Audit/Ethics Committee” in our Definitive Proxy Statement for the 2012 Annual Meeting of Stockholders to be filed with the SEC pursuant to the Exchange Act within 120 days of the end of our fiscal year on December 31, 2011 (“Proxy Statement”), which sections are incorporated herein by reference. For information regarding our executive officers, see “Item 1. Business - Executive Officers” in this Annual Report on Form 10-K. Additional information regarding compliance by directors and executive officers with Section 16(a) of the Exchange Act is set forth under the section entitled “Compliance with Section 16(a) of the Securities Exchange Act of 1934” in our Proxy Statement, which section is incorporated herein by reference.

**ITEM 11. EXECUTIVE COMPENSATION**

Information for this item is set forth in the following sections of our Proxy Statement, which sections are incorporated herein by reference: “Compensation Discussion and Analysis,” “Director Compensation,” “Compensation Committee Interlocks and Insider Participation” and “Compensation Committee Report.”

**ITEM 12. SECURITY OWNERSHIP OF CERTAIN BENEFICIAL OWNERS AND MANAGEMENT AND RELATED STOCKHOLDER MATTERS**

Information concerning security ownership of certain beneficial owners and our management is set forth in the sections entitled “Voting Securities” and “Security Ownership of Management” in our Proxy Statement, which sections are incorporated herein by reference.

Our Board of Directors has approved procedures for use under our Securities Trading and Disclosure Policy to permit our employees, officers and directors to enter into written trading plans complying with Rule 10b5-1 under the Exchange Act. Rule 10b5-1 provides criteria under which such an individual may establish a prearranged plan to buy or sell a specified number of shares of a company’s stock over a set period of time. Any such plan must be entered into in good faith at a time when the individual is not in possession of material, nonpublic information. If an individual establishes a plan satisfying the requirements of Rule 10b5-1, such individual’s subsequent receipt of material, nonpublic information will not prevent transactions under the plan from being executed. Certain of our officers have advised us that they have and may enter into a stock sales plan for the sale of shares of our common stock which are intended to comply with the requirements of Rule 10b5-1 of the Exchange Act. In addition, the Company has and may in the future enter into repurchases of our common stock under a plan that complies with Rule 10b5-1 or Rule 10b-18 of the Exchange Act.

**Equity Compensation Plan Information**

The information in the following table is presented as of December 31, 2011 with respect to shares of our common stock that may be issued under our existing equity compensation plans, including the Baker Hughes Incorporated 2002 Employee Long-Term Incentive Plan, the Baker Hughes Incorporated 2002 Directors & Officers Long-Term Incentive Plan, the BJ Services 1995 Incentive Plan, the BJ Services 1997 Incentive Plan, the BJ Services 2000 Incentive Plan and the BJ Services 2003 Incentive Plan, all of which have been approved by our stockholders (in millions, except per share prices).

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<b>Equity Compensation Plan Category</b>	<b>Number of Securities to be Issued Upon Exercise of Outstanding Options, Warrants and Rights</b>	<b>Weighted Average Exercise Price of Outstanding Options, Warrants and Rights</b>	<b>Number of Securities Remaining Available for Future Issuance Under Equity Compensation Plans (excluding securities reflected in the first column)</b>
Stockholder-approved plans (excluding Employee Stock Purchase Plan)	9.3	\$ 55.40	11.5
Nonstockholder-approved plans <sup>(1)</sup>	0.1	28.01	0.5
Subtotal (except for weighted average exercise price)	9.4	55.30	12.0
Employee Stock Purchase Plan <sup>(2)</sup>	-	-	4.1
<b>Total</b>	<b>9.4</b>	<b>\$ 55.30</b>	<b>16.1</b>

- (1) The table includes the following nonstockholder-approved plans: the 1998 Employee Stock Option Plan and the Director Compensation Deferral Plan. A description of each of these plans is set forth below.
- (2) The per share purchase price under the Baker Hughes Incorporated Employee Stock Purchase Plan is determined in accordance with section 423 of the Code as 85% of the lower of the fair market value of a share of our common stock on the date of grant or the date of purchase.

Our nonstockholder-approved plans are described below:

### *1998 Employee Stock Option Plan*

The Baker Hughes Incorporated 1998 Employee Stock Option Plan (the “1998 ESOP”) was adopted effective as of October 1, 1998. The number of shares authorized for issuance under the 1998 ESOP was 7.0 million shares. Nonqualified stock options may be granted under the 1998 ESOP to our employees. The exercise price of the options will be equal to the fair market value per share of our common stock on the date of grant, and option terms may be up to ten years. Under the terms and conditions of the option award agreements for options issued under the 1998 ESOP, options generally vest and become exercisable in installments over the optionee’s period of service, and the options vest on an accelerated basis in the event of a change in control. As of December 31, 2011, options covering approximately 31,000 shares of our common stock were outstanding under the 1998 ESOP and options covering approximately 22,000 shares were exercised during fiscal year 2011. There are no shares available for grants of future options as the plan expired on October 1, 2008.

### *Director Compensation Deferral Plan*

The Baker Hughes Incorporated Director Compensation Deferral Plan, as amended and restated effective July 24, 2002 (the “Deferral Plan”), is intended to provide a means for members of our Board of Directors to defer compensation otherwise payable and provide flexibility with respect to our compensation policies. Under the provisions of the Deferral Plan, directors may elect to defer income with respect to each calendar year. The compensation deferrals may be stock option-related deferrals or cash-based deferrals. If a director elects a stock option-related deferral, on the last day of each calendar quarter he or she will be granted a nonqualified stock option. The number of shares subject to the stock option is calculated by multiplying the amount of the deferred compensation that otherwise would have been paid to the director during the quarter by 4.4 and then dividing by the fair market value of our common

stock on the last day of the quarter. The per share exercise price of the option will be the fair market value of a share of our common stock on the date the option is granted. Stock options granted under the Deferral Plan vest on the first anniversary of the date of grant and must be exercised within ten years of the date of grant. If a director's directorship terminates for any reason, any options outstanding will expire three years after the termination of the directorship. The maximum aggregate number of shares of our common stock that may be issued under the Deferral Plan is 0.5 million. As of December 31, 2011, options covering approximately 3,000 shares of our common stock were outstanding under the Deferral Plan, there were no shares exercised during fiscal 2011 and approximately 0.5 million shares remained available for future options.

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### **ITEM 13. CERTAIN RELATIONSHIPS AND RELATED TRANSACTIONS, AND DIRECTOR INDEPENDENCE**

Information for this item is set forth in the sections entitled “Corporate Governance-Director Independence” and “Certain Relationships and Related Transactions” in our Proxy Statement, which sections are incorporated herein by reference.

### **ITEM 14. PRINCIPAL ACCOUNTING FEES AND SERVICES**

Information concerning principal accountant fees and services is set forth in the section entitled “Fees Paid to Deloitte & Touche LLP” in our Proxy Statement, which section is incorporated herein by reference.

## **PART IV**

### **ITEM 15. EXHIBITS, FINANCIAL STATEMENT SCHEDULES**

(a) List of Documents filed as part of this Report.

(1) Financial Statements

All financial statements of the Registrant as set forth under Item 8 of this Annual Report on Form 10-K.

(2) Financial Statement Schedules

Schedule II–Valuation and Qualifying Accounts

(3) Exhibits

Each exhibit identified below is filed as a part of this report. Exhibits designated with an “\*” are filed as an exhibit to this Annual Report on Form 10-K. Exhibits designated with a “+” are identified as management contracts or compensatory plans or arrangements. Exhibits previously filed as indicated below are incorporated by reference.

- 3.1 Certificate of Amendment dated April 22, 2010 and the Restated Certificate of Incorporation (filed as Exhibit 3.1 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2010).
- 3.2 Restated Bylaws of Baker Hughes Incorporated effective as of August 1, 2011 (filed as Exhibit 3.1 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended June 30, 2011).
- 4.1 Rights of Holders of the Company’s Long-Term Debt. The Company has no long-term debt instrument with regard to which the securities authorized there under equal or exceed 10% of the total assets of the Company and its subsidiaries on a consolidated basis. The Company agrees to furnish a copy of its long-term debt instruments to the SEC upon request.
- 4.2 Certificate of Amendment dated April 22, 2010 and the Restated Certificate of Incorporation (filed as Exhibit 3.1 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2010).
- 4.3 Restated Bylaws of Baker Hughes Incorporated effective as of August 1, 2011 (filed as Exhibit 3.1 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended June 30, 2011).
- 4.4 Indenture dated as of May 15, 1994 between Western Atlas Inc. and The Bank of New York, Trustee, providing for the issuance of securities in series (filed as Exhibit 4.4 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2004).
- 4.5 Indenture dated October 28, 2008, between Baker Hughes Incorporated and The Bank of New York Mellon Trust Company, N.A., as trustee (filed as Exhibit 4.1 to Current Report of Baker Hughes Incorporated on Form 8-K filed October 29, 2008).

- 4.6 First Supplemental Indenture, dated August 17, 2011, between Baker Hughes Incorporated and The Bank of New York Mellon Trust Company, N.A., as trustee (including form of Notes) (filed as Exhibit 4.2 to Current Report of Baker Hughes Incorporated on Form 8-K filed August 23, 2011).

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- 4.7 Officers' Certificate of Baker Hughes Incorporated dated October 28, 2008 establishing the 6.50% Senior Notes due 2013 and the 7.50% Senior Notes due 2018 (filed as Exhibit 4.2 to Current Report of Baker Hughes Incorporated on Form 8-K filed October 29, 2008).
- 4.8 Form of 7.50% Senior Notes Due 2018 (filed as Exhibit 4.4 to Current Report of Baker Hughes Incorporated on Form 8-K filed October 29, 2008).
- 4.9 Officers' Certificate of Baker Hughes Incorporated dated August 24, 2010 establishing the 5.125% Senior Notes due 2040 (filed as Exhibit 4.2 to Current Report of Baker Hughes Incorporated on Form 8-K filed August 24, 2010).
- 4.10 Form of 5.125% Senior Notes due 2040 (filed as Exhibit 4.3 to Current Report of Baker Hughes Incorporated on Form 8- K filed August 24, 2010).
- 4.11 Indenture, dated June 8, 2006, between BJ Services Company, as issuer, and Wells Fargo Bank, N.A., as trustee (filed as Exhibit 4.1 to Current Report on BJ Services Company Form 8-K filed on June 12, 2006).
- 4.12 Third Supplemental Indenture, dated May 19, 2008, between BJ Services Company, as issuer, and Wells Fargo Bank, N.A., as trustee, with respect to the 6% Senior Notes due 2018 (filed as Exhibit 4.2 to Current Report on BJ Services Company Form 8-K filed on May 23, 2008).
- 4.13 Fourth Supplemental Indenture, dated April 28, 2010, between BJ Services Company, as issuer, BSA Acquisition LLC, Baker Hughes Incorporated and Wells Fargo Bank, N.A., as trustee, with respect to the 5.75% Senior Notes due 2011 and the 6% Senior Notes due 2018 (filed as Exhibit 4.4 to Current Report on Baker Hughes Incorporated Form 8-K filed on April 29, 2010).
- 4.14 Fifth Supplemental Indenture, dated June 21, 2011, between BJ Services Company LLC, as company, Western Atlas Inc. as successor company and Wells Fargo Bank, N.A., as trustee, with respect to the 6.00% Senior Notes due 2018 (incorporated by reference to Exhibit 4.4 to Current Report on Baker Hughes Incorporated Form 8-K filed on June 23, 2011).
- 4.15+ Form of Incentive Stock Option Assumption Agreement for BJ Services incentive plans (filed as Exhibit 4.5 to Current Report on Baker Hughes Incorporated Form 8-K filed on April 29, 2010).
- 4.16+ Form of Nonqualified Stock Option Assumption Agreement for BJ Services incentive plans (filed as Exhibit 4.6 to Current Report on Baker Hughes Incorporated Form 8-K filed on April 29, 2010).
- 4.17 Registration Rights Agreement dated August 17, 2011 among Baker Hughes Incorporated and J.P. Morgan Securities LLC and Merrill Lynch, Pierce, Fenner & Smith Incorporated, as representatives of the several initial purchasers named therein (filed as Exhibit 10.1 to the Current Report of Baker Hughes Incorporated on Form 8-K filed on August 23, 2011).
- 10.1+ Restated and Superseding Employment Agreement between Chad C. Deaton and Baker Hughes Incorporated dated as of April 28, 2011 (filed as Exhibit 10.1 to Current Report of Baker Hughes Incorporated on Form 8-K filed May 3, 2011).
- 10.2+ Form of Amended and Restated Change in Control Agreement between Baker Hughes Incorporated and each of the executive officers effective as of January 1, 2009 (filed as Exhibit 10.2 to Current Report of Baker Hughes Incorporated on Form 8-K filed December 19, 2008).
- 10.3+\* Form of Executive Loyalty, Confidentiality, Non-Solicitation, and Non-Competition Agreement between Baker Hughes Incorporated and certain of the executive officers.
- 10.4+ Letter Agreement between Peter A. Ragauss and Baker Hughes Incorporated dated as of March 27, 2006 (filed as Exhibit 10.1 to Current Report of Baker Hughes Incorporated on Form 8-K filed March 31, 2006).



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- 10.5+      Amendment and Restatement of the Baker Hughes Incorporated Change in Control Severance Plan effective as of January 1, 2009 (filed as Exhibit 10.3 to Current Report of Baker Hughes Incorporated on Form 8-K filed December 19, 2008).
- 10.6+      Form of Indemnification Agreement between Baker Hughes Incorporated and each of the directors and executive officers (filed as Exhibit 10.4 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2003).
- 10.7+      Form of Amendment to the Indemnification Agreement between Baker Hughes Incorporated and each of the directors and executive officers effective as of January 1, 2009 (filed as Exhibit 10.4 to Current Report of Baker Hughes Incorporated on Form 8-K filed December 19, 2008).
- 10.8+      Baker Hughes Incorporated Director Retirement Policy for Certain Members of the Board of Directors (filed as Exhibit 10.10 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2003).
- 10.9+      Baker Hughes Incorporated Director Compensation Deferral Plan, as amended and restated effective as of January 1, 2009 (filed as Exhibit 10.2 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended June 30, 2008).
- 10.10+     Amendment to Baker Hughes Incorporated Director Compensation Deferral Plan effective as of January 1, 2009 (filed as Exhibit 10.5 to Current Report of Baker Hughes Incorporated on Form 8-K filed on December 19, 2008).
- 10.11+     Baker Hughes Incorporated Executive Severance Plan, as amended and restated on February 7, 2008 (filed as Exhibit 10.17 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2007).
- 10.12+     Amendment to Exhibit A of Baker Hughes Incorporated Executive Severance Plan as of July 20, 2009 (filed as Exhibit 10.1 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended June 30, 2009).
- 10.13+     Amendment to Baker Hughes Incorporated Executive Severance Plan dated April 22, 2010 (filed as Exhibit 10.1 to Current Report on Baker Hughes Incorporated Form 8-K filed on April 23, 2010).
- 10.14+     Baker Hughes Incorporated Annual Incentive Compensation Plan, as amended and restated on February 20, 2008 (filed as Exhibit 10.18 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2007).
- 10.15+     Amendment to the Baker Hughes Annual Incentive Compensation Plan effective as of January 1, 2009 (filed as Exhibit 10.7 to Current Report of Baker Hughes Incorporated on Form 8-K filed on December 19, 2008).
- 10.16+     Baker Hughes Incorporated Supplemental Retirement Plan, as amended and restated effective as of January 1, 2012 (filed as Exhibit 10.1 to Current Report of Baker Hughes Incorporated on Form 8-K filed on December 20, 2011).
- 10.17+     Long-Term Incentive Plan, as amended by Amendment No. 1999-1 to Long-Term Incentive Plan (filed as Exhibit 10.18 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2002).
- 10.18+     Baker Hughes Incorporated 1998 Employee Stock Option Plan, as amended by Amendment No. 1999-1 to 1998 Employee Stock Option Plan (filed as Exhibit 10.3 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended June 30, 2003).
- 10.19+     Baker Hughes Incorporated 2002 Employee Long-Term Incentive Plan (filed as Exhibit 4.4 to Registration Statement No. 333-87372 of Baker Hughes Incorporated on Form S-8 filed May 1, 2002).

10.20+      Amendment to Baker Hughes Incorporated 2002 Employee Long-Term Incentive Plan, effective July 24, 2008  
(filed as Exhibit 10.4 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended  
June 30, 2008).

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- 10.21+ Amendment to Baker Hughes Incorporated 2002 Employee Long-Term Incentive Plan dated March 31, 2010 (filed as Annex H to the Registration Statement No. 333-162463 on Form S-4 filed on February 9, 2010).
- 10.22+ Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan (filed as Exhibit 10.2 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended September 30, 2003).
- 10.23+ Amendment to 2002 Director & Officer Long-Term Incentive Plan, effective as of October 27, 2005 (filed as Exhibit 10.3 of Baker Hughes Incorporated to Quarterly Report on Form 10-Q for the quarter ended September 30, 2005).
- 10.24+ Amendment to Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan effective July 24, 2008 (filed as Exhibit 10.3 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended June 30, 2008).
- 10.25+ Amendment to Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan dated March 31, 2010 (filed as Annex G to the Registration Statement No. 333-162463 on Form S-4 filed on February 9, 2010).
- 10.26 Baker Hughes Incorporated Employee Stock Purchase Plan, as amended and restated, effective as of January 1, 2010 (filed as Exhibit 10.25 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2009).
- 10.27+ Form of Stock Option Agreement for executive officers effective October 1, 1998 (filed as Exhibit 10.37 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2000).
- 10.28+ Form of Nonqualified Stock Option Agreement for directors effective October 25, 1998 (filed as Exhibit 10.39 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2000).
- 10.29+ Form of Baker Hughes Incorporated Nonqualified Stock Option Agreement for executive officers, dated January 24, 2001 (filed as Exhibit 10.41 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2001).
- 10.30+ Form of Baker Hughes Incorporated Nonqualified Stock Option Agreement for employees, dated January 30, 2002 (filed as Exhibit 10.43 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2001).
- 10.31+ Form of Baker Hughes Incorporated Incentive Stock Option Agreement for employees, dated January 30, 2002 (filed as Exhibit 10.44 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2001).
- 10.32+ Form of Baker Hughes Incorporated Stock Option Award Agreements, with Terms and Conditions (filed as Exhibit 10.46 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2002).
- 10.33+ Form of Baker Hughes Incorporated Incentive Stock Option Agreement with Terms and Conditions for officers (filed as Exhibit 10.33 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2009).
- 10.34+ Form of Baker Hughes Incorporated Nonqualified Stock Option Agreement with Terms and Conditions for officers (filed as Exhibit 10.30 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2009).
- 10.35+ Form of Baker Hughes Incorporated Restricted Stock Award Agreement (filed as Exhibit 10.49 to Annual Report on Form 10-K for the year ended December 31, 2004).

10.36+ Form of Baker Hughes Incorporated Restricted Stock Award Terms and Conditions (filed as Exhibit 10.50 of Baker Hughes Incorporated to Annual Report on Form 10-K for the year ended December 31, 2004).

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- 10.37+ Form of Baker Hughes Incorporated Restricted Stock Award with Terms and Conditions for officers (filed as Exhibit 10.37 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2009).
- 10.38+ Form of Baker Hughes Incorporated Restricted Stock Unit Agreement (filed as Exhibit 10.51 of Baker Hughes Incorporated to Annual Report on Form 10-K for the year ended December 31, 2004).
- 10.39+ Form of Baker Hughes Incorporated Restricted Stock Unit Terms and Conditions (filed as Exhibit 10.52 of Baker Hughes Incorporated to Annual Report on Form 10-K for the year ended December 31, 2004).
- 10.40+ Form of Baker Hughes Incorporated Restricted Stock Unit Agreement, including Terms and Conditions (filed as Exhibit 10.37 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2007).
- 10.41+ Form of Baker Hughes Incorporated Restricted Stock Unit Award Agreement and Terms and Conditions for officers (filed as Exhibit 10.41 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2009).
- 10.42+ Form of Baker Hughes Incorporated Restricted Stock Award, including Terms and Conditions for directors (filed as Exhibit 10.40 of Baker Hughes Incorporated to Annual Report on Form 10-K for the year ended December 31, 2005).
- 10.43+ Form of Baker Hughes Incorporated Stock Option Award Agreement, including Terms and Conditions for directors (filed as Exhibit 10.41 of Baker Hughes Incorporated to Annual Report on Form 10-K for the year ended December 31, 2005).
- 10.44+ Form of Baker Hughes Incorporated Performance Unit Award Agreement and Terms and Conditions for officers (filed as Exhibit 10.48 to Annual Report of Baker Hughes Incorporated on Form 10-K for the year ended December 31, 2009).
- 10.45+ Form of 2009 Performance Unit Award Agreement, including Terms and Conditions (filed as Exhibit 10.2 to Current Report of Baker Hughes Incorporated on Form 8-K filed March 31, 2009).
- 10.46+ Performance Goals adopted October 21, 2010 for the Performance Unit Awards granted in 2009 under the Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan (filed as Exhibit 10.1 to Current Report of Baker Hughes Incorporated on Form 8-K filed October 22, 2010).
- 10.47+ Performance Goals adopted October 21, 2010 for the Performance Unit Awards granted in 2010 under the Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan (filed as Exhibit 10.2 to Current Report of Baker Hughes Incorporated on Form 8-K filed October 22, 2010).
- 10.48+ Performance Goals adopted October 21, 2010 for the Performance Unit Awards granted in 2011 under the Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan (filed as Exhibit 10.3 to Current Report of Baker Hughes Incorporated on Form 8-K filed October 22, 2010).
- 10.49+ BJ Services Company 1997 Incentive Plan (filed as Appendix B to BJ Services Company' s Proxy Statement dated December 22, 1997).
- 10.50+ Amendment effective July 22, 1999 to BJ Services Company 1997 Incentive Plan (filed as Exhibit 10.26 to BJ Services Company' s Annual Report on Form 10-K for the year ended September 30, 1999).
- 10.51+ Amendment effective January 27, 2000 to BJ Services Company 1997 Incentive Plan (filed as Appendix C to BJ Services Company' s Proxy Statement dated December 20, 1999).
- 10.52+ Amendment effective May 10, 2001 to BJ Services Company 1997 Incentive Plan (filed as Appendix C to BJ Services Company' s Proxy Statement dated April 10, 2001).



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- 10.53+ Fifth Amendment effective October 15, 2001 to BJ Services Company 1997 Incentive Plan (filed as Exhibit 10.17 to BJ Services Company's Annual Report on Form 10-K for the year ended September 30, 2001).
- 10.54+ Eighth Amendment effective November 15, 2006 to BJ Services Company 1997 Incentive Plan (filed as Exhibit 10.3 to BJ Services Company's Current Report on Form 8-K filed on December 13, 2006).
- 10.55+ Ninth Amendment effective October 13, 2008 to BJ Services Company 1997 Incentive Plan (filed as Exhibit 10.16 to BJ Services Company's Annual Report on Form 10-K for the year ended September 30, 2008).
- 10.56+ Tenth Amendment effective December 5, 2008 to BJ Services Company 1997 Incentive Plan (filed as Exhibit 10.2 to BJ Services Company's Quarterly Report for the quarterly period ended December 31, 2008).
- 10.57+ BJ Services Company 2000 Incentive Plan (filed as Appendix B to BJ Services Company's Proxy Statement dated December 20, 2000).
- 10.58+ First Amendment effective March 22, 2001 to BJ Services Company 2000 Incentive Plan (filed as Exhibit 10.2 to BJ Services Company's Registration Statement on Form S-8 (Reg. No. 333-73348).
- 10.59+ Second Amendment effective May 10, 2001 to BJ Services Company 2000 Incentive Plan (filed as Appendix D to BJ Services Company's Proxy Statement dated April 10, 2001).
- 10.60+ Third Amendment effective October 15, 2001 to BJ Services Company 2000 Incentive Plan (filed as Exhibit 10.24 to BJ Services Company's Annual Report on Form 10-K for the year ended September 30, 2001).
- 10.61+ Fifth Amendment effective November 15, 2006 to BJ Services Company 2000 Incentive Plan (filed as Exhibit 10.4 to BJ Services Company's Current Report on Form 8-K filed on December 13, 2006).
- 10.62+ Sixth Amendment effective October 13, 2008 to BJ Services Company 2000 Incentive Plan (filed as Exhibit 10.22 to BJ Services Company's Annual Report on Form 10-K for the year ended September 30, 2008).
- 10.63+ Seventh Amendment effective December 5, 2008 to BJ Services Company 2000 Incentive Plan (filed as Exhibit 10.3 to BJ Services Company's Quarterly Report for the quarterly period ended December 31, 2008).
- 10.64+ Amended and Restated BJ Services Company 2003 Incentive Plan (filed as Appendix A to BJ Services Company's Proxy Statement dated December 15, 2008).
- 10.65+ First Amendment to the Amended and Restated BJ Services Company 2003 Incentive Plan (filed as Exhibit 10.1 to BJ Services Company's Quarterly Report for the quarterly period ended March 31, 2009).
- 10.66 Credit Agreement dated as of September 13, 2011, among Baker Hughes Incorporated, JP Morgan Chase Bank, N.A., as Administrative Agent and twenty-one lenders for \$2.5 billion, in the aggregate for all banks (filed as Exhibit 10.1 to Current Report of Baker Hughes Incorporated on Form 8-K filed September 14, 2011).
- 10.67 Deferred Prosecution Agreement between Baker Hughes Incorporated and the United States Department of Justice filed on April 26, 2007, with the United States District Court of Texas, Houston Division (filed as Exhibit 10.4 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2007).
- 10.68 Plea Agreement between Baker Hughes Services International, Inc. and the United States Department of Justice filed on April 26, 2007, with the United States District Court of Texas, Houston Division (filed as Exhibit 10.5 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2007).
- 10.69 Agreement and Plan of Merger dated as of August 30, 2009, among Baker Hughes Incorporated, BSA Acquisition LLC and BJ Services Company (filed as Exhibit 2.1 to Current Report of Baker Hughes Incorporated on Form 8-K filed August 31, 2009).

10.70+\* Form of Baker Hughes Incorporated Nonqualified Stock Option Award Agreement and Terms and Conditions for officers.

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10.71+*	Form of Baker Hughes Incorporated Incentive Stock Option Award Agreement and Terms and Conditions for officers.
10.72+*	Form of Baker Hughes Incorporated Performance Unit Award Agreement and Terms and Conditions for officers.
21.1*	Subsidiaries of Registrant.
23.1*	Consent of Deloitte & Touche LLP.
31.1*	Certification of Martin S. Craighead, President and Chief Executive Officer, furnished pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934, as amended.
31.2*	Certification of Peter A. Ragauss, Chief Financial Officer, furnished pursuant to Rule 13a-14(a) of the Securities Exchange Act of 1934, as amended.
32*	Statement of Martin S. Craighead, President and Chief Executive Officer, and Peter A. Ragauss, Chief Financial Officer, furnished pursuant to Rule 13a-14(b) of the Securities Exchange Act of 1934, as amended.
95*	Mine Safety Disclosures.
99.1	Baker Hughes Incorporated Information document filed on April 26, 2007, by the United States Attorney' s Office for the Southern District of Texas and the United States Department of Justice (filed as Exhibit 99.1 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2007).
99.2	Baker Hughes Services International, Inc. Information document filed on April 26, 2007, by the United States Attorney' s Office for the Southern District of Texas and the United States Department of Justice (filed as Exhibit 99.2 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2007).
99.3	Sentencing Memorandum and Motion for Waiver of Pre-Sentence Investigation of Baker Hughes Services International, Inc. (filed as Exhibit 99.3 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2007).
99.4	Baker Hughes Services International, Inc. Sentencing Letter from the United States Department of Justice dated April 24, 2007 (filed as Exhibit 99.4 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2007).
99.5	The Complaint by the Securities and Exchange Commission vs. Baker Hughes Incorporated filed on April 26, 2007, with the United States District Court of Texas, Houston Division (filed as Exhibit 99.5 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended March 31, 2007).
99.6	Final Judgment by the Securities and Exchange Commission as to Defendant Baker Hughes Incorporated dated and filed on May 1, 2007, with the United States District Court of Texas, Houston Division (filed as Exhibit 99.1 to Quarterly Report of Baker Hughes Incorporated on Form 10-Q for the quarter ended June 30, 2007).
101.INS*	XBRL Instance Document
101.SCH*	XBRL Schema Document
101.CAL*	XBRL Calculation Linkbase Document
101.LAB*	XBRL Label Linkbase Document
101.PRE*	XBRL Presentation Linkbase Document
101.DEF*	XBRL Definition Linkbase Document



**SIGNATURES**

Pursuant to the requirements of Section 13 or 15(d) of the Securities Exchange Act of 1934, as amended, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

**BAKER HUGHES INCORPORATED**

Date: February 23, 2012

/s/ MARTIN S. CRAIGHEAD

Martin S. Craighead  
President and Chief Executive Officer

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KNOWN ALL PERSONS BY THESE PRESENTS, that each person whose signature appears below constitutes and appoints Martin S. Craighead and Peter A. Ragauss, each of whom may act without joinder of the other, as their true and lawful attorneys-in-fact and agents, each with full power of substitution and resubstitution, for such person and in his or her name, place and stead, in any and all capacities, to sign any and all amendments to this Annual Report on Form 10-K, and to file the same, with all exhibits thereto and other documents in connection therewith, with the Securities and Exchange Commission, granting unto said attorneys-in-fact and agents full power and authority to do and perform each and every act and thing requisite and necessary to be done in and about the premises, as fully to all intents and purposes as he might or could do in person, hereby ratifying and confirming all that said attorneys-in-fact and agents, or their substitutes, may lawfully do or cause to be done by virtue hereof.

Pursuant to the requirements of the Securities Exchange Act of 1934, as amended, this report has been signed below by the following persons on behalf of the registrant and in the capacities and on the dates indicated.

<u>Signature</u>	<u>Title</u>	<u>Date</u>
<u>/s/ MARTIN S. CRAIGHEAD</u> (Martin S. Craighead)	President and Chief Executive Officer and Director (principal executive officer)	February 23, 2012
<u>/s/ CHAD C. DEATON</u> (Chad C. Deaton)	Executive Chairman of the Board	February 23, 2012
<u>/s/ PETER A. RAGAUSS</u> (Peter A. Ragauss)	Senior Vice President and Chief Financial Officer (principal financial officer)	February 23, 2012
<u>/s/ ALAN J. KEIFER</u> (Alan J. Keifer)	Vice President and Controller (principal accounting officer)	February 23, 2012
<u>/s/ LARRY D. BRADY</u> (Larry D. Brady)	Director	February 23, 2012
<u>/s/ CLARENCE P. CAZALOT, JR.</u> (Clarence P. Cazalot, Jr.)	Director	February 23, 2012
<u>/s/ ANTHONY G. FERNANDES</u> (Anthony G. Fernandes)	Director	February 23, 2012
<u>/s/ CLAIRE W. GARGALLI</u> (Claire W. Gargalli)	Director	February 23, 2012
<u>/s/ PIERRE H. JUNGELS</u> (Pierre H. Jungels)	Director	February 23, 2012
<u>/s/ JAMES A. LASH</u> (James A. Lash)	Director	February 23, 2012
<u>/s/ J. LARRY NICHOLS</u> (J. Larry Nichols)	Director	February 23, 2012
<u>/s/ H. JOHN RILEY, JR.</u> (H. John Riley, Jr.)	Director	February 23, 2012

/s/ JAMES W. STEWART

Director

February 23, 2012

(James W. Stewart)

/s/ CHARLES L. WATSON

Director

February 23, 2012

(Charles L. Watson)

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**Table of Contents****Baker Hughes Incorporated****Schedule II - Valuation and Qualifying Accounts**

(In millions)	<b>Balance at Beginning of Period</b>	<b>Charged to Cost and Expenses</b>	<b>Write-offs <sup>(1)</sup></b>	<b>Other Changes <sup>(2)</sup></b>	<b>Balance at End of Period</b>
Year ended					
December 31, 2011					
Reserve for doubtful accounts receivable	\$ 162	\$ 84	\$ (18 )	\$ 1	\$ 229
Reserve for inventories	322	16	(36 )	2	304
Year ended					
December 31, 2010					
Reserve for doubtful accounts receivable	157	39	(24 )	(10 )	162
Reserve for inventories	297	33	(32 )	24	322
Year ended					
December 31, 2009					
Reserve for doubtful accounts receivable	74	94	(12 )	1	157
Reserve for inventories	244	101	(53 )	5	297

<sup>(1)</sup> Represents the elimination of accounts receivable and inventory deemed uncollectible or worthless.

<sup>(2)</sup> Represents transfers, currency translation adjustments and divestitures.

**BAKER HUGHES INCORPORATED**  
**EXECUTIVE LOYALTY, CONFIDENTIALITY,**  
**NON-SOLICITATION, AND NON-COMPETITION AGREEMENT**

This **Executive Loyalty, Confidentiality, Non-Solicitation, and Non-Competition Agreement** (“Agreement”) is entered into by and between the undersigned executive (“Executive”) and Baker Hughes Incorporated (the “Company”), which may collectively be referred to in this Agreement as the “Parties.”

WHEREAS, the Company desires to employ Executive in a position of significant trust and confidence with the Company, in which Executive will have additional responsibility and opportunities for additional compensation, advancement, and transfer, and will also necessarily receive, use, and develop new Confidential Information and/or specialized training of the Company; and

WHEREAS, Executive desires to be employed in such a position.

THEREFORE, *in addition to* all rights and obligations that may exist under any pre-existing nondisclosure, non-competition or non-solicitation agreement between Executive and the Company, and for other good and valuable consideration, the Parties agree as follows:

**ARTICLE 1: DUTY OF LOYALTY.** Executive will perform the duties of his or her assigned position in accordance with the Company policies and rules of behavior. Executive will remain loyal to the Company at all times, avoid conflicts of interest, and promptly inform the Company of related business opportunities. A substantial portion of Executive’s compensation is provided to buy this loyalty. It shall be a conflict of interest for Executive to, among other things, compete with or prepare to compete with the Company while employed with the Company, or to thereafter compete with the Company in violation of this Agreement. Nothing in this Agreement modifies the rights of Executive and the Company to terminate the at-will employment relationship at any time with or without cause; provided, however, that Executive will use his or her best efforts to provide at least 30 days’ advance notice to the Company before departure and will take requested steps to help the Company retain its business and maintain the secrecy of its Confidential Information after Executive’s departure from the Company.

**ARTICLE 2: COMPANY PROPERTY; CONFIDENTIAL INFORMATION AND SPECIALIZED TRAINING; POST-EMPLOYMENT OBLIGATIONS.**

2.1 COMPANY PROPERTY. All written materials, records, data, and other documents prepared or obtained by Executive in the course of Executive’s employment by the Company (whether during business hours and whether on the Company’s premises or otherwise) are the Company’s property. All information, ideas, concepts, improvements, discoveries, and inventions that are conceived, made, researched, developed, or acquired by Executive individually or in conjunction with others during Executive’s employment (whether during business hours and whether on the Company’s

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premises or otherwise) which relate to the Company business, products, or services are the Company's sole and exclusive property. All memoranda, notes, records, files, correspondence, drawings, manuals, models, specifications, computer programs, maps, and all other documents, data, or materials of any type embodying such information, ideas, concepts, research and development, improvements, discoveries, and inventions are the Company property. At the termination of Executive's employment with the Company for any reason, Executive shall return all of the Company's documents, data, or other the Company property to the Company and shall not retain, copy, or distribute any such information to any third person.

2.2 CONFIDENTIAL INFORMATION, SPECIALIZED TRAINING, NON-DISCLOSURE. Executive acknowledges that the oilfield services business of the Company and its divisions is highly competitive. Executive will be employed in a position of significant trust and confidence, in which Executive will have additional responsibility and opportunities. To perform these responsibilities, the Company will provide Executive with access to Confidential Information relating to the business of the Company and its divisions to which Executive was not given access prior to the Effective Date. In addition, Executive will be responsible for developing and protecting new Confidential Information. The Company may also provide to Executive specialized training. "Confidential Information" means and includes the Company's confidential and/or proprietary information and/or trade secrets that have been developed or used and/or will be developed and that cannot be obtained readily by third parties from outside sources. Confidential Information includes, by way of example and without limitation, the following: information and strategies discussed in Plan Meetings, human resources information such as salary and budget information, performance ratings and headcount numbers, information about under performing districts or contracts, and cost structures as well as, information regarding customers, employees, vendors, contractors, and the industry not generally known to the public; strategies, methods, books, records, and documents; technical information concerning products, equipment, services, and processes; procurement plans and procedures, and pricing techniques; the names of and other information concerning customers, investors, and business affiliates (such as contact name, service provided, pricing for that customer, amount of services used, credit and financial data, and/or other information relating to the Company's relationship with that customer); pricing strategies and price curves; plans and strategies for divestitures, mergers, expansion or acquisitions; budgets; customer lists; research and development projects and results; financial and sales data; evaluations, opinions, and interpretations of information and data; marketing and merchandising techniques; service strategies, prospective customers' names and marks; grids and maps; electronic databases; models; specifications; computer programs; internal business records; contracts benefiting or obligating the Company; bids or proposals submitted to any third party; technologies and methods; training methods and training processes; organizational structure; salaries of personnel; payment amounts or rates paid to consultants or other service providers; and other such confidential or proprietary information. Executive acknowledges that this Confidential Information constitutes a valuable, special, and unique asset used by the Company and its divisions in their business to obtain a competitive advantage over their competitors who do not have access to such Confidential Information. Executive further

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acknowledges that protection of such Confidential Information against unauthorized disclosure and use is of critical importance to the Company and its divisions in maintaining their competitive position. Executive also will have access to, or knowledge of, Confidential Information of third parties, such as actual and potential customers, suppliers, partners, joint venturers, investors, financing sources and the like, of the Company and its divisions. Executive agrees that Executive will not, at any time during or after Executive's employment with the Company, make any unauthorized disclosure of any Confidential Information or specialized training of the Company or its divisions, or make any use thereof except in the carrying out of the Executive's employment responsibilities hereunder. Executive also agrees to preserve and protect the confidentiality of third party Confidential Information to the same extent, and on the same basis, as the Company's Confidential Information. Executive shall not store electronic data of the Company, including but not limited to Confidential Information, on any electronic storage device that is not owned by the Company without prior written consent of the Company. If Executive does store electronic data on an electronic storage device that is not owned by the Company, with or without consent of the Company, in addition to all other available remedies, Executive hereby agrees to surrender within three (3) business days following demand by the Company any and all such electronic storage devices to the Company for inspection, data retrieval, and data removal.

2.3 NON-COMPETITION. Ancillary to Executive's agreement not to disclose Confidential Information and the content of any specialized training, to protect the Confidential Information described above, and in consideration for Executive's receiving access to Confidential Information, specialized training, and any other appropriate consideration, the Company and Executive agree to the following non-competition provision. **During the Restricted Period, Executive shall not directly or indirectly render Restricted Services in the Restricted Region to a Competitor of the Company or its Divisions.** The term "Restricted Period" shall mean that period of twelve (12) months following the termination of Executive's employment with the Company for any reason. The term "Restricted Region" shall mean the territory(ies) or geographic area(s) for which Executive was responsible according to the duties and responsibilities assigned by the Company during any portion of the twelve (12) month period immediately prior to the date of Executive's termination. Additionally, if Executive's position is in the nature of research, development, or manufacturing of the Company's products, the Restricted Region shall include those territory(ies) or geographic area(s) in which the Company's products or services are sold or offered for sale. The term "Restricted Services" shall mean (1) services substantially similar to any job, task, function, or responsibility that Executive performed for the Company in the preceding 12-month period, (2) services substantially similar to any job task, function or responsibility that Executive supervised for the Company in the preceding 12-month period, and (3) any job, task, function, or responsibility in which Executive's knowledge of the Company's Confidential Information, trade secrets or specialized training would provide a competitive advantage if used or disclosed in the performance of Executive's duties. The term "Competitor of the Company" shall mean any person or entity that provides or is preparing to provide products or services that compete with the products or services of the Company in the aspects of the business of drilling, formation evaluation,

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completion, or production in which the Company is then doing business, has plans to engage in business in the future, or has engaged in business in the preceding 12-month period. Executive understands that the foregoing restrictions may limit Executive's ability to engage in certain businesses in the geographic region and during the period provided for above, but acknowledges that these restrictions are necessary to protect the Confidential Information the Company has provided to Executive. Executive agrees that this provision defining the scope of activities constituting prohibited competition with the Company is narrow and reasonable for the following reasons: (1) Executive is free to seek employment with other companies that provide products and services that do not directly or indirectly compete with any business of the Company; (2) Executive is free to seek employment with other companies in the oilfield services industry that do not directly or indirectly compete with any business of the Company; and (3) there are many other companies in the oilfield services industry that do not directly or indirectly compete with any business of the Company. Thus, this restriction on Executive's ability to compete does not prevent Executive from using and offering the skills that Executive possessed prior to receiving Confidential Information, specialized training, and knowledge from the Company.

2.4 NON-SOLICITATION OF CUSTOMERS. For a period of eighteen (18) months following the termination of employment for any reason, Executive will not call on, service, solicit, or accept competing business from customers of the Company or its divisions with whom Executive, within the previous eighteen (18) months, (i) had or made contact, or (ii) had access to information and files regarding. These restrictions are limited by geography to the specific places, addresses, or locations where a customer is present and available for soliciting or servicing.

2.5 NON-SOLICITATION OF EMPLOYEES. During Executive's employment, and for a period of twenty four (24) months following the termination of employment for any reason, Executive will not, either directly or indirectly, call on, solicit, or induce any other employee or officer of the Company or its divisions to terminate his or her employment with the Company, and will not assist any other person or entity in such a solicitation.

2.6. MAXIMUM PROTECTION. Nothing in this Agreement is intended to reduce the Company's protections or Executive's obligations under (1) any pre-existing agreement between Executive and the Company, (2) the common law, or (3) any applicable state or federal statute. In the event that Executive and the Company have any pre-existing enforceable agreements that provide greater protection for the Company by having more restrictive terms relating to nondisclosure, non-competition, non-solicitation of customers, or non-solicitation of employees, Executive agrees that, in addition to the provisions contained in this Agreement, s/he shall continue to comply with and be bound by those pre-existing terms, if any, which are hereby incorporated by reference.

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**ARTICLE 3: MISCELLANEOUS.**

3.1 SEVERABILITY, WAIVER, CHOICE OF LAW, AND VENUE. Executive will advise any future employer of the foregoing restrictions before accepting new employment. If any provision contained in this Agreement is determined to be void, illegal, or unenforceable, in whole or in part, then the other provisions contained herein shall remain in full force and effect as if the provision that was determined to be void, illegal, or unenforceable had not been contained herein, subject to the rights of reformation provided for by applicable law. The waiver by any party hereto of a breach of any provision of this Agreement, or selective enforcement as to others, shall not operate or be construed as a waiver of any subsequent breach by any party. The laws of the State of Texas shall govern this Agreement, the construction of its terms, and the interpretation of the rights and duties of the parties hereto, without regard to Texas choice of law rules. The Parties agree that Houston, Texas, shall be the exclusive place of proper venue for any legal proceeding involving a claim arising from this Agreement, and Executive consents to the personal jurisdiction of the courts in Harris County, Texas, over him or her.

3.2 SURVIVAL, ASSIGNMENT, AND MODIFICATION. This Agreement shall inure to the benefit of the Company and its successors, assigns, parents, subsidiaries, divisions, and affiliates, without need for any further action by the Company, and may be enforced by any one or more of same. Executive expressly agrees to the assignment of this Agreement in accordance with the foregoing. As a result, Executive will continue to be bound by the terms of this Agreement regardless of any promotions, demotions, or transfers that Executive may receive in the future. Otherwise, Executive's services under this Agreement are personal in nature and cannot be assigned without the Company's consent. This Agreement may not be modified, altered, or amended except by written agreement signed by Executive and the Company or as ordered by a court of competent jurisdiction.

3.3 WARRANTY AND INDEMNIFICATION. Executive warrants that Executive is not a party to any other restrictive agreement limiting Executive's activities for the Company. Executive further warrants that at the time of the signing of this Agreement, Executive knows of no written or oral contract or of any other impediment that would inhibit or prohibit employment with the Company and that Executive will not knowingly use any trade secret, confidential information, or other intellectual property right of any other party in the performance of Executive's duties hereunder. Executive shall hold the Company harmless from any and all suits and claims arising out of any breach of such restrictive agreement or contracts.

3.4 CERTIFICATION. During the Restricted Period, within five (5) days of any written or oral request by the Company, Executive must certify in writing that he or she has at all times fully complied with Executive's obligations under the terms of this Agreement. If Executive fails or refuses to do so, a court may presume that Executive is in breach of the terms of this Agreement.

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3.5 REMEDIES. Each restriction set forth in Article 2 hereof shall survive the termination of Executive' s employment with the Company. Executive and the Company agree that in the event of a breach or threatened breach by Executive of any provision of Article 2 of this Agreement, the Company will not have an adequate remedy at law. In the event of breach or threatened breach by Executive of any provision of Article 2 hereof, the Company shall be entitled to (i) injunctive relief by temporary restraining order, temporary injunction, and/or permanent injunction, (ii) recovery of the attorney' s fees and costs incurred by the Company in obtaining such relief, and (iii) any other legal and equitable relief to which it may be entitled, including any and all monetary damages which the Company may incur as a result of said breach or threatened breach. Injunctive relief shall not be the exclusive relief and may be in addition to any other relief to which the Company would otherwise be entitled. One Thousand Dollars (\$1,000.00) is the agreed amount for the bond to be posted if an injunction is sought by the Company. The availability to obtain injunctive relieve will not prevent the Company from pursuing any other equitable or legal relief, including the recovery of damages from such breach or threatened breach. The existence of any cause of action by Executive against the Company shall not constitute a defense to enforcement of the restrictions on Executive created by this Agreement. If Executive fails to comply with a timed restriction in Article 2 of this Agreement, the time period for that will be extended by one (1) day for each day Executive is found to have violated the restriction, up to a maximum of the original number of restrictive months. If any court should find any of the restrictions on Executive in this Agreement unenforceable as written, it shall reform same to make it enforceable to protect the Company' s interests to the maximum extent legally allowed.

AGREED and effective as of \_\_\_\_\_ (“Effective Date”).

**EXECUTIVE:**

**BAKER HUGHES INCORPORATED**

By: \_\_\_\_\_

**BAKER HUGHES INCORPORATED**  
**STOCK OPTION AGREEMENT**

**GRANT OF OPTION**

The Compensation Committee of the Board of Directors of Baker Hughes Incorporated, a Delaware corporation (the “*Company*”), pursuant to the **Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan** (the “*Plan*”), hereby grants to you, the above-named Participant, effective as of the Grant Date set forth above (the “*Grant Date*”), a nonqualified stock option to purchase the total number of shares of the Company’s \$1 par value per share common stock at the exercise price set forth above for each share subject to the option, subject to adjustment as provided in the Plan. The option is exercisable in installments in accordance with the Vesting Schedule set forth above with the exercise price payable at the time of exercise. To the extent not exercised, installments shall be cumulative and may be exercised in whole or in part until the option terminates. The option may not be exercised after the Expiration Date.

By your acceptance of the option, you agree that the option is granted under, governed by and subject to the terms of the Plan, this Stock Option Agreement and the Terms and Conditions of Option Agreements (dated January 25, 2012). The shares of Common Stock (the “shares”) that may be issued under this Plan are registered with the Securities and Exchange Commission (“SEC”) under a Registration Statement on Form S-8. A Prospectus describing the Plan and the shares and the Terms and Conditions can be found on the Baker Hughes Direct website at [www.bakerhughesdirect.com](http://www.bakerhughesdirect.com). You may obtain a copy of the Plan Prospectus by requesting it from the Company.

**BAKER HUGHES INCORPORATED**

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Martin S. Craighead - President & CEO

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BAKER HUGHES INCORPORATED

TERMS AND CONDITIONS  
OF  
OPTION AGREEMENTS

(January 25, 2012)

These Terms and Conditions are applicable to an option granted pursuant to the Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan (the “*Plan*”) and are incorporated as part of the Stock Option Agreement setting forth the terms of such option (the “*Agreement*”).

**1. TERMINATION OF EMPLOYMENT.** The following provisions will apply in the event Participant’ s employment with the Company and all Affiliates of the Company (collectively, the “*Company Group*”) terminates or a Change in Control of the Company occurs before the Expiration Date set forth in the Agreement:

1.1 Termination Generally. If Participant’ s employment with the Company Group terminates before the Expiration Date for any reason other than one of the reasons described in Sections 1.2 through 1.6 below, all of Participant’ s rights in the option shall terminate and become null and void on the earlier of the Expiration Date or three years after the date Participant’ s employment with the Company Group terminates. In the event Participant’ s employment with the Company Group terminates for any reason, the option shall not continue to vest after such termination of employment.

1.2 Termination for Cause. If Participant’ s employment with the Company Group terminates for Cause and such termination occurs (i) prior to a Change in Control that occurs after the Grant Date or (ii) after the second anniversary of a Change in Control that occurs after the Grant Date, all of Participant’ s rights in the option shall terminate and become null and void on the earlier of the Expiration Date or the date Participant’ s employment with the Company Group terminates for Cause. If Participant’ s employment with the Company Group terminates for Cause and such termination occurs within two years following a Change in Control that occurs after the Grant Date, all of Participant’ s rights in the option shall terminate and become null and void on the earlier of the Expiration Date or the date thirty (30) days after Participant’ s employment with the Company Group terminates for Cause. Termination for Cause includes (without limitation) fraud, theft, embezzlement committed against the Company Group or a customer of the Company Group or any of its affiliated companies, or for conflict of interest, unethical conduct, dishonesty affecting the assets, properties or business of the Company Group, willful misconduct, or continued material dereliction of duties.

1.3 Termination Without Cause or for Good Reason in Connection With a Change in Control. Notwithstanding any other provision of the Agreement to the contrary, if a Change in Control of the Company occurs, the provisions of Article 14 of the Plan shall govern.

1.4 Divestiture of Business Unit. If the Company Group divests its ownership of a business unit of the Company or one or more subsidiaries (a “*Unit*”) and Participant’ s employment with the Company Group terminates in connection with such Divestiture (other than for Cause or death or due to Participant’ s disability within the meaning of Section 1.5), then Participant’ s rights under the option that have not then vested shall vest on the effective date of the Divestiture of the business unit. All of Participant’ s rights in the option shall terminate and become null and void on the earlier of the Expiration Date or three (3) years after the date Participant’ s employment with the Company Group terminates. A “*Divestiture*” includes the disposition of a Unit to an entity that the Company does not consolidate in its financial statements, whether the disposition is structured as a sale or transfer of stock, a merger, a consolidation or a sale or transfer of assets, or a combination thereof, *provided that* a “*Divestiture*” shall not include a disposition that constitutes a Change in Control.

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1.5 Retirement or Disability. If Participant's employment with the Company Group terminates due to Participant's Retirement or disability, then Participant's rights under the option that have not then vested shall vest on the effective date of Participant's Retirement or termination of employment due to disability. All of Participant's rights in the option shall terminate and become null and void on the earlier of the Expiration Date or five (5) years after the date Participant's employment with the Company Group terminates as a result of Retirement or a disability. For purposes of this Section 1.5, the term "*Retirement*" means the termination of Participant's employment relationship with the Company Group on or after the date on which the sum of Participant's whole (not rounded up) years of age and service with the Company Group equals 65. For purposes of this Section 1.5, a Participant will not be treated as having incurred a termination due to Retirement if his employment is terminated by a member of the Company Group for Cause (within the meaning of Section 1.2). For purposes of this Section 1.5, Participant will incur a "*disability*" if Participant qualifies for long-term disability benefits under a long-term disability program sponsored by the Company.

1.6 Death. If Participant's employment with the Company Group terminates due to the death of Participant, then Participant's rights under the option that have not then vested shall vest on the date of Participant's death. All rights in the option shall terminate and become null and void on the earlier of the Expiration Date or one year after the date Participant's death. After Participant's death, his or her executors, administrators or any person or persons to whom Participant's option may be transferred by will or by the laws of descent and distribution, shall have the right, at any time prior to the termination of the option to exercise the option.

2. **PROHIBITED ACTIVITY**. Notwithstanding any other provision of these Terms and Conditions or the Agreement, if Participant engages in a "Prohibited Activity," as described below, while employed by one or more members of the Company Group or within two years after the date Participant's employment with the Company Group terminates, then all of Participant's rights in the option, to the extent still outstanding at that time, shall immediately terminate and become null and void. A "*Prohibited Activity*" shall be deemed to have occurred, as determined by the Committee in its sole and absolute discretion, if Participant divulge any non-public, confidential or proprietary information of the Company or of its past, present or future affiliates (collectively, the "*Baker Hughes Group*"), but excluding information that (a) becomes generally available to the public other than as a result of Participant's public use, disclosure, or fault, or (b) becomes available to Participant on a non-confidential basis after Participant's employment termination date from a source other than a member of the Baker Hughes Group prior to the public use or disclosure by Participant, *provided* that such source is not bound by a confidentiality agreement or otherwise prohibited from transmitting the information by a contractual, legal or fiduciary obligation.
3. **CASHLESS EXERCISE**. Cashless exercise, in accordance with the terms of the Plan, shall be available to Participant for the shares subject to the option.
4. **TAXES AND TAX WITHHOLDING**. You should consult with your tax advisor concerning the tax consequences of exercising your option. To the extent that the receipt of the option or the Agreement, the vesting of the option or the exercise of the option results in income to Participant for federal, state or local income, employment or other tax purposes with respect to which the Company Group has a withholding obligation, Participant shall deliver to the Company at the time of such receipt, vesting or exercise, as the case may be, such amount of money as the Company Group may require to meet its obligation under applicable tax laws or regulations, and, if Participant fail to do so, the Company Group is authorized to withhold from the shares subject to the option or from any cash or stock remuneration then or thereafter payable to Participant any tax required to be withheld by reason of such taxable income, including (without limitation) shares subject to the option sufficient to satisfy the withholding obligation based on the last per share sales price of the common stock of the Company for the trading day immediately preceding the date that the withholding obligation arises, as reported in the New York Stock Exchange Composite Transactions.
5. **NONTRANSFERABILITY**. Except as specified in these Terms and Conditions, the option and the Agreement are not transferable or assignable by Participant other than by will or the laws of descent and distribution, and shall be exercisable during Participant's lifetime only by Participant.
6. **CAPITAL ADJUSTMENTS AND REORGANIZATIONS**. The existence of the option shall not affect in any way the right or power of the Company or any company the stock of which is issued pursuant to the

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Agreement to make or authorize any adjustment, recapitalization, reorganization or other change in its capital structure or its business, engage in any merger or consolidation, issue any debt or equity securities, dissolve or liquidate, or sell, lease, exchange or otherwise dispose of all or any part of its assets or business, or engage in any other corporate act or proceeding.

7. **EMPLOYMENT RELATIONSHIP.** For purposes of the Agreement, Participant shall be considered to be in the employment of the Company Group as long as Participant have an employment relationship with the Company Group. The Committee shall determine any questions as to whether and when there has been a termination of such employment relationship, and the cause of such termination, under the Plan and the Committee' s determination shall be final and binding on all persons.
8. **NO RIGHTS AS A STOCKHOLDER.** Participant shall not have any rights as a stockholder of the Company with respect to any shares covered by the option until the date of the issuance of the stock certificate or certificates to Participant for such shares following exercise of the option pursuant to the Agreement and the Terms and Conditions and payment for the shares. No adjustment shall be made for dividends or other rights for which the record date is prior to the date such certificate or certificates are issued.
9. **NOT AN EMPLOYMENT AGREEMENT.** The Agreement is not an employment agreement, and no provision of the Agreement shall be construed or interpreted to create an employment relationship between Participant and the Company or any of its Affiliates or guarantee the right to remain employed by the Company or any of its Affiliates for any specified term.
10. **SECURITIES ACT LEGEND.** If Participant is an officer or affiliate of the Company under the Securities Act of 1933, Participant consents to the placing on any certificate for the Shares of an appropriate legend restricting resale or other transfer of the Shares except in accordance with such Act and all applicable rules thereunder.
11. **LIMIT OF LIABILITY.** Under no circumstances will the Company Group be liable for any indirect, incidental, consequential or special damages (including lost profits) of any form incurred by any person, whether or not foreseeable and regardless of the form of the act in which such a claim may be brought, with respect to the Plan or the Company' s role as Plan sponsor.
12. **DATA PRIVACY.** The Company' s Human Resources Department in Houston, Texas (U.S.A.) administers and maintains the data regarding the Plan, the awardees and the stock options granted to awardees for all employees in the Company Group worldwide. The data administered and maintained by the Company includes information that may be considered personal data, including the name of the awardee, the award granted and the number of shares of stock subject to any stock option award ("*Employee Personal Data*"). From time to time during the course of your employment in the Company Group, the Company may transfer certain of your Employee Personal Data to Affiliates as necessary for the purpose of implementation, administration and management of your participation in the Plan (the "*Purposes*"), and the Company and its Affiliates may each further transfer your Employee Personal Data to any third parties assisting the Company in the implementation, administration and management of the Plan (collectively, "*Data Recipients*"). The countries to which your Employee Personal Data may be transferred may have data protection standards that are different than those in your home country and that offer a level of data protection that is less than that in your home country.

In accepting the award of the stock option set forth in the Agreement, you hereby expressly acknowledge that you understand that from time to time during the course of your employment in the Company Group the Company may transfer your Employee Personal Data to Data Recipients for the Purposes. You further acknowledge that you understand that the countries to which your Employee Personal Data may be transferred may have data protection standards that are different than those in your home country and that offer a level of data protection that is less than that in your home country.

Further, in accepting the award of the stock option set forth in the Agreement, you hereby expressly affirm that you do not object, and you hereby expressly consent, to the transfer of your Employee Personal Data by the Company to Data Recipients for the Purposes from time to time during the course of your employment in the Company Group.

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**13. MISCELLANEOUS.** The Agreement and the option are awarded pursuant to and are subject to all of the provisions of the Plan, which are incorporated by reference herein, including all amendments to the Plan, if any. In the event of a conflict between these Terms and Conditions and the Plan provisions, the Plan provisions will control. The terms “*you*” and “*your*” refer to the Participant named in the Agreement. Capitalized terms that are not defined herein shall have the meanings ascribed to such terms in the Plan or the Agreement.

**BAKER HUGHES INCORPORATED**  
**STOCK OPTION AGREEMENT**

**GRANT OF OPTION**

The Compensation Committee of the Board of Directors of Baker Hughes Incorporated, a Delaware corporation (the “*Company*”), pursuant to the **Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan** (the “*Plan*”), hereby grants to you, the above-named Participant, effective as of the Grant Date set forth above (the “*Grant Date*”), an **incentive stock option** to purchase the number of shares of the Company’ s \$1 par value per share common stock at the exercise price set forth above for each share subject to this option, subject to adjustment as provided in the Plan. The option is exercisable in installments in accordance with the Vesting Schedule set forth above with the exercise price payable at the time of exercise. To the extent not exercised, installments shall be cumulative and may be exercised in whole or in part until the option terminates. The option may not be exercised after the Expiration Date.

By your acceptance of the option, you agree that the option is granted under, governed by and subject to the terms of the Plan, this Stock Option Agreement and the Terms and Conditions of Option Agreements (dated January 25, 2012). The shares of Common Stock (the “shares”) that may be issued under this Plan are registered with the Securities and Exchange Commission (“SEC”) under a Registration Statement on Form S-8. A Prospectus describing the Plan and the shares and the Terms and Conditions can be found on the Baker Hughes Direct website at [www.bakerhughesdirect.com](http://www.bakerhughesdirect.com). You may obtain a copy of the Plan Prospectus by requesting it from the Company.

**BAKER HUGHES INCORPORATED**

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Martin S. Craighead - President & CEO

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## BAKER HUGHES INCORPORATED

### TERMS AND CONDITIONS OF OPTION AGREEMENTS

(January 25, 2012)

These Terms and Conditions are applicable to an option granted pursuant to the Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan (the “*Plan*”) and are incorporated as part of the Stock Option Agreement setting forth the terms of such option (the “*Agreement*”).

**1. TERMINATION OF EMPLOYMENT.** The following provisions will apply in the event Participant’ s employment with the Company and all Affiliates of the Company (collectively, the “*Company Group*”) terminates or a Change in Control of the Company occurs before the Expiration Date set forth in the Agreement:

1.1 Termination Generally. If Participant’ s employment with the Company Group terminates before the Expiration Date for any reason other than one of the reasons described in Sections 1.2 through 1.6 below, all of Participant’ s rights in the option shall terminate and become null and void on the earlier of the Expiration Date or three years after the date Participant’ s employment with the Company Group terminates. In the event Participant’ s employment with the Company Group terminates for any reason, the option shall not continue to vest after such termination of employment.

1.2 Termination for Cause. If Participant’ s employment with the Company Group terminates for Cause and such termination occurs (i) prior to a Change in Control that occurs after the Grant Date or (ii) after the second anniversary of a Change in Control that occurs after the Grant Date, all of Participant’ s rights in the option shall terminate and become null and void on the earlier of the Expiration Date or the date Participant’ s employment with the Company Group terminates for Cause. If Participant’ s employment with the Company Group terminates for Cause and such termination occurs within two years following a Change in Control that occurs after the Grant Date, all of Participant’ s rights in the option shall terminate and become null and void on the earlier of the Expiration Date or the date thirty (30) days after Participant’ s employment with the Company Group terminates for Cause. Termination for Cause includes (without limitation) fraud, theft, embezzlement committed against the Company Group or a customer of the Company Group or any of its affiliated companies, or for conflict of interest, unethical conduct, dishonesty affecting the assets, properties or business of the Company Group, willful misconduct, or continued material dereliction of duties.

1.3 Termination Without Cause or for Good Reason in Connection With a Change in Control. Notwithstanding any other provision of the Agreement to the contrary, if a Change in Control of the Company occurs, the provisions of Article 14 of the Plan shall govern.

1.4 Divestiture of Business Unit. If the Company Group divests its ownership of a business unit of the Company or one or more subsidiaries (a “*Unit*”) and Participant’ s employment with the Company Group terminates in connection with such Divestiture (other than for Cause or death or due to Participant’ s disability within the meaning of Section 1.5), then Participant’ s rights under the option that have not then vested shall vest on the effective date of the Divestiture of the business unit. All of Participant’ s rights in the option shall terminate and become null and void on the earlier of the Expiration Date or three (3) years after the date Participant’ s employment with the Company Group terminates. A “*Divestiture*” includes the disposition of a Unit to an entity that the Company does not consolidate in its financial statements, whether the disposition is structured as a sale or transfer of stock, a merger, a consolidation or a sale or transfer of assets, or a combination thereof, *provided that* a “*Divestiture*” shall not include a disposition that constitutes a Change in Control.

1.5 Retirement or Disability. If Participant’ s employment with the Company Group terminates due to Participant’ s Retirement or disability, then Participant’ s rights under the option that have not then vested

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shall vest on the effective date of Participant's Retirement or termination of employment due to disability. All of Participant's rights in the option shall terminate and become null and void on the earlier of the Expiration Date or five (5) years after the date Participant's employment with the Company Group terminates as a result of Retirement or a disability. For purposes of this Section 1.5, the term "*Retirement*" means the voluntary termination of Participant's employment relationship with the Company Group on or after the date on which the sum of Participant's whole (not rounded up) years of age and service with the Company Group equals 65. For purposes of this Section 1.5, a Participant will not be treated as having incurred a termination due to Retirement if his employment is terminated by a member of the Company Group for Cause (within the meaning of Section 1.2). For purposes of this Section 1.5, Participant will incur a "*disability*" if Participant qualifies for long-term disability benefits under a long-term disability program sponsored by the Company. Note that if you exercise an incentive stock option more than three months after the date of your termination of employment, you may not be entitled to certain favorable federal income tax treatment applicable to incentive stock options.

1.6 **Death.** If Participant's employment with the Company Group terminates due to the death of Participant, then Participant's rights under the option that have not then vested shall vest on the date of Participant's death. All rights in the option shall terminate and become null and void on the earlier of the Expiration Date or one year after the date Participant's death. After Participant's death, his or her executors, administrators or any person or persons to whom Participant's option may be transferred by will or by the laws of descent and distribution, shall have the right, at any time prior to the termination of the option to exercise the option.

2. **PROHIBITED ACTIVITY.** Notwithstanding any other provision of these Terms and Conditions or the Agreement, if Participant engages in a "Prohibited Activity," as described below, while employed by one or more members of the Company Group or within two years after the date Participant's employment with the Company Group terminates, then all of Participant's rights in the option, to the extent still outstanding at that time, shall immediately terminate and become null and void. A "*Prohibited Activity*" shall be deemed to have occurred, as determined by the Committee in its sole and absolute discretion, if Participant divulge any non-public, confidential or proprietary information of the Company or of its past, present or future affiliates (collectively, the "*Baker Hughes Group*"), but excluding information that (a) becomes generally available to the public other than as a result of Participant's public use, disclosure, or fault, or (b) becomes available to Participant on a non-confidential basis after Participant's employment termination date from a source other than a member of the Baker Hughes Group prior to the public use or disclosure by Participant, *provided* that such source is not bound by a confidentiality agreement or otherwise prohibited from transmitting the information by a contractual, legal or fiduciary obligation.
3. **CASHLESS EXERCISE.** Cashless exercise, in accordance with the terms of the Plan, shall be available to Participant for the shares subject to the option.
4. **TAXES AND TAX WITHHOLDING.** You should consult with your tax advisor concerning the tax consequences of exercising your option. To the extent that the receipt of the option or the Agreement, the vesting of the option or the exercise of the option results in income to Participant for federal, state or local income, employment or other tax purposes with respect to which the Company Group has a withholding obligation, Participant shall deliver to the Company at the time of such receipt, vesting or exercise, as the case may be, such amount of money as the Company Group may require to meet its obligation under applicable tax laws or regulations, and, if Participant fail to do so, the Company Group is authorized to withhold from the shares subject to the option or from any cash or stock remuneration then or thereafter payable to Participant any tax required to be withheld by reason of such taxable income, including (without limitation) shares subject to the option sufficient to satisfy the withholding obligation based on the last per share sales price of the common stock of the Company for the trading day immediately preceding the date that the withholding obligation arises, as reported in the New York Stock Exchange Composite Transactions.
5. **NONTRANSFERABILITY.** Except as specified in these Terms and Conditions, the option and the Agreement are not transferable or assignable by Participant other than by will or the laws of descent and distribution, and shall be exercisable during Participant's lifetime only by Participant.
6. **CAPITAL ADJUSTMENTS AND REORGANIZATIONS.** The existence of the option shall not affect in any way the right or power of the Company or any company the stock of which is issued pursuant to the

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Agreement to make or authorize any adjustment, recapitalization, reorganization or other change in its capital structure or its business, engage in any merger or consolidation, issue any debt or equity securities, dissolve or liquidate, or sell, lease, exchange or otherwise dispose of all or any part of its assets or business, or engage in any other corporate act or proceeding.

7. **EMPLOYMENT RELATIONSHIP.** For purposes of the Agreement, Participant shall be considered to be in the employment of the Company Group as long as Participant have an employment relationship with the Company Group. The Committee shall determine any questions as to whether and when there has been a termination of such employment relationship, and the cause of such termination, under the Plan and the Committee' s determination shall be final and binding on all persons.
8. **NO RIGHTS AS A STOCKHOLDER.** Participant shall not have any rights as a stockholder of the Company with respect to any shares covered by the option until the date of the issuance of the stock certificate or certificates to Participant for such shares following exercise of the option pursuant to the Agreement and the Terms and Conditions and payment for the shares. No adjustment shall be made for dividends or other rights for which the record date is prior to the date such certificate or certificates are issued.
9. **NOT AN EMPLOYMENT AGREEMENT.** The Agreement is not an employment agreement, and no provision of the Agreement shall be construed or interpreted to create an employment relationship between Participant and the Company or any of its Affiliates or guarantee the right to remain employed by the Company or any of its Affiliates for any specified term.
10. **SECURITIES ACT LEGEND.** If Participant is an officer or affiliate of the Company under the Securities Act of 1933, Participant consents to the placing on any certificate for the Shares of an appropriate legend restricting resale or other transfer of the Shares except in accordance with such Act and all applicable rules thereunder.
11. **LIMIT OF LIABILITY.** Under no circumstances will the Company Group be liable for any indirect, incidental, consequential or special damages (including lost profits) of any form incurred by any person, whether or not foreseeable and regardless of the form of the act in which such a claim may be brought, with respect to the Plan or the Company' s role as Plan sponsor.
12. **DATA PRIVACY.** The Company' s Human Resources Department in Houston, Texas (U.S.A.) administers and maintains the data regarding the Plan, the awardees and the stock options granted to awardees for all employees in the Company Group worldwide. The data administered and maintained by the Company includes information that may be considered personal data, including the name of the awardee, the award granted and the number of shares of stock subject to any stock option award ("*Employee Personal Data*"). From time to time during the course of your employment in the Company Group, the Company may transfer certain of your Employee Personal Data to Affiliates as necessary for the purpose of implementation, administration and management of your participation in the Plan (the "*Purposes*"), and the Company and its Affiliates may each further transfer your Employee Personal Data to any third parties assisting the Company in the implementation, administration and management of the Plan (collectively, "*Data Recipients*"). The countries to which your Employee Personal Data may be transferred may have data protection standards that are different than those in your home country and that offer a level of data protection that is less than that in your home country.

In accepting the award of the stock option set forth in the Agreement, you hereby expressly acknowledge that you understand that from time to time during the course of your employment in the Company Group the Company may transfer your Employee Personal Data to Data Recipients for the Purposes. You further acknowledge that you understand that the countries to which your Employee Personal Data may be transferred may have data protection standards that are different than those in your home country and that offer a level of data protection that is less than that in your home country.

Further, in accepting the award of the stock option set forth in the Agreement, you hereby expressly affirm that you do not object, and you hereby expressly consent, to the transfer of your Employee Personal Data by the Company to Data Recipients for the Purposes from time to time during the course of your employment in the Company Group.

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**13. MISCELLANEOUS.** The Agreement and the option are awarded pursuant to and are subject to all of the provisions of the Plan, which are incorporated by reference herein, including all amendments to the Plan, if any. In the event of a conflict between these Terms and Conditions and the Plan provisions, the Plan provisions will control. The terms “*you*” and “*your*” refer to the Participant named in the Agreement. Capitalized terms that are not defined herein shall have the meanings ascribed to such terms in the Plan or the Agreement.

**BAKER HUGHES INCORPORATED**  
**PERFORMANCE UNIT AWARD AGREEMENT**  
**AWARD OF PERFORMANCE UNITS**

The Compensation Committee (the “*Committee*”) of the Board of Directors of Baker Hughes Incorporated, a Delaware corporation (the “*Company*”), pursuant to the Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan (the “*Plan*”), hereby awards to you, the above named Participant, effective as of the Grant Date set forth above (the “*Grant Date*”), that number of Performance Units set forth above (each, a “*Performance Unit*”, and collectively, the “*Performance Units*”), on the terms and conditions set forth in this Performance Unit Award Agreement (this “*Agreement*”).

Each Performance Unit provides you an opportunity to earn a cash payment based upon the achievement of certain performance goals established by the Committee (the “*Performance Goals*”) for the three-year period beginning January 1 of the year of the Grant Date and ending December 31 three years after the Grant Date (the “*Performance Period*”). The Performance Goals and the formulas for determining the amounts payable under this Agreement established by the Compensation Committee are available for your review on the Baker Hughes Direct website at [www.bakerhughesdirect.com](http://www.bakerhughesdirect.com). The Committee may not increase the amount payable under this Agreement.

If the Performance Goals are not achieved at a minimum level of performance and a Change in Control of the Company has not occurred on or before the last day of the Performance Period, then the award pursuant to this Agreement shall lapse and be forfeited as of the end of the Performance Period.

The Committee’s determination of whether the Performance Goals applicable to this Agreement are achieved shall be binding upon all persons.

Any amount payable to you pursuant to this Agreement will be paid to you by the Employer by March 15, after the end of the Performance Period (the “*Scheduled Payment Date*”), unless otherwise provided under the attached Terms and Conditions of Performance Unit Award Agreements (dated January 25, 2012) (the “*Terms and Conditions*”). Such payment will be made to you in exchange for the Performance Units and thereafter you shall have no further rights with respect to such Performance Units or this Agreement.

If a Change in Control of the Company occurs or your employment with the Company and Affiliates terminates on or before the last day of the Performance Period, your rights to the Performance Units and a payment under this Agreement will be determined as provided in the Terms and Conditions.

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The Performance Units that are awarded hereby to you shall be subject to the prohibitions and restrictions set forth herein with respect to the sale or other disposition of such Performance Units and the obligation to forfeit and surrender such Performance Units.

The Performance Units and your rights under this Agreement may not be sold, assigned, pledged, exchanged, hypothecated or otherwise transferred, encumbered or disposed of (other than by will or the applicable laws of descent and distribution). Any such attempted sale, assignment, pledge, exchange, hypothecation, transfer, encumbrance or disposition in violation of this Agreement shall be void and the Company Group shall not be bound thereby.

Capitalized terms that are not defined herein shall have the meaning ascribed to such terms in the Plan or the Terms and Conditions.

In accepting the award of Performance Units set forth in this Agreement you accept and agree to be bound by all the terms and conditions of the Plan, this Agreement and the Terms and Conditions. The shares of Common Stock (the “shares”) that may be issued under this Plan are registered with the Securities and Exchange Commission (“SEC”) under a Registration Statement on Form S-8. A Prospectus describing the Plan and the shares and the Terms and Conditions can be found on the Baker Hughes Direct website at [www.bakerhughesdirect.com](http://www.bakerhughesdirect.com). You may obtain a copy of the Plan Prospectus by requesting it from the Company.

**BAKER HUGHES INCORPORATED**

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Martin S. Craighead—President and CEO

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**BAKER HUGHES INCORPORATED**

**TERMS AND CONDITIONS  
OF  
PERFORMANCE UNIT AWARD AGREEMENTS**

**(January 25, 2012)**

These Terms and Conditions are applicable to a performance unit granted pursuant to the Baker Hughes Incorporated 2002 Director & Officer Long-Term Incentive Plan (the “*Plan*”) and are incorporated as part of the Performance Unit Agreement setting forth the terms of such performance unit (the “*Agreement*”).

**1. CHANGE IN CONTROL/TERMINATION OF EMPLOYMENT.** The following provisions will apply in the event a Change in Control of the Company occurs, or your employment with the Company and all Affiliates (collectively, the “*Company Group*”) terminates, before the last day of the Performance Period (as that term is defined in the Performance Unit Agreement awarded to you (the “*Agreement*”).

1.1 Termination Generally. If your employment with the Company Group terminates on or before the last day of the Performance Period for any reason other than one of the reasons described in Sections 1.2 through 1.5 below, all of your rights in the Agreement, including all rights to the Performance Units granted to you, will lapse and be completely forfeited on the date your employment terminates.

1.2 Change in Control. If a Change in Control of the Company occurs on or before the last day of the Performance Period and your employment with the Company Group does not terminate before the date the Change in Control of the Company occurs, then the Company will pay to you in cash an amount determined under the following formula in lieu of any other amounts under the Agreement:

(1) multiplied by (2) multiplied by (3) divided by (4)

where (1) is \$100, (2) is the number of Performance Units that were awarded to you under the Agreement, (3) is the number of days from (and including) the first day of the Performance Period to (and including) the date the Change in Control of the Company occurs, and (4) is the number of days during the Performance Period. Any amount payable to you pursuant to this Section 1.2 will be paid by the Company to you (a) ten (10) business days after the date the Change in Control of the Company occurs if the Change in Control of the Company qualifies as a change in the ownership or effective control of the corporation, or in the ownership of a substantial portion of the assets of the corporation, within the meaning of section 409A of the Internal Revenue Code of 1986, as amended and the Department of Treasury rules and regulations issued thereunder, or (b) on the Scheduled Payment Date if the Change in Control of the Company does not so qualify. Such payment will be made to you in exchange for the Performance Units and thereafter you shall have no further rights with respect to such Performance Units or the Agreement and the Company Group will have no further obligations to you pursuant to the Performance Units or the Agreement.

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1.3 Disability. Notwithstanding any other provision of the Agreement or these Terms and Conditions to the contrary, if you become permanently disabled before the last day of the Performance Period and while in the active employ of one or more members of the Company Group, then the number of Performance Units issued to you under the Agreement shall automatically be reduced (without action by you and/or the Company) on the date your employment relationship with the Company terminates to that number of Performance Units determined under the following formula (the “*Disability Adjusted Performance Units*”):

(1) multiplied by (2) multiplied divided by (3)

where (1) is the number of Performance Units that were awarded to you under the Agreement, (2) is the number of days from (and including) the first day of the Performance Period to (and including) the day you become permanently disabled, and (3) is the number of days during the Performance Period. The excess of the Performance Units that were originally awarded to you under the Agreement over the Disability Adjusted Performance Units shall be immediately forfeited on the date of the termination of your employment relationship with the Company Group due to your becoming permanently disabled. Any amount payable to you pursuant to this Section 1.3 will be paid on the Scheduled Payment Date.

For purposes of this Section 1.3, you will be “*permanently disabled*” if you (a) are unable to engage in any substantial gainful activity by reason of any medically determinable physical or mental impairment which can be expected to result in death or can be expected to last for a continuous period of not less than 12 months, or (b) are, by reason of any medically determinable physical or mental impairment which can be expected to result in death or can be expected to last for a continuous period of not less than 12 months, receiving income replacement benefits for a period of not less than three (3) months under an accident and health plan covering employees of the Company Group.

1.4 Death. Notwithstanding any other provision of the Agreement or these Terms and Conditions to the contrary, if you die before the last day of the Performance Period and while in the active employ of one or more members of the Company Group, then the number of Performance Units issued to you under the Agreement shall automatically be reduced (without action by you and/or the Company) on the date your employment relationship with the Company terminates to that number of Performance Units determined under the following formula (the “*Deceased Adjusted Performance Units*”):

(1) multiplied by (2) divided by (34)

where (1) is the number of Performance Units that were awarded to you under the Agreement, (2) is the number of days from (and including) the first day of the Performance Period to (and including) the date of your death, and (3) is the number of days during the Performance Period. The excess of the Performance Units that were originally awarded to you under the Agreement over the Deceased Adjusted Performance Units shall be immediately forfeited on the date of the termination of your employment relationship with the Company Group due to death. Any amount payable to you pursuant to this Section 1.4 will be paid on the Scheduled Payment Date. Such payment will be

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made in exchange for the Performance Units and thereafter your estate and heirs, executors, administrators shall have no further rights with respect to such Performance Units or the Agreement and the Company Group will have no further obligations pursuant to the Performance Units or the Agreement.

1.5 **Retirement.** Notwithstanding any other provision of the Agreement or these Terms and Conditions to the contrary, if your employment with the Company Group terminates as a result of your Retirement before the last day of the Performance Period, then the number of Performance Units issued to you under the Agreement shall automatically be reduced (without further action by you and/or the Company) on the date your employment relationship with the Company Group terminates to that number of Performance Units determined under the following formula (the “*Retirement Adjusted Performance Units*”):

(1) multiplied by (2) divided by (3)

where (1) is the number of Performance Units that were originally awarded to you under the Agreement, (2) is the number of days from (and including) the first day of the Performance Period to (and including) the day before the date your employment relationship with the Company Group terminates due to Retirement, and (3) is the number of days during the Performance Period. The excess of the Performance Units that were originally awarded to you under the Agreement over the Retirement Adjusted Performance Units shall be immediately forfeited on the date of the termination of your employment relationship with the Company Group due to Retirement. Any amount payable to you pursuant to this Section 1.5 will be paid on the Scheduled Payment Date. For purposes of this Section 1.5, the term “*Retirement*” means the voluntary termination of your employment relationship with the Company Group on or after the date on which the sum of your whole (not rounded up) years of age and service with the Company Group equals 65.

2. **PROHIBITED ACTIVITY.** Notwithstanding any other provision of these Terms and Conditions or the Agreement, if you engage in a “Prohibited Activity,” as described below, while employed by one or more members of the Company Group, during the Performance Period or within two years after the date your employment with the Company Group terminates, then your right to receive payment under the Agreement, to the extent still outstanding at that time, shall be completely forfeited. A “*Prohibited Activity*” shall be deemed to have occurred, as determined by the Committee in its sole and absolute discretion, if you divulge any non-public, confidential or proprietary information of the Company or of its past, present or future affiliates (collectively, the “*Baker Hughes Group*”), but excluding information that (a) becomes generally available to the public other than as a result of your public use, disclosure, or fault, or (b) becomes available to you on a non-confidential basis after your employment termination date from a source other than a member of the Baker Hughes Group prior to the public use or disclosure by you, *provided* that such source is not bound by a confidentiality agreement or otherwise prohibited from transmitting the information by a contractual, legal or fiduciary obligation.
3. **TAX WITHHOLDING.** To the extent that the receipt of the Performance Units or any payment pursuant to the Agreement results in income, wages or other compensation to

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you for any income, employment or other tax purposes with respect to which the Company has a withholding obligation, you shall deliver to the Company at the time of such receipt or payment, as the case may be, such amount of money as the Company may require to meet its obligation under applicable tax laws or regulations, and, if you fail to do so, the Company is authorized to withhold from any payment under the Agreement or from any cash or stock remuneration or other payment then or thereafter payable to you any tax required to be withheld by reason of such taxable income, wages or compensation.

4. **NONTRANSFERABILITY.** The Agreement is not transferable by you otherwise than by will or by the laws of descent and distribution.
5. **CAPITAL ADJUSTMENTS AND REORGANIZATIONS.** The existence of the Performance Units shall not affect in any way the right or power of the Company to make or authorize any adjustment, recapitalization, reorganization or other change in its capital structure or its business, engage in any merger or consolidation, issue any debt or equity securities, dissolve or liquidate, or sell, lease, exchange or otherwise dispose of all or any part of its assets or business, or engage in any other corporate act or proceeding.
6. **PERFORMANCE UNITS DO NOT AWARD ANY RIGHTS OF A SHAREHOLDER.** You shall not have the voting rights or any of the other rights, powers or privileges of a holder of the stock of the Company with respect to the Performance Units that are awarded hereby.
7. **EMPLOYMENT RELATIONSHIP.** For purposes of the Agreement, you shall be considered to be in the employment of the Company Group as long as you have an employment relationship with the Company Group. The Committee shall determine any questions as to whether and when there has been a termination of such employment relationship, and the cause of such termination, under the Plan and the Committee's determination shall be final and binding on all persons.
8. **NOT AN EMPLOYMENT AGREEMENT.** The Agreement is not an employment agreement, and no provision of the Agreement shall be construed or interpreted to create an employment relationship between you and the Company or any Affiliate or guarantee the right to remain employed by the Company or any Affiliate for any specified term.
9. **LIMIT OF LIABILITY.** Under no circumstances will the Company or an Affiliate be liable for any indirect, incidental, consequential or special damages (including lost profits) of any form incurred by any person, whether or not foreseeable and regardless of the form of the act in which such a claim may be brought, with respect to the Plan.
10. **EMPLOYER LIABLE FOR PAYMENT.** Except as specified in Section 1.2, the legal entity that is a member of the Company Group and that is classified by the Company Group as your employer (the "*Employer*") is liable for the payment of any amounts that become due under the Agreement.
11. **DATA PRIVACY.** The Company's Human Resources Department in Houston, Texas (U.S.A.) administers and maintains the data regarding the Plan, the awardees and the performance units granted to awardees for all employees in the Company Group worldwide.

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The data administered and maintained by the Company includes information that may be considered personal data, including the name of the awardee, the award granted and the number of performance units included in any award (“*Employee Personal Data*”). From time to time during the course of your employment in the Company Group, the Company may transfer certain of your Employee Personal Data to Affiliates as necessary for the purpose of implementation, administration and management of your participation in the Plan (the “*Purposes*”), and the Company and its Affiliates may each further transfer your Employee Personal Data to any third parties assisting the Company in the implementation, administration and management of the Plan (collectively, “*Data Recipients*”). The countries to which your Employee Personal Data may be transferred may have data protection standards that are different than those in your home country and that offer a level of data protection that is less than that in your home country.

In accepting the award of the Performance Units set forth in the Agreement, you hereby expressly acknowledge that you understand that from time to time during the course of your employment in the Company Group the Company may transfer your Employee Personal Data to Data Recipients for the Purposes. You further acknowledge that you understand that the countries to which your Employee Personal Data may be transferred may have data protection standards that are different than those in your home country and that offer a level of data protection that is less than that in your home country.

Further, in accepting the award of the Performance Units set forth in the Agreement, you hereby expressly affirm that you do not object, and you hereby expressly consent, to the transfer of your Employee Personal Data by the Company to Data Recipients for the Purposes from time to time during the course of your employment in the Company Group.

- 12. MISCELLANEOUS.** The Agreement is awarded pursuant to and is subject to all of the provisions of the Plan, including amendments to the Plan, if any. In the event of a conflict between these Terms and Conditions and the Plan provisions, the Plan provisions will control. The terms “*you*” and “*your*” refer to the Participant named in the Agreement. Capitalized terms that are not defined herein shall have the meanings ascribed to such terms in the Plan or the Agreement

**BAKER HUGHES INCORPORATED**

SIGNIFICANT SUBSIDIARIES

December 31, 2011

<u>Subsidiary</u>	<u>Jurisdiction</u>	<u>Percentage Ownership</u>
Western Atlas, Inc.	Delaware	100 %
Baker Hughes Oilfield Operations, Inc.	California	(1 )
Baker Hughes International Branches, Inc.	Delaware	(2 )
Baker Hughes EHHC, Inc.	Delaware	100 %
BH International Holdings C.V.	The Netherlands	100 %
BH Nederland 3 C.V.	The Netherlands	100 %
RH Holdings 5 C.V.	The Netherlands	100 %
Baker Hughes International Coöperatief U.A.	The Netherlands	100 %
Baker Hughes Holdings I B.V.	The Netherlands	100 %
Baker Hughes Luxembourg Holdings S.C.A.	Luxembourg	(3 )
Baker Hughes Nederland Holdings B.V.	The Netherlands	100 %
Baker Hughes EHO Limited	Bermuda	100 %
Baker Hughes Limited	United Kingdom	100 %
Baker Hughes Canada Holdings B.V.	The Netherlands	100 %
Baker Hughes Canada Company	Nova Scotia	100 %
Baker Hughes Finance Int' l S.r.l.	The Netherlands	(4 )
Baker Hughes Norge A/S	Norway	(5 )
Baker Hughes Asia Pacific Limited	Cayman Islands	100 %
Baker Hughes de Colombia Ltd.	Bermuda	100 %
Baker Hughes (Nederland) B.V.	The Netherlands	100 %
Baker Hughes (Deutschland) Holdings GmbH	Germany	100 %
Baker Hughes INTEQ GmbH	Germany	(6 )
Baker Hughes Luxembourg S.a.r.l.	Luxembourg	100 %
Oilfield Tool Leasing	United Kingdom	100 %
BJ Services International Sarl	Luxembourg	100 %
Baker Petrolite Corporation	Delaware	100 %
(1) Baker Hughes Oilfield Operations, Inc.		
Western Atlas Inc.		93.98%
Other subsidiaries		6.02 %
(2) Baker Hughes International Branches, Inc.		
Baker Hughes Oilfield Operations, Inc.		96.65%
Other subsidiaries		3.35 %
(3) Baker Hughes Luxembourg Holdings S.C.A.		
Baker Hughes Holdings I B.V.		57.96%
Other Subsidiaries		42.04%
(4) Baker Hughes Finance International S.r.l.		
Baker Hughes Canada Company		99.90%
Other subsidiaries		0.10 %

(5) Baker Hughes Norge A/S		
	Bake Hughes Finance International S.r.l.	52.00%
	Other subsidiaries	48.00%
(6) Baker Hughes INTEQ GmbH		
	Baker Hughes (Deutschland) Holdings GmbH	99.00%
	Other subsidiaries	1.00 %

**CONSENT OF INDEPENDENT REGISTERED PUBLIC ACCOUNTING FIRM**

We consent to the incorporation by reference in

Registration Statement No. 333-159061 on Form S-8

Registration Statement No. 333-19771 on Form S-8

Registration Statement No. 333-103839 on Form S-8

Registration Statement No. 333-145888 on Form S-3

Registration Statement No. 333-159065 on Form S-3

Registration Statement No. 333-166378 on Form S-8

Registration Statement No. 333-166020 on Form S-8

Registration Statement No. 333-166019 on Form S-8

of our report dated February 22, 2012, relating to the consolidated financial statements and financial statement schedule of Baker Hughes Incorporated and subsidiaries (the "Company") and the effectiveness of the Company's internal control over financial reporting, appearing in this Annual Report on Form 10-K of the Company for the year ended December 31, 2011.

/s/ DELOITTE & TOUCHE LLP

Houston, Texas

February 22, 2012

**CERTIFICATION**

I, Martin S. Craighead, certify that:

1. I have reviewed this annual report on Form 10-K of Baker Hughes Incorporated;
2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
  - (a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
  - (b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
  - (c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
  - (d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
  - (a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
  - (b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: February 23, 2012

By: /s/ Martin S. Craighead

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Martin S. Craighead  
President and  
Chief Executive Officer

**CERTIFICATION**

I, Peter A. Ragauss, certify that:

1. I have reviewed this annual report on Form 10-K of Baker Hughes Incorporated;
2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
4. The registrant's other certifying officer and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
  - (a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
  - (b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
  - (c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
  - (d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth fiscal quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
5. The registrant's other certifying officer and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
  - (a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting which are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
  - (b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: February 23, 2012

By: /s/ Peter A. Ragauss

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Peter A. Ragauss  
Senior Vice President  
and Chief Financial Officer

**CERTIFICATION PURSUANT TO  
18 U.S.C. SECTION 1350  
AS ADOPTED PURSUANT TO  
SECTION 906 OF THE SARBANES-OXLEY ACT OF 2002**

In connection with the Annual Report of Baker Hughes Incorporated (the "Company") on Form 10-K for the period ended December 31, 2011, as filed with the Securities and Exchange Commission on the date hereof (the "Report"), the undersigned, Martin S. Craighead, Chief Executive Officer of the Company, and Peter A. Ragauss, the Chief Financial Officer of the Company, each of the undersigned hereby certifies, pursuant to 18 U.S.C. Section 1350, as adopted pursuant to Section 906 of the Sarbanes-Oxley Act of 2002, that:

- (i) The Report fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934; and
- (ii) The information contained in the Report fairly presents, in all material respects, the financial condition and results of operations of the Company as of the dates and for the periods expressed in the Report.

The certification is given to the knowledge of the undersigned.

/s/ Martin S. Craighead

Name: Martin S. Craighead  
Title: Chief Executive Officer  
Date: February 23, 2012

/s/ Peter A. Ragauss

Name: Peter A. Ragauss  
Title: Chief Financial Officer  
Date: February 23, 2012

Mine Safety Disclosure

The following disclosures are provided pursuant to Section 1503(a) of the Dodd-Frank Wall Street Reform and Consumer Protection Act and Item 104 of Regulation S-K, which require certain disclosures by companies required to file periodic reports under the Securities Exchange Act of 1934, as amended, that operate mines regulated under the Federal Mine Safety and Health Act of 1977.

The table that follows reflects citations, orders, violations and proposed assessments issued by the Mine Safety and Health Administration (the “MSHA”) for each mine of which Baker Hughes and/or its subsidiaries is an operator. The disclosure is with respect to the full year 2011. Due to timing and other factors, the data may not agree with the mine data retrieval system maintained by the MSHA at www.MSHA.gov.

Year Ended December 31, 2011

Mine or Operating Name/MSHA Identification Number	Section 104 S&S Citations	Section 104(b) Orders	Section 104(d) Citations and Orders	Section 110(b)(2) Violations	Section 107(a) Orders	Proposed MSHA Assessments <sup>(1)</sup>	Mining Related Fatalities	Received	Received	Legal	Legal	Legal
								Notice of Pattern of Violations Under Section 104(e) (yes/no)	Notice of Potential to Have Pattern Under Section 104(e) (yes/no)	Actions Pending as of Last Day of Period	Legal Actions Initiated During Period	Legal Actions Resolved During Period
Morgan City												
Grinding Plant/ 1601357	6	(2) 0	0	0	0	\$ 2,376 <sup>(3)</sup>	0	N	N	0	0	0
Argenta Mine and												
Mill/2601152	1	0	0	0	0	\$ 26,480 <sup>(4)</sup>	0	N	N	0	0	0
Corpus Christi												
Grinding Plant/ 4103112	1	0	0	0	0	\$ 492	0	N	N	0	0	0

- (1) Amounts included are the total dollar value of proposed assessments received from MSHA on or before December 31, 2011 for citations and orders occurring during the year ended December 31, 2011 regardless of whether the assessment has been challenged or appealed. Citations and orders can be contested and appealed, and as part of that process, are sometimes reduced in severity and amount, and sometimes dismissed. The number of citations, orders, and proposed assessments vary by inspector and also vary depending on the size and type of the operation.
- (2) Amount includes three Section 104 S&S citations issued to independent contractors (who are not subsidiaries of Baker Hughes) who are working at the Morgan City Grinding Plant.
- (3) Amount includes assessments of \$1,324 proposed by MSHA relating to citations and orders issued to independent contractors (who are not subsidiaries of Baker Hughes) who are working at the Morgan City Grinding Plant. As of December 31, 2011, the MSHA had not yet proposed assessments for some citations relating to this site.
- (4) Amount includes assessments of \$1,503 proposed by MSHA relating to citations and orders issued to independent contractors (who are not subsidiaries of Baker Hughes) who are working at the Argenta Mine and Mill.

**Acquisitions (Details) (USD  
\$)  
In Millions, unless otherwise  
specified**

**Apr. 28, 2010**

**Assets:**

<u>Cash and cash equivalents</u>	\$ 113
<u>Accounts receivable</u>	951
<u>Inventories</u>	419
<u>Other current assets</u>	125
<u>Property, plant and equipment</u>	2,745
<u>Estimated Fair Value</u>	1,404
<u>Goodwill</u>	4,406
<u>Other long-term assets</u>	109
<b><u>Liabilities:</u></b>	
<u>Liabilities for change in control and transaction fees</u>	210
<u>Current liabilities</u>	776
<u>Deferred income taxes and other tax liabilities</u>	1,428
<u>Long-term debt</u>	531
<u>Liabilities for pensions and other post retirement benefits</u>	154
<u>Other long-term liabilities</u>	29
<u>Noncontrolling interests</u>	247
<u>Net assets acquired</u>	\$ 6,897

**Income Taxes (Details 4)**  
**(USD \$)**  
**In Millions, unless otherwise**  
**specified**

**12 Months Ended**

**Dec. 31,      Dec. 31,      Dec. 31,**  
**2011            2010            2009**

**Rollforward of unrecognized tax benefits and associated interest and penalties**

<u>Beginning Balance</u>	\$ 438	\$ 339	\$ 401
<u>Acquisition of BJ Services</u>		130	
<u>Increase (decrease) in prior year tax positions</u>	7	(12)	(65)
<u>Increase in current year tax positions</u>	19	7	22
<u>Decrease related to settlements with taxing authorities</u>	(4)	(12)	(8)
<u>Decrease related to lapse of statute of limitations</u>	(76)	(7)	(13)
<u>Increase (decrease) due to effects of foreign currency translation</u>	(5)	(7)	2
<u>Ending Balance</u>	379	438	339

Gross unrecognized tax benefits, excluding interest and penalties  
[Member]

**Rollforward of unrecognized tax benefits and associated interest and penalties**

<u>Beginning Balance</u>	324	250	323
<u>Acquisition of BJ Services</u>		102	
<u>Increase (decrease) in prior year tax positions</u>	(5)	(16)	(75)
<u>Increase in current year tax positions</u>	8	4	16
<u>Decrease related to settlements with taxing authorities</u>	(3)	(7)	(6)
<u>Decrease related to lapse of statute of limitations</u>	(38)	(6)	(9)
<u>Increase (decrease) due to effects of foreign currency translation</u>	(3)	(3)	1
<u>Ending Balance</u>	283	324	250

Interest and penalties [Member]

**Rollforward of unrecognized tax benefits and associated interest and penalties**

<u>Beginning Balance</u>	114	89	78
<u>Acquisition of BJ Services</u>		28	
<u>Increase (decrease) in prior year tax positions</u>	12	4	10
<u>Increase in current year tax positions</u>	11	3	6
<u>Decrease related to settlements with taxing authorities</u>	(1)	(5)	(2)
<u>Decrease related to lapse of statute of limitations</u>	(38)	(1)	(4)
<u>Increase (decrease) due to effects of foreign currency translation</u>	(2)	(4)	1
<u>Ending Balance</u>	\$ 96	\$ 114	\$ 89

**Stock-Based Compensation  
(Details 5) (Employee Stock  
Purchase Plan [Member],  
USD \$)**

**12 Months Ended**

<b>Dec. 31, 2011 Y</b>	<b>Dec. 31, 2010 Y</b>	<b>Dec. 31, 2009 Y</b>
--------------------------------	--------------------------------	--------------------------------

Employee Stock Purchase Plan [Member]

**Stock compensation relating to Black-Scholes option pricing model**

<u>Expected life (years)</u>	1.0	1.0	1.0
<u>Risk-free interest rate</u>	0.10%	0.20%	0.30%
<u>Volatility</u>	36.60%	44.20%	69.50%
<u>Dividend yield</u>	1.00%	1.50%	1.90%
<u>Fair value per share of the 15% cash discount</u>	\$ 9.62	\$ 6.16	\$ 4.81
<u>Fair value per share of the look-back provision</u>	\$ 6.50	\$ 4.98	\$ 8.44
<u>Total weighted average fair value per share at grant date</u>	\$ 16.12	\$ 11.14	\$ 13.25

<b>Segment Information</b> <b>(Details Textual) (USD \$)</b> <b>In Millions, unless otherwise</b> <b>specified</b>	<b>3 Months Ended 12 Months Ended</b>	
	<b>Dec. 31, 2011</b>	<b>Dec. 31, 2011</b> <b>Segment</b>
<a href="#">Segment Information (Textual) [Abstract]</a>		
<a href="#">Number of reportable segment</a>		5
<a href="#">Impairment of trade names</a>	\$ 315	\$ 315

## Income Taxes (Details 5)

12 Months Ended  
Dec. 31, 2011

Canada [Member]

**Rollforward of unrecognized tax benefits and associated interest and penalties**

Earliest open tax period 1998

Germany [Member]

**Rollforward of unrecognized tax benefits and associated interest and penalties**

Earliest open tax period 2003

Netherlands [Member]

**Rollforward of unrecognized tax benefits and associated interest and penalties**

Earliest open tax period 2006

Norway [Member]

**Rollforward of unrecognized tax benefits and associated interest and penalties**

Earliest open tax period 1999

United Kingdom [Member]

**Rollforward of unrecognized tax benefits and associated interest and penalties**

Earliest open tax period 2007

United States [Member]

**Rollforward of unrecognized tax benefits and associated interest and penalties**

Earliest open tax period 2004

**Employee Benefit Plans**  
**(Details 7) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	\$ 433	\$ 416	\$ 346
Non-U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	526	474	248
Cash and Cash Equivalents [Member]   U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	6	95	
Cash and Cash Equivalents [Member]   Non-U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	1	31	
Fixed Income [Member]   U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	96	99	
Non-U.S. Equity [Member]   U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	104	93	
Non-U.S. Equity [Member]   Non-U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	179	174	
U.S Equity   U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	104	61	
Hedge Funds [Member]   U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	110	0	
U.S. Small Cap Equity [Member]   U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	50	
Real Estate Funds [Member]   U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	5	14	
Real Estate Funds [Member]   Non-U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	19	19	
Real Estate Investment Trust Equity [Member]   U.S. Pension Benefits [Member]			
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>			
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	8	4	
Asset Allocation [Member]   Non-U.S. Pension Benefits [Member]			

<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	102	80
Bonds - U.K. - Corporate [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	56	40
Bonds - U.K. - Government [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	154	114
Insurance contracts [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	15	16
Fair Value Inputs Level 1 [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value Inputs Level 1 [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value Inputs Level 1 [Member]   Cash and Cash Equivalents [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value Inputs Level 1 [Member]   Cash and Cash Equivalents [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value Inputs Level 1 [Member]   Fixed Income [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value Inputs Level 1 [Member]   Non-U.S. Equity [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value Inputs Level 1 [Member]   Non-U.S. Equity [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value Inputs Level 1 [Member]   U.S. Equity   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value Inputs Level 1 [Member]   Hedge Funds [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0

Fair Value Inputs Level 1 [Member] | U.S. Small Cap Equity [Member] | U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 0 0

Fair Value Inputs Level 1 [Member] | Real Estate Funds [Member] | U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 0 0

Fair Value Inputs Level 1 [Member] | Real Estate Funds [Member] | Non-U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 0 0

Fair Value Inputs Level 1 [Member] | Real Estate Investment Trust Equity [Member] | U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 0 0

Fair Value Inputs Level 1 [Member] | Asset Allocation [Member] | Non-U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 0 0

Fair Value Inputs Level 1 [Member] | Bonds - U.K. - Corporate [Member] | Non-U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 0 0

Fair Value Inputs Level 1 [Member] | Bonds - U.K. - Government [Member] | Non-U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 0 0

Fair Value Inputs Level 1 [Member] | Insurance contracts [Member] | Non-U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 0 0

Fair Value Inputs Level 2 [Member] | U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 318 402

Fair Value Inputs Level 2 [Member] | Non-U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 492 439

Fair Value Inputs Level 2 [Member] | Cash and Cash Equivalents [Member] | U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

**Fair values of the plan assets by asset category and by levels of fair value** 6 95

Fair Value Inputs Level 2 [Member] | Cash and Cash Equivalents [Member] | Non-U.S. Pension Benefits [Member]

**Fair values of the assets by asset category and by levels of fair value**

<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	1	31
Fair Value Inputs Level 2 [Member]   Fixed Income [Member]   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	96	99
Fair Value Inputs Level 2 [Member]   Non-U.S. Equity [Member]   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	104	93
Fair Value Inputs Level 2 [Member]   Non-U.S. Equity [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	179	174
Fair Value Inputs Level 2 [Member]   U.S. Equity   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	104	61
Fair Value Inputs Level 2 [Member]   Hedge Funds [Member]   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	0
Fair Value Inputs Level 2 [Member]   U.S. Small Cap Equity [Member]   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	50
Fair Value Inputs Level 2 [Member]   Real Estate Funds [Member]   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	0
Fair Value Inputs Level 2 [Member]   Real Estate Funds [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	0
Fair Value Inputs Level 2 [Member]   Real Estate Investment Trust Equity [Member]   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	8	4
Fair Value Inputs Level 2 [Member]   Asset Allocation [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	102	80
Fair Value Inputs Level 2 [Member]   Bonds - U.K. - Corporate [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	56	40

Fair Value Inputs Level 2 [Member]   Bonds - U.K. - Government [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	154	114
Fair Value Inputs Level 2 [Member]   Insurance contracts [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value, Inputs, Level 3 [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	115	14
Fair Value, Inputs, Level 3 [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	34	35
Fair Value, Inputs, Level 3 [Member]   Cash and Cash Equivalents [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value, Inputs, Level 3 [Member]   Cash and Cash Equivalents [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value, Inputs, Level 3 [Member]   Fixed Income [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value, Inputs, Level 3 [Member]   Non-U.S. Equity [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value, Inputs, Level 3 [Member]   Non-U.S. Equity [Member]   Non-U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value, Inputs, Level 3 [Member]   U.S. Equity   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	0	0
Fair Value, Inputs, Level 3 [Member]   Hedge Funds [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		
<b><u>Fair values of the plan assets by asset category and by levels of fair value</u></b>	110	0
Fair Value, Inputs, Level 3 [Member]   U.S. Small Cap Equity [Member]   U.S. Pension Benefits [Member]		
<b><u>Fair values of the assets by asset category and by levels of fair value</u></b>		

<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	0
Fair Value, Inputs, Level 3 [Member]   Real Estate Funds [Member]   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	5	14
Fair Value, Inputs, Level 3 [Member]   Real Estate Funds [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	19	19
Fair Value, Inputs, Level 3 [Member]   Real Estate Investment Trust Equity [Member]   U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	0
Fair Value, Inputs, Level 3 [Member]   Asset Allocation [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	0
Fair Value, Inputs, Level 3 [Member]   Bonds - U.K. - Corporate [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	0
Fair Value, Inputs, Level 3 [Member]   Bonds - U.K. - Government [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	0	0
Fair Value, Inputs, Level 3 [Member]   Insurance contracts [Member]   Non-U.S. Pension Benefits [Member]		
<a href="#"><u>Fair values of the assets by asset category and by levels of fair value</u></a>		
<a href="#"><u>Fair values of the plan assets by asset category and by levels of fair value</u></a>	\$ 15	\$ 16

**Stock-Based Compensation  
(Details 3) (USD \$)  
In Thousands, except Per  
Share data, unless otherwise  
specified**

**12 Months Ended**

**Dec. 31, 2011  
Y**

**Dec. 31, 2010**

**Summary of information about stock options outstanding**

<u>Weighted Average Remaining Contractual Life (In years), Outstanding</u>	6.4	
<u>Weighted Average Exercise Price Per Option, Outstanding</u>	\$ 68.94	
<u>Weighted Average Remaining Contractual Life (In years), Exercisable</u>	5.5	
<u>Weighted Average Exercise Price Per Option, Exercisable</u>	\$ 55.56	
<u>Number of Options, Total outstanding</u>	9,432	10,902
<u>Number of Options, Total Exercisable</u>	6,681	

14.79 - 16.78 [Member]

**Summary of information about stock options outstanding**

<u>Number of Options, Outstanding</u>	3	
<u>Weighted Average Remaining Contractual Life (In years), Outstanding</u>	1.8	
<u>Weighted Average Exercise Price Per Option, Outstanding</u>	\$ 15.84	
<u>Number of Options, Exercisable</u>	3	
<u>Weighted Average Remaining Contractual Life (In years), Exercisable</u>	1.8	
<u>Weighted Average Exercise Price Per Option, Exercisable</u>	\$ 15.84	

22.88 - 33.32 [Member]

**Summary of information about stock options outstanding**

<u>Number of Options, Outstanding</u>	1,536	
<u>Weighted Average Remaining Contractual Life (In years), Outstanding</u>	6.1	
<u>Weighted Average Exercise Price Per Option, Outstanding</u>	\$ 28.76	
<u>Number of Options, Exercisable</u>	1,274	
<u>Weighted Average Remaining Contractual Life (In years), Exercisable</u>	5.9	
<u>Weighted Average Exercise Price Per Option, Exercisable</u>	\$ 28.69	

34.45 - 50.94 [Member]

**Summary of information about stock options outstanding**

<u>Number of Options, Outstanding</u>	2,841	
<u>Weighted Average Remaining Contractual Life (In years), Outstanding</u>	7.1	
<u>Weighted Average Exercise Price Per Option, Outstanding</u>	\$ 43.73	
<u>Number of Options, Exercisable</u>	1,578	
<u>Weighted Average Remaining Contractual Life (In years), Exercisable</u>	6.3	
<u>Weighted Average Exercise Price Per Option, Exercisable</u>	\$ 42.10	

51.73 - 77.41 [Member]

**Summary of information about stock options outstanding**

<u>Number of Options, Outstanding</u>	3,930	
<u>Weighted Average Remaining Contractual Life (In years), Outstanding</u>	6.6	
<u>Weighted Average Exercise Price Per Option, Outstanding</u>	\$ 67.14	
<u>Number of Options, Exercisable</u>	2,704	
<u>Weighted Average Remaining Contractual Life (In years), Exercisable</u>	5.3	
<u>Weighted Average Exercise Price Per Option, Exercisable</u>	\$ 66.01	

77.84 - 86.50 [Member]

**Summary of information about stock options outstanding**

<u>Number of Options, Outstanding</u>	1,122
<u>Weighted Average Remaining Contractual Life (In years), Outstanding</u>	4.6
<u>Weighted Average Exercise Price Per Option, Outstanding</u>	\$ 79.91
<u>Number of Options, Exercisable</u>	1,122
<u>Weighted Average Remaining Contractual Life (In years), Exercisable</u>	4.6
<u>Weighted Average Exercise Price Per Option, Exercisable</u>	\$ 79.91

**Indebtedness (Tables)****12 Months Ended  
Dec. 31, 2011****[Indebtedness \[Abstract\]](#)****[Summary of debt including unamortized discount and debt issuance cost](#)**

	2011	2010
5.75% Notes due June 2011 with an effective interest rate of 5.86%	\$ -	\$ 254
6.5% Senior Notes due November 2013 with an effective interest rate of 6.73%	-	522
6.0% Notes due June 2018 with an effective interest rate of 6.29%	265	267
7.5% Senior Notes due November 2018 with an effective interest rate of 7.61%	743	742
3.2% Senior Notes due August 2021 with an effective interest rate of 3.32%	742	-
8.55% Debentures due June 2024 with an effective interest rate of 8.76%	148	148
6.875% Notes due January 2029 with an effective interest rate of 7.08%	393	393
5.125% Notes due September 2040 with an effective interest rate of 5.22%	1,479	1,479
Other debt	299	80
<b>Total debt</b>	<b>4,069</b>	<b>3,885</b>
Less short-term debt and current portion of long-term debt	224	331
<b>Long-term debt</b>	<b>\$ 3,845</b>	<b>\$ 3,554</b>



**Employee Benefit Plans**  
**(Details 2) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

**Dec. 31, 2011 Dec. 31, 2010**

U.S. Pension Benefits [Member]

**Accumulated Benefit Obligations in Excess of Plan Assets**

<u>Projected benefit obligation</u>	\$ 524	\$ 20
<u>Accumulated benefit obligation</u>	491	20
<u>Fair value of plan assets</u>	433	0

Non-U.S. Pension Benefits [Member]

**Accumulated Benefit Obligations in Excess of Plan Assets**

<u>Projected benefit obligation</u>	345	331
<u>Accumulated benefit obligation</u>	322	294
<u>Fair value of plan assets</u>	225	203

Other Postretirement Benefits [Member]

**Accumulated Benefit Obligations in Excess of Plan Assets**

<u>Projected benefit obligation</u>	0	0
<u>Accumulated benefit obligation</u>	196	166
<u>Fair value of plan assets</u>	\$ 0	\$ 0

**Earnings Per Share (Details)**  
**In Millions, unless otherwise**  
**specified**

**12 Months Ended**  
**Dec. 31,      Dec. 31,      Dec. 31,**  
**2011            2010            2009**

**Earnings Per Share [Abstract]**

<u>Weighted average common shares outstanding for basic EPS</u>	436	394	310
<u>Effect of dilutive securities - stock plans</u>	2	1	1
<u>Adjusted weighted average common shares outstanding for diluted EPS</u>	438	395	311
<b><u>Future potentially dilutive shares excluded from diluted EPS:</u></b>			
<u>Options with an exercise price greater than the average market price for the period</u>	3	7	4

**Employee Benefit Plans**  
**(Details 5) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

**12 Months Ended**

**Dec. 31,**      **Dec. 31,**      **Dec. 31,**  
**2011**              **2010**              **2009**

U.S. Pension Benefits [Member]

**Components of net periodic benefit cost**

<u>Service cost</u>	\$ 38	\$ 32	\$ 29
<u>Interest cost</u>	21	22	20
<u>Expected return on plan assets</u>	(31)	(28)	(25)
<u>Amortization of prior service cost</u>			1
<u>Amortization of net loss</u>	10	11	14
<u>Curtailement</u>			1
<u>Other</u>			3
<u>Net periodic cost (benefit)</u>	38	37	43

**Weighted average assumptions used to determine net periodic benefit cost**

<u>Discount rate</u>	4.90%	5.90%	6.30%
<u>Expected long-term return on plan assets</u>	7.80%	7.80%	8.50%
<u>Rate of compensation increase</u>	5.40%	4.00%	4.00%
<u>Social security increase</u>	2.80%	3.50%	3.50%

Non-U.S. Pension Benefits [Member]

**Components of net periodic benefit cost**

<u>Service cost</u>	9	8	3
<u>Interest cost</u>	33	26	15
<u>Expected return on plan assets</u>	(33)	(23)	(15)
<u>Amortization of net loss</u>	4	4	2
<u>Curtailement</u>	(4)	(1)	
<u>Other</u>			(1)
<u>Net periodic cost (benefit)</u>	9	14	4

**Weighted average assumptions used to determine net periodic benefit cost**

<u>Discount rate</u>	5.50%	5.60%	6.40%
<u>Expected long-term return on plan assets</u>	6.70%	6.60%	7.20%
<u>Rate of compensation increase</u>	4.30%	4.20%	4.00%
<u>Social security increase</u>	2.90%	3.20%	3.10%

Other Postretirement Benefits Plan [Member]

**Components of net periodic benefit cost**

<u>Service cost</u>	8	10	8
<u>Interest cost</u>	8	9	10
<u>Amortization of prior service cost</u>	(2)	1	1
<u>Net periodic cost (benefit)</u>	\$ 14	\$ 20	\$ 19

**Weighted average assumptions used to determine net periodic benefit cost**

<u>Discount rate</u>	4.90%	5.90%	6.30%
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**Commitments and  
Contingencies (Details) (USD  
\$)**

**12 Months Ended**  
**Dec. 31, 2011      Dec. 31,      Dec. 31,**  
**2010                   2009**

**Accrual for Environmental Loss Contingencies Disclosure**

**[Abstract]**

**Accrual for Environmental Remediation**

	\$ 29,000,000	\$ 32,000,000	
<b><u>Environmental Remediation Accrual for Various Superfund Sites</u></b>	5,000,000	7,000,000	
<b><u>The minimum annual rental commitments, net of amounts due under subleases, year one</u></b>	148,000,000		
<b><u>The minimum annual rental commitments, net of amounts due under subleases, year two</u></b>	112,000,000		
<b><u>The minimum annual rental commitments, net of amounts due under subleases, year three</u></b>	91,000,000		
<b><u>The minimum annual rental commitments, net of amounts due under subleases, year four</u></b>	70,000,000		
<b><u>The minimum annual rental commitments, net of amounts due under subleases, year five</u></b>	33,000,000		
<b><u>The minimum annual rental commitments, net of amounts due under subleases, thereafter</u></b>	124,000,000		
<b><u>Outstanding commitments for purchase obligations related to capital expenditures and inventory</u></b>	2,100,000,000		
<b><u>Rent expense, which generally includes transportation equipment and warehouse facilities</u></b>	401,000,000	355,000,000	241,000,000
<b><u>Off-balance sheet arrangements related to letters of credit and other bank issued guarantees, total</u></b>	1,300,000,000		

**Employee Benefit Plans**  
**(Details 6) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

**12 Months Ended**  
**Dec. 31, 2011**

**Health care cost trend rates**

<u>Effect on total of service and interest cost components, One percentage point increase</u>	\$ 0.3
<u>Effect on total of service and interest cost components, One percentage point decrease</u>	(0.3)
<u>Effect on postretirement welfare benefit obligation, One percentage point increase</u>	6.7
<u>Effect on postretirement welfare benefit obligation, One percentage point decrease</u>	\$ (6.3)

**Employee Benefit Plans  
(Details) (USD \$)  
In Millions, unless otherwise  
specified**

**12 Months Ended**

**Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009**

**Change in plan assets:**

Exchange rate adjustments \$ 5

U.S. Pension Benefits [Member]

**Change in benefit obligation:**

<u>Benefit obligation at beginning of year</u>	444	375	
<u>Service cost</u>	38	32	29
<u>Interest cost</u>	21	22	20
<u>Actuarial loss</u>	43	31	
<u>Benefits paid</u>	(19)	(47)	
<u>Acquisitions of businesses</u>		34	
<u>Other</u>	(3)	(3)	
<u>Benefit obligation at end of year</u>	524	444	375

**Change in plan assets:**

<u>Fair value of plan assets at beginning of year</u>	416	346	
<u>Actual return on plan assets</u>	(5)	48	
<u>Employer contributions</u>	43	72	
<u>Benefits paid</u>	(19)	(47)	
<u>Other</u>	(2)	(3)	
<u>Fair value of plan assets at end of year</u>	433	416	346
<u>Funded status - underfunded at end of year</u>	(91)	(28)	
<u>Accumulated benefit obligation</u>	491	421	

Non-U.S. Pension Benefits [Member]

**Change in benefit obligation:**

<u>Benefit obligation at beginning of year</u>	593	327	
<u>Service cost</u>	9	8	3
<u>Interest cost</u>	33	26	15
<u>Actuarial loss</u>	25	4	
<u>Benefits paid</u>	(16)	(12)	
<u>Curtailment</u>	(4)	(1)	
<u>Acquisitions of businesses</u>	2	253	
<u>Other</u>	1	2	
<u>Exchange rate adjustments</u>		(14)	
<u>Benefit obligation at end of year</u>	643	593	327

**Change in plan assets:**

<u>Fair value of plan assets at beginning of year</u>	474	248	
<u>Actual return on plan assets</u>	38	36	
<u>Employer contributions</u>	28	52	
<u>Benefits paid</u>	(16)	(12)	
<u>Acquisitions of businesses</u>		160	
<u>Other</u>	1	1	

<u>Exchange rate adjustments</u>	1	(11)	
<u>Fair value of plan assets at end of year</u>	526	474	248
<u>Funded status - underfunded at end of year</u>	(117)	(119)	
<u>Accumulated benefit obligation</u>	616	553	
Other Postretirement Benefits [Member]			
<b><u>Change in benefit obligation:</u></b>			
<u>Benefit obligation at beginning of year</u>	166	157	
<u>Service cost</u>	8	10	8
<u>Interest cost</u>	8	9	10
<u>Actuarial loss</u>	28	10	
<u>Benefits paid</u>	(14)	(15)	
<u>Acquisitions of businesses</u>		27	
<u>Plan amendments</u>		(32)	
<u>Benefit obligation at end of year</u>	196	166	157
<b><u>Change in plan assets:</u></b>			
<u>Employer contributions</u>	14	15	
<u>Benefits paid</u>	(14)	(15)	
<u>Funded status - underfunded at end of year</u>	(196)	(166)	
<u>Accumulated benefit obligation</u>	\$ 196	\$ 166	

## Acquisitions (Tables)

**12 Months Ended  
Dec. 31, 2011**

### [Acquisitions \[Abstract\]](#)

#### [Recording of assets acquired and liabilities assumed](#)

	<b>Fair Values</b>
<b>Assets:</b>	
Cash and cash equivalents	\$ 113
Accounts receivable	951
Inventories	419
Other current assets	125
Property, plant and equipment	2,745
Intangible assets	1,404
Goodwill	4,406
Other long-term assets	109
<b>Liabilities:</b>	
Liabilities for change in control and transaction fees	210
Current liabilities	776
Deferred income taxes and other tax liabilities	1,428
Long-term debt	531
Liabilities for pensions and other post retirement benefits	154
Other long-term liabilities	29
Noncontrolling interests	247
<b>Net assets acquired</b>	<b>\$ 6,897</b>

#### [Fair value estimates for identifiable intangible assets and useful lives](#)

	<b>Fair Values</b>	<b>Useful Lives</b>
Customer relationships	\$ 428	3-16 years
Technology	451	5-15 years
BJ Services trade name	360	Indefinite
Other trade names	38	5-12 years
In-process research and development	127	Indefinite
<b>Total identifiable</b>	<b>\$ 1,404</b>	

[Pro Forma Impact of the Acquisition](#)

intangible  
assets

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	Years Ended December 31,	
	2010	2009
	Pro Forma	Pro Forma
Revenue	\$ 15,903	\$ 13,301
Net income	\$ 828	\$ 345
Basic net income per share	\$ 1.92	\$ 0.81
Diluted net income per share	\$ 1.91	\$ 0.80

**Income Taxes (Details) (USD**                      **12 Months Ended**  
**)**  
**In Millions, unless otherwise Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009**  
**specified**

**Current**

<u>United States</u>	\$ 609	\$ 179	\$ 65
<u>Foreign</u>	479	472	381
<u>Total current</u>	1,088	651	446

**Deferred**

<u>United States</u>	(315)	(107)	(210)
<u>Foreign</u>	(177)	(81)	(46)
<u>Total deferred</u>	(492)	(188)	(256)
<u>Provision for income taxes</u>	\$ 596	\$ 463	\$ 190

Acquisitions (Details Textual) (USD \$) In Millions, unless otherwise specified	1 Months Ended	12 Months Ended		Aug. 30, 2010 Vessels	Apr. 28, 2010
	Apr. 30, 2010	Dec. 31, 2011 Material_Acquisition	Dec. 31, 2010		
<b><u>Business Acquisition [Line Items]</u></b>					
<u>Goodwill</u>		\$ 5,956	\$ 5,869		
<b><u>Acquisitions (Textual) [Abstract]</u></b>					
<u>Percentage of outstanding common stock acquired of BJ Services</u>					100.00%
<u>Acquisition of outstanding common stock in consideration of cash and stock transaction</u>					6,897
<u>Revenues of BJ Services included in statement of operations</u>			3,686		
<u>Net income of BJ Services included in statement of income</u>			290		
<u>Agreement value to sell package of assets</u>				55	
<u>Total amount of cash paid for acquisition</u>					793
<u>Total amount of shares issued for acquisition</u>	118				
<u>Total valuation of shares issued based upon the closing price of common stock</u>					6,048
<u>BJ Stock options exchanged at fair value</u>					56
<u>Adjustment related to property, plant and equipment</u>					406
<u>Weighted average useful life of property, plant and equipment</u>			P6Y		
<u>Number of leased vessels sold</u>				2	
<u>Adjustment related to deferred taxes and other tax liabilities at fair value</u>			1,262		
<u>Adjustment related to noncontrolling interests at fair value</u>			202		
<u>Aggregate purchase price related to other acquisition, net of cash</u>			208		
<u>Cash Acquired from Acquisition</u>			4		
<u>Goodwill final acquisition accounting adjustments.</u>			91		
<u>Number of material acquisitions</u>	0				
BJ Services [Member]					
<b><u>Business Acquisition [Line Items]</u></b>					
<u>Goodwill</u>					\$ 4,406

**Employee Benefit Plans**  
**(Details 4) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

**Dec. 31, 2011 Dec. 31, 2010**

U.S. Pension Benefits [Member]

**Accumulated Other Comprehensive Loss**

<u>Net loss</u>	\$ 219	\$ 149
<u>Net prior service cost (credit)</u>	2	3
<u>Total</u>	221	152

Non-U.S. Pension Benefits [Member]

**Accumulated Other Comprehensive Loss**

<u>Net loss</u>	130	114
<u>Total</u>	130	114

Other Postretirement Benefits [Member]

**Accumulated Other Comprehensive Loss**

<u>Net loss</u>	38	10
<u>Net prior service cost (credit)</u>	(28)	(31)
<u>Total</u>	\$ 10	\$ (21)

**Quarterly Data (Unaudited)  
(Tables)**

**12 Months Ended  
Dec. 31, 2011**

[Quarterly Data \(Unaudited\)](#)

[\[Abstract\]](#)

[Quarterly data \(unaudited\)](#)

	First Quarter	Second Quarter	Third Quarter ( <sup>2</sup> )	Fourth Quarter ( <sup>3</sup> )	Total Year
<b>2011</b>					
Revenue	\$4,525	\$4,741	\$5,178	\$5,387	\$19,831
Gross profit <sup>(1)</sup>	922	909	1,130	1,144	4,105
Net income attributable to Baker Hughes	381	338	706	314	1,739
Basic earnings per share of Baker Hughes	0.88	0.78	1.62	0.72	3.99
Diluted earnings per share of Baker Hughes	0.87	0.77	1.61	0.72	3.97
Dividends per share	0.15	0.15	0.15	0.15	0.60
Common stock market prices:					
High	74.16	78.00	79.94	60.89	
Low	54.83	67.27	46.15	44.47	
<b>2010</b>					
Revenue	\$2,539	\$3,374	\$4,078	\$4,423	\$14,414
Gross profit <sup>(1)</sup>	533	600	771	897	2,801
Net income attributable to Baker Hughes	129	93	255	335	812
Basic earnings per share of Baker Hughes	0.41	0.23	0.59	0.78	2.06
Diluted earnings per share of Baker Hughes	0.41	0.23	0.59	0.77	2.06
Dividends per share	0.15	0.15	0.15	0.15	0.60
Common stock market prices:					
High	51.86	54.18	50.23	57.17	
Low	41.24	35.87	37.58	42.82	

<sup>(1)</sup> Represents revenue less cost of sales, cost of services and research and engineering.

<sup>(2)</sup> Net income attributable to Baker Hughes for 2011 includes a tax benefit of \$214 million associated with the reorganization of certain foreign subsidiaries. For further discussion, see Note 4. Income Taxes of the Notes to Consolidated Financial Statements.

<sup>(3)</sup> Net income attributable to Baker Hughes for 2011 includes a charge of \$315 million (\$220 million net of tax), the majority of which relates to the impairment associated with the decision to minimize the use of the BJ Services trade name. For further discussion, see Note 8. Goodwill and Intangible Assets of the Notes to Consolidated Financial Statements.

**Income Taxes (Details 2)**  
**(USD \$)**  
**In Millions, unless otherwise**  
**specified**

**12 Months Ended**  
**Dec. Dec. Dec.**  
**31, 31, 31,**  
**2011 2010 2009**

**Reasons for difference between provision for income taxes from amount computed by applying us statutory income tax rate to income before income tax**

<u>Statutory income tax at 35%</u>	\$ 819	\$ 449	\$ 214
<u>Effect of foreign operations</u>	(11)	(54)	(53)
<u>Net tax charge related to foreign losses</u>	51	64	38
<u>Adjustments of prior years' tax positions</u>	(51)	(35)	(26)
<u>State income taxes - net of U.S tax benefit</u>	40	19	6
<u>Impact of reorganization of foreign subsidiaries</u>	(214)		
<u>Other - net</u>	(38)	20	11
<u>Provision for income taxes</u>	\$ 596	\$ 463	\$ 190

Segment Information (Details 1) (USD \$)	12 Months Ended			
	In Millions, unless otherwise specified	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<b><u>Corporate and Other segment loss</u></b>				
<u>Corporate and other expenses</u>	\$ (272)	\$ (222)	\$ (298)	
<u>Interest expense, net</u>	(221)	(141)	(125)	
<u>Loss on early extinguishment of debt</u>	(40)			
<u>Gain on investments</u>	0	6	4	
<u>Acquisition-related costs</u>	0	(134)	(18)	
<u>Total corporate and other expenses</u>	\$ (533)	\$ (491)	\$ (437)	

**Goodwill and Intangible  
Assets (Details 1) (USD \$)  
In Millions, unless otherwise  
specified**

**Dec. 31, 2011 Dec. 31, 2010**

**Intangible assets description**

<u>Intangible assets, Gross carrying amount</u>	\$ 1,390	\$ 1,359
<u>Intangible assets, Less: Accumulated Amortization</u>	333	249
<u>Intangible assets, Subtotal</u>	1,057	1,110

**Indefinite lived intangibles:**

<u>Total</u>	1,476	1,818
<u>Intangible assets, net, total</u>	1,143	1,569

Trade Name [Member]

**Indefinite lived intangibles:**

<u>Intangible assets, Gross carrying amount</u>	0	360
In-process research and development [Member]		

**Indefinite lived intangibles:**

<u>Intangible assets, Gross carrying amount</u>	86	99
Technology [Member]		

**Intangible assets description**

<u>Intangible assets, Gross carrying amount</u>	755	760
<u>Intangible assets, Less: Accumulated Amortization</u>	231	181
<u>Intangible assets, Subtotal</u>	524	579

Contract-based [Member]

**Intangible assets description**

<u>Intangible assets, Gross carrying amount</u>	17	20
<u>Intangible assets, Less: Accumulated Amortization</u>	9	11
<u>Intangible assets, Subtotal</u>	8	9

Trade Name [Member]

**Intangible assets description**

<u>Intangible assets, Gross carrying amount</u>	121	84
<u>Intangible assets, Less: Accumulated Amortization</u>	16	18
<u>Intangible assets, Subtotal</u>	105	66

Customer relationships [Member]

**Intangible assets description**

<u>Intangible assets, Gross carrying amount</u>	497	495
<u>Intangible assets, Less: Accumulated Amortization</u>	77	39
<u>Intangible assets, Subtotal</u>	\$ 420	\$ 456

**Stock-Based Compensation  
(Details 4) (USD \$)**

**12 Months Ended**

**In Thousands, except Per  
Share data, unless otherwise  
specified**

**Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009**

Restricted Stock Units [Member]

**Summary of Restricted Stock Award**

<u>Shares, Unvested balance at December 31, 2010</u>	1,098		
<u>Shares, Granted</u>	351		
<u>Shares, Vested</u>	(421)		
<u>Shares, Forfeited</u>	(88)		
<u>Shares, Unvested balance at December 31, 2011</u>	940	1,098	
<u>Fair Value, Unvested balance at December 31, 2010</u>	\$ 46.60		
<u>Fair Value, Granted</u>	\$ 63.33	\$ 47.30	\$ 31.54
<u>Fair Value, Vested</u>	\$ 47.38		
<u>Fair Value, Forfeited</u>	\$ 51.06		
<u>Fair Value, Unvested balance at December 31, 2011</u>	\$ 52.08	\$ 46.60	

Restricted Stock Awards [Member]

**Summary of Restricted Stock Award**

<u>Shares, Unvested balance at December 31, 2010</u>	1,399		
<u>Shares, Granted</u>	698		
<u>Shares, Vested</u>	(691)		
<u>Shares, Forfeited</u>	(94)		
<u>Shares, Unvested balance at December 31, 2011</u>	1,312	1,399	
<u>Fair Value, Unvested balance at December 31, 2010</u>	\$ 43.05		
<u>Fair Value, Granted</u>	\$ 62.85	\$ 47.68	\$ 31.18
<u>Fair Value, Vested</u>	\$ 46.24		
<u>Fair Value, Forfeited</u>	\$ 49.72		
<u>Fair Value, Unvested balance at December 31, 2011</u>	\$ 51.43	\$ 43.05	

**NOTE 2. ACQUISITIONS**

**ACQUISITION OF BJ SERVICES**

On April 28, 2010, we acquired 100% of the outstanding common stock of BJ Services Company (“BJ Services”) in a cash and stock transaction valued at \$6,897 million. This acquisition provided us with a proven leader in the areas of pressure pumping, stimulation and fracturing, and expanded our suite of service and product offerings. Total consideration consisted of \$793 million in cash, 118 million shares valued at \$6,048 million, and Baker Hughes options with a fair value of \$56 million in exchange for BJ Services options held by BJ Services employees and directors, all of which we assumed. Revenue and net income of BJ Services from the acquisition date included in our consolidated statement of operations for 2010 were \$3,686 million and \$290 million, respectively. Pursuant to an agreement with the Antitrust Division of the U.S. Department of Justice in connection with the governmental approval of the acquisition, in August 2010 we sold two leased stimulation vessels and certain other assets used to perform sand control services in the U.S. Gulf of Mexico for approximately \$55 million in cash.

**Recording of Assets Acquired and Liabilities Assumed**

The transaction has been accounted for using the acquisition method of accounting and, accordingly, assets acquired and liabilities assumed were recorded at their fair values as of the acquisition date. The excess of the consideration transferred over those fair values totaling \$4,406 million was recorded as goodwill.

The following table summarizes the amounts recognized for assets acquired and liabilities assumed.

	<b>Fair Values</b>
<b>Assets:</b>	
Cash and cash equivalents	\$ 113
Accounts receivable	951
Inventories	419
Other current assets	125
Property, plant and equipment	2,745
Intangible assets	1,404
Goodwill	4,406
Other long-term assets	109
<b>Liabilities:</b>	
Liabilities for change in control and transaction fees	210
Current liabilities	776
Deferred income taxes and other tax liabilities	1,428
Long-term debt	531

Liabilities for pensions and other post retirement benefits	154
Other long-term liabilities	29
Noncontrolling interests	247
Net assets acquired	\$ 6,897

The significant step-up adjustments recorded to present the asset or liability at fair value were \$406 million for property, plant and equipment, with a depreciable life of approximately six years; \$1,262 million for deferred taxes and other tax liabilities; and \$202 million for noncontrolling interests.

The table below summarizes the fair values recorded for the identifiable intangible assets and their estimated useful lives as of the acquisition date.

	Fair Values	Useful Lives
Customer relationships	\$ 428	3-16 years
Technology	451	5-15 years
BJ Services trade name	360	Indefinite
Other trade names	38	5-12 years
In-process research and development	127	Indefinite
Total identifiable intangible assets	\$ 1,404	

### Pro Forma Impact of the Acquisition

The following unaudited supplemental pro forma results present consolidated information as if the acquisition had been completed as of January 1, 2010 and January 1, 2009. The pro forma results include: (i) the amortization associated with an estimate of the acquired intangible assets, (ii) interest expense associated with debt used to fund a portion of the acquisition and reduced interest income associated with cash used to fund a portion of the acquisition, (iii) the impact of certain fair value adjustments such as additional depreciation expense for adjustments to property, plant and equipment and reduction to interest expense for adjustments to debt, and (iv) costs directly related to acquiring BJ Services. The pro forma results do not include any potential synergies, cost savings or other expected benefits of the acquisition. Accordingly, the pro forma results should not be considered indicative of the results that would have occurred if the acquisition and related borrowings had been consummated as of January 1, 2009 or January 1, 2010, nor are they indicative of future results.

	Years Ended December 31,	
	2010	2009
	Pro Forma	Pro Forma
Revenue	\$ 15,903	\$ 13,301
Net income	\$ 828	\$ 345
Basic net income per share	\$ 1.92	\$ 0.81
Diluted net income per share	\$ 1.91	\$ 0.80

### OTHER ACQUISITIONS

We had no material acquisitions in 2011. During 2010, we completed several other acquisitions having an aggregate purchase price of approximately \$208 million, net of cash acquired of \$4 million. As a result of these acquisitions, we recorded \$91 million of goodwill. Pro forma results of operations for these acquisitions have not been presented because the effect of these acquisitions was not material to our consolidated financial statements.

Goodwill and Intangible Assets (Details 2) (USD \$) In Millions, unless otherwise specified	3 Months Ended 12 Months Ended	
	Dec. 31, 2011	Dec. 31, 2011
<b><u>Impairment charge by reportable segment</u></b>		
<b><u>Impairment of trade names</u></b>	\$ 315	\$ 315
North America [Member]		
<b><u>Impairment charge by reportable segment</u></b>		
<b><u>Impairment of trade names</u></b>		105
Latin America [Member]		
<b><u>Impairment charge by reportable segment</u></b>		
<b><u>Impairment of trade names</u></b>		64
Europe / Africa / Russia Caspian [Member]		
<b><u>Impairment charge by reportable segment</u></b>		
<b><u>Impairment of trade names</u></b>		48
Middle East / Asia Pacific [Member]		
<b><u>Impairment charge by reportable segment</u></b>		
<b><u>Impairment of trade names</u></b>		47
Industrial Services and Other [Member]		
<b><u>Impairment charge by reportable segment</u></b>		
<b><u>Impairment of trade names</u></b>		\$ 51

**Stock-Based Compensation  
(Details) (USD \$)**  
**In Millions, unless otherwise  
specified**

**12 Months Ended**

**Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009**

**Summary of Stock Based Compensation Cost**

<u>Stock-based compensation cost</u>	\$ 108	\$ 87	\$ 88
<u>Tax benefit</u>	(22)	(18)	(15)
<u>Stock-based compensation cost, net of tax</u>	\$ 86	\$ 69	\$ 73

**Inventories (Tables)**

**12 Months Ended  
Dec. 31, 2011**

[Inventories \[Abstract\]](#)

[Inventories, net of reserves](#)

	<b>2011</b>	<b>2010</b>
Finished		
goods	\$2,830	\$2,283
Work in		
process	231	181
Raw		
materials	161	130
<b>Total</b>	<b>\$3,222</b>	<b>\$2,594</b>

## Earnings Per Share (Tables)

12 Months Ended  
Dec. 31, 2011

### Earnings Per Share [Abstract]

Number of shares used for calculation of basic and diluted earnings per share

	2011	2010	2009
Weighted average common shares outstanding for basic EPS	436	394	310
Effect of dilutive securities - stock plans	2	1	1
Adjusted weighted average common shares outstanding for diluted EPS	438	395	311
Future potentially dilutive shares excluded from diluted EPS:			
Options with an exercise price greater than the average market price for the period	3	7	4

Income Taxes (Details Textual) (USD \$)	12 Months Ended			Dec. 31, 2008
	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	
<b><u>Income Tax Contingency [Line Items]</u></b>				
<u>Deferred tax assets, tax credit carryforwards</u>	\$ 372,000,000	\$ 329,000,000		
<u>Reduction in Deferred tax liability for goodwill and other intangibles</u>	155,000,000			
<b><u>Income Taxes (Textual) [Abstract]</u></b>				
<u>Reduction in accrued deferred income taxes related to subsidiaries</u>	214,000,000			
<u>Statutory income tax rate</u>	35.00%			
<u>Net increase in valuation allowance</u>	86,000,000			
<u>Operating loss carryforwards expiry period, in years</u>	20 Years			
<u>Approximate deferred income taxes temporary differences</u>	1,000,000,000	2,500,000,000	2,300,000,000	
<u>Tax liabilities for gross unrecognized tax benefits</u>	379,000,000	438,000,000	339,000,000	401,000,000
<u>Liabilities for interest</u>	64,000,000			
<u>Liabilities for penalties</u>	32,000,000			
<u>Approximate benefit to effective tax rate</u>	349,000,000			
<u>Deferred tax asset that we did not prevail on all uncertain tax position</u>	30,000,000			
<u>Period for change of unrecognized tax benefits</u>	12 months			
<u>Uncertain tax positions tax liabilities net of assets</u>	159,000,000			
<u>Uncertain tax positions tax assets</u>	17,000,000			
<u>Gross unrecognized tax benefits</u>	203,000,000			
<u>Gross unrecognized tax benefits settlement period</u>	More than twelve months			
<u>Number of countries company operates in</u>	more than 80 countries			
BJ Services trade name [Member]				
<b><u>Income Tax Contingency [Line Items]</u></b>				
<u>Reduction in Deferred tax liability for goodwill and other intangibles</u>	95,000,000			
Indefinite Foreign Tax [Member]				
<b><u>Income Tax Contingency [Line Items]</u></b>				
<u>Deferred tax assets, tax credit carryforwards</u>	92,000,000			
Definite Foreign Tax [Member]				
<b><u>Income Tax Contingency [Line Items]</u></b>				
<u>Deferred tax assets, tax credit carryforwards</u>	278,000,000			
<u>Reduction in Deferred Tax Liabilities Undistributed Foreign Earnings due to Reorganization of Foreign Subsidiaries</u>	217,000,000			

Definite State Tax [Member]

**Income Tax Contingency [Line Items]**

Deferred tax assets, tax credit carryforwards

\$ 2,000,000

**Stock-Based Compensation  
(Details 1) (Stock Options  
[Member], USD \$)**

**12 Months Ended**  
**Dec. 31,      Dec. 31,      Dec. 31,**  
**2011          2010          2009**  
**Y              Y              Y**

Stock Options [Member]

**Weighted average assumptions used in the option pricing model for options granted**

<u>Expected life (years)</u>	5.0	5.0	6.0
<u>Risk-free interest rate</u>	1.80%	2.20%	2.60%
<u>Volatility</u>	40.80%	39.80%	41.20%
<u>Dividend yield</u>	0.90%	1.20%	1.80%
<u>Weighted average fair value per share at grant date</u>	\$ 24.20	\$ 16.24	\$ 12.66

**Property, Plant and  
Equipment (Tables)**

**12 Months Ended  
Dec. 31, 2011**

[Property, Plant and Equipment \[Abstract\]](#)

[Property, Plant and Equipment](#)

	<b>Useful Life</b>	<b>2011</b>	<b>2010</b>
Land		\$193	\$191
Buildings and improvements	5 - 30 years	1,998	1,605
Machinery, equipment and other	1 - 20 years	10,475	8,881
Subtotal		12,666	10,677
Less: Accumulated depreciation		5,251	4,367
Total		\$7,415	\$6,310

**Goodwill and Intangible  
Assets (Tables)**

**12 Months Ended  
Dec. 31, 2011**

**Goodwill and Intangible Assets**

**[Abstract]**

**Changes in the carrying amount of  
goodwill**

	North America	Latin America	Europe/ Africa/ Russia Caspian	Middle East/ Asia Pacific	Industrial Services And Other	Total
Balance at December 31, 2010	\$2,731	\$ 879	\$936	\$ 895	\$ 428	\$5,869
Purchase price adjustments for previous acquisitions	337	(293 )	90	(38 )	(11 )	85
Acquisitions	4	-	-	-	-	4
Other	(3 )	-	1	-	-	(2 )
Balance at December 31, 2011	\$3,069	\$ 586	\$1,027	\$ 857	\$ 417	\$5,956

**Intangible assets description**

	2011			2010		
	Gross Carrying Amount	Less: Accumulated Amortization	Net	Gross Carrying Amount	Less: Accumulated Amortization	Net
Definite lived intangibles:						
Technology	\$755	\$ 231	\$524	\$760	\$ 181	\$579
Contract-based	17	9	8	20	11	9
Trade names	121	16	105	84	18	66
Customer relationships	497	77	420	495	39	456
Subtotal	1,390	333	1,057	1,359	249	1,110
Indefinite lived intangibles:						
Trade name	-	-	-	360	-	360
IPR&D	86	-	86	99	-	99
Total	\$1,476	\$ 333	\$1,143	\$1,818	\$ 249	\$1,569

**Impairment charge by reportable  
segment**

North America	\$105
Latin America	64
Europe/Africa/Russia Caspian	48
Middle East/Asia Pacific	47
Industrial Services and Other	51
Total	<u>\$315</u>

## Summary of Significant Accounting Policies

12 Months Ended  
Dec. 31, 2011

### Summary of Significant Accounting Policies

#### [Abstract]

#### SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES

#### NOTE 1. SUMMARY OF SIGNIFICANT ACCOUNTING POLICIES

##### **Nature of Operations**

Baker Hughes Incorporated (“Baker Hughes,” “Company,” “we,” “our,” or “us,”) is a leading supplier of oilfield services, products, technology and systems used for drilling, formation evaluation, completion and production, pressure pumping, and reservoir development in the worldwide oil and natural gas industry. We also provide products and services to the downstream refining and process and pipeline industries.

##### **Basis of Presentation**

The consolidated financial statements include the accounts of Baker Hughes and all of our subsidiaries where we exercise control. For investments in subsidiaries that are not wholly-owned, but where we exercise control, the equity held by the minority owners and their portion of net income (loss) are reflected as noncontrolling interests. Investments over which we have the ability to exercise significant influence over operating and financial policies, but do not hold a controlling interest, are accounted for using the equity method of accounting. All significant intercompany accounts and transactions have been eliminated in consolidation. In the Notes to Consolidated Financial Statements, all dollar and share amounts in tabulations are in millions of dollars and shares, respectively, unless otherwise indicated.

##### **Use of Estimates**

The preparation of financial statements in conformity with accounting principles generally accepted in the United States of America (“U.S.”) requires management to make estimates and judgments that affect the reported amounts of assets and liabilities, disclosure of contingent assets and liabilities at the date of the financial statements and the reported amounts of revenue and expenses during the reporting period. We base our estimates and judgments on historical experience and on various other assumptions and information that are believed to be reasonable under the circumstances. Estimates and assumptions about future events and their effects cannot be perceived with certainty and, accordingly, these estimates may change as new events occur, as more experience is acquired, as additional information is obtained and as our operating environment changes. While we believe that the estimates and assumptions used in the preparation of the consolidated financial statements are appropriate, actual results could differ from those estimates. Estimates are used for, but are not limited to, determining the following: allowance for doubtful accounts and inventory valuation reserves; recoverability of long-lived assets; useful lives used in depreciation and amortization; income taxes and related valuation allowances; accruals for contingencies and actuarial assumptions to determine costs and liabilities related to employee benefit plans; stock-based compensation and fair value of assets acquired and liabilities assumed in acquisitions.

##### **Revenue Recognition**

Our products and services are generally sold based upon purchase orders or contracts with the customer that include fixed or determinable prices and that do not include right of return or other similar provisions or other significant post-delivery obligations. Our products are produced in a standard manufacturing operation, even if produced to our customer's specifications, and are sold in the ordinary course of business. We recognize revenue for these products upon delivery, when title passes, when collectability is reasonably assured and there are no further significant obligations for future performance. Provisions for estimated warranty returns or similar types of items are made at the time the related revenue is recognized. Revenue for services is recognized as the services are rendered and when collectability is reasonably assured. Rates for services are typically priced on a per day, per meter, per man hour or similar basis. In certain situations, revenue is generated from transactions that may include multiple products and services under one contract or agreement and which may be delivered to the customer over an extended period of time. Revenue from these arrangements is recognized in accordance with the above criteria and as each item or service is delivered based on their relative fair value.

### **Research and Engineering**

Research and engineering expenses include costs associated with the research and development of new products and services and costs associated with sustaining engineering of existing products and services. These costs are expensed as incurred and include research and development costs for new products and services of \$324 million, \$283 million and \$231 million for the years ended December 31, 2011, 2010 and 2009, respectively.

### **Cash, Cash Equivalents and Short-term Investments**

We maintain cash deposits with financial institutions that may exceed federally insured limits. We monitor the credit ratings and our concentration of risk with these financial institutions on a continuing basis to safeguard our cash deposits.

Cash equivalents include only those investments with an original maturity of three months or less. Short-term investments have an original maturity of greater than three months but less than one year.

### **Allowance for Doubtful Accounts**

We establish an allowance for doubtful accounts based on various factors including historical experience, current aging status of the customer accounts, and the payment history and financial condition of our customers. Provisions for doubtful accounts are recorded when it becomes evident that the customer will not make the required payments at either contractual due dates or in the future.

### **Concentration of Credit Risk**

We grant credit to our customers, which operate primarily in the oil and natural gas industry. Although this concentration could affect our overall exposure to credit risk, we believe that our risk is minimized because the majority of our business is conducted with major companies many of which are geographically diverse, thus spreading the credit risk. To manage this risk, we perform periodic credit evaluations of our customers' financial condition, including monitoring our customers' payment history and current credit worthiness. We do not generally require collateral in support of our trade receivables, but we may require payment in advance or security

in the form of a letter of credit or bank guarantee. During 2011, 2010 and 2009, no individual customer accounted for more than 10% of our consolidated revenue.

### **Inventories**

Inventories are stated at the lower of cost or market. Cost is determined using the first-in, first-out (“FIFO”) method or the average cost method, which approximates FIFO, and includes the cost of materials, labor and manufacturing overhead. As necessary, we record provisions and maintain reserves for excess, slow moving and obsolete inventory. To determine these reserve amounts, we regularly review inventory quantities on hand and compare them to estimates of future product demand, market conditions, production requirements and technological developments.

### **Property, Plant and Equipment and Accumulated Depreciation**

Property, plant and equipment (“PP&E”) is stated at cost less accumulated depreciation, which is generally provided by using the straight-line method over the estimated useful lives of the individual assets. Significant improvements and betterments are capitalized if they extend the useful life of the asset. We manufacture a substantial portion of our tools and equipment and the cost of these items, which includes direct and indirect manufacturing costs, are capitalized and carried in inventory until it is completed. When complete, the cost is reflected in capital expenditures and is classified as machinery, equipment and other in PP&E. Maintenance and repairs are charged to expense as incurred. Upon sale or other disposition, the applicable amounts of asset cost and accumulated depreciation are removed from the balance sheet and the net amount, less proceeds from disposal, is charged or credited to income. The capitalized costs of computer software developed or purchased for internal use are classified in machinery, equipment and other.

### **Goodwill, Intangible Assets and Amortization**

Goodwill is the excess of the consideration transferred over the fair value of the tangible and identifiable intangible assets and liabilities recognized. Goodwill and intangible assets with indefinite lives are not amortized. Intangible assets with finite useful lives are amortized on a basis that reflects the pattern in which the economic benefits of the intangible assets are realized, which is generally on a straight-line basis over the asset’s estimated useful life.

### **Impairment of PP&E, Goodwill, Intangibles and Other Long-lived Assets**

We review PP&E, intangible assets and certain other long-lived assets for impairment whenever events or changes in circumstances indicate that the carrying amount may not be recoverable and at least annually for certain intangible assets. The determination of recoverability is made based upon the estimated undiscounted future net cash flows. The amount of impairment loss, if any, is determined by comparing the fair value, as determined by a discounted cash flow analysis, with the carrying value of the related assets.

We perform an annual impairment test of goodwill for each of our reporting units as of October 1, or more frequently if circumstances indicate that impairment may exist. Our reporting units are based on our organizational and reporting structure. Corporate and other assets and liabilities are allocated to the reporting units to the extent that they relate to the operations of those reporting units in determining their carrying amount. The determination of impairment is

made by comparing the carrying amount with its fair value, which is generally calculated using a combination of the market, comparable transaction and discounted cash flow approaches.

### **Income Taxes**

We use the liability method for determining our income taxes, under which current and deferred tax liabilities and assets are recorded in accordance with enacted tax laws and rates. Deferred tax liabilities and assets, which are computed on the estimated income tax effect of temporary differences between financial and tax bases in assets and liabilities, are determined using the tax rate expected to be in effect when taxes are actually paid or recovered. Future tax benefits are recognized to the extent that realization of such benefits is more likely than not. A valuation allowance to reduce deferred tax assets is established when it is more likely than not that some portion or all of the deferred tax assets will not be realized.

We intend to indefinitely reinvest certain earnings of our foreign subsidiaries in operations outside the U.S., and accordingly, we have not provided for U.S. income taxes on such earnings. We do provide for the U.S. and additional non-U.S. taxes on earnings anticipated to be repatriated from our non-U.S. subsidiaries.

Our tax filings for various periods are subject to audit by tax authorities in most jurisdictions where we conduct business. These audits may result in assessments of additional taxes that are resolved with the authorities or through the courts. We have provided for the amounts we believe will ultimately result from these proceedings. In addition to the assessments that have been received from various tax authorities, we also provide for taxes for uncertain tax positions where formal assessments have not been received. We classify interest and penalties related to uncertain tax positions as income taxes in our financial statements.

### **Environmental Matters**

Estimated remediation costs are accrued using currently available facts, existing environmental permits, technology and enacted laws and regulations. For sites where we are primarily responsible for the remediation, our cost estimates are developed based on internal evaluations and are not discounted. Accruals are recorded when it is probable that we will be obligated to pay for environmental site evaluation, remediation or related activities, and such costs can be reasonably estimated. As additional information becomes available, accruals are adjusted to reflect current cost estimates. Ongoing environmental compliance costs, such as obtaining environmental permits, installation of pollution control equipment and waste disposal, are expensed as incurred. Where we have been identified as a potentially responsible party in a U.S. federal or state "Superfund" site, we accrue our share of the estimated remediation costs of the site. This share is based on the ratio of the estimated volume of waste we contributed to the site to the total volume of waste disposed at the site.

### **Foreign Currency**

A number of our significant foreign subsidiaries have designated the local currency as their functional currency and, as such, gains and losses resulting from balance sheet translation of foreign operations are included as a separate component of accumulated other comprehensive loss within stockholders' equity. Gains and losses from foreign currency transactions, such as those resulting from the settlement of receivables or payables in the non-functional currency, are included in marketing, general and administrative ("MG&A") expenses in the consolidated statements of operations as incurred. For those foreign subsidiaries that have designated the

U.S. Dollar as the functional currency, monetary assets and liabilities are remeasured at period-end exchange rates, and nonmonetary items are remeasured at historical exchange rates. Gains and losses resulting from this balance sheet remeasurement are also included in MG&A expenses in the consolidated statements of operations as incurred.

### **Derivative Financial Instruments**

We monitor our exposure to various business risks including commodity prices, foreign currency exchange rates and interest rates and regularly use derivative financial instruments to manage these risks. Our policies do not permit the use of derivative financial instruments for speculative purposes. We use foreign currency forward contracts to hedge certain firm commitments and transactions denominated in foreign currencies, and we use interest rate swap contracts to manage interest rate risk.

At the inception of a new derivative, we designate the derivative as a hedge or we determine the derivative to be undesignated as a hedging instrument as the facts dictate. We document the relationships between the hedging instruments and the hedged items, as well as our risk management objectives and strategy for undertaking various hedge transactions. We assess whether the derivatives that are used in hedging transactions are highly effective in offsetting changes in cash flows of the hedged item at both the inception of the hedge and on an ongoing basis.

### **New Accounting Standards Updates**

In May 2011, the Financial Accounting Standards Board (“FASB”) issued an update to Accounting Standards Codification (“ASC”) 820, *Fair Value Measurement*. The Accounting Standards Update (“ASU”) conforms certain sections of ASC 820 to International Financial Reporting Standards in order to provide a single converged guidance on the measurement of fair value. This update also expands the existing disclosure requirements for fair value measurements. This ASU is effective for interim and annual periods beginning after December 15, 2011. We will adopt this ASU prospectively in the first quarter of 2012. We currently do not expect this ASU to have a material impact, if any, on our consolidated financial statements.

In June 2011, the FASB issued an update to ASC 220, *Comprehensive Income*. This ASU requires entities to present components of comprehensive income in either a continuous statement of comprehensive income or two separate but consecutive statements that would include reclassification adjustments by component for items that are reclassified from other comprehensive income to net income on the face of the financial statements. In December 2011, the FASB issued an update to this ASU indefinitely deferring the implementation of the reclassification adjustments by component requirement of the ASU issued in June 2011. These ASUs are effective for fiscal years, and interim periods within those years, beginning after December 15, 2011. We will adopt the new presentation requirements of these ASUs retrospectively in the first quarter of 2012.

In September 2011, the FASB issued an update to ASC 350, *Intangibles - Goodwill and Other*. This ASU amends the guidance in ASC 350-20 on testing for goodwill impairment. The revised guidance allows entities testing for goodwill impairment to have the option of performing a qualitative assessment before calculating the fair value of the reporting unit. The ASU does not change how goodwill is calculated or assigned to reporting units, nor does it revise the requirement to test annually for impairment. The ASU is limited to goodwill and does not amend the annual requirement for testing other indefinite-lived intangible assets for impairment. The

ASU is effective for annual and interim goodwill impairment tests performed for fiscal years beginning after December 15, 2011. We will adopt this ASU for our 2012 goodwill impairment testing. We do not expect this ASU to have a material impact, if any, on our consolidated financial statements.

**Financial Instruments  
(Tables)**

**12 Months Ended  
Dec. 31, 2011**

[Financial Instruments](#)

[\[Abstract\]](#)

[Fair value of derivative instruments included in our consolidated condensed balance sheet](#)

Derivative	Balance Sheet Location	2011	2010
		Fair Value	
Foreign Currency Forward Contracts	Other current assets	\$ 1	\$ -
Foreign Currency Forward Contracts	Other accrued liabilities	\$ 2	\$ 2
Interest Rate Swaps	Other assets	\$ -	\$ 24

[Effects of derivative instruments in our consolidated condensed statement of operations](#)

Derivative	Statement of Operations Location	Amount of Gain (Loss) Recognized in Income		
		2011	2010	2009
Foreign Currency Forward Contracts	Marketing, general and administrative	\$ (7 )	\$ (7 )	\$ 11
Interest Rate Swaps	Interest expense, net	\$ 8	\$ 16	\$ 6

Quarterly Data (Unaudited) (Details) (USD \$) In Millions, except Per Share data, unless otherwise specified	3 Months Ended								12 Months Ended		
	Dec. 31, 2011	Sep. 30, 2011	Jun. 30, 2011	Mar. 31, 2011	Dec. 31, 2010	Sep. 30, 2010	Jun. 30, 2010	Mar. 31, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009

**Quarterly Data (Unaudited)**

**[Abstract]**

<u>Revenue</u>	\$ 5,387	\$ 5,178	\$ 4,741	\$ 4,525	\$ 4,423	\$ 4,078	\$ 3,374	\$ 2,539	\$ 19,831	\$ 14,414	\$ 9,664
<u>Gross profit</u>	1,144	1,130	909	922	897	771	600	533	4,105	2,801	
<u>Net income attributable to Baker Hughes</u>	\$ 314	\$ 706	\$ 338	\$ 381	\$ 335	\$ 255	\$ 93	\$ 129	\$ 1,739	\$ 812	\$ 421
<u>Basic earnings per share of Baker Hughes</u>	\$ 0.72	\$ 1.62	\$ 0.78	\$ 0.88	\$ 0.78	\$ 0.59	\$ 0.23	\$ 0.41	\$ 3.99	\$ 2.06	\$ 1.36
<u>Diluted earnings per share of Baker Hughes</u>	\$ 0.72	\$ 1.61	\$ 0.77	\$ 0.87	\$ 0.77	\$ 0.59	\$ 0.23	\$ 0.41	\$ 3.97	\$ 2.06	\$ 1.36
<u>Dividends per share</u>	\$ 0.15	\$ 0.15	\$ 0.15	\$ 0.15	\$ 0.15	\$ 0.15	\$ 0.15	\$ 0.15	\$ 0.60	\$ 0.60	\$ 0.60

**Common Stock Market**

**Prices:**

<u>High</u>	\$ 60.89	\$ 79.94	\$ 78.00	\$ 74.16	\$ 57.17	\$ 50.23	\$ 54.18	\$ 51.86			
<u>Low</u>	\$ 44.47	\$ 46.15	\$ 67.27	\$ 54.83	\$ 42.82	\$ 37.58	\$ 35.87	\$ 41.24			

Acquisitions (Details 1) (USD \$) In Millions, unless otherwise specified	12 Months Ended	1 Months Ended		1 Months Ended		1 Months Ended				
	Dec. 31, 2011 Y	Apr. 28, 2010	Apr. 30, 2010 Customer relationships [Member] Y	Apr. 28, 2010 Customer relationships [Member]	Apr. 30, 2010 Technology [Member] Y	Apr. 28, 2010 Technology [Member]	Apr. 28, 2010 BJ Services trade name [Member]	Apr. 30, 2010 Other Trade Names [Member] Y	Apr. 28, 2010 Other Trade Names [Member]	Apr. 28, 2010 In-process research and development [Member]
<u>Fair value estimates for identifiable intangible assets and useful lives</u>										
<u>Estimated Fair Value</u>		\$ 1,404		\$ 428		\$ 451	\$ 360		\$ 38	\$ 127
<u>Estimated Useful life, Minimum</u>	2	3			5			5		
<u>Estimated Useful life, Maximum</u>	20	16			15			12		
<u>Estimated Useful Life</u>							Indefinite			Indefinite

**Income Taxes (Details 3)**  
**(USD \$)**  
**In Millions, unless otherwise**  
**specified**

**Dec. 31, 2011 Dec. 31, 2010**

**Deferred tax assets**

<u>Receivables</u>	\$ 42	\$ 37
<u>Inventory</u>	228	213
<u>Employee benefits</u>	131	120
<u>Other accrued expenses</u>	173	148
<u>Operating loss carryforwards</u>	228	186
<u>Tax credit carryforwards</u>	372	329
<u>Other</u>	84	92
<u>Subtotal</u>	1,258	1,125
<u>Valuation allowances</u>	(318)	(232)
<u>Total</u>	940	893
<b><u>Deferred tax liabilities</u></b>		
<u>Goodwill and other intangibles</u>	423	578
<u>Property</u>	273	377
<u>Undistributed earnings of foreign subsidiaries</u>	366	583
<u>Other</u>	42	87
<u>Total</u>	1,104	1,625
<u>Net deferred tax liability</u>	\$ (164)	\$ (732)

**Employee Benefit Plans  
(Details 1) (USD \$)  
In Millions, unless otherwise  
specified**

**Dec. 31, 2011 Dec. 31, 2010**

**Amounts recognized in the Consolidated Balance Sheet**

Noncurrent liabilities \$ (578) \$ (483)

U.S. Pension Benefits [Member]

**Amounts recognized in the Consolidated Balance Sheet**

Noncurrent assets 0 0

Current liabilities (3) (3)

Noncurrent liabilities (88) (25)

Net amount recognized (91) (28)

Non-U.S. Pension Benefits [Member]

**Amounts recognized in the Consolidated Balance Sheet**

Noncurrent assets 6 10

Current liabilities (5) (5)

Noncurrent liabilities (118) (124)

Net amount recognized (117) (119)

Other Postretirement Benefits [Member]

**Amounts recognized in the Consolidated Balance Sheet**

Noncurrent assets 0 0

Current liabilities (16) (16)

Noncurrent liabilities (180) (150)

Net amount recognized \$ (196) \$ (166)

**Consolidated Statements of  
Operations (USD \$)**  
In Millions, except Per Share  
data, unless otherwise  
specified

**12 Months Ended**

Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009

**Revenue:**

<u>Sales</u>	\$ 6,382	\$ 5,516	\$ 4,809
<u>Services</u>	13,449	8,898	4,855
<u>Total revenue</u>	19,831	14,414	9,664

**Costs and expenses:**

<u>Cost of sales</u>	5,122	4,359	3,858
<u>Cost of services</u>	10,142	6,825	3,539
<u>Research and engineering</u>	462	429	397
<u>Marketing, general and administrative</u>	1,190	1,250	1,120
<u>Impairment of trade names</u>	315		
<u>Acquisition-related costs</u>	0	134	18
<u>Total costs and expenses</u>	17,231	12,997	8,932
<u>Operating income</u>	2,600	1,417	732
<u>Gain on investments</u>		6	4
<u>Interest expense, net</u>	(221)	(141)	(125)
<u>Loss on early extinguishment of debt</u>	(40)		
<u>Income before income taxes</u>	2,339	1,282	611
<u>Income taxes</u>	(596)	(463)	(190)
<u>Net income</u>	1,743	819	421
<u>Net income attributable to noncontrolling interests</u>	(4)	(7)	
<u>Net income attributable to Baker Hughes</u>	\$ 1,739	\$ 812	\$ 421
<u>Basic earnings per share attributable to Baker Hughes</u>	\$ 3.99	\$ 2.06	\$ 1.36
<u>Diluted earnings per share attributable to Baker Hughes</u>	\$ 3.97	\$ 2.06	\$ 1.36

**Stock-Based Compensation  
(Details 2) (USD \$)  
In Thousands, except Per  
Share data, unless otherwise  
specified**

**12 Months Ended  
Dec. 31, 2011**

**Summary of stock options outstanding and related information**

<u>Beginning Balance, Options</u>	10,902
<u>Beginning Balance, Weighted Average Exercise Price Per Option</u>	\$ 50.72
<u>Granted, Options</u>	1,281
<u>Granted, Weighted Average Exercise Price Per Option</u>	\$ 68.94
<u>Exercised, Options</u>	(2,636)
<u>Exercised, Weighted Average Exercise Price Per Option</u>	\$ 43.05
<u>Forfeited, Options</u>	(78)
<u>Forfeited, Weighted Average Exercise Price Per Option</u>	\$ 52.29
<u>Expired, Options</u>	(37)
<u>Expired, Weighted Average Exercise Price Per Option</u>	\$ 59.10
<u>Ending Balance, Options</u>	9,432
<u>Ending Balance, Weighted Average Exercise Price Option</u>	\$ 55.34

**Consolidated Statements of  
Changes in Equity  
(Parenthetical) (USD \$)  
In Millions, except Per Share  
data, unless otherwise  
specified**

**12 Months Ended**

**Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009**

<a href="#">Dividends per share</a>	\$ 0.60	\$ 0.60	\$ 0.60
Accumulated Other Comprehensive Loss			
<a href="#">Tax effect on defined benefit pension plans</a>	\$ 44	\$ (5)	\$ 2
Retained Earnings			
<a href="#">Dividends per share</a>	\$ 0.60	\$ 0.60	\$ 0.60

**Property, Plant and  
Equipment (Details) (USD \$)  
In Millions, unless otherwise  
specified**

**12 Months Ended**

**Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009**

**Property, Plant and Equipment**

<u>Land</u>	\$ 193	\$ 191	
<u>Buildings and improvements</u>	1,998	1,605	
<u>Machinery, equipment and other</u>	10,475	8,881	
<u>Subtotal</u>	12,666	10,677	
<u>Less: Accumulated depreciation</u>	5,251	4,367	
<u>Total</u>	7,415	6,310	3,161

**Depreciation Expense for Property, plant and equipment**

<u>Depreciation expense relating to property, plant and equipment</u>	\$ 1,221	\$ 991	\$ 680
Buildings and improvements [Member]			

**Property, Plant and Equipment [Line Items]**

<u>Useful life, minimum</u>	5		
<u>Useful life, maximum</u>	30		
Machinery, equipment and other [Member]			

**Property, Plant and Equipment [Line Items]**

<u>Useful life, minimum</u>	1		
<u>Useful life, maximum</u>	20		

**Employee Benefit Plans  
(Tables)**

**12 Months Ended  
Dec. 31, 2011**

[Employee Benefit Plans](#)

[\[Abstract\]](#)

[Defined benefit plan funded status of plan](#)

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
	<b>Change in benefit obligation:</b>					
Benefit obligation at beginning of year	\$ 444	\$ 375	\$ 593	\$ 327	\$ 166	\$ 157
Service cost	38	32	9	8	8	10
Interest cost	21	22	33	26	8	9
Actuarial loss	43	31	25	4	28	10
Benefits paid	(19 )	(47 )	(16 )	(12 )	(14 )	(15 )
Curtailment	-	-	(4 )	(1 )	-	-
Acquisitions of businesses	-	34	2	253	-	27
Plan amendments	-	-	-	-	-	(32 )
Other	(3 )	(3 )	1	2	-	-
Exchange rate adjustments	-	-	-	(14 )	-	-
<b>Benefit obligation at end of year</b>	<b>524</b>	<b>444</b>	<b>643</b>	<b>593</b>	<b>196</b>	<b>166</b>
<b>Change in plan assets:</b>						
Fair value of plan assets at beginning of year	416	346	474	248	-	-
Actual return on plan assets	(5 )	48	38	36	-	-
Employer contributions	43	72	28	52	14	15
Benefits paid	(19 )	(47 )	(16 )	(12 )	(14 )	(15 )
Acquisitions of businesses	-	-	-	160	-	-
Other	(2 )	(3 )	1	1	-	-
Exchange rate adjustments	-	-	1	(11 )	-	-
<b>Fair value of plan assets at end of year</b>	<b>433</b>	<b>416</b>	<b>526</b>	<b>474</b>	<b>-</b>	<b>-</b>
<b>Funded status - underfunded at end of year</b>	<b>\$ (91 )</b>	<b>\$ (28 )</b>	<b>\$ (117 )</b>	<b>\$ (119 )</b>	<b>\$ (196 )</b>	<b>\$ (166 )</b>
<b>Accumulated benefit obligation</b>	<b>\$ 491</b>	<b>\$ 421</b>	<b>\$ 616</b>	<b>\$ 553</b>	<b>\$ 196</b>	<b>\$ 166</b>

[Amounts Recognized in the Consolidated Balance Sheet](#)

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
	Noncurrent assets	\$ -	\$ -	\$ 6	\$ 10	\$ -
Current liabilities	(3 )	(3 )	(5 )	(5 )	(16 )	(16 )
Noncurrent liabilities	(88 )	(25 )	(118 )	(124 )	(180 )	(150 )
<b>Net amount recognized</b>	<b>\$ (91 )</b>	<b>\$ (28 )</b>	<b>\$ (117 )</b>	<b>\$ (119 )</b>	<b>\$ (196 )</b>	<b>\$ (166 )</b>

[Accumulated Benefit Obligations in Excess of Plan Assets](#)

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
Projected benefit obligation	\$ 524	\$ 20	\$ 345	\$ 331	n/a	n/a
Accumulated benefit obligation	\$ 491	\$ 20	\$ 322	\$ 294	\$ 196	\$ 166
Fair value of plan assets	\$ 433	-	\$ 225	\$ 203	n/a	n/a

[Weighted Average Assumptions used in Calculating Benefit Obligation](#)

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
Discount rate	4.2 %	4.9 %	5.0 %	5.5 %	3.8 %	4.9 %
Rate of compensation increase	5.4 %	5.4 %	4.4 %	4.3 %	n/a	n/a
Social security increase	2.8 %	2.8 %	2.1 %	2.9 %	n/a	n/a

[Accumulated Other Comprehensive loss](#)

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
Net loss	\$ 219	\$ 149	\$ 130	\$ 114	\$ 38	\$ 10
Net prior service cost (credit)	2	3	-	-	(28 )	(31 )
Total	\$ 221	\$ 152	\$ 130	\$ 114	\$ 10	\$ (21 )

[Components of net periodic benefit cost](#)

	U.S. Pension Benefits			Non-U.S. Pension Benefits			Other Postretirement Benefits		
	2011	2010	2009	2011	2010	2009	2011	2010	2009
Service cost	\$38	\$32	\$29	\$9	\$8	\$3	\$8	\$10	\$8
Interest cost	21	22	20	33	26	15	8	9	10
Expected return on plan assets	(31)	(28)	(25)	(33 )	(23 )	(15 )	-	-	-
Amortization of prior service cost	-	-	1	-	-	-	(2 )	1	1
Amortization of net loss	10	11	14	4	4	2	-	-	-
Curtailement	-	-	1	(4 )	(1 )	-	-	-	-
Other	-	-	3	-	-	(1 )	-	-	-
Net periodic cost (benefit)	\$38	\$37	\$43	\$9	\$14	\$4	\$14	\$20	\$19

[Weighted average assumptions used to determine net periodic benefit costs](#)

	U.S. Pension Benefits			Non-U.S. Pension Benefits			Other Postretirement Benefits		
	2011	2010	2009	2011	2010	2009	2011	2010	2009
Discount rate	4.9%	5.9%	6.3%	5.5 %	5.6 %	6.4 %	4.9 %	5.9 %	6.3 %

Expected long-term return on plan assets	7.8%	7.8%	8.5%	6.7 %	6.6 %	7.2 %	n/a	n/a	n/a
Rate of compensation increase	5.4%	4.0%	4.0%	4.3 %	4.2 %	4.0 %	n/a	n/a	n/a
Social security increase	2.8%	3.5%	3.5%	2.9 %	3.2 %	3.1 %	n/a	n/a	n/a

[Health care cost trend rates](#)

	One Percentage Point Increase	One Percentage Point Decrease
Effect on total of service and interest cost components	\$ 0.3	\$ (0.3 )
Effect on postretirement welfare benefit obligation	\$ 6.7	\$ (6.3 )

[Fair values of the assets in the  
U.S. Plan by asset category  
and by levels of fair value](#)

Asset Category	2011				2010			
	Total	Level	Level	Level	Total	Level	Level	Level
	Asset Value	One	Two	Three	Asset Value	One	Two	Three
Cash and Cash Equivalents	\$6	\$ -	\$6	\$-	\$95	\$ -	\$95	\$ -
Fixed Income <sup>(1)</sup>	96	-	96	-	99	-	99	-
Non-U.S. Equity <sup>(2)</sup>	104	-	104	-	93	-	93	-
U.S. Equity <sup>(3)</sup>	104	-	104	-	61	-	61	-
Hedge Funds <sup>(4)</sup>	110	-	-	110	-	-	-	-
Real Estate Funds <sup>(5)</sup>	5	-	-	5	14	-	-	14
Real Estate Investment Trust Equity	8	-	8	-	4	-	4	-
U.S. Small Cap Equity <sup>(6)</sup>	-	-	-	-	50	-	50	-
<b>Total</b>	<b>\$433</b>	<b>\$ -</b>	<b>\$318</b>	<b>\$115</b>	<b>\$416</b>	<b>\$ -</b>	<b>\$402</b>	<b>\$ 14</b>

- (1) A multi-manager strategy investing in fixed income securities. The current allocation includes: 22% in corporate bonds; 17% in mutual funds (corporate bonds); 16% in government mortgage-backed securities; 14% in mutual funds (non-U.S. government bonds); 10% in government bonds; 6% in mutual funds (government bonds); 5% in asset-backed securities; 4% in municipal bonds and 6% in cash and other securities.
- (2) Multi-manager strategy investing in common stocks of non-U.S. listed companies using both value and growth approaches.
- (3) Multi-manager strategy investing in common stocks of U.S. listed companies using value and growth approaches.
- (4) Strategies taking long and short positions in equities, fixed income securities, currencies and derivative contracts.
- (5) Strategy investing in the global private real estate secondary market using a value-based investment approach.
- (6) Multi-manager strategy investing in common stocks of smaller U.S. listed companies using both value and growth approaches.

[Fair values of the assets in our Non-U.S. Plans by asset category and by levels of fair value](#)

Asset Category	2011				2010			
	Total				Total			
	Asset Value	Level One	Level Two	Level Three	Asset Value	Level One	Level Two	Level Three
Cash and Cash Equivalents	\$1	\$ -	\$1	\$ -	\$31	\$ -	\$31	\$ -
Asset Allocation <sup>(1)</sup>	102	-	102	-	80	-	80	-
Bonds - U.K. - Corporate <sup>(2)</sup>	56	-	56	-	40	-	40	-
Bonds - U.K. - Government <sup>(3)</sup>	154	-	154	-	114	-	114	-
Equities <sup>(4)</sup>	179	-	179	-	174	-	174	-
Real Estate Funds <sup>(5)</sup>	19	-	-	19	19	-	-	19
Insurance contracts	15	-	-	15	16	-	-	16
<b>Total</b>	<b>\$526</b>	<b>\$ -</b>	<b>\$492</b>	<b>\$34</b>	<b>\$474</b>	<b>\$ -</b>	<b>\$439</b>	<b>\$35</b>

- (1) Invests in mixes of global common stocks and bonds to achieve broad diversification.
- (2) Invests passively in Sterling-denominated investment grade corporate bonds.
- (3) Invests passively in Sterling-denominated government issued bonds.
- (4) Invests in broad equity funds based on securities offered in various regions or countries. Equity funds are allocated by region as follows: 48% Global, 28% U.K., 8% North America, 8% Asia Pacific, and 8% Europe.
- (5) Invests in a diversified range of property throughout the U.K., principally in the retail, office and industrial/warehouse sectors.

[Fair value of plan assets](#)

	U.S.	U.S.	Non-	Non-U.S.	Total
	Property Fund	Hedge Fund	U.S. Property Fund	Insurance Contracts	
Beginning balance at December 31, 2008	\$ 19	\$-	\$ 18	\$ 7	\$44
Unrealized gains	-	-	1	1	2
Unrealized losses	(6 )	-	-	-	(6 )
Sales	-	-	-	(1 )	(1 )
Ending balance at December 31, 2009	13	-	19	7	39
Unrealized gains	1	-	-	-	1
Purchases	-	-	-	9	9
Ending balance at December 31, 2010	14	-	19	16	49
Unrealized gains	2	5	-	-	7
Unrealized losses	-	(5 )	-	-	(5 )
Sales	(15 )	-	-	(2 )	(17)
Purchases	4	110	-	1	115
Ending balance at December 31, 2011	\$ 5	\$110	\$ 19	\$ 15	\$149

[Expected benefit payments](#)

Year	U.S. Pension Benefits	Non-U.S. Pension Benefits	Other Postretirement Benefits
	2012	\$ 28	\$ 16
2013	\$ 31	\$ 17	\$ 17

2014	\$ 35	\$ 20	\$ 17
2015	\$ 39	\$ 22	\$ 18
2016	\$ 42	\$ 25	\$ 19
2017-2021	\$ 263	\$ 157	\$ 106

	12 Months Ended		12 Months Ended		12 Months Ended		12 Months Ended		12 Months Ended		12 Months Ended		12 Months Ended		12 Months Ended		6 Months Ended		12 Months Ended	
	Aug. 31, 2011	Dec. 31, 2011	Dec. 31, 2011	Dec. 31, 2011	Dec. 31, 2011	Dec. 31, 2011														
<b>Indebtedness (Details) (USD \$)</b>																				
<b>Total debt, net of unamortized discount and debt issuance costs</b>																				
Total debt	\$	\$																		
Less short-term debt and current portion of long-term debt	4,069,000,000	3,885,000,000	224,000,000	331,000,000																
Long-term debt	3,845,000,000	3,554,000,000			0	522,000,000	265,000,000	267,000,000	743,000,000	742,000,000	742,000,000	148,000,000	148,000,000	393,000,000	393,000,000	1,479,000,000	1,479,000,000	299,000,000	80,000,000	0
Face value of new debt issued	4,069,000,000	3,885,000,000				563,000,000					750,000,000									250,000,000
Repayment of long-term debt	813,000,000	525,000,000																		250,000,000
Interest rate on notes	6.50%					6.50%	6.00%	7.50%	3.20%	3.20%	3.32%	3.32%	3.32%	8.55%	8.55%	6.875%	5.125%	5.125%	5.75%	5.75%
Effective interest rate						6.73%	6.29%	7.61%	3.32%	3.32%	3.32%	3.32%	3.32%	8.76%	8.76%	7.08%	5.22%	5.22%	5.86%	5.86%
Maturity date of Notes						Nov. 01, 2013	Jun. 01, 2018	Nov. 01, 2018	Aug. 01, 2021	Aug. 01, 2021	Aug. 01, 2021	Aug. 01, 2021	Aug. 01, 2021	Jun. 01, 2024	Jun. 01, 2024	Jun. 01, 2029	Sep. 01, 2040	Sep. 01, 2040	Jun. 01, 2011	Jun. 01, 2011
Gain from the termination of interest rate swap agreements						25,000,000														
Line Of Credit Facility (Line Item)																				
Committed revolving credit facility						2,500,000,000	500,000,000	1,200,000,000												
Borrowing Under Committed revolving credit facility						0														
Indebtedness (Total)																				
Net proceeds from Senior notes after deducting the underwriting discount and expense approximately	742,000,000																			
Premium paid in connection with redemption of notes	63,000,000																			
Loss on early extinguishment of debt	(40,000,000)																			
Commercial paper can be issued under commercial paper program	2,500,000,000																			
Maximum maturities of commercial paper issued	270 days																			
Commercial paper	130,000,000																			
Number of swap agreements	2																			
Maturities of debt																				
Maturities of debt 2012	224,000,000																			
Maturities of debt 2013	8,000,000																			
Maturities of debt 2014	10,000,000																			
Maturities of debt 2015	13,000,000																			
Maturities of debt 2016	15,000,000																			
Maturities of debt thereafter	3,799,000,000																			

Quarterly Data (Unaudited)

12 Months Ended  
Dec. 31, 2011

[Quarterly Data \(Unaudited\)](#)

[\[Abstract\]](#)

[QUARTERLY DATA  
\(UNAUDITED\)](#)

NOTE 15. QUARTERLY DATA (UNAUDITED)

	First Quarter	Second Quarter	Third Quarter ( <sup>2</sup> )	Fourth Quarter ( <sup>3</sup> )	Total Year
<b>2011</b>					
Revenue	\$4,525	\$4,741	\$5,178	\$5,387	\$19,831
Gross profit ( <sup>1</sup> )	922	909	1,130	1,144	4,105
Net income attributable to Baker Hughes	381	338	706	314	1,739
Basic earnings per share of Baker Hughes	0.88	0.78	1.62	0.72	3.99
Diluted earnings per share of Baker Hughes	0.87	0.77	1.61	0.72	3.97
Dividends per share	0.15	0.15	0.15	0.15	0.60
Common stock market prices:					
High	74.16	78.00	79.94	60.89	
Low	54.83	67.27	46.15	44.47	
<b>2010</b>					
Revenue	\$2,539	\$3,374	\$4,078	\$4,423	\$14,414
Gross profit ( <sup>1</sup> )	533	600	771	897	2,801
Net income attributable to Baker Hughes	129	93	255	335	812
Basic earnings per share of Baker Hughes	0.41	0.23	0.59	0.78	2.06
Diluted earnings per share of Baker Hughes	0.41	0.23	0.59	0.77	2.06
Dividends per share	0.15	0.15	0.15	0.15	0.60
Common stock market prices:					
High	51.86	54.18	50.23	57.17	
Low	41.24	35.87	37.58	42.82	

(1) Represents revenue less cost of sales, cost of services and research and engineering.

(2) Net income attributable to Baker Hughes for 2011 includes a tax benefit of \$214 million associated with the reorganization of certain foreign subsidiaries. For further discussion, see Note 4. Income Taxes of the Notes to Consolidated Financial Statements.

(3) Net income attributable to Baker Hughes for 2011 includes a charge of \$315 million (\$220 million net of tax), the majority of which relates to the impairment associated with the

decision to minimize the use of the BJ Services trade name. For further discussion, see Note 8. Goodwill and Intangible Assets of the Notes to Consolidated Financial Statements.

**Accumulated Other  
Comprehensive Loss  
(Tables)**

**12 Months Ended  
Dec. 31, 2011**

[Accumulated Other Comprehensive Loss](#)

[\[Abstract\]](#)

[Reconciliation of accumulated other  
comprehensive loss](#)

	Pensions and Other Foreign Currency		
	Postretirement Benefits	Translation Adjustments	Accumulated Other Comprehensive Loss
Balance at			
December 31, 2009	\$ (194 )	\$ (220 )	\$ (414 )
Translation			
adjustments	-	(41 )	(41 )
Amortization of prior			
service cost	1	-	1
Amortization of			
actuarial net loss	14	-	14
Actuarial net gain			
arising in the year	20	-	20
Effect of exchange			
rate	5	-	5
Deferred taxes	(5 )	-	(5 )
Balance at			
December 31, 2010	(159 )	(261 )	(420 )
Translation			
adjustments	-	(43 )	(43 )
Amortization of prior			
service cost	(2 )	-	(2 )
Amortization of			
actuarial net loss	14	-	14
Actuarial net loss			
arising in the year	(148 )	-	(148 )
Deferred taxes	44	-	44
Balance at			
December 31, 2011	\$ (251 )	\$ (304 )	\$ (555 )

## Summary of Significant Accounting Policies (Policies)

12 Months Ended  
Dec. 31, 2011

### [Summary of Significant Accounting Policies](#)

#### [\[Abstract\]](#)

#### [Nature of Operations](#)

#### **Nature of Operations**

Baker Hughes Incorporated (“Baker Hughes,” “Company,” “we,” “our,” or “us,”) is a leading supplier of oilfield services, products, technology and systems used for drilling, formation evaluation, completion and production, pressure pumping, and reservoir development in the worldwide oil and natural gas industry. We also provide products and services to the downstream refining and process and pipeline industries.

#### [Basis of Presentation](#)

#### **Basis of Presentation**

The consolidated financial statements include the accounts of Baker Hughes and all of our subsidiaries where we exercise control. For investments in subsidiaries that are not wholly-owned, but where we exercise control, the equity held by the minority owners and their portion of net income (loss) are reflected as noncontrolling interests. Investments over which we have the ability to exercise significant influence over operating and financial policies, but do not hold a controlling interest, are accounted for using the equity method of accounting. All significant intercompany accounts and transactions have been eliminated in consolidation. In the Notes to Consolidated Financial Statements, all dollar and share amounts in tabulations are in millions of dollars and shares, respectively, unless otherwise indicated.

#### [Use of Estimates](#)

#### **Use of Estimates**

The preparation of financial statements in conformity with accounting principles generally accepted in the United States of America (“U.S.”) requires management to make estimates and judgments that affect the reported amounts of assets and liabilities, disclosure of contingent assets and liabilities at the date of the financial statements and the reported amounts of revenue and expenses during the reporting period. We base our estimates and judgments on historical experience and on various other assumptions and information that are believed to be reasonable under the circumstances. Estimates and assumptions about future events and their effects cannot be perceived with certainty and, accordingly, these estimates may change as new events occur, as more experience is acquired, as additional information is obtained and as our operating environment changes. While we believe that the estimates and assumptions used in the preparation of the consolidated financial statements are appropriate, actual results could differ from those estimates. Estimates are used for, but are not limited to, determining the following: allowance for doubtful accounts and inventory valuation reserves; recoverability of long-lived assets; useful lives used in depreciation and amortization; income taxes and related valuation allowances; accruals for contingencies and actuarial assumptions to determine costs and liabilities related to employee benefit plans; stock-based compensation and fair value of assets acquired and liabilities assumed in acquisitions.

#### [Revenue Recognition](#)

#### **Revenue Recognition**

Our products and services are generally sold based upon purchase orders or contracts with the customer that include fixed or determinable prices and that do not include right of return or other

similar provisions or other significant post-delivery obligations. Our products are produced in a standard manufacturing operation, even if produced to our customer's specifications, and are sold in the ordinary course of business. We recognize revenue for these products upon delivery, when title passes, when collectability is reasonably assured and there are no further significant obligations for future performance. Provisions for estimated warranty returns or similar types of items are made at the time the related revenue is recognized. Revenue for services is recognized as the services are rendered and when collectability is reasonably assured. Rates for services are typically priced on a per day, per meter, per man hour or similar basis. In certain situations, revenue is generated from transactions that may include multiple products and services under one contract or agreement and which may be delivered to the customer over an extended period of time. Revenue from these arrangements is recognized in accordance with the above criteria and as each item or service is delivered based on their relative fair value.

## [Research and Engineering](#)

### **Research and Engineering**

Research and engineering expenses include costs associated with the research and development of new products and services and costs associated with sustaining engineering of existing products and services. These costs are expensed as incurred and include research and development costs for new products and services of \$324 million, \$283 million and \$231 million for the years ended December 31, 2011, 2010 and 2009, respectively.

## [Cash, Cash Equivalents and Short-term Investments](#)

### **Cash, Cash Equivalents and Short-term Investments**

We maintain cash deposits with financial institutions that may exceed federally insured limits. We monitor the credit ratings and our concentration of risk with these financial institutions on a continuing basis to safeguard our cash deposits.

Cash equivalents include only those investments with an original maturity of three months or less. Short-term investments have an original maturity of greater than three months but less than one year.

## [Allowance for Doubtful Accounts](#)

### **Allowance for Doubtful Accounts**

We establish an allowance for doubtful accounts based on various factors including historical experience, current aging status of the customer accounts, and the payment history and financial condition of our customers. Provisions for doubtful accounts are recorded when it becomes evident that the customer will not make the required payments at either contractual due dates or in the future.

## [Concentration of Credit Risk](#)

### **Concentration of Credit Risk**

We grant credit to our customers, which operate primarily in the oil and natural gas industry. Although this concentration could affect our overall exposure to credit risk, we believe that our risk is minimized because the majority of our business is conducted with major companies many of which are geographically diverse, thus spreading the credit risk. To manage this risk, we perform periodic credit evaluations of our customers' financial condition, including monitoring our customers' payment history and current credit worthiness. We do not generally require collateral in support of our trade receivables, but we may require payment in advance or security in the form of a letter of credit or bank guarantee. During 2011, 2010 and 2009, no individual customer accounted for more than 10% of our consolidated revenue.

## [Inventories](#)

### **Inventories**

Inventories are stated at the lower of cost or market. Cost is determined using the first-in, first-out (“FIFO”) method or the average cost method, which approximates FIFO, and includes the cost of materials, labor and manufacturing overhead. As necessary, we record provisions and maintain reserves for excess, slow moving and obsolete inventory. To determine these reserve amounts, we regularly review inventory quantities on hand and compare them to estimates of future product demand, market conditions, production requirements and technological developments.

## [Property, Plant and Equipment and Accumulated Depreciation](#)

### **Property, Plant and Equipment and Accumulated Depreciation**

Property, plant and equipment (“PP&E”) is stated at cost less accumulated depreciation, which is generally provided by using the straight-line method over the estimated useful lives of the individual assets. Significant improvements and betterments are capitalized if they extend the useful life of the asset. We manufacture a substantial portion of our tools and equipment and the cost of these items, which includes direct and indirect manufacturing costs, are capitalized and carried in inventory until it is completed. When complete, the cost is reflected in capital expenditures and is classified as machinery, equipment and other in PP&E. Maintenance and repairs are charged to expense as incurred. Upon sale or other disposition, the applicable amounts of asset cost and accumulated depreciation are removed from the balance sheet and the net amount, less proceeds from disposal, is charged or credited to income. The capitalized costs of computer software developed or purchased for internal use are classified in machinery, equipment and other.

## [Goodwill, Intangible Assets and Amortization](#)

### **Goodwill, Intangible Assets and Amortization**

Goodwill is the excess of the consideration transferred over the fair value of the tangible and identifiable intangible assets and liabilities recognized. Goodwill and intangible assets with indefinite lives are not amortized. Intangible assets with finite useful lives are amortized on a basis that reflects the pattern in which the economic benefits of the intangible assets are realized, which is generally on a straight-line basis over the asset’s estimated useful life.

## [Impairment of PP&E, Goodwill, Intangibles and Other Long-lived Assets](#)

### **Impairment of PP&E, Goodwill, Intangibles and Other Long-lived Assets**

We review PP&E, intangible assets and certain other long-lived assets for impairment whenever events or changes in circumstances indicate that the carrying amount may not be recoverable and at least annually for certain intangible assets. The determination of recoverability is made based upon the estimated undiscounted future net cash flows. The amount of impairment loss, if any, is determined by comparing the fair value, as determined by a discounted cash flow analysis, with the carrying value of the related assets.

We perform an annual impairment test of goodwill for each of our reporting units as of October 1, or more frequently if circumstances indicate that impairment may exist. Our reporting units are based on our organizational and reporting structure. Corporate and other assets and liabilities are allocated to the reporting units to the extent that they relate to the operations of those reporting units in determining their carrying amount. The determination of impairment is made by comparing the carrying amount with its fair value, which is generally calculated using a combination of the market, comparable transaction and discounted cash flow approaches.

## [Income Taxes](#)

### **Income Taxes**

We use the liability method for determining our income taxes, under which current and deferred tax liabilities and assets are recorded in accordance with enacted tax laws and rates. Deferred tax liabilities and assets, which are computed on the estimated income tax effect of temporary differences between financial and tax bases in assets and liabilities, are determined using the tax rate expected to be in effect when taxes are actually paid or recovered. Future tax benefits are recognized to the extent that realization of such benefits is more likely than not. A valuation allowance to reduce deferred tax assets is established when it is more likely than not that some portion or all of the deferred tax assets will not be realized.

We intend to indefinitely reinvest certain earnings of our foreign subsidiaries in operations outside the U.S., and accordingly, we have not provided for U.S. income taxes on such earnings. We do provide for the U.S. and additional non-U.S. taxes on earnings anticipated to be repatriated from our non-U.S. subsidiaries.

Our tax filings for various periods are subject to audit by tax authorities in most jurisdictions where we conduct business. These audits may result in assessments of additional taxes that are resolved with the authorities or through the courts. We have provided for the amounts we believe will ultimately result from these proceedings. In addition to the assessments that have been received from various tax authorities, we also provide for taxes for uncertain tax positions where formal assessments have not been received. We classify interest and penalties related to uncertain tax positions as income taxes in our financial statements.

## Environmental Matters

### **Environmental Matters**

Estimated remediation costs are accrued using currently available facts, existing environmental permits, technology and enacted laws and regulations. For sites where we are primarily responsible for the remediation, our cost estimates are developed based on internal evaluations and are not discounted. Accruals are recorded when it is probable that we will be obligated to pay for environmental site evaluation, remediation or related activities, and such costs can be reasonably estimated. As additional information becomes available, accruals are adjusted to reflect current cost estimates. Ongoing environmental compliance costs, such as obtaining environmental permits, installation of pollution control equipment and waste disposal, are expensed as incurred. Where we have been identified as a potentially responsible party in a U.S. federal or state "Superfund" site, we accrue our share of the estimated remediation costs of the site. This share is based on the ratio of the estimated volume of waste we contributed to the site to the total volume of waste disposed at the site.

## Foreign Currency

### **Foreign Currency**

A number of our significant foreign subsidiaries have designated the local currency as their functional currency and, as such, gains and losses resulting from balance sheet translation of foreign operations are included as a separate component of accumulated other comprehensive loss within stockholders' equity. Gains and losses from foreign currency transactions, such as those resulting from the settlement of receivables or payables in the non-functional currency, are included in marketing, general and administrative ("MG&A") expenses in the consolidated statements of operations as incurred. For those foreign subsidiaries that have designated the U.S. Dollar as the functional currency, monetary assets and liabilities are remeasured at period-end exchange rates, and nonmonetary items are remeasured at historical exchange rates. Gains and losses resulting from this balance sheet remeasurement are also included in MG&A expenses in the consolidated statements of operations as incurred.

## [Derivative Financial Instruments](#)

### **Derivative Financial Instruments**

We monitor our exposure to various business risks including commodity prices, foreign currency exchange rates and interest rates and regularly use derivative financial instruments to manage these risks. Our policies do not permit the use of derivative financial instruments for speculative purposes. We use foreign currency forward contracts to hedge certain firm commitments and transactions denominated in foreign currencies, and we use interest rate swap contracts to manage interest rate risk.

At the inception of a new derivative, we designate the derivative as a hedge or we determine the derivative to be undesignated as a hedging instrument as the facts dictate. We document the relationships between the hedging instruments and the hedged items, as well as our risk management objectives and strategy for undertaking various hedge transactions. We assess whether the derivatives that are used in hedging transactions are highly effective in offsetting changes in cash flows of the hedged item at both the inception of the hedge and on an ongoing basis.

## [New Accounting Standards Updates](#)

### **New Accounting Standards Updates**

In May 2011, the Financial Accounting Standards Board (“FASB”) issued an update to Accounting Standards Codification (“ASC”) 820, *Fair Value Measurement*. The Accounting Standards Update (“ASU”) conforms certain sections of ASC 820 to International Financial Reporting Standards in order to provide a single converged guidance on the measurement of fair value. This update also expands the existing disclosure requirements for fair value measurements. This ASU is effective for interim and annual periods beginning after December 15, 2011. We will adopt this ASU prospectively in the first quarter of 2012. We currently do not expect this ASU to have a material impact, if any, on our consolidated financial statements.

In June 2011, the FASB issued an update to ASC 220, *Comprehensive Income*. This ASU requires entities to present components of comprehensive income in either a continuous statement of comprehensive income or two separate but consecutive statements that would include reclassification adjustments by component for items that are reclassified from other comprehensive income to net income on the face of the financial statements. In December 2011, the FASB issued an update to this ASU indefinitely deferring the implementation of the reclassification adjustments by component requirement of the ASU issued in June 2011. These ASUs are effective for fiscal years, and interim periods within those years, beginning after December 15, 2011. We will adopt the new presentation requirements of these ASUs retrospectively in the first quarter of 2012.

In September 2011, the FASB issued an update to ASC 350, *Intangibles - Goodwill and Other*. This ASU amends the guidance in ASC 350-20 on testing for goodwill impairment. The revised guidance allows entities testing for goodwill impairment to have the option of performing a qualitative assessment before calculating the fair value of the reporting unit. The ASU does not change how goodwill is calculated or assigned to reporting units, nor does it revise the requirement to test annually for impairment. The ASU is limited to goodwill and does not amend the annual requirement for testing other indefinite-lived intangible assets for impairment. The ASU is effective for annual and interim goodwill impairment tests performed for fiscal years beginning after December 15, 2011. We will adopt this ASU for our 2012 goodwill impairment testing. We do not expect this ASU to have a material impact, if any, on our consolidated financial statements.

**Segment Information**  
**(Details 2) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

**Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009**

**Corporate and Other total assets [Abstract]**

Assets \$ 24,847 \$ 22,986 \$ 11,439

Cash and other assets [Member]

**Corporate and Other total assets [Abstract]**

Assets 547 1,391 1,266

Accounts Receivable [Member]

**Corporate and Other total assets [Abstract]**

Assets 28 28 17

Current deferred tax asset [Member]

**Corporate and Other total assets [Abstract]**

Assets 0 0 0

Property, plant and equipment [Member]

**Corporate and Other total assets [Abstract]**

Assets 82 63 10

Other noncurrent assets [Member]

**Corporate and Other total assets [Abstract]**

Assets \$ 255 \$ 278 \$ 275

**Consolidated Statements of  
Cash Flows (USD \$)  
In Millions, unless otherwise  
specified**

**12 Months Ended**

	<b>Dec. 31, 2011</b>	<b>Dec. 31, 2010</b>	<b>Dec. 31, 2009</b>
<b><u>Cash flows from operating activities:</u></b>			
<u>Net income</u>	\$ 1,743	\$ 819	\$ 421
<b><u>Adjustments to reconcile net income to net cash flows from operating activities:</u></b>			
<u>Depreciation and amortization</u>	1,321	1,069	711
<u>Benefit for deferred income taxes</u>	(492)	(188)	(256)
<u>Impairment of trade names</u>	315		
<u>Gain on disposal of assets</u>	(179)	(113)	(64)
<u>Stock-based compensation cost</u>	108	87	88
<u>Provision for doubtful accounts</u>	84	39	94
<u>Loss on early extinguishment of debt</u>	40		
<u>Gain on investments</u>		(6)	(4)
<b><u>Changes in operating assets and liabilities:</u></b>			
<u>Accounts receivable</u>	(1,024)	(702)	399
<u>Inventories</u>	(641)	(243)	240
<u>Accounts payable</u>	314	292	(89)
<u>Accrued employee compensation and other accrued liabilities</u>	58	(182)	(130)
<u>Income taxes payable</u>	(121)	23	(169)
<u>Other operating items, net</u>	(19)	(39)	(2)
<u>Net cash flows from operating activities</u>	1,507	856	1,239
<b><u>Cash flows from investing activities:</u></b>			
<u>Expenditures for capital assets</u>	(2,461)	(1,491)	(1,086)
<u>Proceeds from disposal of assets</u>	311	208	163
<u>Purchase of short-term investments</u>		(250)	
<u>Proceeds from maturities of short-term investments</u>	250		
<u>Acquisition of businesses, net of cash acquired</u>	(5)	(888)	(58)
<u>Other investing items, net</u>	14	45	15
<u>Net cash flows from investing activities</u>	(1,891)	(2,376)	(966)
<b><u>Cash flows from financing activities:</u></b>			
<u>Net proceeds (payments) of commercial paper and other short-term debt</u>	125	52	(16)
<u>Net proceeds from issuance of long-term debt</u>	742	1,479	
<u>Repayment of long-term debt</u>	(813)		(525)
<u>Proceeds from termination of interest rate swap agreements</u>	26		
<u>Proceeds from issuance of common stock</u>	183	74	51
<u>Dividends paid</u>	(261)	(241)	(185)
<u>Purchase of noncontrolling interest</u>	(26)		
<u>Other financing items, net</u>	(6)	2	
<u>Net cash flows from financing activities</u>	(30)	1,366	(675)
<u>Effect of foreign exchange rate changes on cash</u>	8	15	42
<u>Decrease in cash and cash equivalents</u>	(406)	(139)	(360)

<u>Cash and cash equivalents, beginning of year</u>	1,456	1,595	1,955
<u>Cash and cash equivalents, end of year</u>	1,050	1,456	1,595
<b><u>Supplemental cash flows disclosures:</u></b>			
<u>Income taxes paid, net of refunds</u>	1,192	637	604
<u>Interest paid</u>	237	154	154
<b><u>Supplemental disclosure of noncash investing activities:</u></b>			
<u>Capital expenditures included in accounts payable</u>	\$ 111	\$ 64	\$ 29

**Consolidated Balance Sheets**  
**(USD \$)**  
**In Millions, unless otherwise**  
**specified**

	<b>Dec. 31,</b>	<b>Dec. 31,</b>
	<b>2011</b>	<b>2010</b>
<b><u>Current Assets:</u></b>		
<u>Cash and cash equivalents</u>	\$ 1,050	\$ 1,456
<u>Short-term investments</u>	0	250
<u>Accounts receivable - less allowance for doubtful accounts (2011 - \$229; 2010 - \$162)</u>	4,878	3,942
<u>Inventories, net</u>	3,222	2,594
<u>Deferred income taxes</u>	251	234
<u>Other current assets</u>	396	231
<u>Total current assets</u>	9,797	8,707
<u>Property, plant and equipment - less accumulated depreciation (2011 - \$5,251; 2010 - \$4,367)</u>	7,415	6,310
<u>Goodwill</u>	5,956	5,869
<u>Intangible assets, net</u>	1,143	1,569
<u>Other assets</u>	536	531
<u>Total assets</u>	24,847	22,986
<b><u>Current Liabilities:</u></b>		
<u>Accounts payable</u>	1,810	1,496
<u>Short-term debt and current portion of long-term debt</u>	224	331
<u>Accrued employee compensation</u>	704	589
<u>Income taxes payable</u>	289	219
<u>Other accrued liabilities</u>	475	504
<u>Total current liabilities</u>	3,502	3,139
<u>Long-term debt</u>	3,845	3,554
<u>Deferred income taxes and other tax liabilities</u>	810	1,360
<u>Liabilities for pensions and other postretirement benefits</u>	578	483
<u>Other liabilities</u>	148	164
<u>Commitments and contingencies</u>		
<b><u>Equity:</u></b>		
<u>Common stock, one dollar par value (shares authorized - 750; issued and outstanding: 2011 - 437; 2010 - 432)</u>	437	432
<u>Capital in excess of par value</u>	7,303	7,005
<u>Retained earnings</u>	8,561	7,083
<u>Accumulated other comprehensive loss</u>	(555)	(420)
<u>Baker Hughes stockholder's equity</u>	15,746	14,100
<u>Noncontrolling interests</u>	218	186
<u>Total equity</u>	15,964	14,286
<u>Total liabilities and equity</u>	\$ 24,847	\$ 22,986

## Indebtedness

**12 Months Ended  
Dec. 31, 2011**

[Indebtedness \[Abstract\]](#)  
[INDEBTEDNESS](#)

### NOTE 10. INDEBTEDNESS

Total debt consisted of the following at December 31, net of unamortized discount and debt issuance cost:

	2011	2010
5.75% Notes due June 2011 with an effective interest rate of 5.86%	\$ -	\$ 254
6.5% Senior Notes due November 2013 with an effective interest rate of 6.73%	-	522
6.0% Notes due June 2018 with an effective interest rate of 6.29%	265	267
7.5% Senior Notes due November 2018 with an effective interest rate of 7.61%	743	742
3.2% Senior Notes due August 2021 with an effective interest rate of 3.32%	742	-
8.55% Debentures due June 2024 with an effective interest rate of 8.76%	148	148
6.875% Notes due January 2029 with an effective interest rate of 7.08%	393	393
5.125% Notes due September 2040 with an effective interest rate of 5.22%	1,479	1,479
Other debt	299	80
Total debt	4,069	3,885
Less short-term debt and current portion of long-term debt	224	331
Long-term debt	\$ 3,845	\$ 3,554

In August 2011, we completed a private placement of \$750 million 3.2% unsecured Senior Notes under our existing indenture dated October 28, 2008 that have registration rights and will mature in August 2021. Net proceeds from the offering were approximately \$742 million after deducting the underwriting discount and expense of the offering. Interest is payable February 15 and August 15 of each year. The 3.2% Notes are senior unsecured obligations and rank equal in right of payment to all of our existing and future indebtedness; senior in right of payment to any future subordinated indebtedness; and effectively junior to our future secured indebtedness, if any, and structurally subordinated to all existing and future indebtedness of our subsidiaries. We may redeem, at our option, all or part of the 3.2% Notes at any time, at the applicable make-whole redemption prices plus accrued and unpaid interest to the date of redemption. In September 2011, we used \$563 million of the net proceeds from the offering to redeem in full our 6.5% Notes, and the remainder will be used for general corporate purposes, which could include funding on-going operations, business acquisitions and repurchases of our common stock. The redemption of our 6.5% Notes resulted in the payment of a redemption premium of \$63 million and in a pre-tax loss on the early extinguishment of this debt of \$40 million, which includes the redemption premium and the write off of the remaining original debt issuance cost and debt

discount, partially offset by the \$25 million gain from the termination of two related interest rate swap agreements.

In June 2011, we repaid the \$250 million principal amount of our 5.75% Notes using proceeds from U.S. Treasury Bills that matured in May 2011.

In September 2011, we entered into a five-year committed \$2.5 billion revolving credit facility maturing in September 2016. The new revolving credit facility replaced our existing committed revolving credit facilities of \$500 million maturing in July 2012 and \$1.2 billion maturing in March 2013, both of which were terminated in September 2011. There were no direct borrowings under any of the committed revolving credit facilities during 2011. We also have a commercial paper program under which we may issue up to \$2.5 billion in commercial paper with maturities of no more than 270 days. The maximum combined borrowing at any point in time under both the commercial paper program and the credit facility is \$2.5 billion. At December 31, 2011, we had \$130 million of commercial paper outstanding.

Maturities of debt at December 31, 2011 are as follows: 2012 - \$224 million; 2013 - \$8 million; 2014 - \$10 million; 2015 - \$13 million; 2016 - \$15 million; and \$3,799 million thereafter.

**Document and Entity  
Information (USD \$)**

**12 Months Ended**

**Dec. 31, 2011**

**Feb. 16, 2012**

**Jun. 30, 2011**

**[Document and Entity Information \[Abstract\]](#)**

<u><a href="#">Entity Registrant Name</a></u>	BAKER HUGHES INC		
<u><a href="#">Entity Central Index Key</a></u>	0000808362		
<u><a href="#">Document Type</a></u>	10-K		
<u><a href="#">Document Period End Date</a></u>	Dec. 31, 2011		
<u><a href="#">Amendment Flag</a></u>	false		
<u><a href="#">Document Fiscal Year Focus</a></u>	2011		
<u><a href="#">Document Fiscal Period Focus</a></u>	FY		
<u><a href="#">Current Fiscal Year End Date</a></u>	--12-31		
<u><a href="#">Entity Well-known Seasoned Issuer</a></u>	Yes		
<u><a href="#">Entity Voluntary Filers</a></u>	No		
<u><a href="#">Entity Current Reporting Status</a></u>	Yes		
<u><a href="#">Entity Filer Category</a></u>	Large Accelerated Filer		
<u><a href="#">Entity Public Float</a></u>			\$ 31,476,833,000
<u><a href="#">Entity Common Stock, Shares Outstanding</a></u>		437,571,000	

## Segment Information

12 Months Ended  
Dec. 31, 2011

### [Segment Information](#)

#### [\[Abstract\]](#)

#### [SEGMENT INFORMATION](#)

#### NOTE 11. SEGMENT INFORMATION

We conduct our business primarily through operating segments that are aligned with our geographic regions, which have been aggregated into the following five reportable segments:

- North America (U.S. Land, Gulf of Mexico and Canada)
- Latin America
- Europe/Africa/Russia Caspian
- Middle East/Asia Pacific
- Industrial Services and Other

We aggregate our operating segments within each reportable segment, as they have similar economic characteristics and because the long-term financial performance of the segments is affected by similar economic conditions. The performance of our operating segments is evaluated based on profit before tax, which is defined as income before the following: income taxes, net interest expense, corporate expenses, and certain gains and losses not allocated to the segments. For 2011, our operating segment profit includes the charge of \$315 million related to the impairment of trade names. For further discussion of the trade name impairments and breakdown by reportable segment, see Note 8. Goodwill and Intangible Assets.

Summarized financial information is shown in the following table.

Segments	2011		2010		2009	
	Revenue	Profit (Loss)	Revenue	Profit (Loss)	Revenue	Profit (Loss)
North						
America	\$10,257	\$ 1,929	\$6,621	\$ 1,163	\$3,165	\$ 201
Latin						
America	2,183	227	1,569	74	1,094	78
Europe/ Africa/ Russia Caspian	3,325	342	3,006	260	2,774	458
Middle East/ Asia Pacific	2,820	321	2,247	177	1,937	241
Industrial Services and Other	1,246	53	971	99	694	70
Total						
Operations	19,831	2,872	14,414	1,773	9,664	1,048
Corporate and Other	-	(533 )	-	(491 )	-	(437 )
Total	\$19,831	\$ 2,339	\$14,414	\$ 1,282	\$9,664	\$ 611

The following table presents the details of “Corporate and Other” segment loss for the years ended December 31:

	2011	2010	2009
Corporate and other expenses	\$(272)	\$(222)	\$(298)
Interest expense, net	(221)	(141)	(125)
Loss on early extinguishment of debt	(40 )	-	-
Gain on investments	-	6	4
Acquisition-related costs	-	(134)	(18 )
<b>Total</b>	<b>\$(533)</b>	<b>\$(491)</b>	<b>\$(437)</b>

The following tables present capital expenditures and depreciation and amortization by segment for the years ended December 31 and total assets by segment at December 31:

Segments	2011		2010		2009	
	Capital Expenditures	Depreciation and Amortization	Capital Expenditures	Depreciation and Amortization	Capital Expenditures	Depreciation and Amortization
North						
America	\$ 1,242	\$ 622	\$ 589	\$ 432	\$ 275	\$ 255
Latin						
America	274	201	191	173	182	110
Europe/ Africa/ Russia Caspian	357	234	318	230	246	175
Middle East/ Asia Pacific	228	206	208	187	185	143
Industrial Services and Other	326	56	179	44	196	17
Total						
Operations	2,427	1,319	1,485	1,066	1,084	700
Corporate and Other	34	2	6	3	2	11
<b>Total</b>	<b>\$ 2,461</b>	<b>\$ 1,321</b>	<b>\$ 1,491</b>	<b>\$ 1,069</b>	<b>\$ 1,086</b>	<b>\$ 711</b>

Total Assets	2011	2010	2009
North America	\$9,796	\$8,187	\$2,596
Latin America	2,727	2,723	1,168
Europe/Africa/Russia Caspian	3,819	3,544	2,248
Middle East/Asia Pacific	3,299	3,130	1,731
Industrial Services and Other	4,294	3,642	2,127

Total Operations	23,935	21,226	9,870
Corporate and Other	912	1,760	1,569
Total	\$24,847	\$22,986	\$11,439

Assets of our supply chain and products and technology enterprise organizations are included in the Industrial Services and Other segment. Certain assets carried at the enterprise level that benefit the operating segments are allocated to the segments.

The following table presents the details of “Corporate and Other” total assets at December 31:

	2011	2010	2009
Cash and other assets	\$547	\$1,391	\$1,266
Accounts receivable	28	28	17
Current deferred tax asset	-	-	1
Property, plant and equipment	82	63	10
Other noncurrent assets	255	278	275
Total	\$912	\$1,760	\$1,569

The following tables present geographic consolidated revenue and consolidated revenue for each group of similar products and services for the years ended December 31:

	2011	2010	2009
United States	\$9,131	\$6,043	\$3,091
Canada and other	1,768	1,186	493
North America	10,899	7,229	3,584
Latin America	2,220	1,583	1,134
Europe/Africa/Russia Caspian	3,671	3,218	2,925
Middle East/Asia Pacific	3,041	2,384	2,021
Total	\$19,831	\$14,414	\$9,664

	2011	2010	2009
Completion and Production	\$12,464	\$8,547	\$4,454
Drilling and Evaluation	6,121	4,896	4,516
Industrial Services and Other	1,246	971	694
Total	\$19,831	\$14,414	\$9,664

The following table presents net property, plant and equipment by its geographic location at December 31:

	2011	2010	2009
United States	\$3,752	\$3,023	\$1,377
Canada and other	529	467	105
North America	4,281	3,490	1,482
Latin America	891	788	354
Europe/Africa/Russia Caspian	1,325	1,118	809
Middle East/Asia Pacific	918	914	516
Total	\$7,415	\$6,310	\$3,161

**Employee Benefit Plans  
(Details Textual) (USD \$)**

**12 Months Ended**

**Dec. 31, 2011**

**Dec. 31,  
2010**

**Dec. 31,  
2009**

**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Percentage allocated by region](#)

**[Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Health care cost trend rate for employees under age 65](#) 8.50%

[Health care cost trend rate for participants over age 65](#) 7.00%

[Age limit, maximum](#) over age 65

[Age limit, minimum](#) under age 65

[Expected benefit payment period](#) next ten years

[Health care cost trend rate for employees under age 65 and over age 65 in 2022](#) 4.50%

[Contribution from employee](#) The Thrift Plans allow eligible employees to elect to contribute of their salaries to an investment trust. Employee contributions are matched by the Company in cash at the rate of \$1.00 per \$1.00 employee contribution for the first 5% to 6% of the employee's salary and such contributions vest immediately. In addition, we make cash contributions for all eligible employees between 2% and 5% of their salary depending on the age, Such contributions are fully vested to the employee after three years of employment.

[Accrued postemployment liability for Continuation Benefits](#) \$ 23,000,000 \$ 15,000,000

Minimum [Member]

**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Percentage of employee contribution](#) 5.00%

[Percentage of Additional Employer Match](#) 2.00%

[Employer contribution match](#) 1  
Maximum [Member]

**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Percentage of employee contribution](#) 6.00%

[Percentage of Additional Employer Match](#) 5.00%  
[Employer contribution match](#) 1  
 Government Mortgage-backed Securities [Member]  
**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**  
[Percentage allocated to fixed income securities](#) 16.00%  
 Cash [Member]  
**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**  
[Percentage allocated to fixed income securities](#) 6.00%  
 Asset-backed Securities [Member]  
**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**  
[Percentage allocated to fixed income securities](#) 5.00%  
 Corporate Bonds [Member]  
**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**  
[Percentage allocated to fixed income securities](#) 22.00%  
 Mutual Funds [Member]  
**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**  
[Percentage allocated to fixed income securities](#) 6.00%  
 Municipal Bonds [Member]  
**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**  
[Percentage allocated to fixed income securities](#) 4.00%  
 Equities [Member] | Asia Pacific [Member]  
**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**  
[Percentage allocated by region](#) 8.00%  
 Equities [Member] | Europe [Member]  
**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**  
[Percentage allocated by region](#) 8.00%

Equities [Member] | UK  
[Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Percentage allocated by region 28.00%

Equities [Member] | North  
America [Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Percentage allocated by region 8.00%

Equities [Member] | Global  
[Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Percentage allocated by region 48.00%

Government bonds [Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Percentage allocated to fixed  
income securities 10.00%

Mutual Fund Corporate Bonds  
[Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Percentage allocated to fixed  
income securities 17.00%

Mutual Fund Non US  
Government Bonds [Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Percentage allocated to fixed  
income securities 14.00%

Pension Benefit Plans  
[Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Defined Benefit Plan  
Amortization Of Net Gains  
Losses 22,000,000

Defined Benefit Plan  
Amortization Of Net Prior  
Service Cost Credits less than one million

U.S. Pension Benefits  
[Member] | Fixed Income  
[Member]

**Additional Employee Benefit Plans (Textual) [Abstract]**

Investment in Securities to Achieve Return 22% in corporate bonds; 17% in mutual funds (corporate bonds); 16% in government mortgage-backed securities; 14% in mutual funds (non-U.S. government bonds); 10% in government bonds; 6% in mutual funds (government bonds); 5% in asset-backed securities; 4% in municipal bonds and 6% in cash and other securities

Non-U.S. Pension Benefits  
[Member] | Equities [Member]

**Additional Employee Benefit Plans (Textual) [Abstract]**

Investment in Securities to Achieve Return 48% Global, 28% U.K., 8% North America, 8% Asia Pacific, and 8% Europe

Other Postretirement Benefits  
[Member]

**Additional Employee Benefit Plans (Textual) [Abstract]**

Defined Benefit Plan Amortization Of Net Gains Losses 1,000,000

Defined Benefit Plan Amortization Of Net Prior Service Cost Credit 2,000,000

Estimated Medicare subsidies per year 2,000,000

Other Postretirement Benefits  
[Member] | Minimum  
[Member]

**Additional Employee Benefit Plans (Textual) [Abstract]**

Expected Employer Contribution 16,000,000

Expected Employer Contribution 16,000,000

Other Postretirement Benefits  
[Member] | Maximum  
[Member]

**Additional Employee Benefit Plans (Textual) [Abstract]**

Expected Employer Contribution 18,000,000

Expected Employer Contribution 18,000,000

Thrift plan and several other non US defined contribution plan [Member]

**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Total contributions to defined contribution plans](#) 189,000,000 169,000,000 129,000,000

Non Qualified Defined Contribution Plan for Non US Employees [Member]

**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Total contributions to defined contribution plans](#) 11,000,000 11,000,000 11,000,000

Defined Benefit Pension [Member] | U.S. Pension Benefits [Member] | Minimum [Member]

**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Expected Employer Contribution](#) 60,000,000

[Expected Employer Contribution](#) 60,000,000

Defined Benefit Pension [Member] | U.S. Pension Benefits [Member] | Maximum [Member]

**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Expected Employer Contribution](#) 65,000,000

[Expected Employer Contribution](#) 65,000,000

Defined Benefit Pension [Member] | Non-U.S. Pension Benefits [Member] | Minimum [Member]

**[Additional Employee Benefit Plans \(Textual\) \[Abstract\]](#)**

[Expected Employer Contribution](#) 20,000,000

[Expected Employer Contribution](#) 20,000,000

Defined Benefit Pension [Member] | Non-U.S. Pension

Benefits [Member] |

Maximum [Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Expected Employer  
Contribution 30,000,000

Expected Employer  
Contribution 30,000,000

Defined Contribution Pension

[Member] | Minimum

[Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Expected Employer  
Contribution 263,000,000

Expected Employer  
Contribution 263,000,000

Defined Contribution Pension

[Member] | Maximum

[Member]

**Additional Employee Benefit  
Plans (Textual) [Abstract]**

Expected Employer  
Contribution 286,000,000

Expected Employer  
Contribution \$ 286,000,000

**Consolidated Balance Sheets  
(Parenthetical) (USD \$)**

**In Millions, except Per Share  
data, unless otherwise  
specified**

**Dec. 31, 2011 Dec. 31, 2010**

**Consolidated Balance Sheets [Abstract]**

<u>Allowance for doubtful accounts</u>	\$ 229	\$ 162
<u>Less: Accumulated depreciation</u>	\$ 5,251	\$ 4,367
<u>Common stock, par value</u>	\$ 1	\$ 1
<u>Common stock, shares authorized</u>	750	750
<u>Common stock, shares issued</u>	437	432
<u>Common stock, shares outstanding</u>	437	432

## Earnings Per Share

12 Months Ended  
Dec. 31, 2011

### Earnings Per Share

#### [Abstract]

#### EARNINGS PER SHARE

#### NOTE 5. EARNINGS PER SHARE

A reconciliation of the number of shares used for the basic and diluted earnings per share (“EPS”) computations is as follows for the years ended December 31:

	2011	2010	2009
Weighted average common shares outstanding for basic			
EPS	436	394	310
Effect of dilutive securities - stock plans	2	1	1
Adjusted weighted average common shares outstanding for diluted EPS	438	395	311
Future potentially dilutive shares excluded from diluted EPS:			
Options with an exercise price greater than the average market price for the period	3	7	4

## Income Taxes

**12 Months Ended  
Dec. 31, 2011**

[Income Taxes \[Abstract\]](#)  
[INCOME TAXES](#)

### NOTE 4. INCOME TAXES

The provision for income taxes is comprised of the following for the years ended December 31:

	2011	2010	2009
Current:			
United States	\$609	\$179	\$65
Foreign	479	472	381
Total current	1,088	651	446
Deferred:			
United States	(315 )	(107)	(210)
Foreign	(177 )	(81 )	(46 )
Total deferred	(492 )	(188)	(256)
Provision for income taxes	\$596	\$463	\$190

The geographic sources of income before income taxes are as follows for the years ended December 31:

	2011	2010	2009
United States	\$1,466	\$534	\$(18)
Foreign	873	748	629
Income before income taxes	\$2,339	\$1,282	\$611

The provision for income taxes differs from the amount computed by applying the U.S. statutory income tax rate to income before income taxes for the reasons set forth below for the years ended December 31:

	2011	2010	2009
Statutory income tax at 35%	\$819	\$449	\$214
Effect of foreign operations	(11 )	(54)	(53)
Net tax charge related to foreign losses	51	64	38
Adjustments of prior years' tax positions	(51 )	(35)	(26)
State income taxes - net of U.S. tax benefit	40	19	6
Impact of reorganization of foreign subsidiaries	(214)	-	-
Other - net	(38 )	20	11
Provision for income taxes	\$596	\$463	\$190

During the third quarter of 2011, we reorganized certain of our foreign subsidiaries. As a result of the reorganization, previously accrued U.S. deferred income taxes related to those subsidiaries were reduced by \$214 million to account for certain foreign tax credits that existed prior to the acquisition of BJ Services and are now available to offset future U.S. taxes.

Deferred income taxes reflect the net tax effects of temporary differences between the carrying amounts of assets and liabilities for financial reporting purposes and the amounts used for income tax purposes, as well as operating loss and tax credit carryforwards.

The tax effects of our temporary differences and carryforwards are as follows at December 31:

	2011	2010
<b>Deferred tax assets:</b>		
Receivables	\$42	\$37
Inventory	228	213
Employee benefits	131	120
Other accrued expenses	173	148
Operating loss carryforwards	228	186
Tax credit carryforwards	372	329
Other	84	92
<b>Subtotal</b>	<b>1,258</b>	<b>1,125</b>
Valuation allowances	(318 )	(232 )
<b>Total</b>	<b>940</b>	<b>893</b>
<b>Deferred tax liabilities:</b>		
Goodwill and other intangibles	423	578
Property	273	377
Undistributed earnings of foreign subsidiaries	366	583
Other	42	87
<b>Total</b>	<b>1,104</b>	<b>1,625</b>
<b>Net deferred tax liability</b>	<b>\$(164 )</b>	<b>\$(732 )</b>

We record a valuation allowance when it is more likely than not that some portion or all of the deferred tax assets will not be realized. The ultimate realization of the deferred tax assets depends on the ability to generate sufficient taxable income of the appropriate character in the future and in the appropriate taxing jurisdictions. We have provided a valuation allowance for operating loss and foreign tax credit carryforwards in certain non-U.S. jurisdictions. The increase in the valuation allowances of \$86 million resulted primarily from net tax charges related to foreign losses. The operating loss carryforwards without a valuation allowance will expire in varying amounts over the next twenty years.

We have provided for U.S. and additional foreign taxes for the anticipated repatriation of certain earnings of our foreign subsidiaries. The reduction in the deferred tax liability for undistributed earnings of foreign subsidiaries of \$217 million resulted primarily from the reorganization of certain foreign subsidiaries that resulted in certain foreign tax credits that existed prior to the acquisition of BJ Services to now be available to offset future U.S. taxes. We consider the undistributed earnings of our foreign subsidiaries above the amount for which taxes have already been provided to be indefinitely reinvested, as we have no current intention to repatriate these earnings. As such, deferred income taxes are not provided for temporary differences of approximately \$1.0 billion, \$2.5 billion and \$2.3 billion at December 31, 2011, 2010 and 2009, respectively, representing earnings of non-U.S. subsidiaries intended to be permanently reinvested. These additional foreign earnings could become subject to additional tax,

if remitted, or deemed remitted, as a dividend. Computation of the potential deferred tax liability associated with these undistributed earnings and any other basis differences, is not practicable.

The reduction in the deferred tax liability for goodwill and other intangibles of \$155 million includes a reduction of \$95 million related to the impairment of the BJ Services trade name.

At December 31, 2011, we had approximately \$92 million of foreign tax credits which may be carried forward indefinitely under applicable foreign law and \$278 million of foreign tax credits available to offset future payments of U.S. federal income taxes, primarily expiring in 2018 through 2021. In addition, at December 31, 2011, we had approximately \$2 million of state tax credits expiring in varying amounts between 2016 and 2021.

At December 31, 2011, we had \$379 million of tax liabilities for gross unrecognized tax benefits, which includes liabilities for interest and penalties of \$64 million and \$32 million, respectively. If we were to prevail on all uncertain tax positions, the net effect would be a benefit to our effective tax rate of approximately \$349 million. The remaining approximately \$30 million is offset by deferred tax assets that represent tax benefits that would be received in different taxing jurisdictions in the event that we did not prevail on all uncertain tax positions.

The following table presents the changes in our unrecognized tax benefits and associated interest and penalties included in the consolidated balance sheet.

	Gross Unrecognized Tax Benefits, Excluding Interest and Penalties		Total Gross Unrecognized Tax Benefits
	Interest and Penalties	Penalties	Benefits
Balance at December 31, 2008	\$ 323	\$ 78	\$ 401
Increase (decrease) in prior year tax positions	(75)	10	(65)
Increase in current year tax positions	16	6	22
Decrease related to settlements with taxing authorities	(6)	(2)	(8)
Decrease related to lapse of statute of limitations	(9)	(4)	(13)
Increase due to effects of foreign currency translation	1	1	2
Balance at December 31, 2009	250	89	339
Acquisition of BJ Services	102	28	130
Increase (decrease) in prior year tax positions	(16)	4	(12)

Increase in current year tax positions	4	3	7
Decrease related to settlements with taxing authorities	(7)	(5 )	(12 )
Decrease related to lapse of statute of limitations	(6)	(1 )	(7 )
Decrease due to effects of foreign currency translation	(3)	(4 )	(7 )
Balance at December 31, 2010	324	114	438
Increase (decrease) in prior year tax positions	(5)	12	7
Increase in current year tax positions	8	11	19
Decrease related to settlements with taxing authorities	(3)	(1 )	(4 )
Decrease related to lapse of statute of limitations	(38)	(38 )	(76 )
Decrease due to effects of foreign currency translation	(3)	(2 )	(5 )
Balance at December 31, 2011	\$ 283	\$ 96	\$ 379

It is expected that the amount of unrecognized tax benefits will change in the next twelve months due to expiring statutes, audit activity, tax payments, competent authority proceedings related to transfer pricing, or final decisions in matters that are the subject of litigation in various taxing jurisdictions in which we operate. At December 31, 2011, we had approximately \$159 million of tax liabilities, net of \$17 million of tax assets, related to uncertain tax positions, each of which are individually insignificant, and each of which are reasonably possible of being settled within the next twelve months.

At December 31, 2011, approximately \$203 million of total gross unrecognized tax benefits were included in the noncurrent portion of our income tax liabilities, for which the settlement period cannot be determined; however, it is not expected to be within the next twelve months.

We operate in more than 80 countries and are subject to income taxes in most taxing jurisdictions in which we operate. The following table summarizes the earliest tax years that remain subject to examination by the major taxing jurisdictions in which we operate. These jurisdictions are those we project to have the highest tax liability for 2012.

<b>Jurisdiction</b>	<b>Earliest Open Tax Period</b>	<b>Jurisdiction</b>	<b>Earliest Open Tax Period</b>
Canada	1998	Norway	1999
Germany	2003	United Kingdom	2007
Netherlands	2006	United States	2004

**Valuation and Qualifying  
Accounts**

**12 Months Ended  
Dec. 31, 2011**

**Valuation And Qualifying Accounts**

**[Abstract]**

**Schedule II - Valuation and  
Qualifying Accounts**

**Baker Hughes Incorporated**

**Schedule II - Valuation and Qualifying Accounts**

(In millions)	Balance at Beginning of Period	Charged to Cost and Expenses	Write-offs <sup>(1)</sup>	Other Changes <sup>(2)</sup>	Balance at End of Period
Year ended					
December 31, 2011					
Reserve for doubtful accounts receivable	\$ 162	\$ 84	\$ (18 )	\$ 1	\$ 229
Reserve for inventories	322	16	(36 )	2	304
Year ended					
December 31, 2010					
Reserve for doubtful accounts receivable	157	39	(24 )	(10 )	162
Reserve for inventories	297	33	(32 )	24	322
Year ended					
December 31, 2009					
Reserve for doubtful accounts receivable	74	94	(12 )	1	157
Reserve for inventories	244	101	(53 )	5	297

<sup>(1)</sup> Represents the elimination of accounts receivable and inventory deemed uncollectible or worthless.

<sup>(2)</sup> Represents transfers, currency translation adjustments and divestitures.

## Employee Benefit Plans

12 Months Ended  
Dec. 31, 2011

[Employee Benefit Plans](#)  
[\[Abstract\]](#)  
[EMPLOYEE BENEFIT PLANS](#)

### NOTE 12. EMPLOYEE BENEFIT PLANS

#### DEFINED BENEFIT PLANS

We have both funded and unfunded noncontributory defined benefit pension plans (“Pension Benefits”) covering certain employees primarily in the U.S., the U.K., Germany and Canada. Under the provisions of the U.S. qualified pension plan, a hypothetical cash balance account is established for each participant. Such accounts receive pay credits on a quarterly basis based on a percentage according to the employee’s age on the last day of the quarter applied to quarterly eligible compensation. In addition a cash balance account receives interest credits based on the balance in the account on the last day of the quarter. The U.S. qualified pension plan also includes frozen accrued benefits for participants in legacy defined benefit plans. For the majority of the participants in the U.K. pension plans, we do not accrue benefits as the plans are frozen; however, there are a limited number of members who still accrue future benefits on a defined benefit basis. The Germany pension plan is an unfunded plan where benefits are based on creditable years of service, creditable pay and accrual rates. The Canada pension plan was frozen as of December 31, 2010, and we no longer accrue on a defined benefit basis. We also provide certain postretirement health care benefits (“other postretirement benefits”), through an unfunded plan, to substantially all U.S. employees who retire and have met certain age and service requirements.

#### Funded Status

Below is the reconciliation of the beginning and ending balances of benefit obligations, fair value of plan assets and the funded status of our plans. For pension plans, the benefit obligation is the projected benefit obligation (“PBO”) and for the other post-retirement benefit plan, the benefit obligation is the accumulated postretirement benefit obligation.

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
<b>Change in benefit obligation:</b>						
Benefit obligation at beginning of year	\$ 444	\$ 375	\$ 593	\$ 327	\$ 166	\$ 157
Service cost	38	32	9	8	8	10
Interest cost	21	22	33	26	8	9
Actuarial loss	43	31	25	4	28	10
Benefits paid	(19 )	(47 )	(16 )	(12 )	(14 )	(15 )
Curtailment	-	-	(4 )	(1 )	-	-
Acquisitions of businesses	-	34	2	253	-	27
Plan amendments	-	-	-	-	-	(32 )
Other	(3 )	(3 )	1	2	-	-
Exchange rate adjustments	-	-	-	(14 )	-	-
Benefit obligation at end of year	524	444	643	593	196	166

Change in plan assets:						
Fair value of plan assets at beginning of year	416	346	474	248	-	-
Actual return on plan assets	(5 )	48	38	36	-	-
Employer contributions	43	72	28	52	14	15
Benefits paid	(19 )	(47 )	(16 )	(12 )	(14 )	(15 )
Acquisitions of businesses	-	-	-	160	-	-
Other	(2 )	(3 )	1	1	-	-
Exchange rate adjustments	-	-	1	(11 )	-	-
Fair value of plan assets at end of year	433	416	526	474	-	-

Funded status - underfunded at end of year \$ (91 ) \$ (28 ) \$ (117 ) \$ (119 ) \$ (196 ) \$ (166 )

Accumulated benefit obligation \$ 491 \$ 421 \$ 616 \$ 553 \$ 196 \$ 166

The amounts recognized in the consolidated balance sheet consist of the following at December 31:

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
	Noncurrent assets	\$ -	\$ -	\$ 6	\$ 10	\$ -
Current liabilities	(3 )	(3 )	(5 )	(5 )	(16 )	(16 )
Noncurrent liabilities	(88 )	(25 )	(118 )	(124 )	(180 )	(150 )
Net amount recognized	\$ (91 )	\$ (28 )	\$ (117 )	\$ (119 )	\$ (196 )	\$ (166 )

The funded status position represents the difference between the benefit obligation and the plan assets. The PBO for pension benefits represents the actuarial present value of benefits attributed to employee services and compensation and includes an assumption about future compensation levels. The accumulated benefit obligation (“ABO”) is the actuarial present value of pension benefits attributed to employee service to date and present compensation levels. The ABO differs from the PBO in that the ABO does not include any assumptions about future compensation levels.

Information for the plans with ABOs in excess of plan assets is as follows at December 31:

	U.S. Pension Benefits		Non-U.S. Pension Benefits		Other Postretirement Benefits	
	2011	2010	2011	2010	2011	2010
	Projected benefit obligation	\$ 524	\$ 20	\$ 345	\$ 331	n/a
Accumulated benefit obligation	\$ 491	\$ 20	\$ 322	\$ 294	\$ 196	\$ 166
Fair value of plan assets	\$ 433	-	\$ 225	\$ 203	n/a	n/a

Weighted average assumptions used to determine benefit obligations for these plans are as follows for the years ended December 31:

	<u>U.S. Pension Benefits</u>		<u>Non-U.S. Pension Benefits</u>		<u>Other Postretirement Benefits</u>	
	2011	2010	2011	2010	2011	2010
Discount rate	4.2 %	4.9 %	5.0 %	5.5 %	3.8 %	4.9 %
Rate of compensation increase	5.4 %	5.4 %	4.4 %	4.3 %	n/a	n/a
Social security increase	2.8 %	2.8 %	2.1 %	2.9 %	n/a	n/a

The development of the discount rate for our U.S. plans and substantially all non-U.S. plans was based on a bond matching model, whereby a hypothetical bond portfolio of high-quality, fixed-income securities is selected that will match the cash flows underlying the projected benefit obligation.

#### Accumulated Other Comprehensive Loss

The amount recorded before-tax in accumulated other comprehensive loss related to employee benefit plans consists of the following at December 31:

	<u>U.S. Pension Benefits</u>		<u>Non-U.S. Pension Benefits</u>		<u>Other Postretirement Benefits</u>	
	2011	2010	2011	2010	2011	2010
Net loss	\$ 219	\$ 149	\$ 130	\$ 114	\$ 38	\$ 10
Net prior service cost (credit)	2	3	-	-	(28 )	(31 )
Total	\$ 221	\$ 152	\$ 130	\$ 114	\$ 10	\$ (21 )

The estimated net loss and prior service cost for the defined benefit pension plans that will be amortized from accumulated other comprehensive loss and included in net periodic benefit cost in 2012 are \$22 million and less than one million, respectively. The estimated net loss and prior service credit for the other postretirement benefits that will be amortized from accumulated other comprehensive loss and included in net periodic benefit cost in 2012 are \$1 million and \$2 million, respectively.

#### Net Periodic Benefit Cost

The components of net periodic cost (benefit) are as follows for the years ended December 31:

	<u>U.S. Pension Benefits</u>			<u>Non-U.S. Pension Benefits</u>			<u>Other Postretirement Benefits</u>		
	2011	2010	2009	2011	2010	2009	2011	2010	2009
Service cost	\$38	\$32	\$29	\$9	\$8	\$3	\$8	\$10	\$8
Interest cost	21	22	20	33	26	15	8	9	10

Expected return on plan assets	(31)	(28)	(25)	(33)	(23)	(15)	-	-	-
Amortization of prior service cost	-	-	1	-	-	-	(2)	1	1
Amortization of net loss	10	11	14	4	4	2	-	-	-
Curtailement	-	-	1	(4)	(1)	-	-	-	-
Other	-	-	3	-	-	(1)	-	-	-
Net periodic cost (benefit)	\$38	\$37	\$43	\$9	\$14	\$4	\$14	\$20	\$19

Weighted average assumptions used to determine net periodic cost (benefit) for these plans are as follows for the years ended December 31:

	U.S. Pension Benefits			Non-U.S. Pension Benefits			Other Postretirement Benefits		
	2011	2010	2009	2011	2010	2009	2011	2010	2009
Discount rate	4.9%	5.9%	6.3%	5.5%	5.6%	6.4%	4.9%	5.9%	6.3%
Expected long-term return on plan assets	7.8%	7.8%	8.5%	6.7%	6.6%	7.2%	n/a	n/a	n/a
Rate of compensation increase	5.4%	4.0%	4.0%	4.3%	4.2%	4.0%	n/a	n/a	n/a
Social security increase	2.8%	3.5%	3.5%	2.9%	3.2%	3.1%	n/a	n/a	n/a

In selecting the expected rate of return on plan assets, we consider the average rate of earnings expected on the funds invested or to be invested to provide for the benefits of these plans. This includes considering the trusts' asset allocation and the expected returns likely to be earned over the life of the plans.

#### Health Care Cost Trend Rates

Assumed health care cost trend rates have a significant effect on the amounts reported for other postretirement benefits. As of December 31, 2011, the health care cost trend rate was 8.5% for employees under age 65 and 7.0% for participants over age 65, with each declining gradually each successive year until it reaches 4.5% for both employees under age 65 and over age 65 in 2022. A one percentage point change in assumed health care cost trend rates would have had the following effects on 2011:

	One Percentage Point Increase	One Percentage Point Decrease
Effect on total of service and interest cost components	\$ 0.3	\$ (0.3)
Effect on postretirement welfare benefit obligation	\$ 6.7	\$ (6.3)

#### Plan Assets

We have investment committees that meet regularly to review the portfolio returns and to determine asset-mix targets based on asset/liability studies. Third-party investment consultants assist us in developing asset allocation strategies to determine our expected rates of return and expected risk for various investment portfolios. The investment committees considered these strategies in the formal establishment of the current asset-mix targets based on the projected risk and return levels for all major asset classes.

All investments are held in the form of units of funds. The funds hold underlying securities and are redeemable at the measurement date. Investments in equities and fixed-income funds are generally measured at fair value based on daily closing prices provided by active exchanges or on the basis of observable, market-based inputs. Investments in hedge funds are generally measured at fair value on the basis of their net asset values, which are provided by the investment sponsor or third party administrator. The fair values of investments in real estate funds are based on appraised values developed using comparable market transactions or discounted cash flows.

#### *U.S. Qualified Pension Plan*

The investment policy of the U.S. qualified pension plan (the “U.S. Plan”) was developed after examining the historical relationships of risk and return among asset classes and the relationship between the expected behavior of the U.S. Plan’s assets and liabilities. The investment policy of the U.S. Plan is designed to provide the greatest probability of meeting or exceeding the U.S. Plan’s objectives at the lowest possible risk.

In establishing its risk tolerance, the investment committee for the U.S. Plan (“U.S. Committee”) considers its ability to withstand short-term and intermediate-term volatility in market conditions. The U.S. Committee also reviews the long-term characteristics of various asset classes, focusing on balancing risk with expected return. Accordingly, the U.S. Committee selected the following five asset classes as allowable investments for the assets of the U.S. Plan: U.S. equities, U.S. fixed-income securities, non-U.S. equities, real estate and hedge funds.

The table below presents the fair values of the assets in our U.S. Plan by asset category and by levels of fair value at December 31:

Asset Category	2011				2010			
	Total				Total			
	Asset Value	Level One	Level Two	Level Three	Asset Value	Level One	Level Two	Level Three
Cash and Cash Equivalents	\$6	\$ -	\$6	\$-	\$95	\$ -	\$95	\$ -
Fixed Income <sup>(1)</sup>	96	-	96	-	99	-	99	-
Non-U.S. Equity <sup>(2)</sup>	104	-	104	-	93	-	93	-
U.S. Equity <sup>(3)</sup>	104	-	104	-	61	-	61	-
Hedge Funds <sup>(4)</sup>	110	-	-	110	-	-	-	-
Real Estate Funds <sup>(5)</sup>	5	-	-	5	14	-	-	14
Real Estate Investment Trust Equity	8	-	8	-	4	-	4	-
U.S. Small Cap Equity <sup>(6)</sup>	-	-	-	-	50	-	50	-
<b>Total</b>	<b>\$433</b>	<b>\$ -</b>	<b>\$318</b>	<b>\$115</b>	<b>\$416</b>	<b>\$ -</b>	<b>\$402</b>	<b>\$ 14</b>

(1) A multi-manager strategy investing in fixed income securities. The current allocation includes: 22% in corporate bonds; 17% in mutual funds (corporate bonds); 16% in government mortgage-backed securities; 14% in mutual funds (non-U.S. government bonds);

- 10% in government bonds; 6% in mutual funds (government bonds); 5% in asset-backed securities; 4% in municipal bonds and 6% in cash and other securities.
- (2) Multi-manager strategy investing in common stocks of non-U.S. listed companies using both value and growth approaches.
  - (3) Multi-manager strategy investing in common stocks of U.S. listed companies using value and growth approaches.
  - (4) Strategies taking long and short positions in equities, fixed income securities, currencies and derivative contracts.
  - (5) Strategy investing in the global private real estate secondary market using a value-based investment approach.
  - (6) Multi-manager strategy investing in common stocks of smaller U.S. listed companies using both value and growth approaches.

#### *Non-U.S. Pension Plans*

The investment policies of our pension plans with plan assets, which are primarily in Canada and the U.K., (the “Non-U.S. Plans”), cover the asset allocations that the governing boards believe are the most appropriate for these Non-U.S. Plans in the long term, taking into account the nature of the liabilities they expect to incur. The suitability of asset allocations and investment policies are reviewed periodically to ensure alignment with plan liabilities.

The table below presents the fair values of the assets in our Non-U.S. Plans by asset category and by levels of fair value at December 31:

Asset Category	2011				2010			
	Total	Asset	Level	Level	Total	Asset	Level	Level
	Value	Value	One	Two	Value	Value	One	Two
Cash and Cash Equivalents	\$1	\$ -	\$1	\$ -	\$31	\$ -	\$31	\$ -
Asset Allocation <sup>(1)</sup>	102	-	102	-	80	-	80	-
Bonds - U.K. - Corporate <sup>(2)</sup>	56	-	56	-	40	-	40	-
Bonds - U.K. - Government <sup>(3)</sup>	154	-	154	-	114	-	114	-
Equities <sup>(4)</sup>	179	-	179	-	174	-	174	-
Real Estate Funds <sup>(5)</sup>	19	-	-	19	19	-	-	19
Insurance contracts	15	-	-	15	16	-	-	16
<b>Total</b>	<b>\$526</b>	<b>\$ -</b>	<b>\$492</b>	<b>\$34</b>	<b>\$474</b>	<b>\$ -</b>	<b>\$439</b>	<b>\$35</b>

- (1) Invests in mixes of global common stocks and bonds to achieve broad diversification.
- (2) Invests passively in Sterling-denominated investment grade corporate bonds.
- (3) Invests passively in Sterling-denominated government issued bonds.
- (4) Invests in broad equity funds based on securities offered in various regions or countries. Equity funds are allocated by region as follows: 48% Global, 28% U.K., 8% North America, 8% Asia Pacific, and 8% Europe.
- (5) Invests in a diversified range of property throughout the U.K., principally in the retail, office and industrial/warehouse sectors.

The following table presents the changes in the fair value of assets using level 3 unobservable inputs:

	U.S. Property Fund	U.S. Hedge Fund	Non- U.S. Property Fund	Non-U.S. Insurance Contracts	Total
Beginning balance at December 31, 2008	\$ 19	\$-	\$ 18	\$ 7	\$44
Unrealized gains	-	-	1	1	2
Unrealized losses	(6 )	-	-	-	(6 )
Sales	-	-	-	(1 )	(1 )
Ending balance at December 31, 2009	13	-	19	7	39
Unrealized gains	1	-	-	-	1
Purchases	-	-	-	9	9
Ending balance at December 31, 2010	14	-	19	16	49
Unrealized gains	2	5	-	-	7
Unrealized losses	-	(5 )	-	-	(5 )
Sales	(15 )	-	-	(2 )	(17)
Purchases	4	110	-	1	115
Ending balance at December 31, 2011	\$ 5	\$110	\$ 19	\$ 15	\$149

### Expected Cash Flows

For all pension plans, we make annual contributions to the plans in amounts equal to or greater than amounts necessary to meet minimum governmental funding requirements. In 2012, we expect to contribute between \$60 million and \$65 million to our U.S. pension plans and between \$20 million and \$30 million to the non-U.S. pension plans. In 2012, we also expect to make benefit payments related to other postretirement benefits of between \$16 million and \$18 million.

The following table presents the expected benefit payments over the next ten years. The U.S. and non-U.S. pension benefit payments are made by the respective pension trust funds. The other postretirement benefits are net of expected Medicare subsidies of approximately \$2 million per year and are payments that are expected to be made by us.

Year	Non-U.S. Pension Other Postretirement		
	U.S. Pension Benefits	Benefits	Benefits
2012	\$ 28	\$ 16	\$ 17
2013	\$ 31	\$ 17	\$ 17
2014	\$ 35	\$ 20	\$ 17
2015	\$ 39	\$ 22	\$ 18
2016	\$ 42	\$ 25	\$ 19
2017-2021	\$ 263	\$ 157	\$ 106

### DEFINED CONTRIBUTION PLANS

During the periods reported, generally all of our U.S. employees were eligible to participate in our sponsored 401(k) plans under the Internal Revenue Code of 1986, as amended (“Thrift Plans”). The Thrift Plans allow eligible employees to elect to contribute portions of their salaries to an investment trust. Employee contributions are matched by the Company in cash at the rate of \$1.00

per \$1.00 employee contribution for the first 5% to 6% of the employee's salary and such contributions vest immediately. In addition, we make cash contributions for all eligible employees between 2% and 5% of their salary depending on the employee's age. Such contributions are fully vested to the employee after three years of employment. The Thrift Plans provide several investment options, for which the employee has sole investment discretion. The Thrift Plans do not offer Baker Hughes common stock as an investment option. Our contributions to the Thrift Plans and several other non-U.S. defined contribution plans amounted to \$189 million, \$169 million and \$129 million in 2011, 2010 and 2009, respectively.

For certain non-U.S. employees who are not eligible to participate in the Thrift Plans, we provide a non-qualified defined contribution plan that provides basically the same benefits as those provided in the Thrift Plans. In addition, we provide a non-qualified supplemental retirement plan ("SRP") for certain officers and employees whose benefits under the Thrift Plans and/or the U.S. qualified pension plan are limited by federal tax law. The SRP also allows the eligible employees to defer a portion of their eligible compensation and provides for employer matching and base contributions pursuant to limitations. Both non-qualified plans are invested through trusts, and the assets and corresponding liabilities are included in our consolidated balance sheet. Our contributions to these non-qualified plans were \$11 million for each of the three years in the period ended December 31, 2011.

In 2012, we estimate we will contribute between \$263 million and \$286 million to our defined contribution plans.

#### **POSTEMPLOYMENT BENEFITS**

We provide certain postemployment disability income, medical and other benefits to substantially all qualifying former or inactive U.S. employees. Income benefits for long-term disability are provided through a fully-insured plan. The continuation of medical and other benefits while on disability ("Continuation Benefits") are provided through a qualified self-insured plan. The accrued postemployment liability for Continuation Benefits at December 31, 2011 and 2010 was \$23 million and \$15 million, respectively, and is included in other liabilities in our consolidated balance sheet.

**Quarterly Data (Unaudited)**  
**(DetailsTextual) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

**3 Months**                      **12 Months**  
**Ended**                              **Ended**  
**Dec. 31, 2011**              **Dec. 31, 2011**

[Quarterly Data \(Unaudited\) \(Textual\) \[Abstract\]](#)

[Tax benefit associated with the reorganization of certain foreign subsidiaries](#)

\$ 214

[Impairment of trade names](#)

315

315

[Impairment of trade names, net](#)

\$ 220

\$ 220

**Goodwill and Intangible  
Assets**

**12 Months Ended  
Dec. 31, 2011**

**Goodwill and Intangible  
Assets [Abstract]**

**GOODWILL AND  
INTANGIBLE ASSETS**

**NOTE 8. GOODWILL AND INTANGIBLE ASSETS**

The changes in the carrying amount of goodwill are detailed below by reportable segment.

	North America	Latin America	Europe/ Africa/ Russia Caspian	Middle East/ Asia Pacific	Industrial Services And Other	Total
Balance at December 31, 2010	\$2,731	\$ 879	\$936	\$ 895	\$ 428	\$5,869
Purchase price adjustments for previous acquisitions	337	(293 )	90	(38 )	(11 )	85
Acquisitions	4	-	-	-	-	4
Other	(3 )	-	1	-	-	(2 )
Balance at December 31, 2011	\$3,069	\$ 586	\$1,027	\$ 857	\$ 417	\$5,956

We perform an annual impairment test of goodwill as of October 1 of every year. There were no impairments of goodwill in any of the three years ended December 31, 2011 related to the annual impairment test.

Intangible assets are comprised of the following at December 31:

	2011			2010		
	Gross Carrying Amount	Less: Accumulated Amortization	Net	Gross Carrying Amount	Less: Accumulated Amortization	Net
<b>Definite lived intangibles:</b>						
Technology	\$755	\$ 231	\$524	\$760	\$ 181	\$579
Contract-based	17	9	8	20	11	9
Trade names	121	16	105	84	18	66
Customer relationships	497	77	420	495	39	456
Subtotal	1,390	333	1,057	1,359	249	1,110
<b>Indefinite lived intangibles:</b>						
Trade name	-	-	-	360	-	360
IPR&D	86	-	86	99	-	99
Total	\$1,476	\$ 333	\$1,143	\$1,818	\$ 249	\$1,569

During the fourth quarter of 2011, we recorded a charge of \$315 million before-tax (\$220 million net of tax) related to the impairment of certain trade names, the majority of which related

to the impairment of the BJ Services trade name. The BJ Services trade name was classified as an indefinite lived intangible asset and, therefore, was not being amortized. The impairment of the BJ Services trade name was due to the decision to minimize the use of the BJ Services trade name as part of our overall branding strategy. The BJ Services trade name was revalued resulting in a revised fair value of \$61 million, with a remaining useful life of three years, which we will begin amortizing in 2012 on an accelerated basis. We estimated the fair value of this intangible asset based on an income approach using the relief-from-royalty method, which is dependent on a number of estimates and assumptions such as future growth and trends, royalty rates, discount rates and other variables. We based our fair value estimates on assumptions we believe to be reasonable, but which are unpredictable and inherently uncertain.

The following table details the impairment charge by reportable segment.

North America	\$105
Latin America	64
Europe/Africa/Russia Caspian	48
Middle East/Asia Pacific	47
Industrial Services and Other	51
Total	<u>\$315</u>

Intangible assets are generally amortized on a straight-line basis with estimated useful lives ranging from 2 to 20 years. Amortization expense included in net income for the years ended December 31, 2011, 2010 and 2009 was \$96 million, \$76 million and \$31 million, respectively. Estimated amortization expense for each of the subsequent five fiscal years is expected to be as follows: 2012 - \$135 million; 2013 - \$113 million; 2014 - \$98 million; 2015 - \$90 million; and 2016 - \$89 million.

Goodwill and Intangible Assets (Details) (USD \$) In Millions, unless otherwise specified	3 Months Ended	12 Months Ended		
	Dec. 31, 2011	Dec. 31, 2011 Y	Dec. 31, 2010	Dec. 31, 2009
<b><u>Changes in carrying amount of goodwill</u></b>				
<u>Balance at December 31,2010</u>		\$ 5,869		
<u>Purchase price adjustments for previous acquisitions</u>		85		
<u>Acquisitions</u>		4		
<u>Other Adjustments</u>		(2)		
<u>Balance at December 31, 2011</u>	5,956	5,956	5,869	
<b><u>Goodwill and Intangible Assets (Textual) [Abstract]</u></b>				
<u>Minimum estimated useful lives of intangible assets</u>		2		
<u>Maximum estimated useful lives of intangible assets</u>		20		
<u>Impairments of goodwill related to the annual impairment test</u>		0		
<u>Impairment of trade names, net</u>	220	220		
<u>Fair value of trade name</u>	61			
<u>Amortization expense for intangible assets included in net income</u>		96	76	31
<u>Estimated amortization expense for the year 2012</u>		135		
<u>Estimated amortization expense for the year 2013</u>		113		
<u>Estimated amortization expense for the year 2014</u>		98		
<u>Estimated amortization expense for the year 2015</u>		90		
<u>Estimated amortization expense for the year 2016</u>		89		
Trade Name [Member]				
<b><u>Schedule Of Finite Lived Intangible Assets By Major Class [Line Items]</u></b>				
<u>Remaining useful life after revaluation of BJ Services trade name</u>	3 years			
Industrial Services and Other [Member]				
<b><u>Changes in carrying amount of goodwill</u></b>				
<u>Balance at December 31,2010</u>		428		
<u>Purchase price adjustments for previous acquisitions</u>		(11)		
<u>Balance at December 31, 2011</u>	417	417		
North America [Member]				
<b><u>Changes in carrying amount of goodwill</u></b>				
<u>Balance at December 31,2010</u>		2,731		
<u>Purchase price adjustments for previous acquisitions</u>		337		
<u>Acquisitions</u>		4		
<u>Other Adjustments</u>		(3)		
<u>Balance at December 31, 2011</u>	3,069	3,069		
Latin America [Member]				
<b><u>Changes in carrying amount of goodwill</u></b>				
<u>Balance at December 31,2010</u>		879		

<u>Purchase price adjustments for previous acquisitions</u>		(293)
<u>Balance at December 31, 2011</u>	586	586
Europe / Africa / Russia Caspian [Member]		
<b><u>Changes in carrying amount of goodwill</u></b>		
<u>Balance at December 31,2010</u>		936
<u>Purchase price adjustments for previous acquisitions</u>		90
<u>Other Adjustments</u>		1
<u>Balance at December 31, 2011</u>	1,027	1,027
Middle East / Asia Pacific [Member]		
<b><u>Changes in carrying amount of goodwill</u></b>		
<u>Balance at December 31,2010</u>		895
<u>Purchase price adjustments for previous acquisitions</u>		(38)
<u>Balance at December 31, 2011</u>	\$ 857	\$ 857

## Inventories

**12 Months Ended  
Dec. 31, 2011**

[Inventories \[Abstract\]](#)  
[INVENTORIES](#)

### NOTE 6. INVENTORIES

Inventories, net of reserves of \$304 million and \$322 million in 2011 and 2010, respectively, are comprised of the following at December 31:

	<b>2011</b>	<b>2010</b>
Finished goods	\$2,830	\$2,283
Work in process	231	181
Raw materials	161	130
Total	\$3,222	\$2,594

**Property Plant and  
Equipment**

**12 Months Ended  
Dec. 31, 2011**

[Property, Plant and  
Equipment \[Abstract\]](#)  
[PROPERTY, PLANT AND  
EQUIPMENT](#)

**NOTE 7. PROPERTY, PLANT AND EQUIPMENT**

Property, plant and equipment are comprised of the following at December 31:

	<b>Useful Life</b>	<b>2011</b>	<b>2010</b>
Land		\$193	\$191
Buildings and improvements	5 - 30 years	1,998	1,605
Machinery, equipment and other	1 - 20 years	10,475	8,881
Subtotal		12,666	10,677
Less: Accumulated depreciation		5,251	4,367
Total		\$7,415	\$6,310

Depreciation expense relating to property, plant and equipment was \$1,221 million, \$991 million and \$680 million in 2011, 2010 and 2009, respectively.

[Financial Instruments](#)[\[Abstract\]](#)[FINANCIAL  
INSTRUMENTS](#)**NOTE 9. FINANCIAL INSTRUMENTS****Fair Value of Financial Instruments**

Our financial instruments include cash and cash equivalents, short-term investments, accounts receivable, accounts payable, debt, foreign currency forward contracts, foreign currency option contracts and interest rate swaps. Except as described below, the estimated fair value of such financial instruments at December 31, 2011 and 2010 approximates their carrying value as reflected in our consolidated balance sheet.

**Short-term Investments**

In 2010, we purchased short-term investments consisting of \$250 million in U.S. Treasury Bills, which matured in May of 2011, and were used to repay the \$250 million principal amount of our 5.75% Notes that matured in June 2011. The fair value at December 31, 2010 was determined using level 1 inputs including quoted period end market prices. These investments were classified as available-for-sale and were recorded at fair value, which approximated cost.

**Debt**

The estimated fair value of total debt at December 31, 2011 and 2010 was \$4,910 million and \$4,298 million, respectively, which differs from the carrying amounts of \$4,069 million and \$3,885 million, respectively, included in our consolidated balance sheet. The fair value was determined using level 2 inputs including quoted period end market prices.

**Foreign Currency Forward Contracts**

We conduct our business in more than 80 countries around the world, and we are exposed to market risks resulting from fluctuations in foreign currency exchange rates. A number of our significant foreign subsidiaries have designated the local currency as their functional currency. We transact in various foreign currencies and have established a program that primarily utilizes foreign currency forward contracts to reduce the risks associated with the effects of certain foreign currency exposures. Under this program, our strategy is to have gains or losses on the foreign currency forward contracts mitigate the foreign currency transaction gains or losses to the extent practical. These foreign currency exposures typically arise from changes in the value of assets and liabilities which are denominated in currencies other than the functional currency. Our foreign currency forward contracts generally settle in less than 180 days. We do not use these forward contracts for trading or speculative purposes. We designate these forward contracts as fair value hedging instruments or hold these contracts as undesignated hedging instruments and, accordingly, we record the fair value of these contracts as of the end of our reporting period in our consolidated balance sheet with changes in fair value recorded in our consolidated statement of operations along with the change in fair value of the hedged item.

We had outstanding foreign currency forward contracts with notional amounts aggregating \$117 million and \$156 million to hedge exposure to currency fluctuations in various foreign currencies at December 31, 2011 and 2010, respectively. These contracts are either undesignated hedging instruments or designated and qualify as fair value hedging instruments. The fair value was determined using level 2 inputs including quoted market prices for contracts with similar terms and maturity dates.

**Interest Rate Swaps**

We are subject to interest rate risk on our debt and investment of cash and cash equivalents arising in the normal course of our business, as we do not engage in speculative trading strategies. We maintain an interest rate management strategy, which primarily uses a mix of fixed and variable rate debt that is intended to mitigate the exposure to changes in interest rates in the aggregate for our investment portfolio. We may use interest rate swaps to manage the economic effect of fixed rate obligations associated with certain debt.

In September 2011, we redeemed in full our \$500 million 6.5% Senior Notes maturing November 2013. In conjunction with this debt redemption, we terminated two related interest rate swap agreements resulting in a net gain on the swap agreements of \$25 million. The two swap agreements were entered into in June 2009 for a notional amount of \$250 million each in order to hedge changes in the fair market value of the debt. The swap agreements had been designated and each qualified as a fair value hedging instrument.

**Fair Value of Derivative Instruments**

The fair value of derivative instruments included in our consolidated balance sheet was as follows at December 31:

Derivative	Balance Sheet Location	2011	2010
		Fair Value	
Foreign Currency Forward Contracts	Other current assets	\$ 1	\$ -
Foreign Currency Forward Contracts	Other accrued liabilities	\$ 2	\$ 2
Interest Rate Swaps	Other assets	\$ -	\$ 24

The effects of derivative instruments in our consolidated statement of operations were as follows for the years ended December 31 (amounts exclude any income tax effects):

Derivative	Statement of Operations Location	Amount of Gain (Loss) Recognized in Income		
		2011	2010	2009
Foreign Currency Forward Contracts	Marketing, general and administrative	\$ (7 )	\$ (7 )	\$ 11
Interest Rate Swaps	Interest expense, net	\$ 8	\$ 16	\$ 6

Financial Instruments (Details Textual) (USD \$) In Millions, unless otherwise specified	12 Months Ended		6 Months Ended	12 Months Ended	
	Dec. 31, 2011	Dec. 31, 2009	Dec. 31, 2011 Interest Rate Swaps [Member]	Jun. 30, 2011 5.75% Notes due June 2011 with an effective interest rate of 5.86% [Member]	Dec. 31, 2011 5.75% Notes due June 2011 with an effective interest rate of 5.86% [Member]
<a href="#">Financial Instruments (Textual) [Abstract]</a>					
<a href="#">Repayment of long-term debt</a>	\$ 813	\$ 525	\$ 250	\$ 250	
<a href="#">Interest rate on notes</a>	6.50%		5.75%	5.75%	
<a href="#">Gain from the termination of interest rate swap agreements</a>		\$ 25			
<a href="#">Number of countries company operates in</a>	more than 80 countries				

**Valuation and Qualifying  
Accounts (Details) (USD \$)  
In Millions, unless otherwise  
specified**

**12 Months Ended**

**Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009**

**Valuation and qualifying accounts:**

<u>Beginning balance</u>			\$ 244
<u>Charged to cost and expenses</u>			101
<u>Write-offs</u>			(53)
<u>Other changes</u>			5
<u>Ending balance</u>			297

Reserve for doubtful accounts receivable [Member]

**Valuation and qualifying accounts:**

<u>Beginning balance</u>	162	157	74
<u>Charged to cost and expenses</u>	84	39	94
<u>Write-offs</u>	(18)	(24)	(12)
<u>Other changes</u>	1	(10)	1
<u>Ending balance</u>	229	162	157

Reserve for inventories [Member]

**Valuation and qualifying accounts:**

<u>Beginning balance</u>	322	297	
<u>Charged to cost and expenses</u>	16	33	
<u>Write-offs</u>	(36)	(32)	
<u>Other changes</u>	2	24	
<u>Ending balance</u>	\$ 304	\$ 322	

Segment Information (Details) (USD \$) In Millions, unless otherwise specified	3 Months Ended								12 Months Ended		
	Dec. 31, 2011	Sep. 30, 2011	Jun. 30, 2011	Mar. 31, 2011	Dec. 31, 2010	Sep. 30, 2010	Jun. 30, 2010	Mar. 31, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<b><u>Summarized financial information</u></b>											
<u>Revenue</u>	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$
	5,387	5,178	4,741	4,525	4,423	4,078	3,374	2,539	19,831	14,414	9,664
<u>Profit (loss), Total</u>									2,339	1,282	611
<u>Capital Expenditures</u>									2,461	1,491	1,086
<u>Depreciation and amortization</u>									1,321	1,069	711
<u>Assets</u>	24,847				22,986				24,847	22,986	11,439
<b><u>Consolidated revenue based on location of use of products or services</u></b>											
<u>Total revenue</u>	5,387	5,178	4,741	4,525	4,423	4,078	3,374	2,539	19,831	14,414	9,664
<b><u>Net property, plant and equipment based on location of assets</u></b>											
<u>Total</u>	7,415				6,310				7,415	6,310	3,161
Industrial Services and Other [Member]											
<b><u>Summarized financial information</u></b>											
<u>Revenue</u>									1,246	971	694
<u>Profit (loss), Total</u>									53	99	70
<u>Capital Expenditures</u>									326	179	196
<u>Depreciation and amortization</u>									56	44	17
<u>Assets</u>	4,294				3,642				4,294	3,642	2,127
<b><u>Consolidated revenue based on location of use of products or services</u></b>											
<u>Total revenue</u>									1,246	971	694
Total Operations [Member]											
<b><u>Summarized financial information</u></b>											
<u>Revenue</u>									19,831	14,414	9,664
<u>Profit (loss), Total</u>									2,872	1,773	1,048
<u>Capital Expenditures</u>									2,427	1,485	1,084
<u>Depreciation and amortization</u>									1,319	1,066	700
<u>Assets</u>	23,935				21,226				23,935	21,226	9,870
<b><u>Consolidated revenue based on location of use of products or services</u></b>											
<u>Total revenue</u>									19,831	14,414	9,664
Corporate and Other [Member]											
<b><u>Summarized financial information</u></b>											
<u>Revenue</u>									0		
<u>Profit (loss), Total</u>									(533)	(491)	(437)
<u>Capital Expenditures</u>									34	6	2
<u>Depreciation and amortization</u>									2	3	11
<u>Assets</u>	912				1,760				912	1,760	1,569

**Consolidated revenue based on location of use of products or services**

Total revenue 0  
United States [Member]

**Net property, plant and equipment based on location of assets**

Total 3,752 3,023 3,752 3,023 1,377  
Canada and other [Member]

**Net property, plant and equipment based on location of assets**

Total 529 467 529 467 105  
North America [Member]

**Summarized financial information**

Revenue 10,257 6,621 3,165

Profit (loss), Total 1,929 1,163 201

Capital Expenditures 1,242 589 275

Depreciation and amortization 622 432 255

Assets 9,796 8,187 9,796 8,187 2,596

**Consolidated revenue based on location of use of products or services**

Total revenue 10,257 6,621 3,165

**Net property, plant and equipment based on location of assets**

Total 4,281 3,490 4,281 3,490 1,482  
Latin America [Member]

Latin America [Member]

**Summarized financial information**

Revenue 2,183 1,569 1,094

Profit (loss), Total 227 74 78

Capital Expenditures 274 191 182

Depreciation and amortization 201 173 110

Assets 2,727 2,723 2,727 2,723 1,168

**Consolidated revenue based on location of use of products or services**

Total revenue 2,183 1,569 1,094

**Net property, plant and equipment based on location of assets**

Total 891 788 891 788 354  
Europe / Africa / Russia Caspian [Member]

Europe / Africa / Russia Caspian [Member]

**Summarized financial information**

Revenue 3,325 3,006 2,774

Profit (loss), Total 342 260 458

Capital Expenditures 357 318 246

Depreciation and amortization 234 230 175

Assets 3,819 3,544 3,819 3,544 2,248

**Consolidated revenue based on location of use of products or services**

Total revenue 3,325 3,006 2,774

**Net property, plant and equipment based on location of assets**

Total 1,325 1,118 1,325 1,118 809

Middle East / Asia Pacific [Member]

**Summarized financial information**

Revenue 2,820 2,247 1,937

Profit (loss), Total 321 177 241

Capital Expenditures 228 208 185

Depreciation and amortization 206 187 143

Assets 3,299 3,130 3,299 3,130 1,731

**Consolidated revenue based on location of use of products or services**

Total revenue 2,820 2,247 1,937

**Net property, plant and equipment based on location of assets**

Total 918 914 918 914 516

Consolidated Revenue by Product or Service [Member] | United States [Member]

**Summarized financial information**

Revenue 9,131 6,043 3,091

**Consolidated revenue based on location of use of products or services**

Total revenue 9,131 6,043 3,091

Consolidated Revenue by Product or Service [Member] | Canada and other [Member]

**Summarized financial information**

Revenue 1,768 1,186 493

**Consolidated revenue based on location of use of products or services**

Total revenue 1,768 1,186 493

Consolidated Revenue by Product or Service [Member] | North America [Member]

**Summarized financial information**

Revenue 10,899 7,229 3,584

**Consolidated revenue based on location of use of products or services**

Total revenue 10,899 7,229 3,584

Consolidated Revenue by Product or Service [Member] | Latin America [Member]

**Summarized financial information**

Revenue

2,220 1,583 1,134

**Consolidated revenue based on location of use of products or services**

Total revenue

2,220 1,583 1,134

Consolidated Revenue by Product or Service [Member] | Europe / Africa / Russia Caspian [Member]

**Summarized financial information**

Revenue

3,671 3,218 2,925

**Consolidated revenue based on location of use of products or services**

Total revenue

3,671 3,218 2,925

Consolidated Revenue by Product or Service [Member] | Middle East / Asia Pacific [Member]

**Summarized financial information**

Revenue

3,041 2,384 2,021

**Consolidated revenue based on location of use of products or services**

Total revenue

\$ \$ \$  
3,041 2,384 2,021

**Financial Instruments**  
**(Details) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

**12 Months Ended**

**Dec. 31,    Dec. 31,    Dec. 31,**  
**2011        2010        2009**

**Additional Financial Instruments (Textual) [Abstract]**

<u>Purchase of short-term investment</u>	\$ 0	\$ 250	
<u>Debt, fair value</u>	4,910	4,298	
<u>Debt, carrying amount</u>	4,069	3,885	
<u>Maximum maturity period for foreign currency forward contracts</u>	180 days		
<u>Aggregate amount of foreign currency forward contracts outstanding</u>	117	156	
<u>Number of swap agreements</u>	2		
<u>Maturities of US T-bill</u>	May, 2011		
<u>Repayment of senior notes</u>	500		
<u>Notional amount per each of two interest rate swaps</u>	250		

Foreign Currency Forward Contracts [Member] | Marketing general and administrative [Member]

**Effects of derivative instruments in our consolidated statement of operations**

<u>Gain/(Loss) Recognized in Income</u>	(7)	(7)	11
Foreign Currency Forward Contracts [Member]   Other Current Assets [Member]			

**Fair value of derivative instruments included in our consolidated balance sheet**

<u>Derivative Asset Designated as Hedging Instrument, Fair Value</u>	1	0	
Foreign Currency Forward Contracts [Member]   Other Accrued Liabilities [Member]			

**Fair value of derivative instruments included in our consolidated balance sheet**

<u>Derivative Liability Designated as Hedging Instrument, Fair Value</u>	2	2	
Interest Rate Swaps [Member]   Interest Expense, Net [Member]			

**Effects of derivative instruments in our consolidated statement of operations**

<u>Gain/(Loss) Recognized in Income</u>	8	16	6
Interest Rate Swaps [Member]   Other Assets [Member]			

**Fair value of derivative instruments included in our consolidated balance sheet**

<u>Derivative Asset Designated as Hedging Instrument, Fair Value</u>	\$ 0	\$ 24	
--	------	-------	--

**Segment Information  
(Tables)**

**12 Months Ended  
Dec. 31, 2011**

[Segment Information \[Abstract\]](#)  
[Summarized financial information](#)

Segments	2011		2010		2009	
	Revenue	Profit (Loss)	Revenue	Profit (Loss)	Revenue	Profit (Loss)
North						
America	\$10,257	\$ 1,929	\$6,621	\$ 1,163	\$3,165	\$ 201
Latin						
America	2,183	227	1,569	74	1,094	78
Europe/ Africa/ Russia Caspian	3,325	342	3,006	260	2,774	458
Middle East/ Asia Pacific	2,820	321	2,247	177	1,937	241
Industrial Services and Other	1,246	53	971	99	694	70
Total Operations	19,831	2,872	14,414	1,773	9,664	1,048
Corporate and Other	-	(533 )	-	(491 )	-	(437 )
<b>Total</b>	<b>\$19,831</b>	<b>\$ 2,339</b>	<b>\$14,414</b>	<b>\$ 1,282</b>	<b>\$9,664</b>	<b>\$ 611</b>

[Corporate and other segment loss](#)

	2011	2010	2009
Corporate and other expenses	\$(272)	\$(222)	\$(298)
Interest expense, net	(221)	(141)	(125)
Loss on early extinguishment of debt	(40 )	-	-
Gain on investments	-	6	4
Acquisition-related costs	-	(134)	(18 )
<b>Total</b>	<b>\$(533)</b>	<b>\$(491)</b>	<b>\$(437)</b>

[Capital expenditures and  
depreciation and amortization and  
total assets by segment](#)

Segments	2011		2010		2009	
	Capital Expenditures	Depreciation and Amortization	Capital Expenditures	Depreciation and Amortization	Capital Expenditures	Depreciation and Amortization
North						
America	\$ 1,242	\$ 622	\$ 589	\$ 432	\$ 275	\$ 255
Latin						
America	274	201	191	173	182	110
Europe/ Africa/	357	234	318	230	246	175

Russia						
Caspian						
Middle East/						
Asia						
Pacific	228	206	208	187	185	143
Industrial						
Services						
and Other	326	56	179	44	196	17
Total						
Operations	2,427	1,319	1,485	1,066	1,084	700
Corporate						
and Other	34	2	6	3	2	11
Total	\$ 2,461	\$ 1,321	\$ 1,491	\$ 1,069	\$ 1,086	\$ 711

Total Assets	2011	2010	2009
North America	\$9,796	\$8,187	\$2,596
Latin America	2,727	2,723	1,168
Europe/Africa/Russia			
Caspian	3,819	3,544	2,248
Middle East/Asia Pacific	3,299	3,130	1,731
Industrial Services and			
Other	4,294	3,642	2,127
Total Operations	23,935	21,226	9,870
Corporate and Other	912	1,760	1,569
Total	\$24,847	\$22,986	\$11,439

[Corporate and other total assets](#)

	2011	2010	2009
Cash and other assets	\$547	\$1,391	\$1,266
Accounts receivable	28	28	17
Current deferred tax asset	-	-	1
Property, plant and equipment	82	63	10
Other noncurrent assets	255	278	275
Total	\$912	\$1,760	\$1,569

[Consolidated revenue based on location of use of products or services](#)

	2011	2010	2009
United States	\$9,131	\$6,043	\$3,091
Canada and other	1,768	1,186	493
North America	10,899	7,229	3,584
Latin America	2,220	1,583	1,134
Europe/Africa/Russia			
Caspian	3,671	3,218	2,925
Middle East/Asia Pacific	3,041	2,384	2,021
Total	\$19,831	\$14,414	\$9,664

	2011	2010	2009
Completion and Production	\$12,464	\$8,547	\$4,454
Drilling and Evaluation	6,121	4,896	4,516

Net property, plant and equipment  
based on location of assets

Industrial Services and Other	1,246	971	694
Total	\$19,831	\$14,414	\$9,664

	2011	2010	2009
United States	\$3,752	\$3,023	\$1,377
Canada and other	529	467	105
North America	4,281	3,490	1,482
Latin America	891	788	354
Europe/Africa/Russia Caspian	1,325	1,118	809
Middle East/Asia Pacific	918	914	516
Total	\$7,415	\$6,310	\$3,161

Income Taxes (Details 1) (USD \$) In Millions, unless otherwise specified	12 Months Ended		
	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Geographic sources of income before income taxes</u>			
<u>United States</u>	\$ 1,466	\$ 534	\$ (18)
<u>Foreign</u>	873	748	629
<u>Income before income taxes</u>	\$ 2,339	\$ 1,282	\$ 611

**Accumulated Other  
Comprehensive Loss**

**12 Months Ended  
Dec. 31, 2011**

**Accumulated Other Comprehensive Loss**

**[Abstract]**

**ACCUMULATED OTHER  
COMPREHENSIVE LOSS**

**NOTE 14. ACCUMULATED OTHER COMPREHENSIVE LOSS**

The following table presents the changes in accumulated other comprehensive loss, net of tax:

	Pensions and Other Foreign Currency		
	Postretirement Benefits	Translation Adjustments	Accumulated Other Comprehensive Loss
Balance at December 31, 2009	\$ (194 )	\$ (220 )	\$ (414 )
Translation adjustments	-	(41 )	(41 )
Amortization of prior service cost	1	-	1
Amortization of actuarial net loss	14	-	14
Actuarial net gain arising in the year	20	-	20
Effect of exchange rate	5	-	5
Deferred taxes	(5 )	-	(5 )
Balance at December 31, 2010	(159 )	(261 )	(420 )
Translation adjustments	-	(43 )	(43 )
Amortization of prior service cost	(2 )	-	(2 )
Amortization of actuarial net loss	14	-	14
Actuarial net loss arising in the year	(148 )	-	(148 )
Deferred taxes	44	-	44
Balance at December 31, 2011	\$ (251 )	\$ (304 )	\$ (555 )

**Stock Based Compensation  
(Tables)**

**12 Months Ended  
Dec. 31, 2011**

[Share-Based Compensation](#)

[\[Abstract\]](#)

[Summary of stock-based  
compensation costs](#)

	2011	2010	2009
Stock-based compensation cost	\$108	\$87	\$88
Tax benefit	(22)	(18)	(15)
Stock-based compensation cost, net of tax	\$86	\$69	\$73

[Weighted average assumptions  
used in the option pricing  
model for options granted](#)

	2011	2010	2009
Expected life (years)	5.0	5.0	6.0
Risk-free interest rate	1.8 %	2.2 %	2.6 %
Volatility	40.8 %	39.8 %	41.2 %
Dividend yield	0.9 %	1.2 %	1.8 %
Weighted average fair value per share at grant date	\$24.20	\$16.24	\$12.66

[Summary of stock options  
outstanding and related  
information](#)

	Number of Options	Weighted Average Exercise Price Per Option
Outstanding at December 31, 2010	10,902	\$ 50.72
Granted	1,281	68.94
Exercised	(2,636)	43.05
Forfeited	(78)	52.29
Expired	(37)	59.10
Outstanding at December 31, 2011	9,432	\$ 55.34

[Summary of information about  
stock options outstanding](#)

Range of Exercise Prices	Number of Options	Outstanding		Exercisable		
		Weighted Average Remaining Contractual Life (In years)	Weighted Average Exercise Price Per Option	Number of Options	Weighted Average Remaining Contractual Life (In years)	Weighted Average Exercise Price Per Option
\$ 14.79 - \$ 16.78	3	1.8	\$ 15.84	3	1.8	\$ 15.84
22.88 - 33.32	1,536	6.1	28.76	1,274	5.9	28.69
34.45 - 50.94	2,841	7.1	43.73	1,578	6.3	42.10
51.73 - 77.41	3,930	6.6	67.14	2,704	5.3	66.01
77.84 - 86.50	1,122	4.6	79.91	1,122	4.6	79.91
Total	9,432	6.4	\$ 55.34	6,681	5.5	\$ 55.56

[Summary of Restricted stock  
Awards](#)

	RSA Number of Shares	Weighted Average Grant Date Fair Value Per Share	RSU Number of Units	Weighted Average Grant Date Fair Value Per Unit
Unvested balance at December 31, 2010	1,399	\$ 43.05	1,098	\$ 46.60
Granted	698	62.85	351	63.33
Vested	(691 )	46.24	(421 )	47.38

Forfeited	(94 )	49.72	(88 )	51.06
Unvested balance at				
December 31, 2011	1,312	\$ 51.43	940	\$ 52.08

[Stock compensation relating to Black-Scholes option pricing model](#)

	2011		2010		2009	
Expected life (years)	1.0		1.0		1.0	
Risk-free interest rate	0.1	%	0.2	%	0.3	%
Volatility	36.6	%	44.2	%	69.5	%
Dividend yield	1.0	%	1.5	%	1.9	%
Fair value per share of the 15% cash discount	\$ 9.62		\$ 6.16		\$ 4.81	
Fair value per share of the look-back provision	6.50		4.98		8.44	
Total weighted average fair value per share at grant date	\$ 16.12		\$ 11.14		\$ 13.25	

<b>Stock-Based Compensation (Details Textual) (USD \$) Share data in Millions, except Per Share data, unless otherwise specified</b>	<b>6 Months Ended</b>	<b>12 Months Ended</b>		
	<b>Jun. 30, 2011</b>	<b>Dec. 31, 2011 Right OptionPlan</b>	<b>Dec. 31, 2010</b>	<b>Dec. 31, 2009</b>
<b><u>Additional Stock Based Compensation Expense (Textual)</u></b> <b>[Abstract]</b>				
<u>Shares authorized for issuance</u>		32.5		
<b><u>Stock-Based Compensation Expense (Textual)</u></b> <b>[Abstract]</b>				
<u>Number of shares available for issuance under ESPP</u>		4.1		
<u>Amount of share based compensation costs capitalized</u>		\$ 0		
<u>Exercise price of restricted stock awards granted to officers, directors and key employees</u>		0		
<u>Market price per share</u>		48.64		
<u>Right to receive unrestricted share of stock at the end of a stipulated period</u>		1		
<u>Total fair value of option vested</u>		22,000,000	20,000,000	17,000,000
<u>Graded Vesting Period of RSA and RSU</u>		Three to five year		
<u>Percentage discount on fair market value of common stock under ESPP</u>	15.00%	15.00%		
<u>Total fair value of RSA and RSU</u>		52,000,000	36,000,000	18,000,000
<u>Shares available for future grant</u>		12		
<u>Intrinsic value of stock options exercised</u>		74,000,000	18,000,000	400,000
<u>Intrinsic value of stock options outstanding</u>		45,000,000		
<u>Intrinsic value of stock options vested</u>		36,000,000		
<u>Income tax benefit on stock options exercised</u>		20,000,000	900,000	100,000
Maximum [Member]				
<b><u>Additional Stock Based Compensation Expense (Textual)</u></b> <b>[Abstract]</b>				
<u>Life of stock options from the date of grant</u>		10 Years		
<u>Percentage provided for employees to purchase shares on an after tax basis</u>		10.00%		
Minimum [Member]				
<b><u>Additional Stock Based Compensation Expense (Textual)</u></b> <b>[Abstract]</b>				
<u>Percentage provided for employees to purchase shares on an after tax basis</u>		1.00%		
Employee Stock Purchase Plan [Member]				
<b><u>Additional Stock Based Compensation Expense (Textual)</u></b> <b>[Abstract]</b>				
<u>Shares authorized for issuance</u>		22.5		
Stock Option [Member]				

**Additional Stock Based Compensation Expense (Textual)**

**[Abstract]**

Unrecognized compensation cost related to nonvested RSU/RSA 14,000,000

Period of Recognition 2

Annually [Member]

**Additional Stock Based Compensation Expense (Textual)**

**[Abstract]**

Maximum amount contributable by employees under ESPP 10,000

Half Yearly [Member]

**Additional Stock Based Compensation Expense (Textual)**

**[Abstract]**

Maximum amount contributable by employees under ESPP 5,000

Restricted Stock Units [Member]

**Additional Stock Based Compensation Expense (Textual)**

**[Abstract]**

Unrecognized compensation cost related to nonvested RSU/RSA 29,000,000

Period of Recognition 2

Fair Value, Granted \$ 63.33 \$ 47.30 \$ 31.54

Restricted Stock Awards [Member]

**Additional Stock Based Compensation Expense (Textual)**

**[Abstract]**

Unrecognized compensation cost related to nonvested RSU/RSA \$ 40,000,000

Period of Recognition 2

Fair Value, Granted \$ 62.85 \$ 47.68 \$ 31.18

14.79 - 16.78 [Member]

**Share-based Compensation, Shares Authorized under Stock**

**Option Plans, Exercise Price Range [Line Items]**

Exercise price lower range limit \$ 14.79

Exercise price upper range limit \$ 16.78

22.88 - 33.32 [Member]

**Share-based Compensation, Shares Authorized under Stock**

**Option Plans, Exercise Price Range [Line Items]**

Exercise price lower range limit \$ 22.88

Exercise price upper range limit \$ 33.32

34.45 - 50.94 [Member]

**Share-based Compensation, Shares Authorized under Stock**

**Option Plans, Exercise Price Range [Line Items]**

Exercise price lower range limit \$ 34.45

Exercise price upper range limit \$ 50.94

51.73 - 77.41 [Member]

**Share-based Compensation, Shares Authorized under Stock**

**Option Plans, Exercise Price Range [Line Items]**

Exercise price lower range limit \$ 51.73

Exercise price upper range limit \$ 77.41

77.84 - 86.50 [Member]

**Share-based Compensation, Shares Authorized under Stock  
Option Plans, Exercise Price Range [Line Items]**

<u>Exercise price lower range limit</u>	\$ 77.84
<u>Exercise price upper range limit</u>	\$ 86.50

**Acquisitions (Details 2) (USD  
\$)**

**12 Months Ended**

**In Millions, except Per Share  
data, unless otherwise  
specified**

**Dec. 31, 2010 Dec. 31, 2009**

**Pro Forma Impact of the Acquisition**

<u>Revenue</u>	\$ 15,903	\$ 13,301
<u>Net income</u>	\$ 828	\$ 345
<u>Basic net income per share</u>	\$ 1.92	\$ 0.81
<u>Diluted net income per share</u>	\$ 1.91	\$ 0.80

<b>Consolidated Statements of Changes in Equity (USD \$) In Millions, unless otherwise specified</b>	<b>Total</b>	<b>Common Stock</b>	<b>Capital in Excess of Par Value</b>	<b>Retained Earnings</b>	<b>Accumulated Other Comprehensive Loss</b>	<b>Noncontrolling Interests</b>
<u>Beginning Balance at Dec. 31, 2008</u>	\$ 6,807	\$ 309	\$ 745	\$ 6,276	\$ (523)	\$ 0
<b><u>Comprehensive income:</u></b>						
<u>Net income</u>	421			421		
<u>Foreign currency translation adjustments</u>					122	
<u>Defined benefit pension plans, net of tax of \$2, \$(5) and \$44 for the year 2009, 2010 and 2011 respectively</u>					(13)	
<u>Total comprehensive income</u>	530					
<u>Issuance of common stock</u>	44	3	41			
<u>Stock-based compensation cost</u>	88		88			
<u>Cash dividends (\$0.60 per share)</u>	(185)			(185)		
<u>Balance at Dec. 31, 2009</u>	7,284	312	874	6,512	(414)	
<b><u>Comprehensive income:</u></b>						
<u>Net income</u>	819			812		7
<u>Foreign currency translation adjustments</u>	(41)				(41)	
<u>Defined benefit pension plans, net of tax of \$2, \$(5) and \$44 for the year 2009, 2010 and 2011 respectively</u>					35	
<u>Total comprehensive income</u>	813					
<u>Issuance of common stock, to acquire BJ Services</u>	6,104	118	5,986			
<u>Issuance of common stock</u>	60	2	58			
<u>Stock-based compensation cost</u>	87		87			
<u>Cash dividends (\$0.60 per share)</u>	(241)			(241)		
<u>Acquisition of noncontrolling interests</u>	179					179
<u>Balance at Dec. 31, 2010</u>	14,286	432	7,005	7,083	(420)	186
<b><u>Comprehensive income:</u></b>						
<u>Net income</u>	1,743			1,739		4
<u>Foreign currency translation adjustments</u>	(43)				(43)	(1)
<u>Defined benefit pension plans, net of tax of \$2, \$(5) and \$44 for the year 2009, 2010 and 2011 respectively</u>					(92)	
<u>Total comprehensive income</u>	1,607					
<u>Issuance of common stock</u>	184	5	179			
<u>Stock-based compensation cost</u>	108		108			
<u>Cash dividends (\$0.60 per share)</u>	(261)			(261)		

<u>Net activity related to noncontrolling interests</u>	40	11			29
<u>Balance at Dec. 31, 2011</u>	\$ 15,964	\$ 437	\$ 7,303	\$ 8,561	\$ (555)
					\$ 218

## Stock Based Compensation

12 Months Ended

Dec. 31, 2011

### [Share-Based Compensation](#)

#### [\[Abstract\]](#)

#### [STOCK- BASED COMPENSATION](#)

#### NOTE 3. STOCK-BASED COMPENSATION

Stock-based compensation cost is measured at the date of grant, based on the calculated fair value of the award, and is recognized as expense over the employee's service period, which is generally the vesting period of the equity grant. Additionally, compensation cost is recognized based on awards ultimately expected to vest; therefore, we have reduced the cost for estimated forfeitures based on historical forfeiture rates. Forfeitures are estimated at the time of grant and revised, if necessary, in subsequent periods to reflect actual forfeitures.

The following table summarizes stock-based compensation costs for the years ended December 31, 2011, 2010 and 2009. There were no stock-based compensation costs capitalized as the amounts were not material.

	2011	2010	2009
Stock-based compensation cost	\$108	\$87	\$88
Tax benefit	(22)	(18)	(15)
Stock-based compensation cost, net of tax	\$86	\$69	\$73

For our stock options and restricted stock awards and units, we currently have 32.5 million shares authorized for issuance and as of December 31, 2011, approximately 12 million shares were available for future grants. Our policy is to issue new shares for exercises of stock options, when restricted stock awards are granted, at vesting of restricted stock units, and issuances under the employee stock purchase plan.

#### Stock Options

Our stock option plans provide for the issuance of stock options to directors, officers and other key employees at an exercise price equal to the fair market value of the stock at the date of grant. Although subject to the terms of the stock option agreement, substantially all of the stock options become exercisable in three equal annual installments, beginning a year from the date of grant, and generally expires ten years from the date of grant. The stock option plans provide for the acceleration of vesting upon the employee's retirement; therefore, the service period is reduced for employees that are or will become retirement eligible during the vesting period and, accordingly, the recognition of compensation expense for these employees is accelerated. Compensation cost related to stock options is recognized on a straight-line basis over the vesting or service period and is net of forfeitures.

The fair value of each stock option granted is estimated using the Black-Scholes option pricing model. The following table presents the weighted average assumptions used in the option pricing model for options granted. The expected life of the options represents the period of time the options are expected to be outstanding. The expected life is based on our historical exercise trends and post-vest termination data incorporated into a forward-looking stock price model. The expected volatility is based on our implied volatility, which is the volatility forecast that is implied by the prices of our actively traded options to purchase our stock observed in the market. The risk-free interest rate is based on the observed U.S. Treasury yield curve in effect at the time the options were granted. The dividend yield is based on our history of dividend payouts.

	2011	2010	2009
Expected life (years)	5.0	5.0	6.0
Risk-free interest rate	1.8 %	2.2 %	2.6 %
Volatility	40.8 %	39.8 %	41.2 %
Dividend yield	0.9 %	1.2 %	1.8 %
Weighted average fair value per share at grant date	\$24.20	\$16.24	\$12.66

The following table presents the changes in stock options outstanding and related information (in thousands, except per option prices):

	Number of Options	Weighted Average Exercise	
		Price Per Option	
Outstanding at			
December 31, 2010	10,902	\$	50.72
Granted	1,281		68.94
Exercised	(2,636)		43.05
Forfeited	(78)		52.29
Expired	(37)		59.10
Outstanding at			
December 31, 2011	9,432	\$	55.34

The total intrinsic value of stock options (defined as the amount by which the market price of our common stock on the date of exercise exceeds the exercise price of the option) exercised in 2011, 2010 and 2009 was \$74 million, \$18 million and \$0.4 million, respectively. The income tax benefit realized from stock options exercised was \$20 million, \$0.9 million and \$0.1 million in 2011, 2010 and 2009, respectively.

The total fair value of options vested in 2011, 2010 and 2009 was \$22 million, \$20 million and \$17 million, respectively. As of December 31, 2011, there was \$14 million of total unrecognized compensation cost related to unvested stock options, which is expected to be recognized over a weighted average period of two years.

The following table summarizes information about stock options outstanding at December 31, 2011 (in thousands, except per option prices and remaining life):

Range of Exercise Prices	Outstanding			Exercisable		
	Number of Options	Weighted Average	Weighted	Number of Options	Weighted Average	Weighted
		Remaining	Average		Remaining	Average
		Contractual Life	Exercise Price		Contractual Life	Exercise Price
(In years)	Per Option	(In years)	Per Option			
\$ 14.79 - \$ 16.78	3	1.8	\$ 15.84	3	1.8	\$ 15.84
22.88 - 33.32	1,536	6.1	28.76	1,274	5.9	28.69
34.45 - 50.94	2,841	7.1	43.73	1,578	6.3	42.10
51.73 - 77.41	3,930	6.6	67.14	2,704	5.3	66.01
77.84 - 86.50	1,122	4.6	79.91	1,122	4.6	79.91
Total	9,432	6.4	\$ 55.34	6,681	5.5	\$ 55.56

The total intrinsic value of stock options outstanding at December 31, 2011 was \$45 million, of which \$36 million relates to options vested and exercisable. The intrinsic value for stock options

outstanding is calculated as the amount by which the quoted price of \$48.64 of our common stock as of the end of 2011 exceeds the exercise price of the options.

### Restricted Stock Awards and Units

In addition to stock options, officers, directors and key employees may be granted restricted stock awards (“RSA”), which is an award of common stock with no exercise price, or restricted stock units (“RSU”), where each unit represents the right to receive, at the end of a stipulated period, one unrestricted share of stock with no exercise price. RSAs and RSUs are subject to cliff or graded vesting, generally ranging over a three to five year period. We determine the fair value of restricted stock awards and restricted stock units based on the market price of our common stock on the date of grant. Compensation cost for RSAs and RSUs is primarily recognized on a straight-line basis over the vesting period and is net of forfeitures.

The following table presents the changes in RSAs and RSUs and related information (in thousands, except per share/unit prices):

	RSA Number of Shares	Weighted Average Grant Date Fair Value Per Share	RSU Number of Units	Weighted Average Grant Date Fair Value Per Unit
Unvested balance at December 31, 2010	1,399	\$ 43.05	1,098	\$ 46.60
Granted	698	62.85	351	63.33
Vested	(691 )	46.24	(421 )	47.38
Forfeited	(94 )	49.72	(88 )	51.06
Unvested balance at December 31, 2011	1,312	\$ 51.43	940	\$ 52.08

The weighted average grant date fair value per share for RSAs granted in 2011, 2010 and 2009 was \$62.85, \$47.68 and \$31.18, respectively. The weighted average grant date fair value per unit for RSUs granted in 2011, 2010 and 2009 was \$63.33, \$47.30 and \$31.54, respectively.

The total fair value of RSAs and RSUs vested in 2011, 2010 and 2009 was \$52 million, \$36 million and \$18 million, respectively. As of December 31, 2011, there was \$40 million and \$29 million of total unrecognized compensation cost related to unvested RSAs and RSUs, respectively, which is expected to be recognized over a weighted average period of two years.

### Employee Stock Purchase Plan

The Employee Stock Purchase Plan (“ESPP”) provides for eligible employees to purchase shares on an after-tax basis in an amount between 1% and 10% of their annual pay: (i) on June 30 of each year at a 15% discount of the fair market value of our common stock on January 1 or June 30, whichever is lower, and (ii) on December 31 of each year at a 15% discount of fair market value of our common stock on July 1 or December 31, whichever is lower. An employee may not purchase more than \$5,000 in either of the six-month measurement periods described above or \$10,000 annually.

We currently have 22.5 million shares authorized for issuance, and at December 31, 2011, there were 4.1 million shares reserved for future issuance. Compensation cost for the years ended December 31, was calculated using the Black-Scholes option pricing model with the following assumptions:

**2011                      2010                      2009**

Expected life (years)	1.0	1.0	1.0
Risk-free interest rate	0.1 %	0.2 %	0.3 %
Volatility	36.6 %	44.2 %	69.5 %
Dividend yield	1.0 %	1.5 %	1.9 %
Fair value per share of the 15% cash discount	\$ 9.62	\$ 6.16	\$ 4.81
Fair value per share of the look-back provision	6.50	4.98	8.44
Total weighted average fair value per share at grant date	\$ 16.12	\$ 11.14	\$ 13.25

We calculated estimated volatility using historical daily prices based on the expected life of the stock purchase plan. The risk-free interest rate is based on the observed U.S. Treasury yield curve in effect at the time the ESPP shares were granted. The dividend yield is based on our history of dividend payouts.

**Inventories (Details) (USD \$)**  
**In Millions, unless otherwise**  
**specified**

**Dec. 31, 2011 Dec. 31, 2010**

**Inventories, net of reserves**

<u>Finished goods</u>	\$ 2,830	\$ 2,283
<u>Work in process</u>	231	181
<u>Raw materials</u>	161	130
<u>Total</u>	3,222	2,594
<b><u>Inventories, net of reserves (Textual) [Abstract]</u></b>		
<u>Inventory reserves</u>	\$ 304	\$ 322

**Accumulated Other  
Comprehensive Loss  
(Details) (USD \$)  
In Millions, unless otherwise  
specified**

**12 Months Ended  
Dec. 31, 2011 Dec. 31, 2010**

**Reconciliation of Accumulated Other Comprehensive Loss**

<u>Pensions and other postretirement benefits, beginning balance</u>	\$ (159)	\$ (194)
<u>Foreign currency translation adjustments, beginning balance</u>	(261)	(220)
<u>Accumulated other comprehensive loss, beginning balance</u>	(420)	(414)
<u>Translation adjustments</u>	(43)	(41)
<u>Amortization of prior service cost</u>	(2)	1
<u>Amortization of actuarial net loss</u>	14	14
<u>Actuarial net gain / (loss) arising in the year</u>	(148)	20
<u>Effect of exchange rate</u>		5
<u>Deferred taxes</u>	44	(5)
<u>Pensions and other postretirement benefits, ending balance</u>	(251)	(159)
<u>Foreign currency translation adjustments, ending balance</u>	(304)	(261)
<u>Accumulated other comprehensive loss, ending balance</u>	\$ (555)	\$ (420)

Segment Information (Details 3) (USD \$) In Millions, unless otherwise specified	3 Months Ended								12 Months Ended		
	Dec. 31, 2011	Sep. 30, 2011	Jun. 30, 2011	Mar. 31, 2011	Dec. 31, 2010	Sep. 30, 2010	Jun. 30, 2010	Mar. 31, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Consolidated revenue for each group of similar products and services</u>											
<u>Total revenue</u>	\$ 5,387	\$ 5,178	\$ 4,741	\$ 4,525	\$ 4,423	\$ 4,078	\$ 3,374	\$ 2,539	\$ 19,831	\$ 14,414	\$ 9,664
Industrial Services and Other [Member]											
<u>Consolidated revenue for each group of similar products and services</u>											
<u>Total revenue</u>									1,246	971	694
Drilling and Evaluation [Member]											
<u>Consolidated revenue for each group of similar products and services</u>											
<u>Total revenue</u>									6,121	4,896	4,516
Completion and Production [Member]											
<u>Consolidated revenue for each group of similar products and services</u>											
<u>Total revenue</u>									\$ 12,464	\$ 8,547	\$ 4,454

## Income Taxes (Tables)

**12 Months Ended  
Dec. 31, 2011**

### [Income Taxes \[Abstract\]](#)

#### [Provision for income taxes](#)

	2011	2010	2009
Current:			
United States	\$609	\$179	\$65
Foreign	479	472	381
Total current	1,088	651	446
Deferred:			
United States	(315 )	(107)	(210)
Foreign	(177 )	(81 )	(46 )
Total deferred	(492 )	(188)	(256)
Provision for income taxes	\$596	\$463	\$190

#### [Geographic sources of income before income taxes](#)

	2011	2010	2009
United States	\$1,466	\$534	\$(18)
Foreign	873	748	629
Income before income taxes	\$2,339	\$1,282	\$611

#### [Reasons for difference between provision for income taxes from amount computed by applying us statutory income tax rate to income before income taxes](#)

	2011	2010	2009
Statutory income tax at 35%	\$819	\$449	\$214
Effect of foreign operations	(11 )	(54)	(53)
Net tax charge related to foreign losses	51	64	38
Adjustments of prior years' tax positions	(51 )	(35)	(26)
State income taxes - net of U.S. tax benefit	40	19	6
Impact of reorganization of foreign subsidiaries	(214)	-	-
Other - net	(38 )	20	11
Provision for income taxes	\$596	\$463	\$190

#### [Deferred tax assets and liabilities](#)

	2011	2010
Deferred tax assets:		
Receivables	\$42	\$37
Inventory	228	213
Employee benefits	131	120
Other accrued expenses	173	148
Operating loss carryforwards	228	186
Tax credit carryforwards	372	329
Other	84	92
Subtotal	1,258	1,125
Valuation allowances	(318 )	(232 )

Total	940	893
Deferred tax liabilities:		
Goodwill and other intangibles	423	578
Property	273	377
Undistributed earnings of foreign subsidiaries	366	583
Other	42	87
Total	1,104	1,625
Net deferred tax liability	\$(164 )	\$(732 )

[Rollforward of unrecognized tax benefits and associated interest and penalties](#)

	Gross Unrecognized Tax Benefits, Excluding Interest and Penalties	Interest and Penalties	Total Gross Unrecognized Tax Benefits
Balance at December 31, 2008	\$ 323	\$ 78	\$ 401
Increase (decrease) in prior year tax positions	(75)	10	(65 )
Increase in current year tax positions	16	6	22
Decrease related to settlements with taxing authorities	(6)	(2 )	(8 )
Decrease related to lapse of statute of limitations	(9)	(4 )	(13 )
Increase due to effects of foreign currency translation	1	1	2
Balance at December 31, 2009	250	89	339
Acquisition of BJ Services	102	28	130
Increase (decrease) in prior year tax positions	(16)	4	(12 )
Increase in current year tax positions	4	3	7
Decrease related to settlements with taxing authorities	(7)	(5 )	(12 )
Decrease related to lapse of statute of limitations	(6)	(1 )	(7 )

Decrease due to effects of foreign currency translation	(3)	(4 )	(7 )
Balance at December 31, 2010	324	114	438
Increase (decrease) in prior year tax positions	(5)	12	7
Increase in current year tax positions	8	11	19
Decrease related to settlements with taxing authorities	(3)	(1 )	(4 )
Decrease related to lapse of statute of limitations	(38)	(38 )	(76 )
Decrease due to effects of foreign currency translation	(3)	(2 )	(5 )
Balance at December 31, 2011	\$ 283	\$ 96	\$ 379

[Earliest tax years that remain subject to examination by major taxing jurisdictions](#)

Jurisdiction	Earliest Open Tax Period	Jurisdiction	Earliest Open Tax Period
Canada	1998	Norway	1999
Germany	2003	United Kingdom	2007
Netherlands	2006	United States	2004

**Employee Benefit Plans  
(Details 3)**

**Dec. 31, 2011 Dec. 31, 2010**

U.S. Pension Benefits [Member]

**Weighted Average Assumptions used in Calculating Benefit Obligation**

<u>Discount rate</u>	4.20%	4.90%
<u>Rate of compensation increase</u>	5.40%	5.40%
<u>Social security increase</u>	2.80%	2.80%

Non-U.S. Pension Benefits [Member]

**Weighted Average Assumptions used in Calculating Benefit Obligation**

<u>Discount rate</u>	5.00%	5.50%
<u>Rate of compensation increase</u>	4.40%	4.30%
<u>Social security increase</u>	2.10%	2.90%

Other Postretirement Benefits [Member]

**Weighted Average Assumptions used in Calculating Benefit Obligation**

<u>Discount rate</u>	3.80%	4.90%
<u>Rate of compensation increase</u>	0.00%	0.00%
<u>Social security increase</u>	0.00%	0.00%

**Summary of Significant  
Accounting Policies (Details)  
(USD \$)  
In Millions, unless otherwise  
specified**

**12 Months Ended**

	<b>Dec. 31, 2011 Customer</b>	<b>Dec. 31, 2010 Customer</b>	<b>Dec. 31, 2009 Customer</b>
<b><u>Summary of Significant Accounting Policies (Textual) [Abstract]</u></b>			
<u>Research and Development costs</u>	\$ 324	\$ 283	\$ 231
<u>Number of customer accounted for more than 10% of total Revenue</u>	0	0	0
Customer Concentration Risk [Member]			
<b><u>Concentration Risk [Line Items]</u></b>			
<u>Percentage of individual customer accounted for more than consolidated revenue</u>	10.00%		

**Commitments and  
Contingencies**

**12 Months Ended  
Dec. 31, 2011**

[Commitments and  
Contingencies \[Abstract\]](#)

[COMMITMENTS AND  
CONTINGENCIES](#)

**NOTE 13. COMMITMENTS AND CONTINGENCIES**

**LEASES**

At December 31, 2011, we had long-term non-cancelable operating leases covering certain facilities and equipment. The minimum annual rental commitments, net of amounts due under subleases, for each of the five years in the period ending December 31, 2016 are \$148 million, \$112 million, \$91 million, \$70 million and \$33 million, respectively, and \$124 million in the aggregate thereafter. Rent expense was \$401 million, \$355 million and \$241 million for the years ended December 31, 2011, 2010 and 2009, respectively. We have not entered into any significant capital leases during the three years ended December 31, 2011.

**LITIGATION**

We are involved in litigation or proceedings that have arisen in our ordinary business activities. We insure against these risks to the extent deemed prudent by our management and to the extent insurance is available, but no assurance can be given that the nature and amount of that insurance will be sufficient to fully indemnify us against liabilities arising out of pending and future legal proceedings. Many of these insurance policies contain deductibles or self-insured retentions in amounts we deem prudent and for which we are responsible for payment. In determining the amount of self-insurance, it is our policy to self-insure those losses that are predictable, measurable and recurring in nature, such as claims for automobile liability, general liability and workers compensation. The accruals for losses are calculated by estimating losses for claims using historical claim data, specific loss development factors and other information as necessary.

We were among several unrelated companies who received a subpoena from the Office of the New York Attorney General, dated June 17, 2011. The subpoena received by the Company seeks information and documents relating to, among other things, natural gas development and hydraulic fracturing. We are reviewing the subpoena and discussing its contents with the New York Attorney General's office in anticipation of our responding as appropriate.

In July 2011, we settled the previously reported customer claim against BJ Services relating to the move of a stimulation vessel out of the North Sea market. The settlement did not have a material effect on our consolidated financial statements.

**ENVIRONMENTAL MATTERS**

Our past and present operations include activities which are subject to extensive domestic (including U.S. federal, state and local) and international environmental regulations with regard to air, land and water quality and other environmental matters. Our environmental procedures, policies and practices are designed to ensure compliance with existing laws and regulations and to minimize the possibility of significant environmental damage.

We are involved in voluntary remediation projects at some of our present and former manufacturing locations or other facilities, the majority of which relate to properties obtained in

acquisitions or to sites no longer actively used in operations. On rare occasions, remediation activities are conducted as specified by a government agency-issued consent decree or agreed order. Remediation costs are accrued based on estimates of probable exposure using currently available facts, existing environmental permits, technology and presently enacted laws and regulations. Remediation cost estimates include direct costs related to the environmental investigation, external consulting activities, governmental oversight fees, treatment equipment and costs associated with long-term operation, maintenance and monitoring of a remediation project.

We have also been identified as a potentially responsible party (“PRP”) in remedial activities related to various Superfund sites. We participate in the process set out in the Joint Participation and Defense Agreement to negotiate with government agencies, identify other PRPs, determine each PRP’s allocation and estimate remediation costs. We have accrued what we believe to be our pro-rata share of the total estimated cost of remediation and associated management of these Superfund sites. This share is based upon the ratio that the estimated volume of waste we contributed to the site bears to the total estimated volume of waste disposed at the site. Applicable U.S. federal law imposes joint and several liability on each PRP for the cleanup of these sites leaving us with the uncertainty that we may be responsible for the remediation cost attributable to other PRPs who are unable to pay their share. No accrual has been made under the joint and several liability concept for those Superfund sites where our participation is de minimis since we believe that the probability that we will have to pay material costs above our volumetric share is remote. We believe there are other PRPs who have greater involvement on a volumetric calculation basis, who have substantial assets and who may be reasonably expected to pay their share of the cost of remediation. For those Superfund sites where we are a significant PRP, remediation costs are estimated to include recalcitrant parties. In some cases, we have insurance coverage or contractual indemnities from third parties to cover a portion of the ultimate liability.

Our total accrual for environmental remediation is \$29 million and \$32 million, which includes accruals of \$5 million and \$7 million for the various Superfund sites, at December 31, 2011 and 2010, respectively. The determination of the required accruals for remediation costs is subject to uncertainty, including the evolving nature of environmental regulations and the difficulty in estimating the extent and type of remediation activity that is necessary.

## **OTHER**

In the normal course of business with customers, vendors and others, we have entered into off-balance sheet arrangements, such as surety bonds for performance, letters of credit and other bank issued guarantees, which totaled approximately \$1.3 billion at December 31, 2011. It is not practicable to estimate the fair value of these financial instruments. None of the off-balance sheet arrangements either has, or is likely to have, a material effect on our consolidated financial statements. We also had commitments outstanding for purchase obligations related to capital expenditures and inventory under contracts of approximately \$2.1 billion at December 31, 2011.