

SECURITIES AND EXCHANGE COMMISSION

FORM 10-K

Annual report pursuant to section 13 and 15(d)

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FILER

BALL CORP

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**UNITED STATES
SECURITIES AND EXCHANGE COMMISSION**

Washington, D. C. 20549

FORM 10-K

☒ **ANNUAL REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES
EXCHANGE ACT OF 1934**

For the fiscal year ended December 31, 2011

☐ **TRANSITION REPORT PURSUANT TO SECTION 13 OR 15(d) OF THE SECURITIES
EXCHANGE ACT OF 1934**

For the transition period from _____ to _____

Commission File Number 1-7349

Ball Corporation

State of Indiana 35-0160610
10 Longs Peak Drive, P.O. Box 5000
Broomfield, Colorado 80021-2510

Registrant's telephone number, including area code: (303) 469-3131

Securities registered pursuant to Section 12(b) of the Act:

Title of each class	Name of each exchange on which registered
Common Stock, without par value	New York Stock Exchange

Securities registered pursuant to Section 12(g) of the Act: **NONE**

Indicate by check mark if the registrant is a well-known seasoned issuer, as defined in Rule 405 of the Securities Act.
YES ☒ NO ☐

Indicate by check mark if the registrant is not required to file reports pursuant to Section 13 or Section 15(d) of the Act.
YES ☐ NO ☒

Indicate by check mark whether the registrant (1) has filed all reports required to be filed by Section 13 or 15(d) of the Securities Exchange Act of 1934 during the preceding 12 months (or for such shorter period that the registrant was required to file such reports), and (2) has been subject to such filing requirements for the past 90 days. YES ☒ NO ☐

Indicate by check mark whether the registrant has submitted electronically and posted on its corporate website, if any, every Interactive Data File required to be submitted and posted pursuant to Rule 405 of Regulation S-T during the preceding 12 months. YES ☒ NO ☐

Indicate by check mark if disclosure of delinquent filers pursuant to Item 405 of Regulation S-K is not contained herein, and will not be contained, to the best of registrant's knowledge, in definitive proxy or information statements incorporated by reference in Part III of this Form 10-K or any amendment to this Form 10-K. ☐

Indicate by check mark whether the registrant is a large accelerated filer, an accelerated filer, a non-accelerated filer, or a smaller reporting company. See the definitions of "large accelerated filer," "accelerated filer" and "smaller reporting company" in Rule 12b-2 of the Exchange Act.

Large accelerated filer ☒

Accelerated filer ☐

Non-accelerated filer ☐

Smaller reporting company ☐

(Do not check if a smaller reporting company)

Indicate by check mark whether the registrant is a shell company (as defined in Rule 12b-2 of the Act). YES ☐ NO ☒

The aggregate market value of voting stock held by non-affiliates of the registrant was \$6.5 billion based upon the closing market price and common shares outstanding as of July 3, 2011.

Number of shares and rights outstanding as of the latest practicable date.

Class	Outstanding at February 15, 2012
Common Stock, without par value	156,118,400 shares
Preferred Stock Purchase Right	78,059,200 rights

DOCUMENTS INCORPORATED BY REFERENCE

1. Proxy statement to be filed with the Commission within 120 days after December 31, 2011, to the extent indicated in Part III.

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Ball Corporation and Subsidiaries
ANNUAL REPORT ON FORM 10-K
For the year ended December 31, 2011

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PART I

Item 1. Business

Ball Corporation and its consolidated subsidiaries (Ball, we, the company or our) is one of the world's leading suppliers of metal packaging to the beverage, food, personal care and household products industries. The company was organized in 1880 and incorporated in the state of Indiana, United States of America (U.S.), in 1922. Our packaging products are produced for a variety of end uses and are manufactured in facilities around the world. We also provide aerospace and other technologies and services to governmental and commercial customers within our aerospace and technologies segment. In 2011, our total consolidated net sales were \$8.6 billion. Our packaging businesses were responsible for 91 percent of our net sales, with the remaining 9 percent contributed by our aerospace business.

Our largest product lines are aluminum and steel beverage containers. We also produce steel food containers and steel and aluminum aerosol containers for beverages, food, personal care and household products, as well as steel paint cans, decorative steel tins and aluminum slugs.

We sell our packaging products mainly to major beverage, food, personal care and household products companies with which we have developed long-term customer relationships. This is evidenced by our high customer retention and our large number of long-term supply contracts. While we have a diversified customer base, we sell a majority of our packaging products to relatively few major companies in North America, Europe, the People's Republic of China (PRC), Brazil and Argentina, as do our equity joint ventures in the U.S. and Vietnam. Net sales to our major customers, as a percentage of consolidated net sales for 2011, 2010 and 2009, were as follows:

- MillerCoors LLC represented approximately 9.5 percent, 9.9 percent and 11.1 percent, respectively;
- Coca-Cola Bottlers' Sales & Services Company LLC represented approximately 10.7 percent, 6.1 percent and 6.0 percent, respectively; and
- Pepsi-Cola Advertising and Marketing, Inc., represented approximately 9.1 percent, 11.7 percent and 8.4 percent, respectively.

Our aerospace business is a leader in the design, development and manufacture of innovative aerospace systems for civil, commercial and national security aerospace markets. It produces spacecraft, instruments and sensors, radio frequency systems and components, data exploitation solutions and a variety of advanced aerospace technologies and products that enable deep space missions.

We are headquartered in Broomfield, Colorado, U.S. Our stock is traded on the New York Stock Exchange under the ticker symbol BLL.

Our Strategy

Our overall business strategy is defined by our Drive for 10 vision, which at its highest level is a mindset around perfection, with a greater sense of urgency around our future success. Our Drive for 10 vision encompasses five strategic levers that are key to growing our businesses and achieving long-term success. These five levers are:

- Maximizing value in our existing businesses
- Expanding into new products and capabilities
- Aligning ourselves with the right customers and markets
- Broadening our geographic reach and
- Leveraging our know-how and technological expertise to provide a competitive advantage

We also maintain a clear and disciplined financial strategy focused on improving shareholder returns through:

- Delivering long-term earnings per share growth of 10 percent to 15 percent per annum
- Focusing on free cash flow generation
- Increasing Economic Value Added (EVA®)

The cash generated by our businesses is used primarily: (1) to finance the company's operations, (2) to fund stock buy-back programs and dividend payments, (3) to fund strategic capital investments and (4) to service the company's debt. We will, when we believe it will benefit the company and our shareholders, make strategic acquisitions, enter into joint ventures or divest parts of our company. The compensation of many of our employees is tied directly to the company's performance through our EVA® incentive programs.

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Our Reporting Segments

Ball Corporation reports its financial performance in four reportable segments: (1) metal beverage packaging, Americas and Asia; (2) metal beverage packaging, Europe; (3) metal food and household products packaging, Americas; and (4) aerospace and technologies. Ball also has investments in the U.S. and Vietnam which are accounted for using the equity method of accounting and, accordingly, those results are not included in segment sales or earnings. Financial information related to each of our segments is included in Note 2 to the consolidated financial statements within Item 8 of this Annual Report on Form 10-K (annual report).

Profitability is sensitive to selling prices, production volumes, labor, transportation, utility and warehousing costs, as well as the availability and price of raw materials, such as aluminum ingot and coils, tinplate steel and other direct materials. These raw materials are generally available from several sources, and we have secured what we consider to be adequate supplies and are not experiencing any shortages. There has been significant consolidation of raw material suppliers in both North America and Europe over the past several years. Raw materials, energy sources and other resources used in production may from time to time be in short supply or unavailable globally due to external factors. We cannot predict the timing or effects, if any, of such occurrences on future operations.

Metal Beverage Packaging, Americas and Asia, Segment

Metal beverage packaging, Americas and Asia, is Ball's largest segment, accounting for 51 percent of consolidated net sales in 2011. Metal beverage containers are primarily sold under multi-year supply contracts to fillers of carbonated soft drinks, beer, energy drinks and other beverages.

Americas

Metal beverage containers and ends are produced at 18 manufacturing facilities in the U.S., one in Canada and three in Brazil. Can ends are produced within four of the U.S. facilities, including two facilities that manufacture only ends, and one facility in Brazil. Additionally, Rocky Mountain Metal Container, LLC, a 50-percent investment owned by Ball and MillerCoors, LLC, operates metal beverage container and end manufacturing facilities in Golden, Colorado.

Where growth or contractions are projected in certain markets or for certain products, Ball undertakes selected capacity increases or decreases in its existing facilities and may establish additional manufacturing capacity to the extent required by the growth or decline of any of the markets we serve. In January 2011, we announced plans to close our Torrance, California, U.S., facility; relocate a line from the Torrance facility to our Whitby, Ontario, Canada, facility and expand specialty can production in our Fort Worth, Texas, U.S., facility. In February 2011, we announced plans to construct a new metal beverage container manufacturing facility in northeast Brazil, which is one of the fastest growing regions of the country. The new facility will be located in Alagoinhas, Bahia, and is expected to begin production in early 2012. The output from the first line has been contracted under a long-term supply agreement. In the second half of 2011, we reduced capacity in our Columbus, Ohio, U.S., metal beverage container facility.

In August 2010, the company acquired an additional 10.1 percent economic interest in its Brazilian metal beverage packaging joint venture, Latapack-Ball Embalagens Ltda. (Latapack-Ball), through a transaction with the joint venture partner, Latapack S.A. This

transaction increased the company's overall economic interest in the joint venture to 60.1 percent and resulted in Ball becoming the primary beneficiary of the entity and, consequently, consolidating the joint venture.

According to publicly available information and company estimates, the combined Americas metal beverage container industry represents approximately 123 billion units. Five companies manufacture substantially all of the metal beverage containers in the U.S. and Canada and three companies manufacture substantially all such containers in Brazil. Two of these producers and three other independent producers also manufacture metal beverage containers in Mexico. Ball produced approximately 43 billion recyclable metal beverage containers in the Americas in 2011 – about 35 percent of the aggregate production for those markets. Sales volumes of metal beverage containers in North America tend to be highest during the period from April through September while in Brazil, sales volumes tend to be highest from September through December. All of the beverage cans produced by Ball in the U.S., Canada and Brazil are made of aluminum, as are almost all beverage cans produced by our competitors in those countries. In 2011 we were able to recover substantially all aluminum-related cost increases levied by sheet producers through either financial or contractual means. In the metal beverage packaging, Americas, segment, five aluminum suppliers provide virtually all of our requirements.

Metal beverage containers are sold based on price, quality, service, innovation and sustainability in a highly competitive market, which is relatively capital intensive and is characterized by facilities that run more or less continuously in order to operate profitably. In addition, the metal beverage container competes aggressively with other packaging materials.

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The glass bottle has maintained a meaningful position in the packaged beer industry, while the PET container has grown significantly in the carbonated soft drink and water industries over the past quarter century.

We believe we have limited our exposure related to changes in the costs of aluminum ingot as a result of the inclusion of provisions in most metal beverage container sales contracts to pass through aluminum ingot price changes, as well as through the use of derivative instruments.

Asia

The metal beverage container market in the PRC is approximately 18 billion containers, of which Ball's operations represented an estimated 28 percent in 2011. Our percentage of the industry makes us one of the largest manufacturers of metal beverage containers in the PRC, and we plan to prudently add capacity where necessary to continue to supply this growing market. Eight other manufacturers account for the remainder of the production. Our operations include the manufacture of aluminum containers and ends in five facilities in the PRC. We also manufacture and sell high-density plastic containers in two PRC facilities primarily servicing the motor oil industry.

In October 2011, we acquired our partners' 60 percent interest in Qingdao M.C. Packaging Ltd. (QMCP), a joint venture metal beverage container facility in Qingdao, PRC. The facility is being relocated and expanded in Qingdao, PRC, and is expected to begin production by the end of the first quarter of 2012. Additionally, in March 2011, we entered into a joint venture agreement with Thai Beverage Can Limited to construct a beverage container manufacturing facility in Vietnam that will begin production in the first quarter of 2012.

In June 2010, we acquired Guangdong Jianlibao Group Co., Ltd.'s 65 percent interest in a joint venture metal beverage container and end facility (JFP) in Sanshui (Foshan), PRC. Ball had owned 35 percent of the joint venture facility since 1992. Ball acquired the 65 percent interest for \$86.9 million in cash (net of cash acquired) and assumed debt, and also entered into a long-term beverage can supply agreement with Jianlibao and one of its affiliates.

We believe we have limited our exposure related to changes in the costs of aluminum ingot as a result of the inclusion of provisions in most metal beverage container sales contracts to pass through aluminum ingot price changes, as well as through the use of derivative instruments.

Metal Beverage Packaging, Europe, Segment

The European metal beverage container market, excluding Russia, is approximately 52 billion containers, and we are the second largest producer with an estimated 30 percent of European shipments. The European market is highly regional in terms of sales growth rates and packaging mix.

In January 2011, Ball completed the acquisition of Aerocan S.A.S. (Aerocan), a leading European supplier of extruded aluminum aerosol containers, for 221.7 million (\$295.2 million) in cash and assumed debt, which is net of \$26.2 million of cash acquired. The acquisition of Aerocan has enabled Ball to expand into a new product category that is growing faster than other parts of our business, while aligning with a new customer base at returns that meet or exceed the company's cost of capital. See Note 3 to the consolidated financial statements within Item 8 of this annual report for further details.

The metal beverage packaging, Europe, segment, which accounted for 23 percent of Ball's consolidated net sales in 2011, supplies two-piece metal beverage containers and ends for producers of carbonated soft drinks, beer, energy drinks and other beverages, as well as extruded aluminum aerosol containers and aluminum slugs. The European operations consist of 16 facilities – 10 beverage container facilities, three extruded aluminum aerosol facilities, two beverage end facilities and one aluminum slug facility – of which four are located in Germany, four in the United Kingdom, four in France and one each in the Netherlands, Poland, Serbia and the Czech Republic. In addition, Ball is currently renting additional space on the premises of a supplier in Haslach, Germany, in order to produce the Ball Resealable End (BRE). The European beverage facilities produced approximately 17 billion metal beverage containers in 2011, with approximately 58 percent of those being produced from aluminum and 42 percent from steel. Six of the beverage container facilities use aluminum and four use steel. The European aluminum aerosol facilities produced approximately 700 million aluminum aerosol containers in 2011.

Sales volumes of metal beverage containers in Europe tend to be highest during the period from May through August with a smaller increase in demand leading up to the winter holiday season in the United Kingdom. As in North America, the metal beverage container competes aggressively with other packaging materials used by the European beer and carbonated soft drink industries. The glass bottle is heavily utilized in the packaged beer industry, while the PET container is utilized in the carbonated soft drink, beer, juice and mineral water industries.

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European raw material supply contracts are generally for a period of one year, although Ball has negotiated some longer term agreements. In Europe three steel suppliers and four aluminum suppliers provide approximately 95 percent of our requirements. Aluminum is traded primarily in U.S. dollars, while the functional currencies of the European operations are non-U.S. dollars. The company generally tries to minimize the resulting exchange rate risk using derivative and supply contracts in local currencies. In addition, purchase and sales contracts generally include fixed price, floating and pass-through pricing arrangements.

Metal Food and Household Products Packaging, Americas, Segment

The metal food and household products packaging, Americas, segment, accounted for 17 percent of consolidated net sales in 2011. Ball produces two-piece and three-piece steel food containers and ends for packaging vegetables, fruit, soups, meat, seafood, nutritional products, pet food and other products. The segment also manufactures and sells aerosol, paint and general line containers, as well as

decorative specialty containers and aluminum slugs. There are a total of 15 facilities in the U.S. and Canada that produce these products. In addition, the company manufactures and sells steel aerosol containers in two facilities in Argentina.

Sales volumes of metal food containers in North America tend to be highest from May through October as a result of seasonal fruit, vegetable and salmon packs. We estimate our 2011 shipments of approximately 5 billion steel food containers to be approximately 18 percent of total U.S. and Canadian metal food container shipments. We estimate our aerosol business accounts for approximately 41 percent of total annual U.S. and Canadian steel aerosol shipments. In the U.S. and Canada, we are the leading supplier of aluminum slugs used in the production of extruded aluminum aerosol containers and estimate our percentage of the total industry shipments to be approximately 98 percent.

Competitors in the metal food container product line include two national and a small number of regional suppliers and self manufacturers. Several producers in Mexico also manufacture steel food containers. Competition in the U.S. steel aerosol container market primarily includes three other national suppliers. Steel containers also compete with other packaging materials in the food and household products industry including glass, aluminum, plastic, paper and the stand-up pouch. As a result, profitability for this product line is dependent on price, cost reduction, service and quality. In North America, two steel suppliers provide nearly 65 percent of our tinplate steel. We believe we have limited our exposure related to changes in the costs of steel tinplate and aluminum as a result of the inclusion of provisions in many sales contracts to pass through steel and aluminum cost changes and the existence of certain other steel container sales contracts that incorporate annually negotiated metal costs. In 2011, we were able to pass through the majority of steel cost increases levied by producers.

Cost containment is crucial to maintaining profitability in the food and aerosol container manufacturing industries and Ball is focused on doing so. Toward that end, in the second quarter of 2011, Ball closed its metal food container manufacturing facility in Richmond, British Columbia; and during prior years, Ball closed its aerosol container manufacturing facilities in Tallapoosa, Georgia, and Commerce, California. The two aerosol facility closures resulted in a net reduction in manufacturing capacity of 10 production lines, including the relocation of two high-speed aerosol lines to other existing Ball facilities, and allowed us to supply customers from a more consolidated asset base.

Aerospace and Technologies Segment

Ball's aerospace and technologies segment, which accounted for 9 percent of consolidated net sales in 2011, includes national defense hardware; antenna and video component technologies; civil and operational space hardware; and systems engineering services. The segment develops spacecraft, sensors and instruments, radio frequency systems and other advanced technologies for the civil, commercial and national security aerospace markets. The majority of the aerospace and technologies business involves work under contracts, generally from one to five years in duration, as a prime contractor or subcontractor for the U.S. Department of Defense (DoD), the National Aeronautics and Space Administration (NASA) and other U.S. government agencies. The company competes against both large and small prime contractors and subcontractors for these contracts. Contracts funded by the various agencies of the federal government represented 87 percent of segment sales in 2011.

Intense competition and long operating cycles are key characteristics of both the company's business and the aerospace and defense industry. It is common in the aerospace and defense industry for work on major programs to be shared among a number of companies. A company competing to be a prime contractor may, upon ultimate award of the contract to another competitor, become a subcontractor for the ultimate prime contracting company. It is not unusual to compete for a contract award with a peer company and, simultaneously, perform as a supplier to or a customer of that same competitor on other contracts, or vice versa.

Geopolitical events, and shifting executive and legislative branch priorities have resulted in an increase in opportunities over the past decade in areas matching our aerospace and technologies segment's core capabilities in space hardware. In 2011, we saw an increase in space hardware orders, our traditional strength, combined with continued growth in opportunities related to our information services and tactical components. The businesses include hardware, software and services sold primarily to U.S. customers, with emphasis on space science and exploration, environmental and Earth sciences, and defense and intelligence applications. Major activities frequently involve the design, manufacture and testing of satellites, remote sensors and ground station control hardware and software, as well as related services such as launch vehicle integration and satellite operations. Uncertainties in the federal government budgeting process could delay the funding, or even result in cancellation of certain programs currently in our reported backlog.

Other hardware activities include target identification, warning and attitude control systems and components; cryogenic systems for reactant storage, and associated sensor cooling devices; star trackers, which are general-purpose stellar attitude sensors; and fast-steering mirrors. Additionally, the aerospace and technologies segment provides diversified technical services and products to government agencies, prime contractors and commercial organizations for a broad range of information warfare, electronic warfare, avionics, intelligence, training and space systems needs.

Backlog in the aerospace and technologies segment was \$897 million and \$989 million at December 31, 2011 and 2010, respectively, and consisted of the aggregate contract value of firm orders, excluding amounts previously recognized as revenue. The 2011 backlog includes \$507 million expected to be recognized in revenues during 2012, with the remainder expected to be recognized in revenues thereafter. Unfunded amounts included in backlog for certain firm government orders, which are subject to annual funding, were \$470 million and \$620 million at December 31, 2011 and 2010, respectively. Year-over-year comparisons of backlog are not necessarily indicative of the trend of future operations due to the nature of varying delivery and milestone schedules on contracts and funding of programs.

Discontinued Operations – Plastic Packaging, Americas

In August 2010, we completed the sale of our plastics packaging, Americas, business to Amcor Limited and received gross proceeds of \$258.7 million. This amount included \$15 million of contingent consideration recognized at closing and is net of post-closing adjustments of \$21.3 million. The sale of our plastics packaging business included five U.S. facilities that manufactured polyethylene terephthalate (PET) bottles and preforms and polypropylene bottles, as well as associated customer contracts and other related assets and liabilities.

Patents

In the opinion of the company's management, none of our active patents or groups of patents is material to the successful operation of our business as a whole. We manage our intellectual property portfolio to obtain the durations necessary to achieve our business objectives.

Research and Development

Research and development (R&D) efforts in our packaging segments are primarily directed toward packaging innovation, specifically the development of new features, sizes, shapes and types of containers, as well as new uses for existing containers. Other R&D efforts in these segments seek to improve manufacturing efficiencies and the overall sustainability of our products. Our R&D activities are primarily conducted in the Ball Technology & Innovation Center (BTIC) located in Westminster, Colorado, U.S., and in a technical center located in Bonn, Germany.

In our aerospace business, we continue to focus our R&D activities on the design, development and manufacture of innovative aerospace products and systems. This includes the production of spacecraft, instruments and sensors, radio frequency and system components, data exploitation solutions and a variety of advanced aerospace technologies and products that enable deep space missions. Our aerospace R&D activities are conducted at various locations in the U.S.

Additional information regarding company R&D activity is contained in Note 1 to the consolidated financial statements within Item 8 of this annual report, as well as included in Item 2, “Properties.”

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Sustainability and the Environment

Sustainability is a key part of maximizing value at Ball. We believe that our triple bottom line approach – balancing the economic, environmental and social impacts of our products and operations in our decision-making process – creates long-term value for all of our stakeholders. Our priorities with regard to our people and the environment are to ensure the safety and development of our employees, continue to increase the sustainability of our products and reduce waste and the use of energy and water in our operations.

Metal packaging is the most recycled packaging in the world. The 2010 recycling rate in the U.S. for aluminum cans was 58 percent, the highest recycling rate for any beverage container. The 2009 U.S. recycling rate for steel cans was 66 percent. According to the most recently published data in North America, the aluminum can sheet we buy contains an average of 68 percent total recycled content and the average total recycled content for steel sheet is 33 percent.

Recycling rates vary throughout Europe but average around 64 percent for aluminum containers and 72 percent for steel containers, which exceeds the European Union’s goal of 50 percent recycling for metals. Due in part to the intrinsic value of aluminum and steel, metal packaging recycling rates in Europe compare favorably to those of other packaging materials. Ball’s European operations help establish and financially support recycling initiatives in growing markets, such as Poland and Serbia, to educate consumers about the benefits of recycling aluminum and steel containers and to increase recycling rates. We have initiated a similar program in the PRC to educate consumers in that market regarding the benefits of recycling.

Compliance with federal, state, provincial and local laws relating to protection of the environment has not had a material adverse effect upon the capital expenditures, earnings or competitive position of the company. As more fully described in Note 21 to the consolidated financial statements within Item 8 of this annual report, various federal and state environmental agencies have designated the company as a potentially responsible party, along with numerous other companies, for the cleanup of several hazardous waste sites. However, the company’s information at this time indicates that these matters will not have a material adverse effect upon the liquidity, results of operations or financial condition of the company.

While deposit systems and other container-related legislation have been adopted in some jurisdictions, similar legislation has been defeated in public referenda and legislative bodies in many others. The company anticipates that continuing efforts will be made to consider and adopt such legislation in the future. The packages we produce are widely used and perform well in U.S. states, Canadian provinces and European countries that have deposit systems, as well as in other countries world-wide.

Employee Relations

At the end of 2011, the company and its subsidiaries employed approximately 9,100 employees in the U.S. and 5,900 in other countries. Details of collective bargaining agreements are included within Item 1A, Risk Factors, of this annual report.

Where to Find More Information

Ball Corporation is subject to the reporting and other information requirements of the Securities Exchange Act of 1934, as amended (Exchange Act). Reports and other information filed with the Securities and Exchange Commission (SEC) pursuant to the Exchange Act may be inspected and copied at the public reference facility maintained by the SEC in Washington, D.C. The SEC maintains a website

at www.sec.gov containing our reports, proxy materials and other items. The company also maintains a website at www.ball.com on which it provides a link to access Ball's SEC reports free of charge.

The company has established written Ball Corporation Corporate Governance Guidelines; a Ball Corporation Executive Officers and Board of Directors Business Ethics Statement; a Business Ethics booklet; and Ball Corporation Audit Committee, Nominating/Corporate Governance Committee, Human Resources Committee and Finance Committee charters. These documents are set forth on the company's website at www.ball.com, under the link "Investors," and then under the link "Corporate Governance." A copy may also be obtained upon request from the company's corporate secretary. The company's sustainability report and updates on Ball's progress are available at www.ball.com/sustainability.

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The company intends to post on its website the nature of any amendments to the company's codes of ethics that apply to executive officers and directors, including the chief executive officer, chief financial officer and controller, and the nature of any waiver or implied waiver from any code of ethics granted by the company to any executive officer or director. These postings will appear on the company's website at www.ball.com under the link "Investors," and then under the link "Corporate Governance."

Item 1A. Risk Factors

Any of the following risks could materially and adversely affect our business, financial condition or results of operations.

Our business, operating results and financial condition are subject to particular risks in certain regions of the world.

We may experience an operating loss in one or more regions of the world for one or more periods, which could have a material adverse effect on our business, operating results or financial condition. Moreover, overcapacity, which often leads to lower prices, exists in a number of the regions in which we operate and may persist even if demand grows. Our ability to manage such operational fluctuations and to maintain adequate long-term strategies in the face of such developments will be critical to our continued growth and profitability.

There can be no assurance that the company's business acquisitions will be successfully integrated into the acquiring company. (See Note 3 to the consolidated financial statements within Item 8 of this annual report for details of acquisitions made during the three years ended December 31, 2011.)

While we have what we believe to be well designed integration plans, if we cannot successfully integrate the acquired operations with those of Ball, we may experience material negative consequences to our business, financial condition or results of operations. The integration of companies that have previously been operated separately involves a number of risks, including, but not limited to:

- demands on management related to the increase in our size after the acquisition;
- the diversion of management's attention from the management of existing operations to the integration of the acquired operations;
- difficulties in the assimilation and retention of employees;
- difficulties in the integration of departments, systems, including accounting systems, technologies, books and records and procedures, as well as in maintaining uniform standards, controls (including internal accounting controls), procedures and policies;
- expenses related to any undisclosed or potential liabilities; and
- retention of major customers and suppliers.

We may not be able to achieve potential synergies or maintain the levels of revenue, earnings or operating efficiency that each business had achieved or might achieve separately. The successful integration of the acquired operations will depend on our ability to manage those operations, realize revenue opportunities and, to some degree, eliminate redundant and excess costs.

The loss of a key customer, or a reduction in its requirements, could have a significant negative impact on our sales.

We sell a majority of our packaging products to relatively few major beverage, packaged food, personal care and household product companies, some of which operate in North America, South America, Europe and Asia.

Although the majority of our customer contracts are long-term, these contracts are terminable under certain circumstances, such as our failure to meet quality, volume or market pricing requirements. Because we depend on relatively few major customers, our business, financial condition or results of operations could be adversely affected by the loss of any of these customers, a reduction in the purchasing levels of these customers, a strike or work stoppage by a significant number of these customers' employees or an adverse change in the terms of the supply agreements with these customers.

The primary customers for our aerospace segment are U.S. government agencies or their prime contractors. Our contracts with these customers are subject to several risks, including funding cuts and delays, technical uncertainties, budget changes, competitive activity and changes in scope.

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We face competitive risks from many sources that may negatively impact our profitability.

Competition within the packaging and aerospace industries is intense. Increases in productivity, combined with existing or potential surplus capacity in the industry, have maintained competitive pricing pressures. The principal methods of competition in the general packaging industry are price, innovation and sustainability, service and quality. In the aerospace industry they are technical capability, cost and schedule. Some of our competitors may have greater financial, technical and marketing resources, and some may currently have significant excess capacity. Our current or potential competitors may offer products at a lower price or products that are deemed superior to ours. The global economic environment has resulted in reductions in demand for our products in some instances, which, in turn, could increase these competitive pressures.

We are subject to competition from alternative products, which could result in lower profits and reduced cash flows.

Our metal packaging products are subject to significant competition from substitute products, particularly plastic carbonated soft drink bottles made from PET, single serve beer bottles and other food and beverage containers made of glass, cardboard or other materials. Competition from plastic carbonated soft drink bottles is particularly intense in the U.S., Europe and the PRC. Certain of our aerospace products are also subject to competition from alternative products and solutions. There can be no assurance that our products will successfully compete against alternative products, which could result in a reduction in our profits or cash flow.

Our packaging businesses have a narrow product range, and our business would suffer if usage of our products decreased.

For the 12 months ended December 31, 2011, 75 percent of our consolidated net sales were from the sale of metal beverage containers, and we expect to derive a significant portion of our future revenues and cash flows from the sale of metal beverage containers. Our business would suffer if the use of metal beverage containers decreased. Accordingly, broad acceptance by consumers of aluminum and steel containers for a wide variety of beverages is critical to our future success. If demand for glass and PET bottles increases relative to metal containers, or the demand for aluminum and steel containers does not develop as expected, our business, financial condition or results of operations could be materially adversely affected.

Changes in laws and governmental regulations may adversely affect our business and operations.

We and our customers and suppliers are subject to various federal, state and provincial laws and regulations, which are increasing in number and complexity. Each of our, and their, facilities is subject to federal, state, provincial and local licensing and regulation by health, environmental, workplace safety and other agencies in multiple jurisdictions. Requirements of governmental authorities with respect to manufacturing, manufacturing facility locations within the jurisdiction, product content and safety, climate change, workplace safety and health, environmental, expropriation of assets and other standards could adversely affect our ability to manufacture or sell our products, and the ability of our customers and suppliers to manufacture and sell their products. In addition, we face risks arising from compliance with and enforcement of increasingly numerous and complex federal, state and provincial laws and regulations.

Significant environmental, employment-related and other legislation and regulatory requirements exist and are also evolving. The compliance costs associated with current and proposed laws and potential regulations could be substantial, and any failure or alleged failure to comply with these laws or regulations could lead to litigation or governmental action, all of which could adversely affect our financial condition or results of operations.

Our business, financial condition and results of operations are subject to risks resulting from broader geographic operations.

We derived approximately 38 percent of our consolidated net sales from outside of the U.S. for the year ended December 31, 2011. This sizeable scope of operations outside of the U.S. may lead to more volatile financial results and make it more difficult for us to manage our business. Reasons for this include, but are not limited to, the following:

- political and economic instability in international markets;
- governments' restrictive trade policies;
- the imposition of duties, taxes or government royalties;
- exchange rate risks;
- difficulties in enforcement of contractual obligations and intellectual property rights; and
- the geographic, language and cultural differences between personnel in different areas of the world.

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Any of these factors, many of which are also present in the U.S., could materially adversely affect our business, financial condition or results of operations.

We are exposed to exchange rate fluctuations.

Our reporting currency is the U.S. dollar. Historically, a portion of Ball's operations, including assets and liabilities and revenues and expenses, have been denominated in various currencies other than the U.S. dollar, and we expect such operations will continue to be so denominated. As a result, the U.S. dollar value of these operations has varied, and will continue to vary, with exchange rate fluctuations. Ball has been, and is presently, primarily exposed to fluctuations in the exchange rate of the euro, British pound, Canadian dollar, Polish zloty, Chinese yuan and the Brazilian real. We are also exposed, to a lesser extent, to fluctuations in the Argentine peso, Serbian dinar and Czech koruna.

A decrease in the value of any of these currencies compared to the U.S. dollar, could reduce our profits from these operations and the value of their net assets when reported in U.S. dollars in our financial statements. This could have a material adverse effect on our business, financial condition or results of operations as reported in U.S. dollars. In addition, fluctuations in currencies relative to

currencies in which the earnings are generated may make it more difficult to perform period-to-period comparisons of our reported results of operations.

We manage our exposure to currency fluctuations, particularly our exposure to fluctuations in the euro to U.S. dollar exchange rate, in order to attempt to mitigate the effect of cash flow and earnings volatility associated with exchange rate changes. We primarily use forward contracts and options to manage our currency exposures and, as a result, we experience gains and losses on these derivative positions offset, in part, by the impact of currency fluctuations on existing assets and liabilities. Our inability to properly manage our exposure to currency fluctuations could materially impact our results.

If we fail to retain key management and personnel, we may be unable to implement our key objectives.

We believe that our future success depends, in part, on our experienced management team. Unforeseen losses of key members of our management team without appropriate succession and or compensation planning could make it difficult for us to manage our business and meet our objectives.

Decreases in our ability to apply new technology and know-how may affect our competitiveness.

Our success depends partially on our ability to improve production processes and services. We must also introduce new products and services to meet changing customer needs. If we are unable to implement better production processes or to develop new products, we may not be able to remain competitive with other manufacturers. As a result, our business, financial condition or results of operations could be adversely affected.

Adverse weather and climate changes may result in lower sales.

We manufacture packaging products primarily for beverages and foods. Unseasonably cool weather can reduce demand for certain beverages packaged in our containers. In addition, poor weather conditions or changes in climate that reduce crop yields of fruits and vegetables can adversely affect demand for our food containers. Climate change could have various effects on the demand for our products in different regions around the world.

We are vulnerable to fluctuations in the supply and price of raw materials.

We purchase aluminum, steel and other raw materials and packaging supplies from several sources. While all such materials are available from independent suppliers, raw materials are subject to fluctuations in price and availability attributable to a number of factors, including general economic conditions, commodity price fluctuations (particularly aluminum on the London Metal Exchange), the demand by other industries for the same raw materials and the availability of complementary and substitute materials. Although we enter into commodities purchase agreements from time to time and sometimes use derivative instruments to seek to manage our risk, we cannot ensure that our current suppliers of raw materials will be able to supply us with sufficient quantities at reasonable prices. Economic and financial factors could impact our suppliers, thereby causing supply shortages. Increases in raw material costs could have a material adverse effect on our business, financial condition or results of operations. In the Americas, Europe and Asia, some contracts do not allow us to pass along increased raw material costs and we generally use derivative agreements to seek to manage this risk. Our hedging procedures may be insufficient and our results could be materially impacted if costs of materials increase. Due to the fixed price contracts and derivative activities, while increasing raw material costs may not impact our near-term profitability, increased prices could decrease our sales volume over time.

As of December 31, 2011, approximately 50 percent of our approximately 4,800 North American packaging facility employees and approximately 84 percent of our European packaging plant employees were covered by collective bargaining agreements. These collective bargaining agreements have staggered expirations during the next several years. Although we consider our employee relations to be generally good, a prolonged work stoppage or strike at any facility with union employees could have a material adverse effect on our business, financial condition or results of operations. In addition, we cannot ensure that upon the expiration of existing collective bargaining agreements, new agreements will be reached without union action or that any such new agreements will be on terms satisfactory to us.

Our aerospace and technologies segment is subject to certain risks specific to that business.

In our aerospace business, U.S. government contracts are subject to reduction or modification in the event of changes in requirements or budgetary constraints; and the government may also terminate contracts at its convenience pursuant to standard termination provisions. In such instances, Ball may be entitled to reimbursement for allowable cost and profits on authorized work that has been performed through the date of termination.

We use estimates in accounting for many of our programs in our aerospace business, and changes in our estimates could adversely affect our future financial results.

We account for sales and profits on some long-term contracts in our aerospace business in accordance with the percentage-of-completion method of accounting, using the cumulative catch-up method to account for updates in estimates. The percentage-of-completion method of accounting involves the use of various estimating techniques to project revenues and costs at completion and various assumptions and projections relative to the outcome of future events, including the quantity and timing of product deliveries, future labor performance and rates, and material and overhead costs. These assumptions involve various levels of expected performance improvements. Under the cumulative catch-up method, the impact of updates in our estimates related to units shipped to date is recognized immediately.

Because of the significance of the judgments and estimates described above, it is likely that we could record materially different amounts if we used different assumptions or if the underlying circumstances or estimates were to change. Accordingly, updates in underlying assumptions, circumstances or estimates may materially affect our future financial performance.

Our backlog includes both cost-type and fixed-price contracts. Cost-type contracts generally have lower profit margins than fixed-price contracts. Our earnings and margins may vary depending on the types of government contracts undertaken, the nature of the work performed under those contracts, the costs incurred in performing the work, the achievement of other performance objectives and their impact on our ability to receive fees.

Our business is subject to substantial environmental remediation and compliance costs.

Our operations are subject to federal, state, provincial and local laws and regulations in multiple jurisdictions relating to environmental hazards, such as emissions to air, discharges to water, the handling and disposal of hazardous and solid wastes and the cleanup of hazardous substances. We have been designated, along with numerous other companies, as a potentially responsible party for the cleanup of several hazardous waste sites. Based on available information, we do not believe that any costs incurred in connection with such sites will have a material adverse effect on our financial condition, results of operations, capital expenditures or competitive position. There is increased focus on the regulation of greenhouse gas emissions and other environmental issues worldwide.

Our business faces the potential of increased regulation on some of the raw materials utilized in our packaging operations.

Our operations are subject to federal, state, provincial and local laws and regulations in multiple jurisdictions relating to some of the raw materials, such as epoxy-based coatings utilized in our can making process. Epoxy-based coatings may contain Bisphenol-A (BPA).

Scientific evidence evaluated by regulatory agencies in the United States, Europe, Japan, Australia and New Zealand has consistently shown these coatings to be safe, and regulatory agencies have stated that human exposure to BPA from epoxy-based can coatings is well below safe exposure limits set by government bodies worldwide. A significant change in these regulatory agency statements could have a material adverse effect on our business, financial condition or results of operations. Ball recognizes that significant interest exists in non epoxy-based coatings, and we have been proactively working with coatings suppliers and our customers to evaluate alternatives to current coatings.

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Net earnings and net worth could be materially affected by an impairment of goodwill.

We have a significant amount of goodwill recorded on the consolidated balance sheet as of December 31, 2011. We are required at least annually to test the recoverability of goodwill. The recoverability test of goodwill is based on the current fair value of our identified reporting units. Fair value measurement requires assumptions and estimates of many critical factors, including revenue and market growth, operating cash flows and discount rates. If general market conditions deteriorate in portions of our business, we could experience a significant decline in the fair value of reporting units. This decline could lead to an impairment of all or a significant portion of the goodwill balance, which could materially affect our U.S. GAAP net earnings and net worth.

If the investments in Ball's pension plans do not perform as expected, we may have to contribute additional amounts to the plans, which would otherwise be available to cover operating expenses and fund growth opportunities.

Ball maintains defined benefit pension plans covering substantially all of its North American and United Kingdom employees, which are funded based on certain actuarial assumptions. The plans' assets consist primarily of common stocks, fixed income securities and, in the U.S., alternative investments. Market declines, longevity increases or legislative changes, such as the Pension Protection Act in the U.S., could result in a prospective decrease in our available cash flow and net earnings over time, and the recognition of an increase in our pension obligations could result in a reduction to our shareholders' equity.

Restricted access to capital markets could adversely affect our short-term liquidity and prevent us from fulfilling our obligations under the notes issued pursuant to our bond indentures.

On December 31, 2011, we had total debt of \$3.1 billion and unused committed credit lines of approximately \$1 billion. A reduction in global market liquidity could:

- restrict our ability to fund working capital, capital expenditures, research and development expenditures and other business activities;
- increase our vulnerability to general adverse economic and industry conditions, including the credit risks stemming from the economic environment;
- limit our flexibility in planning for, or reacting to, changes in our businesses and the industries in which we operate;
- restrict us from making strategic acquisitions or exploiting business opportunities; and
- limit, along with the financial and other restrictive covenants in our debt, among other things, our ability to borrow additional funds, dispose of assets, pay cash dividends or refinance debt maturities.

In addition, approximately one-third of our debt bears interest at variable rates. If market interest rates increase, variable-rate debt will create higher debt service requirements, which would adversely affect our cash flow. While we sometimes enter into agreements limiting our exposure, any such agreements may not offer complete protection from this risk.

The global credit, financial and economic environment could have a negative impact on our results of operations, financial position or cash flows.

The overall credit, financial and economic environment could have significant negative effects on our operations, including the following:

- the creditworthiness of customers, suppliers and counterparties could deteriorate resulting in a financial loss or a disruption in our supply of raw materials;
- volatile market performance could affect the fair value of our pension assets, potentially requiring us to make significant additional contributions to our defined benefit plans to maintain prescribed funding levels;
- a significant weakening of our financial position or operating results could result in noncompliance with our debt covenants; and
- reduced cash flow from our operations could adversely affect our ability to execute our long-term strategy to increase liquidity, reduce debt, repurchase our stock and invest in our businesses.

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Changes in U.S. generally accepted accounting principles (U.S. GAAP) and Securities and Exchange Commission (SEC) rules and regulations could materially impact our reported results.

U.S. GAAP and SEC accounting and reporting changes are common and have become more frequent and significant over the past several years. Furthermore, the U.S. and international accounting standard setters are in the process of jointly converging several key accounting standards. These changes could have significant effects on our reported results when compared to prior periods and other companies and may even require us to retrospectively adjust prior periods. Additionally, material changes to the presentation of transactions in the consolidated financial statements could impact key ratios that analysts and credit rating agencies use to rate Ball and ultimately our ability to access the credit markets in an efficient manner.

Increased information technology (IT) security threats and more sophisticated and targeted computer crime could pose a risk to our systems, networks, products, solutions and services.

Increased global IT security threats and more sophisticated and targeted computer crime pose a risk to the security of our systems and networks and the confidentiality, availability and integrity of our data. While we attempt to mitigate these risks by employing a number of measures, including employee training, comprehensive monitoring of our networks and systems, and maintenance of backup and protective systems, our systems, networks, products, solutions and services remain potentially vulnerable to advanced persistent threats. Depending on their nature and scope, such threats could potentially lead to the compromise of confidential information, improper use of our systems and networks, manipulation and destruction of data, defective products, production downtimes and operational disruptions, which in turn could adversely affect our reputation, competitiveness and results of operations.

Item 1B. Unresolved Staff Comments

There were no matters required to be reported under this item.

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Item 2. Properties

The company's properties described below are well maintained, are considered adequate and are being utilized for their intended purposes.

Ball's corporate headquarters and the aerospace and technologies segment management offices are located in Broomfield, Colorado, U.S. The Colorado-based operations of the aerospace and technologies segment occupy a variety of company-owned and leased facilities in Broomfield, Boulder and Westminster, which together aggregate 1.4 million square feet of office, laboratory, research and development, engineering and test and manufacturing space. Other aerospace and technologies operations carry on business in smaller company-owned and leased facilities in New Mexico, Ohio, Virginia and Washington, D.C.

The offices of the company's various North American packaging operations are located in Westminster, Colorado, U.S.; the offices for the European packaging operations are located in Ratingen, Germany; the offices for the PRC packaging operations are located in Hong Kong; and Latapack-Ball's offices are located in São Paulo, Brazil. The company's BTIC research and development facility and technical center are located in Westminster, Colorado, U.S., and in Bonn, Germany, respectively.

Information regarding the approximate size of the manufacturing locations for significant packaging operations, which are owned or leased by the company, is set forth below. Facilities in the process of being constructed or shut down have been excluded from the list. Where certain locations include multiple facilities, the total approximate size for the location is noted. In addition to the facilities listed, the company leases other warehousing space.

Plant Location	Approximate Floor Space in Square Feet
<i>Metal beverage packaging, Americas and Asia, manufacturing facilities:</i>	
<u>North America</u>	
Fairfield, California	337,000
Golden, Colorado	509,000
Gainesville, Florida	88,000
Tampa, Florida	276,000
Rome, Georgia	386,000
Kapolei, Hawaii	131,000
Monticello, Indiana	356,000
Saratoga Springs, New York	290,000
Wallkill, New York	312,000
Reidsville, North Carolina	452,000
Columbus, Ohio	250,000
Findlay, Ohio (a)	733,000
Whitby, Ontario	205,000
Conroe, Texas	275,000
Fort Worth, Texas	322,000
Bristol, Virginia	242,000
Williamsburg, Virginia	400,000
Fort Atkinson, Wisconsin	250,000
Milwaukee, Wisconsin (including leased warehouse space) (a)	502,000
<u>South America</u>	
Jacarei, Sao Paulo, Brazil	467,000
Salvador, Bahia, Brazil	99,000

(a) Includes both metal beverage container and metal food container manufacturing operations.

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Plant Location (continued)	Approximate Floor Space in Square Feet
<i>Metal beverage packaging, Americas and Asia, manufacturing facilities (continued):</i>	
<u>Asia</u>	
Beijing, PRC	303,000
Hubei (Wuhan), PRC	237,000
Sanshui (Foshan), PRC	564,000
Shenzhen, PRC	331,000
Taicang, PRC (leased)	81,000
Tianjin, PRC	47,000
Qingdao, PRC	326,000
<i>Metal beverage packaging, Europe, manufacturing facilities:</i>	
Velim, Czech Republic	186,000
Beaurepaire, France	83,000
Bellegarde, France	124,000
Bierne, France	263,000
La Ciotat, France	393,000
Braunschweig, Germany	258,000
Hassloch, Germany	283,000
Hermsdorf, Germany	425,000
Weissenthurm, Germany	331,000
Oss, Netherlands	344,000
Radomsko, Poland	312,000
Belgrade, Serbia	352,000
Devizes, United Kingdom	94,000
Deeside, United Kingdom	115,000
Rugby, United Kingdom	175,000
Wrexham, United Kingdom	222,000
<i>Metal food and household products packaging, Americas, manufacturing facilities:</i>	
<u>North America</u>	
Springdale, Arkansas	286,000
Oakdale, California	370,000
Danville, Illinois	110,000
Elgin, Illinois (including leased warehouse space)	563,000
Baltimore, Maryland (including leased warehouse space)	251,000
Columbus, Ohio	305,000
Findlay, Ohio (a)	733,000

Hubbard, Ohio	175,000
Horsham, Pennsylvania	162,000
Sherbrooke, Quebec	99,000
Chestnut Hill, Tennessee	305,000
Verona, Virginia	72,000
Weirton, West Virginia (leased)	332,000
DeForest, Wisconsin	400,000
Milwaukee, Wisconsin (including leased warehouse space) (a)	502,000
South America	
Buenos Aires, Argentina (leased)	34,000
San Luis, Argentina	51,000

(a) Includes both metal beverage container and metal food container manufacturing operations.

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Item 3. Legal Proceedings

Details of the company's legal proceedings are included in Note 21 to the consolidated financial statements within Item 8 of this annual report.

Item 4. (Reserved)

Part II

Item 5. Market for the Registrant's Common Stock and Related Stockholder Matters

Ball Corporation common stock (BLL) is traded on the New York Stock Exchange. There were 5,629 common shareholders of record on February 15, 2012.

Common Stock Repurchases

The following table summarizes the company's repurchases of its common stock during the quarter ended December 31, 2011.

(\$ in millions)	Total Number of Shares Purchased (a)	Average Price Paid per Share	Total Number of Shares Purchased as Part of Publicly Announced Plans or Programs (a)	Maximum Number of Shares that May Yet Be Purchased Under the Plans or Programs (b)
October 3 to October 30, 2011	722	\$ 32.25	722	11,298,933
October 31 to November 27, 2011	2,524,481	\$ 34.66	2,524,481	8,774,452
November 28 to December 31, 2011	1,241	\$ 35.42	1,241	8,773,211

Total	<u>2,526,444</u>	\$	34.66	<u>2,526,444</u>
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- (a) Includes open market purchases (on a trade-date basis) and/or shares retained by the company to settle employee withholding tax liabilities.
- (b) The company has an ongoing repurchase program for which shares are authorized from time to time by Ball's board of directors. On January 25, 2012, the Board authorized the repurchase by the company of up to a total of 30 million shares. This repurchase authorization replaced all previous authorizations.

Quarterly Stock Prices and Dividends

Quarterly prices for the company's common stock, as reported on the New York Stock Exchange composite tape, and quarterly dividends in 2011 and 2010 (on a calendar quarter basis) were:

	2011				2010 (a)			
	4th Quarter	3rd Quarter	2nd Quarter	1st Quarter	4th Quarter	3rd Quarter	2nd Quarter	1st Quarter
High	\$ 36.11	\$ 40.56	\$ 39.55	\$ 37.43	\$ 34.85	\$ 30.24	\$ 28.05	\$ 27.56
Low	29.69	30.67	35.60	33.41	29.36	25.68	23.35	24.72
Dividends per share	0.07	0.07	0.07	0.07	0.05	0.05	0.05	0.05

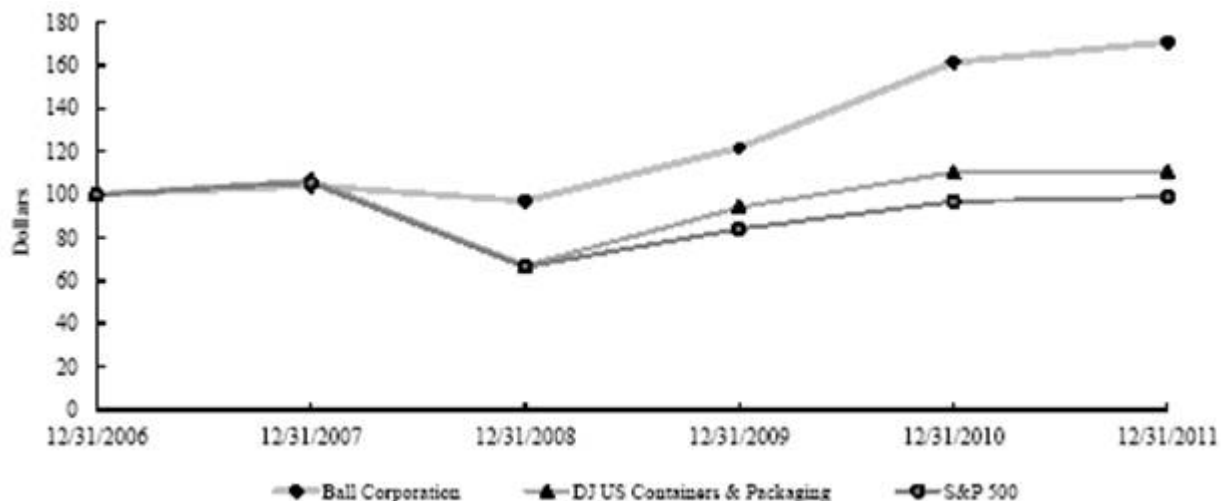
- (a) Certain amounts have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

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Shareholder Return Performance

The line graph below compares the annual percentage change in Ball Corporation's cumulative total shareholder return on its common stock with the cumulative total return of the Dow Jones Containers & Packaging Index and the S&P Composite 500 Stock Index for the five-year period ended December 31, 2011. It assumes \$100 was invested on December 31, 2006, and that all dividends were reinvested. The Dow Jones Containers & Packaging Index total return has been weighted by market capitalization.

TOTAL RETURN TO STOCKHOLDERS (Assumes \$100 investment on 12/31/06)



Total Return Analysis

	12/31/2006	12/31/2007	12/31/2008	12/31/2009	12/31/2010	12/31/2011
Ball Corporation	\$ 100.00	\$ 104.05	\$ 97.04	\$ 121.73	\$ 161.39	\$ 170.70
DJ US Containers & Packaging	\$ 100.00	\$ 106.73	\$ 66.91	\$ 93.98	\$ 110.23	\$ 110.39
S&P 500	\$ 100.00	\$ 105.49	\$ 66.46	\$ 84.05	\$ 96.71	\$ 98.75

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(www.researchdatagroup.com/S&P.htm)

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Item 6. Selected Financial Data

Five-Year Review of Selected Financial Data

Ball Corporation and Subsidiaries

(\$ in millions, except per share amounts)	2011	2010	2009	2008	2007
Net sales	\$ 8,630.9	\$ 7,630.0	\$ 6,710.4	\$ 6,826.1	\$ 6,722.9
Legal settlement	—	—	—	—	(85.6)
Total net sales	<u>\$ 8,630.9</u>	<u>\$ 7,630.0</u>	<u>\$ 6,710.4</u>	<u>\$ 6,826.1</u>	<u>\$ 6,637.3</u>
Net earnings attributable to Ball Corporation from:					
Continuing operations (a)	\$ 446.3	\$ 542.9	\$ 390.1	\$ 314.9	\$ 261.6
Discontinued operations	<u>(2.3)</u>	<u>(74.9)</u>	<u>(2.2)</u>	<u>4.6</u>	<u>19.7</u>
Total net earnings attributable to Ball Corporation	<u>\$ 444.0</u>	<u>\$ 468.0</u>	<u>\$ 387.9</u>	<u>\$ 319.5</u>	<u>\$ 281.3</u>

Return on average common shareholders' equity	32.4%	30.2%	29.1%	26.3%	22.4%
Basic earnings per share (b):					
Basic – continuing operations (a)	\$ 2.70	\$ 3.00	\$ 2.08	\$ 1.64	\$ 1.29
Basic – discontinued operations	(0.01)	(0.41)	(0.01)	0.03	0.10
Basic earnings per share	<u>\$ 2.69</u>	<u>\$ 2.59</u>	<u>\$ 2.07</u>	<u>\$ 1.67</u>	<u>\$ 1.39</u>
Weighted average common shares outstanding (000s) (b)					
	<u>165,275</u>	<u>180,746</u>	<u>187,572</u>	<u>191,714</u>	<u>202,372</u>
Diluted earnings per share (b):					
Diluted – continuing operations (a)	\$ 2.64	\$ 2.96	\$ 2.05	\$ 1.62	\$ 1.27
Diluted – discontinued operations	(0.01)	(0.41)	(0.01)	0.03	0.10
Diluted earnings per share	<u>\$ 2.63</u>	<u>\$ 2.55</u>	<u>\$ 2.04</u>	<u>\$ 1.65</u>	<u>\$ 1.37</u>
Diluted weighted average common shares outstanding (000s) (b)					
	168,590	183,538	189,978	194,038	205,520
Total assets	\$ 7,284.6	\$ 6,927.7	\$ 6,488.3	\$ 6,368.7	\$ 6,020.6
Total interest bearing debt and capital lease obligations	\$ 3,144.1	\$ 2,812.3	\$ 2,596.2	\$ 2,410.1	\$ 2,358.6
Ball Corporation common shareholders' equity					
	\$ 1,219.1	\$ 1,518.0	\$ 1,581.3	\$ 1,085.8	\$ 1,342.5
Market capitalization (c)	\$ 5,724.9	\$ 5,857.7	\$ 4,860.9	\$ 3,898.3	\$ 4,510.1
Net debt to market capitalization (c)	52.0%	45.4%	49.1%	58.6%	48.9%
Cash dividends per share (b)	\$ 0.28	\$ 0.20	\$ 0.20	\$ 0.20	\$ 0.20
Book value per share (b)	\$ 7.60	\$ 8.82	\$ 8.41	\$ 5.79	\$ 6.70
Market value per share (b)	\$ 35.71	\$ 34.03	\$ 25.85	\$ 20.80	\$ 22.50
Annual return (loss) to common shareholders (d)					
	5.8%	32.6%	25.5%	(6.7)%	4.0%

(a) Includes business consolidation activities and other items affecting comparability between years. Additional details about the 2011, 2010 and 2009 items are available in Notes 3, 4 and 5 to the consolidated financial statements within Item 8 of this Annual Report on Form 10-K.

(b) The 2009 and prior year amounts have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

(c) Market capitalization is defined as the number of common shares outstanding at year end, multiplied by the year-end closing price of Ball common stock. Net debt is total debt less cash and cash equivalents.

(d) Change in stock price plus dividends paid, assuming reinvestment of all dividends paid. Information for this calculation is included in the shareholder return performance chart in Item 5 of this report.

Management's discussion and analysis should be read in conjunction with the consolidated financial statements and accompanying notes included in Item 8 of this Annual Report on Form 10-K, which include additional information about our accounting policies, practices and the transactions underlying our financial results. The preparation of our consolidated financial statements in conformity with accounting principles generally accepted in the United States of America (U.S. GAAP) requires us to make estimates and assumptions that affect the reported amounts in our consolidated financial statements and the accompanying notes including various claims and contingencies related to lawsuits, taxes, environmental and other matters arising during the normal course of business. We apply our best judgment, our knowledge of existing facts and circumstances and actions that we may undertake in the future in determining the estimates that affect our consolidated financial statements. We evaluate our estimates on an ongoing basis using our historical experience, as well as other factors we believe appropriate under the circumstances, such as current economic conditions, and adjust or revise our estimates as circumstances change. As future events and their effects cannot be determined with precision, actual results may differ from these estimates. Ball Corporation and its subsidiaries are referred to collectively as "Ball Corporation," "Ball," "the company" or "we" or "our" in the following discussion and analysis.

OVERVIEW

Business Overview

Ball Corporation is one of the world's leading suppliers of metal packaging to the beverage, food, personal care and household products industries. Our packaging products are produced for a variety of end uses and are manufactured in facilities around the world. We also provide aerospace and other technologies and services to governmental and commercial customers.

We sell our packaging products mainly to large, multinational beverage, food, personal care and household products companies with which we have developed long-term customer relationships. This is evidenced by our high customer retention and our large number of long-term supply contracts. While we have a diversified customer base, we sell a majority of our packaging products to relatively few major companies in North America, Europe, the PRC, Brazil and Argentina, as do our equity joint ventures in the U.S. and Vietnam. The primary customers for the products and services provided by our aerospace and technologies segment are U.S. government agencies or their prime contractors.

Industry Trends and Corporate Strategy

In the rigid packaging industry, sales and earnings can be improved by reducing costs, increasing prices, developing new products, expanding volumes and making strategic acquisitions. Over the past few years, we have closed a number of packaging facilities in support of our ongoing objective of matching our supply with market demand. We have also identified and implemented plans to improve our return on invested capital through the redeployment of assets within our global operations. To better realign capacity, in 2011 we closed our Torrance, California, U.S., facility; relocated one of the lines to our Whitby, Ontario, Canada, facility; relocated one line from Lublin, Poland, to our Belgrade, Serbia, facility; reduced capacity in our Columbus, Ohio, U.S., metal beverage facility and redeployed surplus equipment to other global locations.

As part of our Drive for 10 vision, we are focused on developing and marketing new and existing products that meet the needs of our customers and the ultimate consumer. We have been placing additional emphasis on technology and innovation throughout our businesses during 2011 and will continue to do so in 2012 and beyond. These innovations include new shapes, sizes, opening features and other functional benefits, as well as increasing the use of recycled content and lightweighting of our packages. This ongoing packaging development activity helps us maintain and expand our supply positions with major beverage, food, personal care and household products customers. Our sustainability vision encompasses balancing economic, environmental and social impacts in our decision making and activities. Successfully executing this vision will create long-term, shared value for our stakeholders, and Ball is committed to practicing sustainability as a way of doing business. Our sustainability report and updates on our progress are available at www.ball.com/sustainability.

The North American metal beverage container manufacturing industry is relatively mature and industry volumes for certain types of containers have declined over the past several years. As a result, we have reduced our excess capacity in certain North American metal beverage facilities for those containers. The metal beverage container industries in other parts of the world are growing and are expected to continue to grow in the medium to long term. We have been able to capitalize on this growth by adding a facility, as well as additional capacity, in our Latapack-Ball, consolidated Brazilian joint venture and by increasing capacity in some of our European metal beverage container manufacturing facilities by speeding up

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certain lines and by expansion. In 2011, we expanded our lightweight Alumi-Tek® bottle production to our Golden, Colorado, facility, and we commenced specialty can production in our Fort Worth, Texas, U.S., facility. We also announced that Latapack-Ball would construct a new metal beverage container manufacturing facility in Alagoinhas, Bahia, which is in northeast Brazil, one of the fastest growing regions of the country. The new facility will begin production in early 2012. The output from the first line has been contracted for sale under a long-term agreement. Additionally, in March 2011 we entered into a joint venture agreement with Thai Beverage Can Limited to construct a beverage container manufacturing facility in Vietnam that will begin production in the first quarter of 2012.

We have also made recent strategic acquisitions. In October 2011, we acquired our partners' interests in QMCP and recorded a gain of \$9.2 million related to our previously held interest in the joint venture. Additionally, we are constructing a new expanded beverage container facility for QMCP that will begin production in the first quarter of 2012. In July 2010, we entered the aluminum slug market by acquiring the leading North American manufacturer of aluminum slugs used to make extruded aerosol containers, beverage bottles, collapsible tubes and technical impact extrusions. To further expand this new product line and broaden our market development efforts into a new customer base, in January 2011, we acquired a leading European supplier of aluminum aerosol containers and bottles and the slugs used to make them. Further details of recent acquisitions are included in Note 3 to the consolidated financial statements within Item 8 of this report.

We recognize sales under long-term contracts in the aerospace and technologies segment using percentage of completion under the cost-to-cost method of accounting. The 2011 contract mix consisted of approximately 60 percent cost-type contracts, which are billed at our costs plus an agreed upon and/or earned profit component, and 33 percent fixed-price contracts. The remainder represents time and material contracts, which typically provide for the sale of engineering labor at fixed hourly rates. The contracted backlog at December 31, 2011, of approximately \$897 million consisted of approximately 50 percent fixed price contracts indicating a continuing trend towards more fixed price business.

Throughout the period of contract performance, we regularly reevaluate and, if necessary, revise our estimates of aerospace and technologies total contract revenue, total contract cost and progress toward completion. Because of contract payment schedules, limitations on funding and other contract terms, our sales and accounts receivable for this segment include amounts that have been earned but not yet billed.

Management Performance Measures

Management uses various measures to evaluate company performance such as return on average invested capital (net operating earnings after tax over the relevant performance period divided by average invested capital over the same period); economic value added (net operating earnings after tax less a capital charge on average invested capital employed); earnings before interest and taxes (EBIT); earnings before interest, taxes, depreciation and amortization (EBITDA); diluted earnings per share; cash flow from operating activities and free cash flow (generally defined by the company as cash flow from operating activities less additions to property, plant and equipment). These financial measures may be adjusted at times for items that affect comparability between periods such as business consolidation costs and gains or losses on acquisitions and dispositions. Nonfinancial measures in the packaging businesses include production efficiency and spoilage rates; quality control figures; environmental, health and safety statistics; production and sales

volumes; asset utilization rates; and measures of sustainability. Additional measures used to evaluate financial performance in the aerospace and technologies segment include contract revenue realization, award and incentive fees realized, proposal win rates and backlog (including awarded, contracted and funded backlog).

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RESULTS OF OPERATIONS

Consolidated Sales and Earnings

(\$ in millions)	2011	2010	2009
Net sales	\$ 8,630.9	\$ 7,630.0	\$ 6,710.4
Net earnings attributable to Ball Corporation	444.0	468.0	387.9

The increase in net sales in 2011 compared to 2010 was driven largely by the increase in demand for metal packaging in the PRC, improved beverage container volumes in the Americas, the consolidation of Latapack-Ball, the acquisition of two PRC joint ventures and the extruded aluminum businesses, and improved aerospace program performance. In addition to the business segment performance analyzed below, net earnings attributable to Ball Corporation included discontinued operations related to the sale of the plastics business in August 2010, business consolidation costs, debt refinancing costs, and the equity earnings and gains on the acquisitions. These items are detailed in the “Management Performance Measures” section below.

Higher sales in 2010 compared to 2009 were due largely to sales associated with 2010 business acquisitions described above. The higher net earnings from continuing operations in 2010 compared to 2009 included \$105.9 million of equity gains on acquisitions associated with the acquisitions.

Business Segment Discussions

The company has four reportable segments: (1) metal beverage packaging, Americas and Asia (aggregated based on qualitative and quantitative characteristics); (2) metal beverage packaging, Europe; (3) metal food and household products packaging, Americas; and (4) aerospace and technologies. We also have investments in companies in the U.S. and Vietnam, which are accounted for using the equity method of accounting and, accordingly, those results are not included in segment sales or earnings.

Metal Beverage Packaging, Americas and Asia

(\$ in millions)	2011	2010	2009
Net sales	\$ 4,415.8	\$ 3,850.4	\$ 2,891.1
Segment earnings	\$ 481.7	\$ 418.3	\$ 296.0
Business consolidation costs (a)	(11.0)	—	(6.8)
Total segment earnings	\$ 470.7	\$ 418.3	\$ 289.2

(a) Further details of these items are included in Note 5 to the consolidated financial statements within Item 8 of this annual report.

The metal beverage packaging, Americas and Asia, segment consists of operations located in the U.S., Canada, Brazil (since August 2010) and the PRC, which manufacture metal container products used in beverage packaging, as well as non-beverage plastic containers manufactured and sold mainly in the PRC. Our acquisition of the remaining 60 percent interest in QMCP was completed in October 2011, and our acquisition of our partner's 65 percent interest in JFP was completed in June 2010. In August 2010, we acquired an additional economic interest in Latapack-Ball. The results of the acquired entities have been included in the metal beverage packaging, Americas and Asia, segment since the acquisition dates. The acquisitions are discussed in Note 3 to the consolidated financial statements within Item 8 of this annual report.

Segment sales in 2011 were \$565.4 million higher compared to 2010 attributable mainly to \$268 million from the consolidation of Latapack-Ball and the acquisition of two PRC joint ventures, \$190 million from higher sales volumes and \$96 million from higher commodity input prices.

Segment sales in 2010 were \$959.3 million higher than in 2009 primarily due to the four facilities acquired from AB InBev, additional sales associated with JFP and the consolidation of the Latapack-Ball joint venture since August 2010.

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Segment earnings in 2011 were \$63.4 million higher than in 2010 due to \$45 million from the consolidation of Latapack-Ball and the acquisition of two PRC joint venture interests, \$35 million from higher sales volumes and \$16 million from improved manufacturing performance, partially offset by \$38 million of higher manufacturing and distribution costs.

Segment earnings in 2010 were \$122.3 million higher than in 2009 primarily due to a net \$85 million impact from higher sales volumes and \$45 million from product mix and improved manufacturing performance associated with higher production. Also adding to the 2010 improvement was the effect of a \$7 million out-of-period inventory charge in 2009. The details of the out-of-period adjustment are included in Note 7 to the consolidated financial statements included within Item 8 of this annual report.

Metal Beverage Packaging, Europe

(\$ in millions)	2011	2010	2009
Net sales	\$ 2,017.6	\$ 1,699.1	\$ 1,739.5
Segment earnings	\$ 243.7	\$ 213.5	\$ 214.8
Business consolidation costs (a)	(14.1)	(3.2)	—
Total segment earnings	\$ 229.6	\$ 210.3	\$ 214.8

(a) Further details of these items are included in Note 5 to the consolidated financial statements within Item 8 of this annual report.

The metal beverage packaging, Europe, segment includes the manufacture of metal beverage containers, extruded aluminum aerosol containers and aluminum slugs. Ball has manufacturing facilities located in Germany, the United Kingdom, France, the Netherlands, Poland, Serbia and the Czech Republic.

In January 2011, Ball acquired Aerocan S.A.S. (Aerocan), a leading European supplier of aluminum aerosol containers and bottles, for 221.7 million (\$295.2 million) in cash and assumed debt, which is net of \$26.2 million of cash acquired. Aerocan manufactures extruded aluminum aerosol containers and bottles, and the aluminum slugs used to make them, for customers in the personal care, pharmaceutical, beverage and food industries. It operates three aerosol container manufacturing facilities – one each in the Czech

Republic, France and the United Kingdom – and is a 51 percent owner of a joint venture aluminum slug facility in France. The acquisition of Aerocan has enabled Ball to expand into a new product category that is growing faster than other parts of our business, and to align with a new customer base at returns that meet or exceed the company's cost of capital.

Segment sales in 2011 increased \$318.5 million compared to 2010 due to \$180 million from the inclusion of Aerocan sales, \$100 million from the effect of currency exchange rates and \$31 million from higher sales volumes.

Segment sales in 2010 decreased \$40.4 million compared to 2009, primarily due to unfavorable currency exchange effects of \$93 million and price and mix changes, partially offset by higher sales volumes.

Segment earnings in 2011 increased \$30.2 million compared to 2010 due to \$38 million earnings contribution from the Aerocan acquisition, \$13 million from the effect of currency exchange rates and \$13 million from higher volumes, partially offset by \$35 million from higher inventory and other costs.

Segment earnings in 2010 decreased \$1.3 million compared to 2009, primarily due to the result of a \$28 million increase from higher sales volumes, offset by \$18 million from negative effects from currency translation and \$12 million of higher inventory and other costs.

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Metal Food and Household Products Packaging, Americas

(\$ in millions)	2011	2010	2009
Net sales	\$ 1,426.4	\$ 1,370.1	\$ 1,392.9
Segment earnings	\$ 133.7	\$ 129.1	\$ 130.8
Business consolidation costs (a)	(1.9)	18.3	(2.6)
Total segment earnings	\$ 131.8	\$ 147.4	\$ 128.2

(a) Further details of these items are included in Note 5 to the consolidated financial statements within Item 8 of this annual report.

The metal food and household products packaging, Americas, segment consists of operations located in the U.S., Canada and Argentina that manufacture and sell metal food, aerosol, paint and general line containers, as well as decorative specialty containers and, with the July 2010 acquisition of Neuman Aluminum, aluminum slugs.

Segment sales in 2011 increased \$56.3 million compared to 2010 primarily due to the inclusion of a full year of aluminum slug sales associated with the Neuman facilities of \$108 million and improved pricing and sales mix, partially offset by \$73 million from lower can sales volumes.

Segment sales in 2010 declined \$22.8 million compared to 2009, largely the result of \$88 million from lower commodity prices, partially offset by the sales associated with the Neuman facilities.

Segment earnings in 2011 increased \$4.6 million compared to 2010 mainly due to the year over year impact of lower cost inventory of \$16 million in 2011, contribution from a full year of aluminum slug sales and improved pricing and sales mix, partially offset by lower sales volumes of \$16 million and unfavorable manufacturing performance due to higher fourth quarter 2011 production curtailments.

Segment earnings in 2010 decreased \$1.7 million compared to 2009 primarily due to \$44 million of lower cost inventory carried into 2009 that did not occur in 2010, substantially offset by improved manufacturing and cost performance, favorable product sales mix and the addition of the Neuman facilities.

Aerospace and Technologies

(\$ in millions)	2011	2010	2009
Net sales	\$ 784.6	\$ 713.7	\$ 689.2
Segment earnings	79.6	69.8	61.4

The aerospace and technologies segment consists of the manufacture and sale of aerospace and other related products and providing services used in the defense, civil space and commercial space industries.

Segment sales in 2011 increased \$70.9 million compared to 2010 primarily due to higher sales from U.S. national defense contracts and existing commercial programs, partially offset by lower sales from civil space programs.

Segment sales in 2010, as compared to the prior year, increased by \$24.5 million primarily due to increased scope on existing programs and new program starts, including WorldView-3 and several large classified programs. These increases were partially offset by the cancellation of the Orion program and the completion of several large programs, including Kepler and WorldView-2.

In addition to WorldView-3, some of the segment's other high-profile contracts include: the James Webb Space Telescope, a successor to the Hubble Space Telescope; the Joint Polar Satellite System, the next-generation satellite weather monitoring system; the Global Precipitation Measurement-Microwave Imager, which will play an essential role in the Earth's weather and environmental forecasting; and a number of antennas and sensors for the Joint Strike Fighter.

Segment earnings in 2011, as compared to 2010, increased \$9.8 million due to increased sales volume, improved performance on fixed-price contracts and better award fees on several of our large cost plus contracts.

Segment earnings in 2010, as compared to 2009, increased by \$8.4 million due to favorable fixed-price program performance and higher sales, partially offset by the program reductions described above.

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Sales to the U.S. government, either directly as a prime contractor or indirectly as a subcontractor, represented 87 percent of segment sales in 2011, 96 percent in 2010 and 94 percent in 2009. Contracted backlog for the aerospace and technologies segment at December 31, 2011 and 2010, was \$897 million and \$989 million, respectively. Comparisons of backlog are not necessarily indicative of the trend of future operations due to the nature of varying delivery and milestone schedules on contracts and funding of programs.

Discontinued Operations – Plastic Packaging, Americas

In August 2010, we completed the sale of our plastics packaging, Americas, business to Amcor Limited and received proceeds of \$258.7 million, which included \$15 million of contingent consideration recognized at closing and is net of post-closing adjustments of \$21.3 million. The sale of our plastics packaging business included five U.S. facilities that manufactured polyethylene terephthalate (PET) bottles and preforms and polypropylene bottles, as well as associated customer contracts and other related assets.

The following table summarizes the operating results for the discontinued operations for the years ended December 31:

(\$ in millions)	2011	2010	2009
Net sales	\$ –	\$ 318.5	\$ 634.9
Earnings from operations	\$ –	\$ 3.5	\$ 19.6
Gain (loss) on sale of business	(0.8)	8.6	–
Loss on asset impairment	–	(107.1)	–
Loss on business consolidation activities (a)	(3.0)	(10.4)	(23.1)
Gain on disposition	–	–	4.3
Tax benefit (provision)	1.5	30.5	(3.0)
Discontinued operations, net of tax	\$ (2.3)	\$ (74.9)	\$ (2.2)

(a) Includes net charges recorded to reflect costs associated with the closure of plastics packaging manufacturing facilities.

Additional Segment Information

For additional information regarding our segments, see the business segment information in Note 2 accompanying the consolidated financial statements within Item 8 of this annual report. The charges recorded for business consolidation activities were based on estimates by Ball management and were developed from information available at the time. If actual outcomes vary from the estimates, the differences will be reflected in current period earnings in the consolidated statement of earnings and identified as business consolidation gains and losses. Additional details about our business consolidation activities and associated costs are provided in Note 5 accompanying the consolidated financial statements within Item 8 of this annual report.

Selling, General and Administrative Expenses

Selling, general and administrative (SG&A) expenses were \$381.4 million in 2011, \$356.8 million in 2010 and \$309.0 million in 2009. The increase in SG&A in 2011 compared to 2010 was due to \$9 million from unfavorable currency exchange effects, the consolidation of our acquisitions and other individually insignificant higher costs.

The increase in SG&A expenses in 2010 compared to 2009 was primarily due to \$26 million from higher employee compensation costs, including incentive compensation and stock-based compensation, and fair value adjustments for the company's deferred compensation stock plans, \$15 million from nonrecurring gains in 2009 and \$12 million of other higher costs, partially offset lower bad debt expense.

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Interest and Taxes

Consolidated interest expense was \$177.1 million in 2011, \$158.2 million in 2010 and \$117.2 million in 2009. The higher interest expense in 2011 compared to 2010, excluding debt refinancing costs, was due to higher levels of debt related to the acquisitions of Aerocan, JFP and Neuman, the consolidation of Latapack-Ball and higher share repurchases, as well as the refinancing of the company's bank credit facilities in December 2010. The higher expense in 2010 compared to 2009 was due to higher levels of debt, including the issuance of \$500 million of senior notes in November 2010 and \$700 million of senior notes in August 2009. Interest expense in 2010 included \$8.8 million for the call premium and write off of unamortized financing costs and unamortized issuance premiums related to the redemption of Ball's senior notes due December 2012, as well as the refinancing of our senior credit facilities in December 2010.

The increase in the 2011 full year effective income tax rate of 30.5 percent as compared to 2010 of 29.0 percent was primarily due to significant discrete period tax benefits in 2010 not recurring in 2011 related to a change in entity status of a foreign subsidiary and the 2010 world-wide debt refinancing. The impact of these two non-recurring items was partially offset by a lower 2011 effective income tax rate on foreign earnings, primarily related to the inclusion of a full year of Brazil's results and the acquisition of Aerocan, both of which have income tax holidays.

The tax rate for 2010, as compared to 2009, included the accrual of a net \$8 million tax benefit due to a change in the tax status of a foreign investment, a net \$11.8 million benefit related to the refinancing of the company's senior credit facilities and increased U.S. manufacturing tax benefits, offset by a higher 2010 tax provision for uncertain tax positions and an \$8.5 million tax benefit realized in 2009 on the sale of shares in a stock investment resulting from a basis difference.

Results of Equity Affiliates

In October 2011, we acquired our partners' 60 percent equity interests in QMCP, and recorded a gain of \$9.2 million on the fair value of our previously held equity ownership as a result of the required purchased accounting. Additionally, in March 2011 we entered into a joint venture agreement with Thai Beverage Can Limited to construct a beverage container manufacturing facility in Vietnam that will begin production in the first quarter of 2012.

In August 2010, we acquired an additional 10.1 percent economic interest in our Brazilian beverage packaging joint venture, Latapack-Ball, increasing our overall economic ownership interest in the joint venture to 60.1 percent. In connection with the acquisition of the additional interest in Latapack-Ball, we recorded a gain of \$81.8 million on the fair value of the previously held 50 percent equity ownership as a result of the required purchase accounting.

In June 2010, we acquired our partner's 65 percent interest in JFP for \$86.9 million in cash (net of cash acquired) and assumed debt, and also entered into a long-term supply agreement. In connection with the acquisition, we recorded equity earnings of \$24.1 million, which was composed of equity earnings, gains on the forgiveness of debt and guarantees and a gain realized on the fair value of Ball's equity investment as a result of the required purchase accounting.

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FINANCIAL CONDITION, LIQUIDITY AND CAPITAL RESOURCES

Cash Flows and Capital Expenditures

Our primary sources of liquidity are cash provided by operating activities and external committed borrowings. We believe that cash flows from operations and cash provided by short-term and committed revolver borrowings, when necessary, will be sufficient to meet our ongoing operating requirements, scheduled principal and interest payments on debt, dividend payments and anticipated capital expenditures. The following summarizes our cash flows:

(\$ in millions)	2011	2010	2009
Cash flows provided by (used in) operating activities, including discontinued operations	\$ 948.4	\$ 515.2	\$ 559.7
Cash flows provided by (used in) investing activities, including discontinued operations	(738.0)	(110.2)	(581.4)
Cash flows provided by (used in) financing activities	(216.8)	(459.6)	100.8

Cash flows provided by operating activities in 2010 included \$250 million related to a change in accounting for our accounts receivable securitization program. At December 31, 2009, the amount of accounts receivable sold under the securitization program was \$250 million and, under the previous accounting guidance, this amount was presented in the consolidated balance sheet as a reduction of accounts receivable as a result of the true sale of receivables. However, upon the adoption of prospective accounting guidance effective January 1, 2010, the amount of accounts receivable sold is not reflected as a reduction of accounts receivable, which resulted in a \$250 million working capital outflow from operating activities in the statement of cash flows.

Cash flows from operations were \$948.4 million in 2011 compared to \$765.2 million in 2010 (excluding the \$250 million impact of additional accounts receivable from the change in accounting discussed above) and \$559.7 million in 2009. Higher operating cash flows in 2011 compared to 2010 were due primarily to higher earnings before interest and taxes, favorable working capital changes, the consolidation of Latapack-Ball and lower pension funding. The significant improvement in 2010 compared to 2009 was primarily due to higher earnings and favorable working capital changes, partially offset by higher pension funding.

Annual cash dividends paid on common stock were 28 cents per share in 2011 and 20 cents per share in 2010 and 2009. Total dividends paid were \$45.7 million in 2011, \$35.8 million in 2010 and \$37.4 million in 2009. On January 25, 2012, the company's board of directors approved an increase in the quarterly dividend to 10 cents per share beginning with the March 15, 2012, payment date.

Share Repurchases

The company's share repurchases, net of issuances, totaled \$473.9 million in 2011, \$506.7 million in 2010 and \$5.1 million in 2009. The repurchases were completed using cash on hand and available borrowings and included accelerated share repurchase agreements and other purchases under our ongoing share repurchase program. Additional details about our share repurchase activities are provided in Note 15 accompanying the consolidated financial statements within Item 8 of this annual report.

On February 1, 2012, in a privately negotiated transaction, Ball entered into an accelerated share repurchase agreement to buy \$200 million of our common shares using cash on hand and available borrowings. The company advanced the \$200 million on February 3, 2012, and received 4,584,819 shares, which represented 90 percent of the total shares as calculated using the closing price on January 31, 2011, of \$39.26. The final number of shares will be determined based on the volume weighted average trading price of the company's shares over an agreed upon period of time.

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Debt Facilities and Refinancing

The senior credit facilities bear interest at variable rates and include a \$195 million Term A loan denominated in U.S. dollars, a £50 million Term B loan denominated in British sterling and a \$99 million Term C loan denominated in euros. The facilities also include a long-term, multi-currency committed revolving credit facility that provides the company with up to the U.S. dollar equivalent of \$1 billion.

Total interest-bearing debt of \$3.1 billion at December 31, 2011, was higher than the amount outstanding at December 31, 2010, of \$2.8 billion. The increase in debt was due primarily to the company's acquisition of Aerocan for approximately \$300 million as all free cash flow was returned to shareholders through share repurchases and dividends.

In November 2010, Ball issued \$500 million of new 5.75 percent senior notes due in May 2021, and in March 2010, Ball issued \$500 million of new 6.75 percent senior notes due in September 2020. On April 21, 2010, the company redeemed \$509 million of 6.875 percent senior notes due December 2012 at a redemption price of 101.146 percent of the outstanding principal amount plus accrued

interest. The redemption resulted in a charge of \$8.1 million for the call premium and the write off of unamortized financing costs and unamortized premiums. An additional \$0.7 million of charges were recorded in connection with the refinancing of the company's senior credit facilities in 2010. The charges are included as a component of interest expense in the consolidated financial statements.

In August 2011, the company entered into an accounts receivable securitization agreement for a term of three years. The maximum the company can borrow under this agreement may vary between \$150 million and \$275 million depending on the seasonal accounts receivable balances in the company's North American packaging businesses. At December 31, 2011, \$231.0 million of accounts receivable have been sold under this agreement. Borrowings under the securitization agreement are included within the short-term debt and current portion of long-term debt line on the balance sheet. There were no accounts receivable sold at December 31, 2010, under the company's previous securitization program.

At December 31, 2011, taking into account outstanding letters of credit, approximately \$1 billion was available under the company's committed multi-currency revolving credit facilities. In addition to these long-term committed credit facilities, the company had approximately \$465 million of short-term uncommitted credit facilities available at the end of 2011, of which \$148.6 million was outstanding and due on demand.

Given our free cash flow projections and unused credit facilities that are available until December 2015, our liquidity is strong and is expected to meet our ongoing cash and debt service requirements. While ongoing financial and economic conditions raise concerns about credit risk with counterparties to derivative transactions, the company mitigates its exposure by spreading the risk among various counterparties and limiting exposure to any one party. We also monitor the credit ratings of our suppliers, customers, lenders and counterparties on a regular basis.

We were in compliance with all loan agreements at December 31, 2011, and all prior years presented, and have met all debt payment obligations. The U.S. note agreements and bank credit agreement contain certain restrictions relating to dividends, investments, financial ratios, guarantees and the incurrence of additional indebtedness. Additional details about our debt and receivables sales agreements are available in Note 12, accompanying the consolidated financial statements within Item 8 of this annual report.

Other Liquidity Measures

The following financial measurements are on a non-U.S. GAAP basis and should be considered in connection with the consolidated financial statements within Item 8 of this report. Non-U.S. GAAP measures should not be considered in isolation and should not be considered superior to, or a substitute for, financial measures calculated in accordance with U.S. GAAP. A presentation of earnings in accordance with U.S. GAAP is available in Item 8 of this annual report.

Free Cash Flow

Management internally uses a free cash flow measure: (1) to evaluate the company's operating results, (2) to plan stock buyback levels and (3) to evaluate the company's ability to incur and service debt. Free cash flow is not a defined term under U.S. GAAP, and it should not be inferred that the entire free cash flow amount is available for discretionary expenditures. The company defines free cash flow as cash flow from operating activities less additions to property, plant and equipment (capital spending). Free cash flow is typically derived directly from the company's cash flow statements; however, it may be adjusted for items that affect comparability between periods.

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Based on the above definition, our consolidated free cash flow is summarized as follows:

(\$ in millions)	2011	2010	2009
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Cash flows from operating activities, including discontinued operations	\$ 948.4	\$ 515.2	\$ 559.7
Adjust for increase in accounts receivable due to change in accounting for securitization program	–	250.0	–
Capital spending, including discontinued operations	(443.8)	(259.4)	(187.1)
Free cash flow	<u>\$ 504.6</u>	<u>\$ 505.8</u>	<u>\$ 372.6</u>

Based on information currently available, we estimate cash flows from operating activities for 2012 to be in excess of \$850 million, capital spending to be approximately \$400 million and free cash flow to be in the range of \$450 million. In 2012, we intend to utilize our operating cash flow to continue to fund our stock repurchases, dividend payments, growth capital projects and, to the extent available, acquisitions that meet our various criteria.

Comparable EBIT, Comparable Net Earnings, Comparable EBITDA and Ratios

Management internally uses comparable earnings before interest and taxes (comparable EBIT), comparable earnings before interest, taxes, depreciation and amortization (comparable EBITDA) and comparable earnings to evaluate the company's operating performance. We believe this information is also useful to investors as it provides insight into the earnings and cash flow criteria management uses to make strategic decisions. EBIT, EBITDA and net earnings are typically derived directly from the company's statements of earnings; however, they may be adjusted for items that affect comparability between periods.

Based on the above definitions, our calculation of comparable EBIT is summarized below:

(\$ in millions)	2011	2010	2009
Earnings before taxes, as reported	\$ 659.8	\$ 606.4	\$ 536.6
Interest expense	177.1	158.2	117.2
Earnings before interest and taxes (EBIT)	836.9	764.6	653.8
Business consolidation activities	30.3	(11.0)	21.4
Gain on disposition	–	–	(34.8)
Comparable EBIT	<u>\$ 867.2</u>	<u>\$ 753.6</u>	<u>\$ 640.4</u>

Our calculations of comparable EBITDA, the comparable EBIT to interest ratio and the net debt to comparable EBITDA ratio are summarized below:

(\$ in millions, except ratios)	2011	2010	2009
Comparable EBIT (as calculated above)	\$ 867.2	\$ 753.6	\$ 640.4
Add depreciation and amortization	301.1	265.5	243.1
Comparable EBITDA	<u>\$ 1,168.3</u>	<u>\$ 1,019.1</u>	<u>\$ 883.5</u>
Interest expense (excluding debt refinancing cost)	<u>\$ 177.1</u>	<u>\$ 149.4</u>	<u>\$ 117.2</u>
Total debt at December 31 (a)	\$ 3,144.1	\$ 2,812.3	\$ 2,596.2
Less cash	(165.8)	(152.0)	(210.6)
Net Debt	<u>\$ 2,978.3</u>	<u>\$ 2,660.3</u>	<u>\$ 2,385.6</u>
Comparable EBIT/Interest	4.9x	5.0x	5.5x

Net Debt/Comparable EBITDA

2.5x

2.6x

2.7x

(a) Debt amounts at December 31, 2009, do not include amounts borrowed under the company's off-balance sheet accounts receivable securitization program of \$250.0 million.

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Our calculation of comparable net earnings is summarized below:

(\$ in millions, except per share amounts)	2011	2010	2009
Net earnings attributable to Ball Corporation, as reported	\$ 444.0	\$ 468.0	\$ 387.9
Discontinued operations, net of tax	2.3	74.9	2.2
Business consolidation and other activities, net of tax	22.5	(9.3)	13.0
Equity earnings and gains related to acquisitions, net of tax	(9.2)	(105.9)	–
Debt refinancing costs, net of tax	–	5.3	–
Gain on disposition, net of tax	–	–	(30.7)
Net earnings attributable to Ball Corporation before above transactions (Comparable Earnings)	<u>\$ 459.6</u>	<u>\$ 433.0</u>	<u>\$ 372.4</u>
Per diluted share from continuing operations, as reported	\$ 2.64	\$ 2.96	\$ 2.05
Per diluted share, as adjusted	\$ 2.73	\$ 2.36	\$ 1.96

Commitments

Cash payments required for long-term debt maturities, rental payments under noncancellable operating leases, purchase obligations and other commitments in effect at December 31, 2011, are summarized in the following table:

(\$ in millions)	Payments Due By Period (a)				
	Total	Less than 1 Year	1-3 Years	3-5 Years	More than 5 Years
Long-term debt, including capital leases	\$ 2,776.4	\$ 67.8	\$ 300.3	\$ 618.8	\$ 1,789.5
Interest payments on long-term debt (b)	1,128.0	160.5	323.6	292.8	351.1
Operating leases	86.0	29.5	38.5	13.6	4.4
Purchase obligations (c)	4,358.5	2,410.0	1,851.7	96.8	–
Total payments on contractual obligations	<u>\$ 8,348.9</u>	<u>\$ 2,667.8</u>	<u>\$ 2,514.1</u>	<u>\$ 1,022.0</u>	<u>\$ 2,145.0</u>

(a) Amounts reported in local currencies have been translated at year-end 2011 exchange rates.

(b) For variable rate facilities, amounts are based on interest rates in effect at year end and do not contemplate the effects of any hedging instruments utilized by the company.

(c) The company's purchase obligations include contracted amounts for aluminum, steel and other direct materials. Also included are commitments for purchases of natural gas and electricity, expenses related to aerospace and technologies contracts and other less significant items. In cases where variable prices and/or usage are involved, management's best estimates have been used. Depending on the circumstances, early termination of the contracts may or may not result in penalties and, therefore, actual payments could vary significantly.

The table above does not include \$68.8 million of uncertain tax positions, the timing of which is unknown at this time.

Contributions to the company's defined benefit pension plans, not including the unfunded German plans, are expected to be in the range of \$120 million in 2012. This estimate may change based on changes in the Pension Protection Act and actual plan asset performance, among other factors. Benefit payments related to these plans are expected to be \$113.7 million, \$76.6 million, \$80.2 million, \$84.2 million and \$87.9 million for the years ending December 31, 2012 through 2016, respectively, and a total of \$496.7 million for the years 2017 through 2021. Payments to participants in the unfunded German plans are expected to be between \$21 million (16 million) and \$22 million (17 million) in each of the years 2012 through 2016 and a total of \$98 million (76 million) for the years 2017 through 2021.

For the U.S. pension plans in 2012, we revised our return on asset assumption to 7.75 percent (from 8.00 percent in 2011) and our discount rate assumption to an average of 4.75 percent (from 5.55 percent in 2011). Based on these changes in assumptions and revisions based on plan experience studies, U.S. pension expense in 2012 is anticipated to be approximately \$6 million higher than in 2011. Taking into consideration higher pension funding in 2012, a further reduction of the expected return on U.S. pension assets assumption by a quarter of a percentage point would result in an estimated \$3.1 million increase in the 2012 global pension expense, while a quarter of a percentage point reduction in the discount rate applied to the pension liability would result in an estimated \$4.5 million of additional pension expense in 2012. Additional information regarding the company's pension plans is provided in Note 14 accompanying the consolidated financial statements within Item 8 of this annual report.

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Due to the U.S. tax status of certain of Ball's subsidiaries in Canada and the PRC, the company annually provides U.S. taxes on foreign earnings in those subsidiaries, net of any estimated foreign tax credits. In 2010, Ball increased its economic interest in its Brazilian joint venture, and due to the nature of the investment, Ball provides deferred taxes on the portion of undistributed earnings of the Brazil investment related to this incremental investment. Net U.S. taxes provided for Brazil, Canada and PRC earnings in 2011, 2010 and 2009 were \$17.7 million, \$13.4 million and \$16.6 million, respectively. For the foreseeable future, anticipated cash flow from the U.S. operations should be sufficient to meet the domestic operational needs, including capital expenditures, dividends, share repurchases and debt service, including minimal near term debt maturities over the next few years. Should domestic cash flow gaps arise due to unforeseen events, Ball can access funds in the U.S. to bridge those gaps from its committed revolving credit facility, from public bond markets, from cash deposits in the PRC on earnings for which U.S. taxes have been provided and from repayment of outstanding U.S. loans to foreign subsidiaries. Consequently, management's intention is to indefinitely reinvest undistributed earnings of Ball's remaining foreign investments and, as a result, no U.S. income or federal withholding tax provision has been made. It is not practical to estimate the additional taxes that may become payable upon the eventual remittance of these foreign earnings; however, repatriation of these earnings would result in a relatively high incremental tax rate.

Contingencies

The company is subject to routine litigation incident to operating its businesses, and has been designated by various federal and state environmental agencies as a potentially responsible party, along with numerous other companies, for the cleanup of several hazardous waste sites. The company's information indicates that the matters identified will not have a material adverse effect upon the liquidity, results of operations or financial condition of the company. Details of the company's legal proceedings are included in Note 21 to the consolidated financial statements within Item 8 of this annual report.

CRITICAL AND SIGNIFICANT ACCOUNTING POLICIES AND NEW ACCOUNTING PRONOUNCEMENTS

For information regarding the company's critical and significant accounting policies, as well as recent accounting pronouncements, see Note 1 to the consolidated financial statements within Item 8 of this annual report.

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FORWARD-LOOKING STATEMENTS

The company has made or implied certain forward-looking statements in this report which are made as of the end of the time frame covered by this report. These forward-looking statements represent the company's goals, and results could vary materially from those expressed or implied. From time to time we also provide oral or written forward-looking statements in other materials we release to the public. As time passes, the relevance and accuracy of forward-looking statements may change. Some factors that could cause the company's actual results or outcomes to differ materially from those discussed in the forward-looking statements include, but are not limited to: fluctuation in customer and consumer growth, demand and preferences; loss of one or more major customers or changes to contracts with one or more customers; insufficient production capacity; changes in senior management; the ongoing global recession and its effects on liquidity, credit risk, asset values and the economy; overcapacity in foreign and domestic metal container industry production facilities and its impact on pricing; failure to achieve anticipated productivity improvements or production cost reductions, including those associated with capital expenditures; changes in climate and weather; fruit, vegetable and fishing yields; power and natural resource costs; difficulty in obtaining supplies and energy, such as gas and electric power; availability and cost of raw materials, as well as the increases in steel, aluminum and energy costs, and the ability or inability to include or pass on to customers changes in raw material costs; changes in the pricing of the company's products and services; competition in pricing and the possible decrease in, or loss of, sales resulting therefrom; insufficient or reduced cash flow; the number and timing of the purchases of the company's common shares; the effects of restrictive legislation, including with respect to packaging, such as recycling laws; interest rates affecting our debt; labor strikes; increases and trends in various employee benefits and labor costs, including pension, medical and health care costs; rates of return projected and earned on assets and discount rates used to measure future obligations and expenses of the company's defined benefit retirement plans; antitrust, intellectual property, consumer and other litigation; maintenance and capital expenditures; goodwill impairment; changes in generally accepted accounting principles or their interpretation; the authorization, funding, availability and returns of contracts for the aerospace and technologies segment and the nature and continuation of those contracts and related services provided thereunder; delays, extensions and technical uncertainties, as well as schedules of performance associated with such segment contracts; political and economic instability, including periodic sell-off on global equity markets, sanctions and the devaluation or revaluation of certain currencies; business risks with respect to changes in currency exchange rates; terrorist activity or war that disrupts the company's production or supply; regulatory action or laws affecting the company or its customers or suppliers, or any of their respective products, including tax, environmental, health and workplace safety, including in respect of climate change, or chemicals or substances used in raw materials or in the manufacturing process, particularly publicity concerning Bisphenol-A, or BPA, a chemical used in the manufacture of epoxy coatings applied to many types of containers (including certain of those produced by the company); technological developments and innovations; successful or unsuccessful acquisitions, joint ventures or divestitures and the integration activities associated therewith; changes to unaudited results due to statutory audits of our financial statements or management's evaluation of the company's internal control over financial reporting; ongoing uncertainties surrounding sovereign debt of various European countries, including Greece, Portugal, Spain and Italy, as well as ratings agency downgrades of various government's debt; and loss contingencies related to income and other tax matters, including those arising from audits performed by national and local tax authorities. If the company is unable to achieve its goals, then the company's actual performance could vary materially from those goals expressed or implied in the forward-looking statements. The company currently does not intend to publicly update forward-looking statements except as it deems necessary in quarterly or annual earnings reports. You are advised, however, to consult any further disclosures we make on related subjects in our 10-K, 10-Q and 8-K reports to the SEC.

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Item 7A. Quantitative and Qualitative Disclosures About Market Risk

Financial Instruments and Risk Management

In the ordinary course of business, we employ established risk management policies and procedures, which seek to reduce Ball's exposure to fluctuations in commodity prices, interest rates, foreign currencies and prices of the company's common stock and the company's deferred compensation stock plan. However, there can be no assurance that these policies and procedures will be successful. Although the instruments utilized involve varying degrees of credit, market and interest risk, the counterparties to the agreements are expected to perform fully under the terms of the agreements. We monitor counterparty credit risk, including lenders, on a regular basis, but we cannot be certain that all risks will be discerned or that its risk management policies and procedures will always be effective. Further details are available in Note 18 to the consolidated financial statements within Item 8 of this annual report.

We have estimated our market risk exposure using sensitivity analysis. Market risk exposure has been defined as the changes in fair value of derivative instruments, financial instruments and commodity positions. To test the sensitivity of our market risk exposure, we have estimated the changes in fair value of market risk sensitive instruments assuming a hypothetical 10 percent adverse change in market prices or rates. The results of the sensitivity analyses are summarized below.

Commodity Price Risk

Aluminum

We manage commodity price risk in connection with market price fluctuations of aluminum ingot through two different methods. First, we enter into container sales contracts that include aluminum ingot-based pricing terms that generally reflect the same price fluctuations included in commercial supply contracts for the purchase of aluminum products. The terms include fixed, floating or pass-through aluminum ingot component pricing. Second, we generally use derivative instruments such as option and forward contracts as economic and cash flow hedges of commodity price risk where there is not an arrangement in the sales contract to match underlying purchase volumes and pricing with sales volumes and pricing.

Steel

Most sales contracts involving our steel products either include provisions permitting us to pass through some or all steel cost changes incurred, or they incorporate annually negotiated steel prices. We anticipate at this time that we will be able to pass through the majority of the steel price changes that may occur in 2012.

Considering the effects of derivative instruments, the company's ability to pass through certain raw material costs through contractual provisions, the market's ability to accept price increases and the company's commodity price exposures under its contract terms, a hypothetical 10 percent adverse change in the company's steel and aluminum prices could result in an estimated \$4.8 million after-tax reduction in net earnings over a one-year period. Additionally, the company has currency exposures on raw materials, and the effect of a 10 percent adverse change is included in the total currency exposure discussed below. Actual results may vary based on actual changes in market prices and rates.

The company is also exposed to fluctuations in prices for natural gas and electricity, as well as the cost of diesel fuel as a component of freight cost. A hypothetical 10 percent increase in our natural gas and electricity prices could result in an estimated \$8.2 million after-tax reduction of net earnings over a one-year period. A hypothetical 10 percent increase in diesel fuel prices could result in an estimated \$0.3 million after-tax reduction of net earnings over the same period. Actual results may vary based on actual changes in market prices and rates.

Interest Rate Risk

Our objective in managing exposure to interest rate changes is to manage the impact of interest rate changes on earnings and cash flows and to minimize our overall borrowing costs. To achieve these objectives, we may use a variety of interest rate swaps, collars and options to manage our mix of floating and fixed-rate debt. Interest rate instruments held by the company at December 31, 2011, included pay-fixed interest rate swaps. Pay-fixed swaps effectively convert variable rate obligations to fixed-rate instruments.

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Based on our interest rate exposure at December 31, 2011, assumed floating rate debt levels throughout the next 12 months and the effects of derivative instruments, a 100-basis point increase in interest rates could result in an estimated \$8.1 million after-tax reduction in net earnings over a one-year period. Actual results may vary based on actual changes in market prices and rates and the timing of these changes.

Currency Exchange Rate Risk

Our objective in managing exposure to currency fluctuations is to limit the exposure of cash flows and earnings from changes associated with currency exchange rate changes through the use of various derivative contracts. In addition, at times Ball manages earnings translation volatility through the use of currency option strategies, and the change in the fair value of those options is recorded in the company's net earnings. Our currency translation risk results from the currencies in which we transact business. We face currency exposures in our global operations as a result of purchasing raw materials in U.S. dollars and, to a lesser extent, in other currencies. Sales contracts are negotiated with customers to reflect cost changes and, where there is not an exchange pass-through arrangement, the company uses forward and option contracts to manage currency exposures.

Considering the company's derivative financial instruments outstanding at December 31, 2011, and the currency exposures, a hypothetical 10 percent reduction (U.S. dollar strengthening) in currency exchange rates compared to the U.S. dollar could result in an estimated \$44.8 million after-tax reduction in net earnings over a one-year period. This hypothetical adverse change in currency exchange rates would also reduce our forecasted average debt balance by \$24.8 million. Actual changes in market prices or rates may differ from hypothetical changes.

Common Stock Price Risk

The company's deferred compensation stock program is subject to variable plan accounting and, accordingly, is marked to fair value using the company's closing stock price at the end of a reporting period. Based on current share levels in the program, each \$1 change in the company's stock price has an impact of \$1.8 million on pretax earnings. During March and September 2011, the company entered into total return swaps to mitigate the company's exposure to these fair value fluctuations.

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Item 8. Financial Statements and Supplementary Data

Report of Independent Registered Public Accounting Firm

To the Board of Directors and Shareholders of Ball Corporation:

In our opinion, the consolidated financial statements listed in the index appearing under 15(a)(1) present fairly, in all material respects, the financial position of Ball Corporation and its subsidiaries at December 31, 2011 and 2010, and the results of their operations and their cash flows for each of the three years in the period ended December 31, 2011 in conformity with accounting principles generally accepted in the United States of America. Also in our opinion, the Company maintained, in all material respects, effective internal control over financial reporting as of December 31, 2011, based on criteria established in *Internal Control - Integrated Framework* issued by the Committee of Sponsoring Organizations of the Treadway Commission (COSO). The Company's management is responsible for these financial statements, for maintaining effective internal control over financial reporting and for its assessment of the effectiveness of internal control over financial reporting, included in Management's Report on Internal Control Over Financial Reporting appearing under Item 9A. Our responsibility is to express opinions on these financial statements and on the Company's internal control over financial reporting based on our integrated audits. We conducted our audits in accordance with the standards of the Public Company Accounting Oversight Board (United States). Those standards require that we plan and perform the audits to obtain reasonable assurance about whether the financial statements are free of material misstatement and whether effective internal control over financial reporting was maintained in all material respects. Our audits of the financial statements included examining, on a test basis, evidence supporting the amounts and disclosures in the financial statements, assessing the accounting principles used and significant estimates made by management, and evaluating the overall financial statement presentation. Our audit of internal control over financial reporting included obtaining an understanding of internal control over financial reporting, assessing the risk that a material weakness exists, and testing and evaluating the design and operating effectiveness of internal control based on the assessed risk. Our audits also included performing such other procedures as we considered necessary in the circumstances. We believe that our audits provide a reasonable basis for our opinions.

As discussed in Note 1 to the consolidated financial statements, the Company changed the manner in which it accounts for securitizations in 2010.

A company's internal control over financial reporting is a process designed to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles. A company's internal control over financial reporting includes those policies and procedures that (i) pertain to the maintenance of records that, in reasonable detail, accurately and fairly reflect the transactions and dispositions of the assets of the company; (ii) provide reasonable assurance that transactions are recorded as necessary to permit preparation of financial statements in accordance with generally accepted accounting principles, and that receipts and expenditures of the company are being made only in accordance with authorizations of management and directors of the company; and (iii) provide reasonable assurance regarding prevention or timely detection of unauthorized acquisition, use, or disposition of the company's assets that could have a material effect on the financial statements.

Because of its inherent limitations, internal control over financial reporting may not prevent or detect misstatements. Also, projections of any evaluation of effectiveness to future periods are subject to the risk that controls may become inadequate because of changes in conditions, or that the degree of compliance with the policies or procedures may deteriorate.

As described in Management's Report on Internal Control Over Financial Reporting, management has excluded the operations of Aerocan S.A.S. and Qingdao M.C. Packaging Ltd. from its assessment of internal control over financial reporting as of December 31, 2011 because they were acquired by the Company in purchase business combinations in 2011. We have also excluded the acquired operations from our audit of internal control over financial reporting. The acquired operations are consolidated subsidiaries of the Company whose combined assets and combined net sales represented 6 percent and 2 percent, respectively, of the related consolidated financial statement amounts as of and for the year ended December 31, 2011.

/s/ PricewaterhouseCoopers LLP

Denver, Colorado

February 22, 2012

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Consolidated Statements of Earnings

Ball Corporation and Subsidiaries

(\$ in millions, except per share amounts)	Years ended December 31,		
	2011	2010	2009
Net sales	<u>\$ 8,630.9</u>	<u>\$ 7,630.0</u>	<u>\$ 6,710.4</u>
Costs and expenses			
Cost of sales (excluding depreciation and amortization)	(7,081.2)	(6,254.1)	(5,517.9)
Depreciation and amortization	(301.1)	(265.5)	(243.1)
Selling, general and administrative	(381.4)	(356.8)	(309.0)
Business consolidation and other activities	(30.3)	11.0	(21.4)
Gain on disposition	<u>—</u>	<u>—</u>	<u>34.8</u>
	<u>(7,794.0)</u>	<u>(6,865.4)</u>	<u>(6,056.6)</u>
Earnings before interest and taxes	836.9	764.6	653.8
Interest expense	(177.1)	(149.4)	(117.2)
Debt refinancing costs	<u>—</u>	<u>(8.8)</u>	<u>—</u>
Total interest expense	<u>(177.1)</u>	<u>(158.2)</u>	<u>(117.2)</u>
Earnings before taxes	659.8	606.4	536.6
Tax provision	(201.3)	(175.8)	(159.8)
Equity in results of affiliates, net of tax	<u>10.1</u>	<u>118.0</u>	<u>13.8</u>
Net earnings from continuing operations	468.6	548.6	390.6
Discontinued operations, net of tax	<u>(2.3)</u>	<u>(74.9)</u>	<u>(2.2)</u>
Net earnings	466.3	473.7	388.4
Less net earnings attributable to noncontrolling interests	<u>(22.3)</u>	<u>(5.7)</u>	<u>(0.5)</u>
Net earnings attributable to Ball Corporation	<u>\$ 444.0</u>	<u>\$ 468.0</u>	<u>\$ 387.9</u>
Amounts attributable to Ball Corporation:			
Continuing operations	\$ 446.3	\$ 542.9	\$ 390.1
Discontinued operations	<u>(2.3)</u>	<u>(74.9)</u>	<u>(2.2)</u>
Net earnings	<u>\$ 444.0</u>	<u>\$ 468.0</u>	<u>\$ 387.9</u>
Earnings per share (a):			
Basic – continuing operations	\$ 2.70	\$ 3.00	\$ 2.08
Basic – discontinued operations	<u>(0.01)</u>	<u>(0.41)</u>	<u>(0.01)</u>
Total basic earnings per share	<u>\$ 2.69</u>	<u>\$ 2.59</u>	<u>\$ 2.07</u>
Diluted – continuing operations	\$ 2.64	\$ 2.96	\$ 2.05
Diluted – discontinued operations	<u>(0.01)</u>	<u>(0.41)</u>	<u>(0.01)</u>

Total diluted earnings per share	\$ 2.63	\$ 2.55	\$ 2.04
Weighted average shares outstanding (000s) (a):			
Basic	165,275	180,746	187,572
Diluted	168,590	183,538	189,978
Cash dividends declared and paid, per share			
	\$ 0.28	\$ 0.20	\$ 0.20

(a) Amounts in 2009 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

The accompanying notes are an integral part of the consolidated financial statements.

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Consolidated Balance Sheets

Ball Corporation and Subsidiaries

(\$ in millions)	December 31,	
	2011	2010
Assets		
Current assets		
Cash and cash equivalents	\$ 165.8	\$ 152.0
Receivables, net	910.4	849.7
Inventories, net	1,072.5	1,083.9
Deferred taxes and other current assets	173.2	220.1
Total current assets	2,321.9	2,305.7
Property, plant and equipment, net	2,265.4	2,048.2
Goodwill	2,247.1	2,105.3
Intangibles and other assets, net	450.2	468.5
Total Assets	\$ 7,284.6	\$ 6,927.7
Liabilities and Shareholders' Equity		
Current liabilities		
Short-term debt and current portion of long-term debt	\$ 447.4	\$ 110.7
Accounts payable	847.3	700.3
Accrued employee costs	248.3	258.2
Other current liabilities	313.1	314.1
Total current liabilities	1,856.1	1,383.3
Long-term debt	2,696.7	2,701.6
Employee benefit obligations	1,143.7	963.3
Deferred taxes and other liabilities	210.1	221.4
Total liabilities	5,906.6	5,269.6

Contingencies

Shareholders' equity

Common stock (327,003,933 shares issued – 2011; 325,423,462 shares issued – 2010)	941.7	893.4
Retained earnings	3,228.3	2,829.8
Accumulated other comprehensive earnings (loss)	(335.2)	(82.1)
Treasury stock, at cost (166,688,309 shares – 2011; 153,265,070 shares – 2010)	(2,615.7)	(2,123.1)
Total Ball Corporation shareholders' equity	1,219.1	1,518.0
Noncontrolling interests	158.9	140.1
Total shareholders' equity	1,378.0	1,658.1
Total Liabilities and Shareholders' Equity	\$ 7,284.6	\$ 6,927.7

The accompanying notes are an integral part of the consolidated financial statements.

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Consolidated Statements of Cash Flows

Ball Corporation and Subsidiaries

(\$ in millions)	Years ended December 31,		
	2011	2010	2009
Cash Flows from Operating Activities			
Net earnings	\$ 466.3	\$ 473.7	\$ 388.4
Discontinued operations, net of tax	2.3	74.9	2.2
<i>Adjustments to reconcile net earnings to cash provided by (used in) operating activities:</i>			
Depreciation and amortization	301.1	265.5	243.1
Equity earnings and gains related to acquisitions	(10.1)	(118.0)	(13.8)
Gain on disposition	–	–	(34.8)
Deferred taxes	28.4	(28.7)	(24.3)
Other, net	93.7	65.2	35.6
<i>Working capital changes, excluding effects of acquisitions:</i>			
Receivables	(4.1)	(287.0)	33.8
Inventories	27.5	(153.1)	74.8
Other current assets	34.8	49.2	54.7
Accounts payable	111.1	68.8	(150.0)
Accrued employee costs	(20.4)	39.6	(17.1)
Other current liabilities	(43.4)	7.1	(132.8)
Other, net	(30.5)	43.1	18.2
Cash provided by (used in) continuing operating activities	956.7	500.3	478.0
Cash provided by (used in) discontinued operating activities	(8.3)	14.9	81.7
<i>Total cash provided by (used in) operating activities</i>	948.4	515.2	559.7
Cash Flows from Investing Activities			
Additions to property, plant and equipment	(443.8)	(250.2)	(157.9)
Business acquisitions, net of cash acquired	(295.2)	(62.0)	(574.7)

Acquisitions of equity affiliates, net of cash acquired	–	(63.8)	–
Proceeds from dispositions, net of cash sold	–	261.5	37.0
Cash collateral, net	–	0.1	105.3
Other, net	1.0	13.4	2.4
Cash provided by (used in) continuing investing activities	(738.0)	(101.0)	(587.9)
Cash provided by (used in) discontinued investing activities	–	(9.2)	6.5
<i>Total cash provided by (used in) investing activities</i>	(738.0)	(110.2)	(581.4)
Cash Flows from Financing Activities			
Long-term borrowings	827.3	2,231.6	1,336.7
Repayments of long-term borrowings	(815.8)	(2,144.9)	(1,096.8)
Net change in short-term borrowings	295.3	15.1	(92.0)
Proceeds from issuances of common stock	39.3	47.5	31.9
Acquisitions of treasury stock	(513.2)	(554.2)	(37.0)
Common dividends	(45.7)	(35.8)	(37.4)
Other, net	(4.0)	(18.9)	(4.6)
<i>Cash provided by (used in) financing activities</i>	(216.8)	(459.6)	100.8
Effect of exchange rate changes on cash	20.2	(4.0)	4.1
Change in cash and cash equivalents	13.8	(58.6)	83.2
Cash and Cash Equivalents – Beginning of Year	152.0	210.6	127.4
Cash and Cash Equivalents – End of Year	\$ 165.8	\$ 152.0	\$ 210.6

The accompanying notes are an integral part of the consolidated financial statements.

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Consolidated Statements of Shareholders' Equity and Comprehensive Earnings

Ball Corporation and Subsidiaries

(\$ in millions; share amounts in thousands)	Ball Corporations and Subsidiaries							
	Common Stock (a)		Treasury Stock (a)		Retained Earnings	Accumulated Other	Noncontrolling Interest	Total Shareholders' Equity
	Number of Shares	Amount	Number of Shares	Amount		Comprehensive Income (Loss)		
Balance at December 31, 2008	321,834	\$788.0	(134,370)	\$(1,566.8)	\$2,047.1	\$ (182.5)	\$ 1.5	\$ 1,087.3
Net earnings	—	—	—	—	387.9	—	0.5	388.4
Foreign currency translation adjustment	—	—	—	—	—	6.6	—	6.6
Pension and other postretirement benefits, net of tax	—	—	—	—	—	(22.6)	—	(22.6)
Effective financial derivatives, net of tax	—	—	—	—	—	127.7	—	127.7
Mark-to-market adjustment on available for sale securities, net of tax	—	—	—	—	—	7.0	—	7.0
Comprehensive earnings	—	—	—	—	—	—	—	507.1

Common dividends, net of tax									
benefits	–	–	–	–	(37.9)	–	–	(37.9)	
Treasury stock purchases	–	–	(1,551)	(36.9)	–	–	–	(36.9)	
Treasury shares reissued	–	–	936	20.9	–	–	–	20.9	
Shares issued for stock options and other stock plans, net of shares									
exchanged	1,193	37.3	–	–	–	–	–	37.3	
Tax benefit on option exercises	–	5.5	–	–	–	–	–	5.5	
Other activity	–	–	–	–	–	–	(0.3)	(0.3)	
Balance at December 31, 2009	323,027	\$830.8	(134,985)	\$(1,582.8)	\$2,397.1	\$ (63.8)	\$ 1.7	\$ 1,583.0	
Net earnings	–	–	–	–	468.0	–	5.7	473.7	
Foreign currency translation									
adjustment	–	–	–	–	–	(57.1)	–	(57.1)	
Pension and other postretirement									
benefits, net of tax	–	–	–	–	–	(13.4)	–	(13.4)	
Effective financial derivatives, net									
of tax	–	–	–	–	–	49.0	–	49.0	
Mark-to-market adjustment on									
available for sale securities, net of									
tax	–	–	–	–	–	3.2	–	3.2	
Comprehensive earnings	–	–	–	–	–	–	–	455.4	
Common dividends, net of tax									
benefits	–	–	–	–	(35.3)	–	–	(35.3)	
Treasury stock purchases	–	–	(18,957)	(559.3)	–	–	–	(559.3)	
Treasury shares reissued	–	–	677	19.0	–	–	–	19.0	
Shares issued for stock options and other stock plans, net of shares									
exchanged	2,396	49.9	–	–	–	–	–	49.9	
Tax benefit on option exercises	–	12.7	–	–	–	–	–	12.7	
Acquisition of equity affiliate	–	–	–	–	–	–	132.9	132.9	
Other activity	–	–	–	–	–	–	(0.2)	(0.2)	
Balance at December 31, 2010	325,423	\$893.4	(153,265)	\$(2,123.1)	\$2,829.8	\$ (82.1)	\$ 140.1	\$ 1,658.1	
Net earnings	–	–	–	–	444.0	–	22.3	466.3	
Foreign currency translation									
adjustment	–	–	–	–	–	(38.4)	0.3	(38.1)	
Pension and other postretirement									
benefits, net of tax	–	–	–	–	–	(93.7)	–	(93.7)	
Effective financial derivatives, net									
of tax	–	–	–	–	–	(110.8)	–	(110.8)	
Mark-to-market adjustment on									
available for sale securities, net of									
tax	–	–	–	–	–	(10.2)	–	(10.2)	
Comprehensive earnings	–	–	–	–	–	–	–	213.5	
Common dividends, net of tax									
benefits	–	–	–	–	(45.5)	–	–	(45.5)	
Treasury stock purchases	–	–	(13,998)	(513.3)	–	–	–	(513.3)	
Treasury shares reissued	–	–	575	20.7	–	–	–	20.7	

Shares issued for stock options and other stock plans, net of shares exchanged	1,581	42.7	—	—	—	—	—	42.7
Tax benefit on option exercises	—	5.6	—	—	—	—	—	5.6
Acquisition of equity affiliate	—	—	—	—	—	—	6.0	6.0
Dividends paid to noncontrolling interest	—	—	—	—	—	—	(9.8)	(9.8)
Balance at December 31, 2011	<u>327,004</u>	<u>\$941.7</u>	<u>(166,688)</u>	<u>\$(2,615.7)</u>	<u>\$3,228.3</u>	<u>\$ (335.2)</u>	<u>\$ 158.9</u>	<u>\$ 1,378.0</u>

(a) Amounts in 2009 and 2008 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

The accompanying notes are an integral part of the consolidated financial statements.

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Ball Corporation and Subsidiaries **Notes to Consolidated Financial Statements**

1. Critical and Significant Accounting Policies

The preparation of the company's consolidated financial statements in conformity with accounting principles generally accepted in the United States of America (U.S. GAAP) requires Ball's management to make estimates and assumptions that affect the reported amounts of assets and liabilities and disclosure of contingent liabilities at the date of the financial statements and reported amounts of revenues and expenses during the reporting periods. These estimates are based on historical experience and various assumptions believed to be reasonable under the circumstances. Ball's management evaluates these estimates on an ongoing basis and adjusts or revises the estimates as circumstances change. As future events and their impacts cannot be determined with precision, actual results may differ from these estimates. In the opinion of management, the financial statements reflect all adjustments necessary to fairly present the results of the periods presented.

Critical Accounting Policies

The company considers certain accounting policies to be critical, as their application requires management's judgment about the impacts of matters that are inherently uncertain. Following is a discussion of the accounting policies the company considers critical to our consolidated financial statements.

Acquisitions

The company records acquisitions resulting in the consolidation of an enterprise using the purchase method of accounting. Under this method, the acquiring company records the assets acquired, including intangible assets that can be identified and named, and liabilities assumed based on their estimated fair values at the date of acquisition. The purchase price in excess of the fair value of the net assets and liabilities is recorded as goodwill. If the assets acquired are greater than the purchase price paid then a bargain purchase has occurred and the company will recognize the gain immediately in earnings. Among other sources of relevant information, the company uses independent appraisals and actuarial or other valuations to assist in determining the estimated fair values of the assets and liabilities. Transaction costs associated with acquisitions are expensed as incurred and included in the business consolidation and other activities line of the consolidated statement of earnings.

For acquisitions where the company already owns an equity investment in the target company, the company will recognize in earnings, upon the completion of the acquisition, a gain or loss related to the company's existing equity investment. This gain or loss is calculated based on the fair value of the equity investment as compared to the carrying value of the investment on the date of acquisition.

Exit and Other Closure Costs

The company estimates its liabilities for business closure activities by accumulating detailed estimates of costs and asset sale proceeds, if any, for each business consolidation initiative. This includes the estimated costs of employee severance, pension and related benefits; impairment of property and equipment and other assets, including estimates of net realizable value; accelerated depreciation; termination payments for contracts and leases; contractual obligations; and any other qualifying costs related to the exit plan. These estimated costs are grouped by specific projects within the overall exit plan and are then monitored on a monthly basis. Such disclosures represent management's best estimates, but require assumptions about the plans that may change over time. Changes in estimates for individual locations and other matters are evaluated periodically to determine if a change in estimate is required for the overall restructuring plan. Subsequent changes to the original estimates are included in current period earnings and identified as business consolidation gains or losses.

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

1. Critical and Significant Accounting Policies *(continued)*

Recoverability of Goodwill and Intangible Assets

On an annual basis and at interim periods when circumstances require, the company tests the recoverability of its goodwill and indefinite-lived intangible assets. The company's indefinite-lived intangible assets are not significant to the consolidated financial statements. The goodwill testing utilizes a two-step impairment analysis, whereby the company compares the carrying value of each identified reporting unit to its fair value. If the carrying value of the reporting unit is greater than its fair value, the second step is performed, where the implied fair value of goodwill is compared to its carrying value. The company recognizes an impairment charge for the amount by which the carrying amount of goodwill exceeds its implied fair value. The fair values of the reporting units are estimated using the net present value of discounted cash flows, excluding any financing costs or dividends, generated by each reporting unit. The company's discounted cash flows are based upon reasonable and appropriate assumptions, which are weighted for their likely probability of occurrence, about the underlying business activities of the company's reporting units.

For this evaluation, our reporting units are consistent with our reportable segments identified in Note 2 except that assets within metal beverage packaging, North America, are tested separately from those in metal beverage packaging, Asia, and Latapack-Ball Embalagens Ltda. Additionally, assets in the Aerocan S.A.S. reporting unit are tested separately from the remainder of metal beverage packaging, Europe. These reporting units have been identified based on the level at which discrete financial information is reviewed by the segment management. When a business within a reporting unit is disposed of, goodwill is allocated to the gain or loss on disposition using the relative fair value methodology.

The company amortizes the cost of finite-lived intangible assets over their estimated useful lives. Amortizable intangible assets are tested for impairment, when deemed necessary, based on undiscounted cash flows and, if impaired, are written down to fair value based on either discounted cash flows or appraised values.

Defined Benefit Pension Plans and Other Employee Benefits

The company has defined benefit plans that cover a significant portion of its employees. The company also has postretirement plans that provide certain medical benefits and life insurance for retirees and eligible dependents and, to a lesser extent, participates in multiemployer defined benefit plans for which Ball is not the sponsor. For the company sponsored plans, the relevant accounting guidance requires that management make certain assumptions relating to the long-term rate of return on plan assets, discount rates used to measure future obligations and expenses, salary scale inflation rates, health care cost trend rates, mortality and other assumptions. The company believes that the accounting estimates related to our pension and postretirement plans are critical accounting estimates, because they are highly susceptible to change from period to period based on the performance of plan assets, actuarial valuations, market conditions and contracted benefit changes. The selection of assumptions is based on historical trends and known economic and market conditions at the time of valuation. However, actual results may differ substantially from the estimates that were based on the critical assumptions.

The company recognizes the funded status of each defined benefit pension plan and other postretirement benefit plan on the consolidated balance sheet. Each overfunded plan is recognized as an asset, and each underfunded plan is recognized as a liability. Pension plan liabilities are revalued annually based on updated assumptions and information about the individuals covered by the plan. For pension plans, accumulated actuarial gains and losses in excess of a 10 percent corridor, the prior service cost and the transition asset are amortized on a straight-line basis from the date recognized over the average remaining service period of active participants. For other postemployment benefits, the 10 percent corridor is not used. The majority of costs related to defined benefit and other postretirement plans are included in cost of sales; the remainder is included in selling, general and administrative expenses.

In addition to defined benefit and postretirement plans, the company maintains reserves for employee medical claims, up to our insurance stop-loss limit, and workers' compensation claims. These are regularly evaluated and revised, as needed, based on a variety of information, including historical experience, actuarial estimates and current employee statistics.

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

1. Critical and Significant Accounting Policies (*continued*)

Income Taxes

Deferred income taxes reflect the future tax consequences of differences between the tax bases of assets and liabilities and their financial reporting amounts at each balance sheet date, based upon enacted income tax laws and tax rates. Income tax expense or benefit is provided based on earnings reported in the financial statements. The provision for income tax expense or benefit differs from the amounts of income taxes currently payable because certain items of income and expense included in the consolidated financial statements are recognized in different time periods by taxing authorities.

Deferred tax assets, including operating loss, capital loss and tax credit carryforwards, are reduced by a valuation allowance when, in the opinion of management, it is more likely than not that any portion of these tax attributes will not be realized. In addition, from time to time, management must assess the need to accrue or disclose uncertain tax positions for proposed adjustments from various federal, state and foreign tax authorities who regularly audit the company in the normal course of business. In making these assessments, management must often analyze complex tax laws of multiple jurisdictions, including many foreign jurisdictions. The accounting guidance prescribes a recognition threshold and measurement attribute for the financial statement recognition and measurement of a tax position taken or expected to be taken in a tax return. The company records the related interest expense and penalties, if any, as tax expense in the tax provision.

Derivative Financial Instruments

The company uses derivative financial instruments for the purpose of hedging exposures to fluctuations in interest rates, currency exchange rates, raw materials purchasing, inflation rates and common share repurchases. The company's derivative instruments are recorded in the consolidated balance sheets at fair value. For a derivative designated as a cash flow hedge, the effective portion of the derivative's mark to fair value is initially reported as a component of accumulated other comprehensive earnings and subsequently reclassified into earnings when the hedged item affects earnings. The ineffective portion of the mark to fair value associated with all hedges is reported in earnings immediately. Derivatives that do not qualify for hedge accounting are marked to fair value with gains and losses immediately recorded in earnings. In the consolidated statements of cash flows, derivative activities are classified based on the items being hedged.

Realized gains and losses from hedges are classified in the consolidated statements of earnings consistent with the accounting treatment of the items being hedged. Upon the early dedesignation of an effective derivative contract, the gains or losses are deferred in accumulated other comprehensive earnings until the originally hedged item affects earnings. Any gains or losses incurred after the dedesignation date are reported in earnings immediately.

Revenue Recognition in the Aerospace and Technologies Segment

Sales under long-term contracts in the aerospace and technologies segment are primarily recognized using percentage of completion under the cost-to-cost method of accounting. The three types of long-term sales contracts used are (1) cost-type sales contracts, which represent approximately 60 percent of segment net sales; (2) fixed price sales contracts, which represent 33 percent of segment net sales; and (3) time and material contracts, which account for the remainder. A cost-type sales contract is an agreement to perform the contract for cost plus an agreed upon profit component, fixed price sales contracts are completed for a fixed price and time and material contracts involve the sale of engineering labor at fixed rates per hour. Cost-type sales contracts can have different types of fee arrangements, including fixed fee, cost, milestone and performance incentive fees, award fees or a combination thereof.

At the inception of contract performance, our estimates of base, incentive and other fees are established at a conservative estimate of profit over the period of contract performance. Throughout the period of contract performance, the company regularly reevaluates and, if necessary, revises estimates of total contract revenue, total contract cost and extent of progress toward completion. Provision for estimated contract losses, if any, is made in the period that such losses are determined to be probable. Because of sales contract payment schedules, limitations on funding and contract terms, our sales and accounts receivable generally include amounts that have been earned but not yet billed. As a prime U.S. government contractor or subcontractor, the aerospace and technologies segment is subject to a high degree of regulation, financial review and oversight by the U.S. government.

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

1. Critical and Significant Accounting Policies *(continued)*

Significant Accounting Policies

Principles of Consolidation and Basis of Presentation

The consolidated financial statements include the accounts of Ball Corporation, its subsidiaries, and variable interest entities in which Ball Corporation is considered to be the primary beneficiary (collectively, Ball, the company, we or our). Equity investments in which the company exercises significant influence but does not control and is not the primary beneficiary are accounted for using the equity method of accounting. Investments in which the company does not exercise significant influence over the investee are accounted for using the cost method of accounting. Intercompany transactions are eliminated.

Earnings per share and share information for 2009 and 2008 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

Reclassifications

Certain prior year amounts have been reclassified in order to conform to the current year presentation.

Cash and Cash Equivalents

Cash and cash equivalents include cash on hand and highly liquid investments with original maturities of three months or less.

Inventories

Inventories are stated at the lower of cost or market using either the first-in, first-out (FIFO) cost method of accounting or the average cost method. Inventory cost is calculated for each inventory component taking into consideration the appropriate cost factors including fixed and variable overhead, material price volatility and production levels.

Depreciation and Amortization

Property, plant and equipment are carried at the cost of acquisition or construction and depreciated over the estimated useful lives of the assets. Assets are depreciated and amortized using the straight-line method over their estimated useful lives (buildings and improvements – generally 5 to 40 years; machinery and equipment – 2 to 20 years; other intangible assets – 13.4 years, weighted average).

Deferred financing costs are amortized over the life of the related loan facility and are reported as part of interest expense. When debt is repaid prior to its maturity date, the write-off of the remaining unamortized deferred financing costs, or pro rata portion thereof, is also reported as interest expense.

Under certain business consolidation activities, accelerated depreciation may be required over the remaining useful life for designated assets to be scrapped or abandoned. The accelerated depreciation related to facility closures is disclosed as part of the business consolidation costs in the appropriate period.

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

1. Critical and Significant Accounting Policies (*continued*)

Environmental Reserves

The company estimates the liability related to environmental matters based on, among other factors, the degree of probability of an unfavorable outcome and the ability to make a reasonable estimate of the amount of loss. The company records the best estimate of a loss when the loss is considered probable. As additional information becomes available, the company assesses the potential liability related to pending matters and revises the estimates.

Revenue Recognition in the Packaging Segments

The company recognizes sales of products in the packaging segments when the four basic criteria of revenue recognition are met. The four basic criteria are met when delivery has occurred and title has transferred, there is persuasive evidence of an agreement or arrangement, the price is fixed and determinable and collection is reasonably assured.

Fair Value Measurements

Generally accepted accounting principles define fair value as the price that would be received to sell an asset or be paid to transfer a liability in an orderly transaction between market participants at the measurement date (exit price) and establishes a fair value hierarchy that prioritizes the inputs used to measure fair value using the following definitions (from highest to lowest priority):

- Level 1—Unadjusted quoted prices in active markets that are accessible at the measurement date for identical, unrestricted assets or liabilities.
- Level 2—Observable inputs other than quoted prices included within Level 1 that are observable for the asset or liability, either directly or indirectly, including quoted prices for similar assets and liabilities in active markets; quoted prices for identical or similar assets and liabilities in markets that are not active; or other inputs that are observable or can be corroborated by observable market data by correlation or other means.
- Level 3—Prices or valuation techniques requiring inputs that are both significant to the fair value measurement and unobservable.

Stock-Based Compensation

Ball has a variety of restricted stock and stock option plans, and the related stock-based compensation is primarily reported as part of selling, general and administrative expenses in the consolidated statements of earnings. The compensation expense associated with restricted stock grants is calculated using the fair value at the date of grant (closing stock price) and is amortized over the restriction period. For stock options, the company has elected to use the Black-Scholes valuation model and amortizes the estimated fair value on a straight-line basis over the requisite service period (generally the vesting period). The company's deferred compensation stock program is subject to variable plan accounting and, accordingly, is marked to the closing price of the company's common stock at the end of each reporting period. Tax benefits associated with option exercises are reported in financing activities in the consolidated statements of cash flows. Further details regarding the expense calculated under the fair value based method are provided in Note 16.

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

1. Critical and Significant Accounting Policies (continued)

Research and Development

Research and development costs are expensed as incurred in connection with the company's internal programs for the development of products and processes. Costs incurred in connection with these programs, the majority of which are included in cost of sales, amounted to \$22.3 million, \$22.2 million and \$26.4 million for the years ended December 31, 2011, 2010 and 2009, respectively.

Currency Translation

Assets and liabilities of foreign operations are translated using period-end exchange rates, and revenues and expenses are translated using average exchange rates during each period. Translation gains and losses are reported in accumulated other comprehensive earnings as a component of shareholders' equity.

Accounting Pronouncements

Recently Adopted Accounting Standards

In September 2011, revised accounting guidance was issued to enhance disclosures related to multiemployer pension plans. The new guidance became effective for Ball in its 2011 year-end reporting and resulted in additional disclosures related to the company's participation in multiemployer pension plans, which are not material to its consolidated financial statements. Further disclosure is available in Note 14.

In April 2010, accounting guidance was issued to outline the criteria that should be met for determining when the milestone method of revenue recognition is appropriate in research or development transactions. The new guidance was effective as of January 1, 2011, and did not have a material impact on Ball's financial statements.

In January 2010, Ball adopted accounting guidance that modifies the way entities account for securitizations and special-purpose entities. In connection with the adoption of the guidance, the company determined that its existing accounts receivable securitization program should be recorded on the balance sheet as of January 1, 2010.

In January 2010, the FASB issued additional guidance regarding fair value measurements, specifically requiring the disclosure of transfers in and out of Level 1 and 2 assets and liabilities (previously only required for those in Level 3) and more specific detailed disclosure of the activity in Level 3 fair value measurements (on a gross basis rather than a net basis). The new guidance also clarifies existing disclosure requirements regarding the level of disaggregation of asset and liability classes, as well as the valuation techniques and inputs used to measure fair value for Level 2 and Level 3 fair value measurements. The disclosure requirement for transfers in and out of Level 1 and 2 assets and liabilities was effective for Ball on January 1, 2010, and had no impact on the consolidated financial statements. The reporting of Level 3 activity on a gross basis was effective for Ball as of January 1, 2011, and affects only the Level 3 pension plan assets, which do not represent a significant component of the total pension assets.

New Accounting Guidance

In December 2011, accounting guidance was issued requiring disclosures to help reconcile differences in the offsetting requirements under U.S. GAAP and International Financial Reporting Standards (IFRS). The new disclosure requirements mandate that companies disclose both gross and net information about instruments and transactions eligible for offset in the statement of financial position as well as instruments and transactions subject to an agreement similar to a master netting arrangement. The guidance is effective for Ball on January 1, 2013, and is not expected to have a material effect on its consolidated financial statements.

Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

1. Critical and Significant Accounting Policies *(continued)*

Accounting Pronouncements

In September 2011, accounting guidance was issued to allow companies to first perform a qualitative assessment to determine whether it is more likely than not that the fair value of a reporting unit is less than its carrying value as a basis for determining whether it is necessary to perform the two-step quantitative goodwill impairment test described in current accounting guidelines. The guidance is effective for Ball on January 1, 2012, although early adoption is permitted. The company did not elect early adoption and does not expect the new guidance to have a material effect on its consolidated financial statements.

In June 2011, accounting guidance was issued requiring that all nonowner changes in stockholders' equity be presented either in a single continuous statement of comprehensive earnings or in two separate but consecutive statements. The guidance also requires the company present on the face of the financial statements reclassification adjustments for items that are reclassified from other comprehensive earnings to net earnings, which has been delayed and will be adopted once a new effective date for these provisions in the guidance has been determined. Ball has historically presented comprehensive earnings within the statement of changes in shareholders' equity and will be using the two separate but consecutive statements presentation once the statement becomes effective for the company on January 1, 2012. The company does not expect the new guidance to have a material effect on its consolidated financial statements.

In May 2011, amendments to existing accounting guidance were issued that result in a more consistent definition of fair value and common requirements for measurement of, and disclosure about, fair value between U.S. GAAP and IFRS. The amendments in the new guidance provide explanations on how to measure fair value but do not require additional fair value measurements. The new fair value guidance will be effective for Ball as of January 1, 2012, and is not expected to have a material effect on the company's financial statements or disclosures.

2. Business Segment Information

Ball's operations are organized and reviewed by management along its product lines and presented in the following four reportable segments.

Metal beverage packaging, Americas and Asia: Consists of the metal beverage packaging, Americas, operations in the U.S., Canada and Brazil (discussed in Note 3), and the metal beverage packaging, Asia, operations in the People's Republic of China (PRC). The Americas and Asia segments have been aggregated based on similar economic and qualitative characteristics. The operations in this reporting segment manufacture and sell metal beverage containers, and also manufacture and sell non-beverage plastic containers in the PRC.

Metal beverage packaging, Europe: Consists of operations in several countries in Europe, which manufacture and sell metal beverage containers, extruded aluminum aerosol containers and aluminum slugs.

Metal food and household products packaging, Americas: Consists of operations in the U.S., Canada and Argentina, which manufacture and sell metal food, aerosol, paint and general line containers, as well as decorative specialty containers and aluminum slugs.

Aerospace and technologies: Consists of the manufacture and sale of aerospace and other related products and the providing of services used in the defense, civil space and commercial space industries.

The accounting policies of the segments are the same as those in the consolidated financial statements and are discussed in Note 1. We also have investments in companies in the U.S. and Vietnam, which are accounted for under the equity method of accounting and, accordingly, those results are not included in segment sales or earnings. We previously accounted for our investment in a Brazilian joint venture using the equity method of accounting. However, during August 2010, Ball acquired an additional economic interest in the joint venture and its results are now consolidated. Further details of the Brazilian transaction are available in Note 3.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

2. Business Segment Information (continued)

Major Customers

Net sales to major customers, as a percentage of consolidated net sales, were as follows:

	2011	2010	2009
MillerCoors LLC	9.5%	9.9%	11.1%
Coca-Cola Bottlers' Sales & Services Company LLC	10.7%	6.1%	6.0%
Pepsi-Cola Advertising and Marketing, Inc.	9.1%	11.7%	8.4%

Summary of Net Sales by Geographic Area

(\$ in millions)	U.S.	Foreign (a)	Consolidated
2011	\$ 5,370.3	\$ 3,260.6	\$ 8,630.9
2010	5,228.1	2,401.9	7,630.0
2009	4,549.4	2,161.0	6,710.4

Summary of Net Long-Lived Assets by Geographic Area (b)

(\$ in millions)	U.S.	Brazil	Germany (c)	Other (d)	Consolidated
2011	\$ 2,130.3	\$ 536.7	\$ 1,209.3	\$ 1,086.4	\$ 4,962.7
2010	2,155.4	452.5	1,289.0	725.1	\$ 4,622.0

- (a) Includes the company's net sales in the PRC, Brazil (since August 2010), Canada, Argentina and European countries (none of which was individually significant), intercompany eliminations and other.
- (b) Net long-lived assets primarily consist of property, plant and equipment; goodwill and other intangible assets.
- (c) For financial reporting purposes, only Ball Packaging Europe's goodwill and intangible assets have been allocated to Germany. The total amounts allocated were \$963.9 million and \$985.6 million at December 31, 2011 and 2010, respectively.
- (d) Includes the company's net long-lived assets in the PRC, Canada, Argentina and European countries, not including Germany (none of which was individually significant), intercompany eliminations and other.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

2. Business Segment Information (continued)

Summary of Business by Segment

(\$ in millions)	2011	2010	2009
Net Sales			
Metal beverage packaging, Americas & Asia	\$ 4,415.8	\$ 3,850.4	\$ 2,891.1
Metal beverage packaging, Europe	2,017.6	1,699.1	1,739.5
Metal food & household products packaging, Americas	1,426.4	1,370.1	1,392.9
Aerospace & technologies	784.6	713.7	689.2
Corporate and intercompany eliminations	(13.5)	(3.3)	(2.3)
Net sales	\$ 8,630.9	\$ 7,630.0	\$ 6,710.4
Net Earnings			
Metal beverage packaging, Americas & Asia	\$ 481.7	\$ 418.3	\$ 296.0
Business consolidation and other activities	(11.0)	—	(6.8)
Total metal beverage packaging, Americas & Asia	470.7	418.3	289.2
Metal beverage packaging, Europe	243.7	213.5	214.8
Business consolidation and other activities	(14.1)	(3.2)	—
Total metal beverage packaging, Europe	229.6	210.3	214.8
Metal food & household products packaging, Americas	133.7	129.1	130.8
Business consolidation and other activities	(1.9)	18.3	(2.6)
Total metal food & household products packaging, Americas	131.8	147.4	128.2
Aerospace & technologies	79.6	69.8	61.4
Segment earnings before interest and taxes	911.7	845.8	693.6
Undistributed corporate expenses and intercompany eliminations, net	(71.5)	(77.1)	(62.6)
Gain on disposition	—	—	34.8
Business consolidation and other activities	(3.3)	(4.1)	(12.0)
Total undistributed corporate expenses, net	(74.8)	(81.2)	(39.8)
Earnings before interest and taxes	836.9	764.6	653.8
Interest expense	(177.1)	(158.2)	(117.2)
Tax provision	(201.3)	(175.8)	(159.8)
Equity in results of affiliates, net of tax	10.1	118.0	13.8
Net earnings from continuing operations	468.6	548.6	390.6
Discontinued operations, net of tax	(2.3)	(74.9)	(2.2)

Net earnings	466.3	473.7	388.4
Less net earnings attributable to noncontrolling interests	(22.3)	(5.7)	(0.5)
Net earnings attributable to Ball Corporation	\$ 444.0	\$ 468.0	\$ 387.9

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

2. Business Segment Information (continued)

Summary of Business by Segment (continued)

(\$ in millions)	2011	2010	2009
Depreciation and Amortization			
Metal beverage packaging, Americas & Asia	\$ 124.9	\$ 112.7	\$ 83.5
Metal beverage packaging, Europe	107.1	84.7	93.7
Metal food & household products packaging, Americas	42.5	42.5	41.3
Aerospace & technologies	22.4	21.7	20.2
Segment depreciation and amortization	296.9	261.6	238.7
Corporate	4.2	3.9	4.4
Depreciation and amortization	<u>\$ 301.1</u>	<u>\$ 265.5</u>	<u>\$ 243.1</u>

Property, Plant and Equipment Additions

Metal beverage packaging, Americas & Asia	\$ 283.9	\$ 143.1	\$ 45.7
Metal beverage packaging, Europe	90.7	49.5	69.4
Metal food & household products packaging, Americas	27.3	27.7	22.7
Aerospace & technologies	32.0	17.5	17.0
Segment property, plant and equipment additions	433.9	237.8	154.8
Corporate	9.9	12.4	3.1
Property, plant and equipment additions	<u>\$ 443.8</u>	<u>\$ 250.2</u>	<u>\$ 157.9</u>

(\$ in millions)	December 31,	
	2011	2010
Total Assets		
Metal beverage packaging, Americas & Asia	\$ 3,163.1	\$ 2,965.8
Metal beverage packaging, Europe	2,434.3	2,210.6
Metal food & household products packaging, Americas	1,115.0	1,184.3
Aerospace & technologies	284.3	280.9
Segment assets	6,996.7	6,641.6
Corporate assets, net of eliminations	287.9	286.1
Total assets	<u>\$ 7,284.6</u>	<u>\$ 6,927.7</u>

Investments in Affiliates

Metal beverage packaging, Americas & Asia	\$	24.6	\$	11.0
Metal beverage packaging, Europe		0.2		0.2
Corporate		1.6		1.6
Investments in affiliates	\$	<u>26.4</u>	\$	<u>12.8</u>

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

3. Acquisitions

Qingdao M.C. Packaging Ltd. (QMCP)

In October 2011, Ball acquired the remaining 60 percent interest in a joint venture metal beverage container facility in Qingdao, PRC. As a result of the required purchase accounting, the company recorded a gain of \$9.2 million in equity in results of affiliates, related to the previously held interest in the joint venture. The acquisition of the remaining interest is not material to the metal beverage packaging, Americas and Asia, segment.

Aerocan S.A.S. (Aerocan)

In January 2011, the company acquired Aerocan for 221.7 million (\$295.2 million) in cash and assumed debt, net of \$26.2 million of cash acquired. Aerocan is a leading European manufacturer of extruded aluminum aerosol containers, and the aluminum slugs used to make them, for customers in the personal care, pharmaceutical, beverage and food industries. It operates three aerosol container manufacturing facilities – one each in the Czech Republic, France and the United Kingdom – and is a 51 percent owner of a joint venture aluminum slug facility in France. The four facilities employ approximately 560 people. The acquisition of Aerocan allows Ball to expand into a new product category that is growing faster than other parts of our business, while aligning with a new customer base at returns that meet or exceed the company's cost of capital. The acquired operations have been included in the metal beverage packaging, Europe, segment since the acquisition date.

Management's preliminary fair market valuation of acquired assets and liabilities is summarized below. The preliminary valuation was based on market and income approaches.

(\$ in millions)

Other assets and liabilities, net	\$	6.5
Property, plant and equipment		95.8
Goodwill		166.6
Other intangible assets		53.9
Deferred taxes		(21.6)
Noncontrolling interest		(6.0)
Net assets acquired	\$	<u>295.2</u>

Certain customer contracts, customer relationships and developed technology were identified as intangible assets by the company and assigned estimated useful lives between 5 and 12 years. The intangible assets are being amortized on a straight-line basis.

Latapack-Ball Embalagens Ltda. (Latapack-Ball)

In August 2010, the company paid \$46.2 million to acquire an additional 10.1 percent economic interest in its Brazilian beverage packaging joint venture, Latapack-Ball, through a transaction with the joint venture partner, Latapack S.A. This transaction increased the company's overall economic interest in the joint venture to 60.1 percent and expands and strengthens Ball's presence in the growing Brazilian market. As a result of the transaction, Latapack-Ball became a variable interest entity (VIE) under consolidation accounting guidelines with Ball being identified as the primary beneficiary of the VIE and consolidating the joint venture. Latapack-Ball operates two metal beverage can manufacturing facilities in Tres Rios, Rio de Janeiro, and Jacarei, Sao Paulo; as well as can end manufacturing facility in Simoes Filho (Salvador), Bahia. Latapack-Ball has been included in the metal beverage packaging, Americas and Asia, reporting segment. In connection with the acquisition, the company recorded a gain of \$81.8 million on its previously held equity investment in Latapack-Ball as a result of required purchase accounting.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

3. Acquisitions (continued)

The following table summarizes the final fair values of the Latapack-Ball assets acquired, liabilities assumed and non-controlling interest recognized, as well as the related investment in Latapack S.A., as of the acquisition date. The valuation was based on market and income approaches.

(\$ in millions)		
Cash	\$	69.3
Current assets		84.7
Property, plant and equipment		265.9
Goodwill		100.2
Intangible asset		52.8
Current liabilities		(53.2)
Long-term liabilities		(174.1)
Net assets acquired	\$	345.6
Noncontrolling interests	\$	(132.9)

The customer relationships were identified as an intangible asset by the company and assigned an estimated life of 13.4 years. The intangible asset is being amortized on a straight-line basis.

Neuman Aluminum (Neuman)

In July 2010, the company acquired Neuman for approximately \$62 million in cash and became the leading North American manufacturer of aluminum slugs used to make extruded aerosol containers, beverage bottles, collapsible tubes and technical impact extrusions. Neuman operates two facilities, one in the United States and one in Canada. The acquisition of Neuman is not material to the metal food and household products packaging, Americas, segment, in which its results of operations have been included since the acquisition date.

Guangdong Jianlibao Group Co., Ltd (Jianlibao)

In June 2010, the company acquired Jianlibao' s 65 percent interest in a joint venture metal beverage can and end facility in Sanshui (Foshan), PRC, for \$86.9 million in cash (net of cash acquired) and assumed debt, and also entered into a long-term supply agreement. The company recorded equity earnings of \$24.1 million, which was composed of equity earnings and a gain realized on the fair value of Ball' s equity investment as a result of required purchase accounting. The acquisition of the remaining interest is not material to the metal beverage packaging, Americas and Asia, segment.

Anheuser-Busch InBev n.v./s.a. (AB InBev)

In October 2009, the company acquired three of AB InBev' s beverage can manufacturing facilities and one of its beverage can end manufacturing facilities, all of which are located in the U.S., for \$574.7 million in cash. The facilities operations were included in Ball' s results beginning October 1, 2009, which amounted to approximately \$160 million of net sales and \$12 million of operating earnings from that date through December 31, 2009. In addition, a pretax charge of \$11.1 million was recorded during the year for transaction costs associated with the acquisition, which, in accordance with the guidance related to accounting for business combinations, were required to be expensed as incurred. The transaction costs are included in the business consolidation and other activities line of the consolidated statement of earnings.

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Ball Corporation and Subsidiaries **Notes to Consolidated Financial Statements**

3. Acquisitions (*continued*)

The following unaudited pro forma consolidated results of operations for the year ended December 31, 2009, have been prepared as if the acquisition had occurred as of January 1 of that year. Per share amounts have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

(\$ in millions, except per share amounts)

Net sales	\$	7,214.4
Net earnings from continuing operations		396.6
Basic earnings per share from continuing operations		2.11
Diluted earnings per share from continuing operations		2.09

The pro forma results are not necessarily indicative of the actual results that would have occurred had the acquisition been in effect for year ended December 31, 2009, nor are they necessarily indicative of the results that may be obtained in the future. The pro forma adjustments primarily include the after-tax effect of increased interest expense related to incremental borrowings used to finance the acquisition. The adjustments also include the after-tax effects of amortization of the customer relationship intangible asset, inventory step-up adjustment and decreased depreciation expense on plant and equipment based on extended useful lives partially offset by increased fair values.

4. Dispositions

Plastics Packaging, Americas

In August 2010, Ball completed the sale of its plastics packaging, Americas, business to Amcor Limited and received gross proceeds of \$258.7 million, which included \$15 million of contingent consideration recognized at closing and is net of post-closing adjustments of \$21.3 million. The sale of Ball's plastics packaging business included five U.S. facilities that manufacture polyethylene terephthalate (PET) bottles and preforms and polypropylene bottles, as well as associated customer contracts and other related assets.

The following table summarizes the operating results for the discontinued operations for the years ended December 31:

(\$ in millions)	2011	2010	2009
Net sales	\$ –	\$ 318.5	\$ 634.9
Earnings from operations	\$ –	\$ 3.5	\$ 19.6
Gain on sale of business	(0.8)	8.6	–
Loss on asset impairment	–	(107.1)	–
Loss on business consolidation activities	(3.0)	(10.4)	(23.1)
Gain on disposition	–	–	4.3
Tax benefit (provision)	1.5	30.5	(3.0)
Discontinued operations, net of tax	\$ (2.3)	\$ (74.9)	\$ (2.2)

Investment in DigitalGlobe Inc. (DigitalGlobe)

In May 2009, the company sold 75 percent of its investment in DigitalGlobe, a provider of commercial high resolution earth imagery products and services, in conjunction with DigitalGlobe's initial public offering. The sale generated proceeds of \$37.0 million and a pretax gain of \$34.8 million. The company's remaining investment in DigitalGlobe was liquidated in March 2011 for \$4.8 million.

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Ball Corporation and Subsidiaries **Notes to Consolidated Financial Statements**

5. Business Consolidation and Other Activities

Following is a summary of business consolidation and other activity (charges)/gains included in the consolidated statements of earnings for the years ended December 31:

(\$ in millions)	2011	2010	2009
Metal beverage packaging, Americas & Asia	\$ (11.0)	\$ –	\$ (6.8)
Metal beverage packaging, Europe	(14.1)	(3.2)	–
Metal food & household products packaging, Americas	(1.9)	18.3	(2.6)
Corporate other costs	(3.3)	(4.1)	(12.0)
	\$ (30.3)	\$ 11.0	\$ (21.4)

2011

Metal Beverage Packaging, Americas and Asia

In January 2011, Ball announced plans to close its Torrance, California, U.S., beverage can manufacturing facility; relocate a 12-ounce can line from the Torrance facility to its Whitby, Ontario, Canada, facility; and expand specialty can production in its Fort Worth, Texas, U.S., facility. The company recorded charges of \$14.2 million during the first nine months of 2011 in connection with the closure of the Torrance facility. Of the total \$14.2 million, \$10.1 million represented severance, pension and other employee benefits; \$2.4 million represented accelerated depreciation; and \$1.7 million represented other costs. The first quarter of 2011 also included an impairment charge of \$2.3 million to value the facility at its estimated net realizable value. The impairment charge was reversed during the third quarter based on information received during the quarter regarding the saleable value of the facility. During the fourth quarter, Ball recorded a net gain of \$6.8 million for the sale of tangible assets from the Torrance facility less costs of closing the facility. Also included in 2011 was a charge of \$1.7 million for severance costs related to capacity reduction at the Columbus, Ohio, U.S., facility and a net charge of \$1.9 million to reflect individually insignificant charges related to previously announced facility closures.

Metal Beverage Packaging, Europe

During the fourth quarter, the company recorded charges of \$9.6 million for the write down of the Lublin, Poland, facility to net realizable value, as well as charges of \$1.6 million incurred in connection with the planned relocation of the company's European headquarters from Germany to Switzerland in 2012. In connection with the acquisition of Aerocan discussed in Note 3, the company recorded charges totaling \$2.9 million for transaction costs, which were expensed as incurred. The net book value of the Lublin, Poland, facility was \$14.6 million at December 31, 2011.

Metal Food and Household Products Packaging, Americas

In September 2011, the company discontinued production of certain products in a facility and recorded a charge of \$1.4 million in connection with this discontinuance. During the fourth quarter, Ball recorded net charges of \$0.5 million associated with previously closed facilities.

Corporate and Other Costs

Corporate and other costs included an additional \$2.5 million for the planned relocation of the company's European headquarters from Germany to Switzerland. Additionally, net charges of \$0.8 million were recorded to reflect individually insignificant charges related to previously announced facility closures.

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

5. Business Consolidation and Other Activities (continued)

2010

Metal Beverage Packaging, Europe

During the fourth quarter of 2010, the company recorded a charge of \$2.6 million to write off capitalized installation costs associated with the decision not to complete a facility in Lublin, Poland. Also included in the fourth quarter were charges totaling \$0.6 million for transaction costs incurred for the January 2011 acquisition of Aerocan S.A.S. (See Note 3.)

In September 2010, Ball announced the closure of its metal food container manufacturing facility in Richmond, British Columbia, Canada, and ceased production in the first quarter of 2011. The production capacity was consolidated into other Ball facilities. In connection with the closure, the company recorded a charge of \$4.6 million primarily for severance and other employee benefits. In the fourth quarter of 2010, the company completed the sale and subsequent leaseback of its Richmond, British Columbia, facility resulting in a \$5.1 million gain on the sale net of estimated lease exit costs and other individually insignificant items.

During the third quarter of 2010, the company identified an accrual of a pension liability related to a Canadian facility closure that occurred in 2006. The amount of the accrual was \$17.8 million (\$14.5 million after tax) and was the result of recognizing the final settlement of the pension plan prior to the actual settlement of the pension obligation as defined in the pension accounting guidance. A third quarter 2010 out-of-period adjustment eliminated the excess pension liability balance related to the final settlement. The accrual for the pension settlement liability, as determined at that time, will be charged to earnings from accumulated other comprehensive earnings (loss) upon final settlement of the related pension obligation when the criteria in the accounting guidance are deemed to have been met and all regulatory clearances have been given. Management has assessed the impact of this adjustment and does not believe these amounts were quantitatively or qualitatively material, individually or in the aggregate, to any previously issued financial statements, including the results of operations for 2006, or to the 2010 results of operations.

Corporate and Other Costs

In the third and fourth quarter of 2010, charges totaling \$1.0 million were recorded primarily for transaction costs related to the acquisition of Neuman (discussed in Note 3). In the second quarter of 2010, charges of \$3.1 million were recorded primarily to establish a reserve associated with an environmental matter at a previously owned facility.

2009

Metal Beverage Packaging, Americas and Asia

During the fourth quarter, income of \$4.2 million was recorded to reflect the reversal of previously recorded employee benefit charges taken primarily related to the closures of the Puerto Rico and Kansas City, Kansas, U.S., facilities, which were announced in the fourth quarter of 2008. These gains were partially offset by other charges recognized in the fourth quarter totaling \$1.0 million primarily for fixed asset disposals where original adjustments to net realizable value were insufficient.

A charge of \$0.7 million was also recorded in the fourth quarter for acquisition costs required to be expensed related to the acquisition in the PRC of the remaining outstanding shares of Jianlibao. (See Note 3.) During the third quarter, a charge of \$1.0 million was recorded, primarily for additional costs of winding down the Puerto Rico and Kansas City facilities, the closures of which were announced in the fourth quarter of 2008. In the second quarter of 2009, a charge of \$3.3 million was taken for severance and other employee benefits related to a reduction of personnel in the facilities and headquarters of the Americas portion of this segment. Most of the costs were paid by the end of 2009. In the first quarter of 2009, a charge of \$5.0 million was taken related to accelerated depreciation for operations that ceased at the Kansas City facility.

Metal Food and Household Products Packaging, Americas

In the fourth quarter, Ball recorded a charge of \$2.6 million primarily for higher than originally estimated employee benefit and lease termination costs related to previously announced facility closures.

Corporate and Other Costs

Charges of \$12.0 million were recorded in 2009 primarily for transaction costs required to be expensed for the acquisition of three metal beverage can facilities and one beverage can end facility from AB InBev. (See Note 3.)

Summary

Following is a summary of reserve activity by segment related to business consolidation activities for the years ended December 31, 2011 and 2010. The reserve balances are included in other current liabilities on the consolidated balance sheets.

(\$ in millions)	Metal Beverage Packaging, Americas & Asia	Metal Food & Household Products Packaging, Americas	Corporate and Other Costs	Total
Balance at December 31, 2009	\$ 10.4	\$ 7.3	\$ 10.2	\$ 27.9
Charges	–	4.6	3.1	7.7
Cash payments and other activity	(2.9)	(2.4)	(2.3)	(7.6)
Balance at December 31, 2010	7.5	9.5	11.0	28.0
Charges	15.9	1.4	0.6	17.9
Cash payments and other activity	(20.7)	(5.1)	(7.5)	(33.3)
Balance at December 31, 2011	<u>\$ 2.7</u>	<u>\$ 5.8</u>	<u>\$ 4.1</u>	<u>\$ 12.6</u>

6. Receivables

(\$ in millions)	December 31,	
	2011	2010
Trade accounts receivable, net	\$ 840.6	\$ 774.3
Other receivables	69.8	75.4
	<u>\$ 910.4</u>	<u>\$ 849.7</u>

Trade accounts receivable are shown net of an allowance for doubtful accounts of \$13.4 million at December 31, 2011, and \$11.9 million at December 31, 2010.

Net accounts receivable under long-term contracts, due primarily from agencies of the U.S. government and their prime contractors, were \$136.0 million and \$143.3 million for the years ended December 31, 2011 and 2010, respectively, and included \$66.0 million and \$85.7 million, respectively, representing the recognized sales value of performance that had not been billed and was not yet billable to customers. The average length of the long-term contracts is approximately 5.1 years, and the average length remaining on those contracts at December 31, 2011, was 1.4 years. Approximately \$0.3 million of unbilled receivables at December 31, 2011, is expected to

be collected after one year and is related to customary fees and cost withholdings that will be paid upon milestone or contract completions, as well as final overhead rate settlements.

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Ball Corporation and Subsidiaries
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7. Inventories

(\$ in millions)	December 31,	
	2011	2010
Raw materials and supplies	\$ 442.4	\$ 478.0
Work in process and finished goods	630.1	605.9
	<u>\$ 1,072.5</u>	<u>\$ 1,083.9</u>

In the fourth quarter of 2009, the company identified that ending inventory was not properly valued in its metal beverage packaging, Americas and Asia, segment. An adjustment was required in the normal inventory review process to properly value ending inventory, and an evaluation of the inventory valuation process was performed. This evaluation indicated that under the historic method used to value inventory in this segment, including determining appropriate deferred variances, the quarterly estimates of the deferred pricing variances did not adequately consider the impact of extreme price volatility and inventory turnover in ending inventories. Ball has modified its controls for capitalization of inventory variances. The modifications include a more timely review of variance calculations and a detailed metal price analysis. Additionally, the calculation methodology was modified to more accurately take into account the fluctuations in the London Metal Exchange pricing and inventory balances.

As a result of the evaluation, a cumulative \$15.9 million pretax out-of-period adjustment was recorded in cost of sales in the fourth quarter of 2009, which should have impacted the prior three quarters of 2009 and the fourth quarter of 2008. Had the inventory been properly valued, 2009 full-year pretax earnings would have been higher by \$7.1 million (\$4.3 million after tax or \$0.02 per diluted share) and 2008 full-year pretax earnings would have been lower by \$7.1 million (\$4.3 million after tax or \$0.02 per diluted share). Management has assessed the impact of these adjustments and does not believe these amounts are quantitatively or qualitatively material, individually or in the aggregate, to any previously issued financial statements or to the full-year results of operations for 2009.

8. Property, Plant and Equipment

(\$ in millions)	December 31,	
	2011	2010
Land	\$ 89.4	\$ 95.0
Buildings	881.3	848.7
Machinery and equipment	3,235.2	2,945.6
Construction in progress	291.4	237.8
	<u>4,497.3</u>	<u>4,127.1</u>
Accumulated depreciation	<u>(2,231.9)</u>	<u>(2,078.9)</u>
	<u>\$ 2,265.4</u>	<u>\$ 2,048.2</u>

Property, plant and equipment are stated at historical or acquired cost. Depreciation expense amounted to \$279.6 million, \$252.2 million and \$228.6 million for the years ended December 31, 2011, 2010 and 2009, respectively.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

9. Goodwill

(\$ in millions)	Metal Beverage Packaging, Americas & Asia	Metal Beverage Packaging, Europe	Metal Food & Household Products Packaging, Americas	Total
Balance at December 31, 2009	\$ 588.8	\$ 1,065.9	\$ 353.6	\$ 2,008.3
Business acquisition	–	–	26.7	26.7
Acquisition of equity affiliates	150.6	–	–	150.6
Effects of currency exchange rates	–	(80.3)	–	(80.3)
Balance at December 31, 2010	739.4	985.6	380.3	2,105.3
Business acquisition	–	166.6	–	166.6
Acquisition of equity affiliates	1.3	–	–	1.3
Effects of currency exchange rates	–	(26.1)	–	(26.1)
Balance at December 31, 2011	\$ 740.7	\$ 1,126.1	\$ 380.3	\$ 2,247.1

Ball's policy is to perform its annual goodwill impairment testing in the fourth quarter of each year, as well as on an interim basis when circumstances dictate. As a result of the announced sale of the plastics packaging, Americas, segment Ball determined that an update of the goodwill impairment testing was necessary for that segment during the second quarter of 2010. Based on the agreed upon contractual sales price and the net book value of the segment it was determined that an impairment charge of \$107.1 million (\$75.2 million after tax) was necessary. The impairment charge included impairment of both plastics packaging goodwill (\$106.5 million) and long-lived assets (\$0.6 million). The impairment charge was included in the discontinued operations line item of the statement of earnings for the year ended December 31, 2010. Prior to 2010, no impairment charges were considered necessary or recorded.

10. Intangibles and Other Assets

(\$ in millions)	December 31,	
	2011	2010
Intangibles and Other Assets:		
Investments in affiliates	\$ 26.4	\$ 12.8
Intangible assets (net of accumulated amortization of \$46.6 and \$113.5 at December 31, 2011 and 2010, respectively)	180.6	149.1
Company and trust-owned life insurance	145.7	131.1
Deferred tax asset	29.7	34.6

Noncurrent derivative contracts	7.2	50.9
Other	60.6	90.0
	<u>\$ 450.2</u>	<u>\$ 468.5</u>

Total amortization expense of intangible assets, which are primarily customer related, amounted to \$21.5 million, \$13.3 million and \$14.5 million for the years ended December 31, 2011, 2010 and 2009, respectively. During the fourth quarter of 2011, \$87.9 million of fully amortized intangible assets were written off. This did not affect the net value of total intangible assets.

Based on intangible assets and currency exchange rates as of December 31, 2011, total annual intangible asset amortization expense is expected to be between approximately \$16 million and \$21 million for each of the years 2012 through 2016 and a total of approximately \$85 million thereafter.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

11. Leases

The company leases warehousing and manufacturing space and certain equipment in the packaging segments and office and technical space in the aerospace and technologies segment. During 2010 and 2005, we entered into leases that qualify as operating leases for book purposes and capital leases for tax purposes. Under these lease arrangements, Ball has the option to purchase the leased equipment at the end of the lease term, or if we elect not to do so, to compensate the lessors for the difference between the guaranteed minimum residual values totaling \$12.0 million and the fair market value of the assets, if less. Certain of the company's leases in effect at December 31, 2011, include renewal options and/or escalation clauses for adjusting lease expense based on various factors.

Total noncancellable operating leases in effect at December 31, 2011, require rental payments of \$29.5 million, \$23.7 million, \$14.8 million, \$8.9 million and \$4.7 million for the years 2012 through 2016, respectively, and \$4.4 million combined for all years thereafter. Lease expense for all operating leases was \$67.3 million, \$61.9 million and \$67.2 million in 2011, 2010 and 2009, respectively.

12. Debt and Interest Costs

Short-term debt at December 31, 2011, includes \$231.0 million outstanding under the accounts receivable securitization and \$148.6 million outstanding under uncommitted bank facilities. At December 31, 2010, short-term debt included \$76.2 million outstanding under uncommitted bank facilities. The weighted average interest rate of the outstanding short-term facilities was 2.7 percent at both December 31, 2011 and 2010.

Long-term debt and interest rates in effect at December 31 consisted of the following:

(in millions)	2011		2010	
	In Local Currency	In U.S. \$	In Local Currency	In U.S. \$

Notes Payable

7.125% Senior Notes, due September 2016	\$	375.0	\$	375.0	\$	375.0	\$	375.0
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6.625% Senior Notes, due March 2018	\$	450.0	450.0	\$	450.0	450.0
7.375% Senior Notes, due September 2019	\$	325.0	325.0	\$	325.0	325.0
6.75% Senior Notes, due September 2020	\$	500.0	500.0	\$	500.0	500.0
5.75% Senior Notes, due May 2021	\$	500.0	500.0	\$	500.0	500.0
Senior Credit Facilities, due December 2015						
Term A Loan, U.S. dollar denominated (2011 - 2.04%; 2010 - 2.01%)	\$	195.0	195.0	\$	200.0	200.0
Term B Loan, British sterling denominated (2011 - 2.52%; 2010 - 2.33%)	£	50.4	78.3	£	51.0	78.9
Term C Loan, euro denominated (2011 - 2.89%; 2010 - 2.48%)		98.8	128.0		100.0	132.5
Latapack-Ball Notes Payable (2011 - 3.6%; 2010 - 3.5%)	\$	170.6	170.6	\$	135.0	135.0
Industrial Development Revenue Bonds						
Floating rates due through 2015 (2010 - 0.51%)	\$	–	–	\$	5.4	5.4
Other (including discounts and premiums)	Various		42.6	Various		34.3
			2,764.5			2,736.1
Less: Current portion of long-term debt			(67.8)			(34.5)
			<u>\$ 2,696.7</u>			<u>\$ 2,701.6</u>

The senior credit facilities bear interest at variable rates and include the term loans described in the table above, as well as a long-term, multi-currency committed revolving credit facility that provides the company with up to the U.S. dollar equivalent of \$1 billion. The revolving credit facilities expire in December 2015. The Latapack-Ball debt facilities contain various covenants and restrictions but are non-recourse to Ball Corporation and its wholly owned subsidiaries.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

12. Debt and Interest Costs (continued)

In August 2011, the company entered into an accounts receivable securitization agreement for a term of three years. The maximum the company can borrow under this agreement can vary between \$150 million and \$275 million depending on the seasonal accounts receivable balances in the company's North American packaging businesses. At December 31, 2011, \$231.0 million of accounts receivable were sold under this agreement. Borrowings under the securitization agreement are included within the short-term debt and current portion of long-term debt line on the balance sheet. There were no accounts receivable sold at December 31, 2010, under the company's previous securitization program.

In November 2010, Ball issued \$500 million of new 5.75 percent senior notes due in May 2021, and in March 2010, Ball issued \$500 million of new 6.75 percent senior notes due in September 2020. On April 21, 2010, the company redeemed \$509 million of 6.875 percent senior notes due December 2012 at a redemption price of 101.146 percent of the outstanding principal amount plus accrued interest. The redemption resulted in charges totaling \$8.1 million for the call premium and the write off of unamortized financing costs and unamortized premiums. An additional \$0.7 million of charges were recorded in connection with the refinancing of the company's senior credit facilities in December 2010. The charges are included as a component of interest expense in the consolidated financial statements.

At December 31, 2011, taking into account outstanding letters of credit, approximately \$1 billion was available under the company's long-term, multi-currency committed revolving credit facilities, which are available until December 2015. In addition to these long-term committed credit facilities, the company had approximately \$465 million of short-term uncommitted credit facilities available at the end of 2011, of which \$148.6 million was outstanding and due on demand.

The fair value of the long-term debt was estimated to be \$2.9 billion at December 31, 2011, compared to a carrying value of \$2.8 billion. The fair value was \$2.8 billion at December 31, 2010, compared to a carrying value of \$2.7 billion. The fair value reflects the market rates at each period end for debt with credit ratings similar to the company's ratings. Rates currently available to the company for loans with similar terms and maturities are used to estimate the fair value of long-term debt based on discounted cash flows.

Long-term debt obligations outstanding at December 31, 2011, have maturities of \$67.8 million, \$135.4 million, \$164.9 million, \$226.1 million and \$392.7 million for the years ending December 31, 2012 through 2016, respectively, and \$1,789.5 million thereafter. Ball provides letters of credit in the ordinary course of business to secure liabilities recorded in connection with certain self-insurance arrangements. Letters of credit outstanding at December 31, 2011 and 2010, were \$16.5 million and \$24.4 million, respectively, including industrial development bonds of \$5.4 million at December 31, 2010.

The senior notes and senior credit facilities are guaranteed on a full, unconditional and joint and several basis by certain of the company's wholly owned domestic subsidiaries. Certain foreign denominated tranches of the senior credit facilities are similarly guaranteed by certain of the company's wholly owned foreign subsidiaries. Note 20 contains further details as well as required condensed, consolidating financial information for the company, segregating the guarantor subsidiaries and non-guarantor subsidiaries as defined in the senior notes agreements.

The U.S. note agreements, bank credit agreement and the new accounts receivable securitization agreement contain certain restrictions relating to dividend payments, share repurchases, investments, financial ratios, guarantees and the incurrence of additional indebtedness. The most restrictive of the company's debt covenants require the company to maintain an interest coverage ratio (as defined in the agreements) of no less than 3.50 and a leverage ratio (as defined) of no greater than 4.00. The company was in compliance with all loan agreements and debt covenants at December 31, 2011 and 2010, and has met all debt payment obligations.

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Ball Corporation and Subsidiaries **Notes to Consolidated Financial Statements**

12. Debt and Interest Costs (continued)

A summary of total interest cost paid and accrued follows:

(\$ in millions)	2011	2010	2009
Interest costs	\$ 185.1	\$ 161.1	\$ 120.8
Amounts capitalized	(8.0)	(2.9)	(3.6)
Interest expense	\$ 177.1	\$ 158.2	\$ 117.2
Interest paid during the year	\$ 177.9	\$ 137.2	\$ 103.1

13. Taxes on Income

The amount of earnings before income taxes is:

(\$ in millions)	2011	2010	2009
U.S.	\$ 313.6	\$ 319.3	\$ 309.2
Foreign	346.2	287.1	227.4
	<u>\$ 659.8</u>	<u>\$ 606.4</u>	<u>\$ 536.6</u>

The provision for income tax expense is:

(\$ in millions)	2011	2010	2009
Current			
U.S.	\$ 61.3	\$ 63.5	\$ 86.6
State and local	15.0	11.6	15.9
Foreign	96.6	80.1	76.9
Total current	<u>172.9</u>	<u>155.2</u>	<u>179.4</u>
Deferred			
U.S.	48.0	18.2	5.6
State and local	7.7	2.3	(0.1)
Foreign	(27.3)	0.1	(25.1)
Total deferred	<u>28.4</u>	<u>20.6</u>	<u>(19.6)</u>
Tax provision (a)	<u>\$ 201.3</u>	<u>\$ 175.8</u>	<u>\$ 159.8</u>

(a) Amounts do not include tax benefits (expense) related to discontinued operations of \$1.5 million, \$30.5 million and \$(3.0) million in 2011, 2010 and 2009, respectively.

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Ball Corporation and Subsidiaries Notes to Consolidated Financial Statements

13. Taxes on Income (continued)

The income tax provision recorded within the consolidated statements of earnings differs from the provision determined by applying the U.S. statutory tax rate to pretax earnings as a result of the following:

(\$ in millions)	2011	2010	2009
Statutory U.S. federal income tax	\$ 230.9	\$ 212.2	\$ 187.8
Increase (decrease) due to:			
Foreign tax rate differences	(46.3)	(26.0)	(26.0)
State and local taxes, net	14.0	13.1	10.7
U.S. taxes on foreign earnings, net of tax credits	17.7	13.4	16.6
Manufacturing deduction	(6.5)	(9.7)	(4.0)

Basis differences for asset sales	(5.0)	–	(8.5)
Uncertain tax positions, including interest	4.7	3.3	(2.6)
Company and trust-owned life insurance	(1.6)	(4.6)	(5.4)
Change in foreign subsidiary tax status (a)	–	(8.0)	–
Worldwide debt refinancing (a)	–	(11.8)	–
Other, net	(6.6)	(6.1)	(8.8)
Provision for taxes	<u>\$ 201.3</u>	<u>\$ 175.8</u>	<u>\$ 159.8</u>
Effective tax rate expressed as a percentage of pretax earnings	<u>30.5%</u>	<u>29.0%</u>	<u>29.8%</u>

(a) For 2010, the decrease in tax is net of a provision for uncertain tax positions and any applicable impact to the U.S. manufacturing deduction.

The increase in the 2011 full year effective income tax rate of 30.5 percent as compared to 2010 of 29.0 percent was primarily due to significant discrete period tax benefits in 2010 not recurring in 2011 related to a change in entity status of a foreign subsidiary and the 2010 world-wide debt refinancing. The impact of these two non-recurring items was partially offset by a lower 2011 effective income tax rate on foreign earnings, primarily related to the inclusion of a full year of Brazil's results and the acquisition of Aerocan, both of which have income tax holidays.

The 2010 effective rate of 29.0 percent, as compared to 2009, included the accrual of a tax benefit for a change in the tax status of a foreign investment, a benefit related to the refinancing of the company's senior credit facilities and an increased U.S. manufacturing tax benefit, offset by a higher 2010 provision for uncertain tax positions and a tax benefit realized in 2009 on the sale of shares in a stock investment as a result of a basis difference.

In 2005 Ball's Serbian subsidiary was granted a tax holiday. Under the terms of the holiday, the earnings of this subsidiary are exempt from income taxation for a period of 10 years beginning in the first year the Serbian subsidiary had taxable earnings. As of December 31, 2011, four years of the tax holiday remain. In 2010, the Serbian subsidiary was granted a tax credit equal to 80 percent of additional local investments. The credit may be used to offset tax on earnings not covered by the initial tax holiday and has a 10-year life beginning in 2010. Pursuant to the additional investment in Ball's Brazilian joint venture as discussed in Note 3, Ball has included the impact of a Brazilian tax holiday. Under the terms of the holiday, which expires in 2018, a certain portion of Brazil's annual earnings receive a 19 percent tax exemption. In January 2011, Ball acquired Aerocan (see Note 3), which has its primary operations in the Czech Republic. Aerocan is subject to a tax holiday which began in 2009. The tax holiday provides foreign annual abatement of tax not to exceed \$22 million over its 10 year term. At December 31, 2011, the remaining tax holiday is \$14 million.

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Ball Corporation and Subsidiaries **Notes to Consolidated Financial Statements**

13. Taxes on Income (continued)

Due to the U.S. tax status of certain of Ball's subsidiaries in Canada and the PRC, the company annually provides U.S. taxes on foreign earnings in those subsidiaries, net of any estimated foreign tax credits. In 2010, Ball increased its economic interest in its Brazilian joint venture, and due to the nature of the investment, Ball provides deferred taxes on the portion of undistributed earnings of the Brazil investment related to this incremental investment. Net U.S. taxes provided for Brazil, Canada and PRC earnings in 2011, 2010 and 2009 were \$17.7 million, \$13.4 million and \$16.6 million, respectively. Management's intention is to indefinitely reinvest undistributed earnings of Ball's remaining foreign investments and, as a result, no U.S. income or federal withholding tax provision has been made.

It is not practical to estimate the additional taxes that may become payable upon the eventual remittance of these foreign earnings; however, repatriation of these earnings would result in a relatively high incremental tax rate.

Net income tax payments were \$150.3 million, \$146.0 million and \$200.4 million in 2011, 2010 and 2009, respectively.

The significant components of deferred tax assets and liabilities at December 31 were:

(\$ in millions)	2011	2010
Deferred tax assets:		
Deferred compensation	\$ 94.8	\$ 90.6
Accrued employee benefits	116.3	124.4
Plant closure costs	7.6	11.5
Accrued pensions	152.0	105.6
Inventory and other reserves	28.7	22.1
Net operating losses and other tax attributes	57.7	58.5
Unrealized losses on currency exchange and derivative transactions	35.4	5.7
Other	21.3	21.1
Total deferred tax assets	513.8	439.5
Valuation allowance	(53.0)	(55.3)
Net deferred tax assets	460.8	384.2
Deferred tax liabilities:		
Depreciation	(251.0)	(220.9)
Goodwill and other intangible assets	(124.3)	(104.1)
Unrealized gains on derivative transactions	(2.3)	(40.8)
Unrealized gains on equity securities	–	(6.6)
Other	(32.9)	(25.1)
Total deferred tax liabilities	(410.5)	(397.5)
Net deferred tax asset (liability)	\$ 50.3	\$ (13.3)

At December 31, 2011 and 2010, the net deferred tax asset (liability) was included in the consolidated balance sheets as follows:

(\$ in millions)	2011	2010
Deferred taxes and other current assets	\$ 102.4	\$ 60.9
Intangibles and other assets, net	29.7	34.6
Other current liabilities	(1.6)	(22.0)
Deferred taxes and other liabilities	(80.2)	(86.8)
Net deferred tax asset	\$ 50.3	\$ (13.3)

At December 31, 2011, Ball Packaging Europe and its subsidiaries had net operating loss carryforwards, with no expiration date, of \$40.5 million with a related tax benefit of \$9.8 million. Ball's Canadian subsidiaries had net operating loss carryforwards, with no expiration date, of \$67.5 million with a related tax benefit of \$15.5 million. In addition, Ball's Argentine subsidiary had a net operating loss carryforward of \$3.3 million, expiring in 2013 and 2014, with a related tax benefit of \$1.1 million. Due to the uncertainty of ultimate realization, the Europe tax benefit has a valuation allowance of \$8.0 million, and the Canadian and Argentine benefits have been fully offset by valuation allowances. The company also had \$0.5 million of miscellaneous tax attributes with no valuation allowance due to expected realization. At December 31, 2011, the company had foreign tax credit carryforwards of \$30.4 million expiring between 2015 and 2020; however, due to the uncertainty of realization of the entire foreign tax credit, a valuation allowance of \$28.4 million has been applied to reduce the carrying value to \$2.0 million.

A rollforward of the unrecognized tax benefits related to uncertain income tax positions at December 31 follows:

(\$ in millions)	2011	2010	2009
Balance at January 1	\$ 60.1	\$ 45.9	\$ 48.8
Additions based on tax positions related to the current year	1.1	14.5	9.4
Additions for tax positions of prior years	10.1	6.7	5.6
Reductions for settlements	—	—	(9.2)
Reductions due to lapse of statute of limitations	(1.5)	(3.5)	(8.4)
Effect of foreign currency exchange rates	(1.0)	(3.5)	(0.3)
Balance at December 31	<u>\$ 68.8</u>	<u>\$ 60.1</u>	<u>\$ 45.9</u>
Balance sheet classification:			
Other current liabilities	\$ 18.0	\$ 1.7	\$ 4.2
Deferred taxes and other liabilities	<u>50.8</u>	<u>58.4</u>	<u>41.7</u>
Total	<u>\$ 68.8</u>	<u>\$ 60.1</u>	<u>\$ 45.9</u>

The annual provisions for income taxes included tax expense of \$4.7 million in 2011, tax expense of \$15.5 million in 2010 and a tax benefit of \$2.6 million in 2009.

At December 31, 2011, the amount of unrecognized tax benefits that, if recognized, would reduce tax expense was \$68.8 million. Within the next 12 months, it is reasonably possible that unrecognized tax benefits may decrease by \$18.0 million as a result of the expiration of various statutes of limitation. The company or one of its subsidiaries files income tax returns in the U.S. federal, various states and foreign jurisdictions. With a few exceptions, the company is no longer subject to U.S. federal, state and local or foreign examinations by tax authorities for years prior to 2005. The company's significant non-U.S. filings are in Germany, France, the United Kingdom, the Netherlands, Poland, Serbia, the PRC, Canada, Brazil, Czech Republic and Argentina. At December 31, 2011, the company had ongoing examinations by tax authorities in the U.S., Germany, the United Kingdom and Canada, for which adequate provision has been made.

The company recognizes the accrual of interest and penalties related to unrecognized tax benefits in income tax expense. Ball recognized \$3.1 million, \$2.5 million and \$3.5 million of additional income tax expense in 2011, 2010 and 2009, respectively, for potential interest on these items. At December 31, 2011 and 2010, the accrual for uncertain tax positions included potential interest expense of \$12.1 million and \$9.1 million, respectively. No penalties have been accrued.

Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

14. Employee Benefit Obligations

(\$ in millions)	December 31,	
	2011	2010
Total defined benefit pension liability	\$ 731.6	\$ 541.1
Less current portion	(24.8)	(23.4)
Long-term defined benefit pension liability	706.8	517.7
Retiree medical and other postemployment benefits	169.2	186.1
Deferred compensation plans	228.0	224.5
Other	39.7	35.0
	<u>\$ 1,143.7</u>	<u>\$ 963.3</u>

Certain management employees may elect to defer the payment of all or a portion of their annual incentive compensation into the company's deferred compensation plan and/or the company's deferred compensation stock plan. The employee becomes a general unsecured creditor of the company with respect to amounts deferred. Amounts deferred into the deferred compensation stock plan receive a 20 percent company match with a maximum match of \$20,000 per year. Amounts deferred into the stock plan are represented in the participant's account as stock units, with each unit having a value equivalent to one share of Ball's common stock. Participants in the stock plan are allowed to reallocate a prescribed number of units to other notional investment funds subject to specified time constraints.

The company's pension plans cover substantially all U.S., Canadian and European employees meeting certain eligibility requirements. The defined benefit plans for salaried employees, as well as those for hourly employees in Germany and the United Kingdom, provide pension benefits based on employee compensation and years of service. Plans for North American hourly employees provide benefits based on fixed rates for each year of service. While the German plans are not funded, the company maintains book reserves, and annual additions to the reserves are generally tax deductible. With the exception of the German plans, our policy is to fund the plans in amounts at least sufficient to satisfy statutory funding requirements taking into consideration what is currently deductible under existing tax laws and regulations.

The company also participates in multiemployer defined benefit plans for which Ball is not the sponsor. The aggregated annual expense for these plans, which approximated the total annual funding, is included below in the summary of net periodic benefit cost.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

14. Employment Benefit Obligations (continued)

Defined Benefit Pension Plans

An analysis of the change in benefit accruals for 2011 and 2010 follows:

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Change in projected benefit obligation:						
Benefit obligation at prior year end	\$ 1,066.4	\$ 597.6	\$ 1,664.0	\$ 977.7	\$ 610.1	\$ 1,587.8
Service cost	43.2	7.8	51.0	43.8	7.1	50.9
Interest cost	57.6	30.8	88.4	56.5	29.5	86.0
Benefits paid	(62.8)	(37.2)	(100.0)	(58.6)	(34.9)	(93.5)
Net actuarial losses	114.3	19.3	133.6	44.9	9.2	54.1
Effect of exchange rates	–	(8.5)	(8.5)	–	(24.8)	(24.8)
Plan amendments and other	2.2	–	2.2	2.1	1.4	3.5
Benefit obligation at year end	<u>1,220.9</u>	<u>609.8</u>	<u>1,830.7</u>	<u>1,066.4</u>	<u>597.6</u>	<u>1,664.0</u>
Change in plan assets:						
Fair value of assets at prior year end	864.8	258.1	1,122.9	755.7	228.7	984.4
Actual return on plan assets	8.2	15.5	23.7	64.5	24.3	88.8
Employer contributions	20.2	15.4	35.6	103.2	15.6	118.8
Contributions to unfunded						
German plans (a)	–	24.4	24.4	–	23.3	23.3
Benefits paid	(62.8)	(37.2)	(100.0)	(58.6)	(34.9)	(93.5)
Effect of exchange rates	–	(2.0)	(2.0)	–	1.0	1.0
Other	(5.5)	–	(5.5)	–	0.1	0.1
Fair value of assets at end of year	<u>824.9</u>	<u>274.2</u>	<u>1,099.1</u>	<u>864.8</u>	<u>258.1</u>	<u>1,122.9</u>
Underfunded status	<u>\$ (396.0)</u>	<u>\$ (335.6)(a)</u>	<u>\$ (731.6)</u>	<u>\$ (201.6)</u>	<u>\$ (339.5)(a)</u>	<u>\$ (541.1)</u>

(a) The German plans are unfunded and the liability is included in the company's consolidated balance sheets. Benefits are paid directly by the company to the participants. The German plans represented \$289.5 million and \$301.8 million of the total unfunded status at December 31, 2011 and 2010, respectively.

Amounts recognized in the consolidated balance sheets for the funded status at December 31 consisted of:

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Prepaid pension cost	\$ –	\$ 4.0	\$ 4.0	\$ –	\$ 1.6	\$ 1.6
Defined benefit pension liabilities	(396.0)	(339.6)	(735.6)	(201.6)	(341.1)	(542.7)
	<u>\$ (396.0)</u>	<u>\$ (335.6)</u>	<u>\$ (731.6)</u>	<u>\$ (201.6)</u>	<u>\$ (339.5)</u>	<u>\$ (541.1)</u>

Amounts recognized in accumulated other comprehensive earnings (loss) at December 31 consisted of:

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Net actuarial loss	\$ 561.3	\$ 75.7	\$ 637.0	\$ 406.7	\$ 62.4	\$ 469.1
Net prior service cost (credit)	11.9	(3.2)	8.7	9.7	(3.6)	6.1

Tax effect and currency exchange rates	(224.8)	(30.1)	(254.9)	(163.3)	(27.9)	(191.2)
	<u>\$ 348.4</u>	<u>\$ 42.4</u>	<u>\$ 390.8</u>	<u>\$ 253.1</u>	<u>\$ 30.9</u>	<u>\$ 284.0</u>

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

14. Employee Benefit Obligations (continued)

The accumulated benefit obligation for all U.S. defined benefit pension plans was \$1,184.8 million and \$1,039.0 million at December 31, 2011 and 2010, respectively. The accumulated benefit obligation for all foreign defined benefit pension plans was \$541.4 million and \$533.3 million at December 31, 2011 and 2010, respectively. Following is the information for defined benefit plans with an accumulated benefit obligation in excess of plan assets at December 31:

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Projected benefit obligation	\$ 1,220.9	\$ 350.7	\$ 1,571.6	\$ 1,066.4	\$ 362.6	\$ 1,429.0
Accumulated benefit obligation	1,184.8	339.0	1,523.8	1,039.0	350.6	1,389.6
Fair value of plan assets	824.9	53.9(a)	878.8	864.8	54.5(a)	919.3

(a) The German plans are unfunded and, therefore, there is no fair value of plan assets associated with them. The unfunded status of those plans was \$289.5 million and \$301.8 million at December 31, 2011 and 2010, respectively.

Components of net periodic benefit cost were:

(\$ in millions)	2011			2010			2009		
	U.S.	Foreign	Total	U.S.	Foreign	Total	U.S.	Foreign	Total
Service cost	\$ 43.2	\$ 7.8	\$ 51.0	\$ 43.8	\$ 7.1	\$ 50.9	\$ 42.5	\$ 5.8	\$ 48.3
Interest cost	57.6	30.8	88.4	56.5	29.5	86.0	53.6	30.7	84.3
Expected return on plan assets	(72.1)	(17.1)	(89.2)	(67.7)	(15.0)	(82.7)	(63.9)	(14.1)	(78.0)
Amortization of prior service cost	1.2	(0.4)	0.8	1.3	(0.3)	1.0	0.8	(0.3)	0.5
Recognized net actuarial loss	21.5	5.7	27.2	18.7	4.9	23.6	12.4	3.7	16.1
Curtailement loss, including special termination benefits	6.5	—	6.5	(0.1)	1.8	1.7	1.2	—	1.2
Subtotal	57.9	26.8	84.7	52.5	28.0	80.5	46.6	25.8	72.4
Multiemployer plans	2.7	—	2.7	3.1	—	3.1	2.9	—	2.9
Net periodic benefit cost	<u>\$ 60.6</u>	<u>\$ 26.8</u>	<u>\$ 87.4</u>	<u>\$ 55.6</u>	<u>\$ 28.0</u>	<u>\$ 83.6</u>	<u>\$ 49.5</u>	<u>\$ 25.8</u>	<u>\$ 75.3</u>

The estimated actuarial net loss and prior service cost for the defined benefit pension plans that will be amortized from accumulated other comprehensive loss into net periodic benefit cost during 2012 are \$40.4 million and \$0.6 million, respectively.

Contributions to the company's defined benefit pension plans, not including the unfunded German plans, are expected to be in the range of \$120 million in 2012. This estimate may change based on changes in the Pension Protection Act and actual plan asset performance, among other factors. Benefit payments related to these plans are expected to be \$113.7 million, \$76.6 million, \$80.2 million, \$84.2 million and \$87.9 million for the years ending December 31, 2012 through 2016, respectively, and a total of \$496.7 million for the years 2017 through 2021. Payments to participants in the unfunded German plans are expected to be approximately \$21 million (16 million) to \$22 million (17 million) in each of the years 2012 through 2016 and a total of \$98 million (76 million) for the years 2017 through 2021.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

14. Employee Benefit Obligations (continued)

Weighted average assumptions used to determine benefit obligations for the North American plans at December 31 were:

	U.S.			Canada		
	2011	2010	2009	2011	2010	2009
Discount rate	4.75%	5.55%	6.00%	4.05%	4.75%	5.00%
Rate of compensation increase	4.80%	4.80%	4.80%	3.00%	3.25%	3.50%

Weighted average assumptions used to determine benefit obligations for the European plans at December 31 were:

	United Kingdom			Germany		
	2011	2010	2009	2011	2010	2009
Discount rate	5.00%	5.50%	5.75%	5.00%	5.00%	5.00%
Rate of compensation increase	3.90%	4.25%	4.25%	2.75%	2.75%	2.75%
Pension increase (a)	3.05%	3.50%	3.40%/2.50%	1.75%	1.75%	1.75%

(a) For the United Kingdom, the first percentage in 2009 applies to benefits earned between January 1, 1995, and June 30, 2008, and the second percentage applies to benefits earned after June 30, 2008.

The discount and compensation increase rates used above to determine the benefit obligations at December 31, 2011, will be used to determine net periodic benefit cost for 2012. A reduction of the expected return on pension assets assumption by one quarter of a percentage point would result in an approximate \$3.1 million increase in the 2012 pension expense, while a quarter of a percentage point reduction in the discount rate applied to the pension liability would result in an estimated \$4.5 million of additional pension expense in 2012.

Weighted average assumptions used to determine net periodic benefit cost for the North American plans for the years ended December 31 were:

	U.S.			Canada		
	2011	2010	2009	2011	2010	2009
Discount rate	5.55%	6.00%	6.25%	4.75%	5.00%	7.00%
Rate of compensation increase	4.80%	4.80%	4.80%	3.25%	3.50%	3.50%
Expected long-term rate of return on assets	8.00%	8.25%	8.25%	5.14%	5.52%	7.26%

Weighted average assumptions used to determine net periodic benefit cost for the European plans for the years ended December 31 were:

	United Kingdom			Germany		
	2011	2010	2009	2011	2010	2009
Discount rate	5.50%	5.75%	6.10%	5.00%	5.00%	5.75%
Rate of compensation increase	4.25%	4.25%	3.80%	2.75%	2.75%	2.75%
Pension increase (a)	3.40%	3.40%/2.50%	2.90%/2.50%	1.75%	1.75%	1.75%
Expected long-term rate of return on assets	7.00%	7.00%	7.00%	N/A	N/A	N/A

(a) For the United Kingdom, the first percentage in 2010 and 2009 applies to benefits earned between January 1, 1995, and June 30, 2008, and the second percentage applies to benefits earned after June 30, 2008.

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Ball Corporation and Subsidiaries Notes to Consolidated Financial Statements

14. Employee Benefit Obligations (continued)

Current financial accounting standards require that the discount rates used to calculate the actuarial present value of pension and other postretirement benefit obligations reflect the time value of money as of the measurement date of the benefit obligation and reflect the rates of return currently available on high quality fixed income securities whose cash flows (via coupons and maturities) match the timing and amount of future benefit payments of the plan. In addition, changes in the discount rate assumption should reflect changes in the general level of interest rates.

In selecting the U.S. discount rate for December 31, 2011, several benchmarks were considered, including Moody's long-term corporate bond yield for A bonds, the Citigroup Pension Liability Index, the JP Morgan 15+ year corporate bond yield for A bonds and the Merrill Lynch 15+ year corporate bond yield for A bonds. In addition, the expected cash flows from the plans were modeled relative to the Citigroup Pension Discount Curve and matched to cash flows from a portfolio of bonds rated A or better. When determining the appropriate discount rate, the company contemplated the impact of lump sum payment options under its U.S. plans when considering the appropriate yield curve. In Canada the markets for locally denominated high-quality, longer term corporate bonds are relatively thin. As a result, the approach taken in Canada was to use yield curve spot rates to discount the respective benefit cash flows and to compute the underlying constant bond yield equivalent. The Canadian discount rate at December 31, 2011, was selected based on a review of the expected benefit payments for each of the Canadian defined benefit plans over the next 60 years and then discounting the resulting cash

flows to the measurement date using the AA corporate bond spot rates to determine the equivalent level discount rate. In the United Kingdom and Germany, the company and its actuarial consultants considered the applicable iBoxx 15+ year AA corporate bond yields for the respective markets and determined a rate consistent with those expectations. In all countries, the discount rates selected for December 31, 2011, were based on the range of values obtained from cash flow specific methods, together with the changes in the general level of interest rates reflected by the benchmarks.

The assumption related to the expected long-term rate of return on plan assets reflects the average rate of earnings expected on the funds invested to provide for the benefits over the life of the plans. The assumption was based upon Ball's pension plan asset allocations, investment strategies and the views of investment managers and other large pension plan sponsors. Some reliance was placed on historical asset returns of our plans. An asset-return model was used to project future asset returns using simulation and asset class correlation. The analysis included expected future risk premiums, forward-looking return expectations derived from the yield on long-term bonds and the price earnings ratios of major stock market indexes, expected inflation and real risk-free interest rate assumptions and the fund's expected asset allocation.

The expected long-term rates of return on assets were calculated by applying the expected rate of return to a market related value of plan assets at the beginning of the year, adjusted for the weighted average expected contributions and benefit payments. The market related value of plan assets used to calculate expected return was \$1,201.6 million for 2011, \$1,106.5 million for 2010 and \$968.1 million for 2009.

Included in other comprehensive earnings, net of the related tax effect, were increases in pension and other postretirement item obligations of \$93.7 million, \$13.4 million and \$22.6 million in 2011, 2010 and 2009, respectively.

For pension plans, accumulated actuarial gains and losses in excess of a 10 percent corridor and the prior service cost are amortized over the average remaining service period of active participants.

Defined Benefit Pension Plan Assets

Policies and Allocation Information

Investment policies and strategies for the plan assets in the U.S., Canada and the United Kingdom are established by pension investment committees of the company and its relevant subsidiaries and include the following common themes: (1) to provide for long-term growth of principal income without undue exposure to risk, (2) to minimize contributions to the plans, (3) to minimize and stabilize pension expense and (4) to achieve a rate of return above the market average for each asset class over the long term. The pension investment committees are required to regularly, but no less frequently than once annually, review asset mix and asset performance, as well as the performance of the investment managers. Based on their reviews, which are generally conducted quarterly, investment policies and strategies are revised as appropriate.

Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

14. Employee Benefit Obligations (continued)

Target asset allocations in the U.S. and Canada are set using a minimum and maximum range for each asset category as a percent of the total funds' market value. Assets contributed to the United Kingdom plans are invested using established percentages. Following are the target asset allocations established as of December 31, 2011:

	<u>U.S.</u>	<u>Canada (c)</u>	<u>United Kingdom</u>
Cash and cash equivalents	0-10%	0-5%	–
Equity securities	10-75%(a)	10-30%(d)	56-62%(e)
Fixed income securities	25-70%(b)	75-80%	38-44%
Alternative investments	0-35%	–	–

(a) Equity securities may consist of: (1) up to 25 percent large cap equities, (2) up to 10 percent mid cap equities, (3) up to 10 percent small cap equities, (4) up to 35 percent foreign equities and (5) up to 35 percent special equities. Holdings in Ball Corporation common stock or Ball bonds cannot exceed 5 percent of the trust's assets.

(b) Debt securities may include up to 10 percent non-investment grade bonds, up to 10 percent bank loans and up to 15 percent international bonds.

(c) Does not include assets held in immunized portfolios designated for closed facilities. These portfolios must consist of at least 85 percent fixed income securities and up to 15 percent cash and short-term investments. They can consist of up to 100 percent Canadian federal or provincial securities. The immunized portfolio assets represented approximately 45 percent of the total Canadian assets at December 31, 2011.

(d) May include between 5 percent and 15 percent non-Canadian equity securities.

(e) Equity securities must consist of United Kingdom securities and up to 44 percent foreign securities.

The actual weighted average asset allocations for Ball's defined benefit pension plans, which individually are within the established targets for each country, were as follows at December 31:

	<u>2011</u>	<u>2010</u>
Cash and cash equivalents	2%	8%
Equity securities	36%	28%
Fixed income securities	56%	54%
Alternative investments	6%	10%
	<u>100%</u>	<u>100%</u>

Fair Value Measurements of Pension Plan Assets

Following is a description of the valuation methodologies used for pension assets measured at fair value:

Cash and cash equivalents: Cash and cash equivalents consist of cash on deposit with brokers and short-term U.S. Treasury money market funds and are net of receivables and payables for securities traded at the period end but not yet settled. All cash and cash equivalents are stated at cost, which approximates fair value.

Corporate equity securities: Valued at the closing price reported on the active market on which the individual security is traded.

U.S. government and agency securities: Valued using the pricing of similar agency issues, live trading feeds from several vendors and benchmark yields.

Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

14. Employee Benefit Obligations (continued)

Corporate bonds and notes: Valued using market inputs including benchmark yields, reported trades, broker/dealer quotes, issuer spreads, benchmark securities, bids, offers and reference data including market research publications. Inputs may be prioritized differently at certain times based on market conditions.

Mutual funds: Valued at the net asset value (NAV) of shares held by the plans at year end.

Limited partnerships and other: Certain of the partnership investments receive fair market valuations on a quarterly basis. Certain other partnerships invest in market-traded securities, both on a long and short basis. These investments are valued using quoted market prices. For the partnership that invests in timber properties, a detailed valuation is performed by an independent appraisal firm every three years. In the interim years, the investment manager updates the independently prepared valuation for property value changes, timber growth, harvesting, etc.

The preceding methods described may produce a fair value calculation that may not be indicative of net realizable value or reflective of future fair values. Furthermore, although the company believes its valuation methods are appropriate and consistent with other market participants, the use of different methodologies or assumptions to determine the fair value of certain financial instruments could result in a different fair value measurement at the reporting date.

The company's assessment of the significance of a particular input to the fair value measurement requires judgment and may affect the valuation of the fair value of assets and liabilities and their placement within the fair value hierarchy levels. The levels assigned to the defined benefit plan assets as of December 31, 2011, are summarized in the table below:

(\$ in millions)	Level 1	Level 2	Level 3	Total
U.S. pension assets, at fair value:				
Cash and cash equivalents	\$ —	\$ 25.5	\$ —	\$ 25.5
Corporate equity securities	95.0	40.4	—	135.4
U.S. government and agency securities	69.4	113.0	—	182.4
Corporate bonds and notes	0.7	274.9	—	275.6
Commingled funds	—	115.0	—	115.0
Limited partnerships and other	0.1	35.0	55.9	91.0
Total assets	<u>\$ 165.2</u>	<u>\$ 603.8</u>	<u>\$ 55.9</u>	<u>\$ 824.9</u>

The levels assigned to the defined benefit plan assets as of December 31, 2010, are summarized in the table below:

(\$ in millions)	Level 1	Level 2	Level 3	Total
U.S. pension assets, at fair value:				
Cash and cash equivalents	\$ 16.0	\$ 86.2	\$ —	\$ 102.2
Corporate equity securities	99.1	23.1	—	122.2
U.S. government and agency securities	96.7	107.4	—	204.1
Corporate bonds and notes	1.0	230.8	—	231.8
Commingled funds	—	124.2	—	124.2
Limited partnerships and other	—	45.6	34.7	80.3

Total assets	\$ 212.8	\$ 617.3	\$ 34.7	\$ 864.8
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Ball Corporation and Subsidiaries
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14. Employee Benefit Obligations (continued)

The following is a reconciliation of the U.S. Level 3 assets for the two years ended December 31, 2011 (dollars in millions):

Balance at December 31, 2009	\$ 34.2
Actual return on plan assets relating to assets still held at the reporting date	2.1
Purchases	1.3
Sales	(2.9)
Balance at December 31, 2010	34.7
Actual return on plan assets relating to assets still held at the reporting date	0.9
Purchases	25.2
Sales	(4.9)
Balance at December 31, 2011	\$ 55.9

	December 31,	
	2011	2010
Canadian pension assets, at fair value (all Level 2) (\$ in millions):		
Equity commingled funds	\$ 11.7	\$ 11.7
Fixed income commingled funds	45.5	45.6
Fixed income securities	50.1	47.1
Total assets	\$ 107.3	\$ 104.4

	December 31,	
	2011	2010
U.K. pension assets, at fair value (all Level 2) (\$ in millions):		
U.K. equity commingled funds	\$ 56.7	\$ 51.8
Foreign equity commingled funds	39.6	37.6
U.K. fixed income commingled funds	70.6	64.3
Net assets	\$ 166.9	\$ 153.7

Other Postemployment Benefits

The company sponsors postretirement health care and life insurance plans for substantially all U.S. and Canadian employees. Employees may also qualify for long-term disability, medical and life insurance continuation and other postemployment benefits upon termination of active employment prior to retirement. All of the Ball-sponsored postretirement health care and life insurance plans are unfunded and, with the exception of life insurance benefits, are self-insured.

In Canada, the company provides supplemental medical and other benefits in conjunction with Canadian provincial health care plans. Most U.S. salaried employees who retired prior to 1993 are covered by noncontributory defined benefit medical plans with capped

lifetime benefits. Ball provides a fixed subsidy toward each retiree's future purchase of medical insurance for U.S. salaried and substantially all nonunion hourly employees retiring after January 1, 1993. Life insurance benefits are noncontributory. Ball has no commitments to increase benefits provided by any of the postemployment benefit plans.

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Ball Corporation and Subsidiaries
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14. Employee Benefit Obligations (continued)

An analysis of the change in other postretirement benefit accruals for 2011 and 2010 follows:

(\$ in millions)	2011	2010
Change in benefit obligation:		
Benefit obligation at prior year end	\$ 184.7	\$ 191.8
Service cost	2.3	2.5
Interest cost	9.7	10.2
Benefits paid	(11.9)	(11.9)
Net actuarial loss (gain)	(17.2)	(2.3)
Curtailment loss (gain)	1.5	(1.8)
Settlements	(3.5)	–
Plan amendments	–	(4.9)
Effect of exchange rates and other	(0.5)	1.1
Benefit obligation at year end	<u>165.1</u>	<u>184.7</u>
Change in plan assets:		
Fair value of assets at prior year end	–	–
Benefits paid	(12.4)	(12.4)
Employer contributions	14.8	11.9
Medicare Part D subsidy	0.5	0.5
Settlements	(2.9)	–
Fair value of assets at end of year	<u>–</u>	<u>–</u>
Funded status	<u>\$ (165.1)</u>	<u>\$ (184.7)</u>

Components of net periodic benefit cost were:

(\$ in millions)	2011	2010	2009
Service cost	\$ 2.3	\$ 2.5	\$ 3.0
Interest cost	9.7	10.2	10.8
Amortization of prior service cost	–	0.2	0.4
Recognized net actuarial gain	0.7	0.8	0.4
Special termination benefits	1.9	–	–
Net periodic benefit cost	<u>\$ 14.6</u>	<u>\$ 13.7</u>	<u>\$ 14.6</u>

Approximately \$0.9 million of estimated net actuarial loss will be amortized from accumulated other comprehensive loss into net period benefit cost during 2012. The amount of prior service cost to be amortized is insignificant.

The assumptions used for the determination of benefit obligations and net periodic benefit cost were the same as those used for the U.S. and Canadian defined benefit pension plans. For other postretirement benefits, accumulated actuarial gains and losses and prior service cost are amortized over the average remaining service period of active participants.

For the U.S. health care plans at December 31, 2011, an 8.5 percent health care cost trend rate was used for pre-65 and post-65 benefits, and trend rates were assumed to decrease to 5.0 percent in 2019 and remain at that level thereafter. For the Canadian plans, a 6.0 percent health care cost trend rate was used, which was assumed to decrease to 5.0 percent by 2016 and remain at that level in subsequent years. Benefit payment caps exist in many of the company's health care plans.

Health care cost trend rates can have an effect on the amounts reported for the health care plan. A one-percentage point change in assumed health care cost trend rates would increase or decrease the total of service and interest cost by \$0.4 million and the postretirement benefit obligation by approximately \$4.3 million to \$4.9 million.

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Ball Corporation and Subsidiaries **Notes to Consolidated Financial Statements**

14. Employee Benefit Obligations (*continued*)

Other Benefit Plans

The company matches U.S. salaried employee contributions to the 401(k) plan with shares of Ball common stock up to 100 percent of the first 3 percent of a participant's salary plus 50 percent of the next 2 percent. The expense associated with the company match amounted to \$20.8 million, \$20.5 million and \$21.8 million for 2011, 2010 and 2009, respectively.

In addition, substantially all employees within the company's aerospace and technologies segment who participate in Ball's 401(k) plan may receive a performance-based matching cash contribution of up to 4 percent of base salary. The company recognized \$8.3 million and \$3.0 million of additional compensation expense related to this program for the years 2011 and 2010, respectively. There was no matching contribution for 2009.

15. Shareholders' Equity

At December 31, 2011, the company had 550 million shares of common stock and 15 million shares of preferred stock authorized, both without par value. Preferred stock includes 550,000 authorized but unissued shares designated as Series A Junior Participating Preferred Stock.

Under the company's shareholder Rights Agreement dated July 26, 2006, as amended, one half of a preferred stock purchase right (Right) is attached to each outstanding share of Ball Corporation common stock. Subject to adjustment, each Right entitles the registered holder to purchase from the company one one-thousandth of a share of Series A Junior Participating Preferred Stock at an exercise price of \$185 per Right. Subject to certain limited exceptions for passive investors, if a person or group acquires 10 percent or more of the company's outstanding common stock (or upon occurrence of certain other events), the Rights (other than those held by the acquiring person) become exercisable and generally entitle the holder to purchase shares of Ball Corporation common stock at a 50 percent discount. The Rights, which expire in 2016, are redeemable by the company at a redemption price of \$0.001 per Right and trade

with the common stock. Exercise of such Rights would cause substantial dilution to a person or group attempting to acquire control of the company without the approval of Ball's board of directors. The Rights would not interfere with any merger or other business combinations approved by the board of directors.

The company's share repurchases, net of issuances, totaled \$473.9 million in 2011, \$506.7 million in 2010 and \$5.1 million in 2009. On October 28, 2011, in a privately negotiated transaction, Ball entered into an accelerated share repurchase agreement to buy \$100 million of its common stock using cash on hand and available borrowings. The company advanced the \$100 million on November 2, 2011, and received 2,523,836 shares, which represented 90 percent of the total shares as calculated using the closing price on October 28, 2011. The agreement was settled in January 2012, and the company received an additional 361,615 shares, which represented a weighted average price of \$34.66 for the contract period.

On August 2, 2011, in a privately negotiated transaction, Ball entered into an accelerated share repurchase agreement to buy \$125 million of its common shares using cash on hand and available borrowings. The company advanced the \$125 million on August 5, 2011, and received 3,077,976 shares, which represented 90 percent of the total shares as calculated using the previous day's closing share price. The agreement was settled in September 2011, and the company received an additional 526,532 shares, which represented a weighted average price of \$34.68 for the contract period.

In November 2010, the company entered into a private transaction to acquire 2,775,408 shares of its publicly held common shares for \$88.8 million. In February 2010, in a privately negotiated transaction, Ball entered into an accelerated share repurchase agreement to buy \$125 million of its common shares using cash on hand and available borrowings. The company advanced the \$125 million on February 22, 2010, and received 4,323,598 shares, which represented 90 percent of the total shares as calculated using the previous day's closing price. The agreement was settled in May 2010, and the company received an additional 398,206 shares, which represented a weighted average price of \$26.47 for the contract period.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

15. Shareholders' Equity (continued)

Accumulated Other Comprehensive Earnings (Loss)

The activity related to accumulated other comprehensive earnings (loss) was as follows:

(\$ in millions)	Foreign Currency Translation	Pension and Other Postretirement Benefits, Net of Tax	Effective Derivatives, Net of Tax	Gain on Available for Sale Securities, Net of Tax	Accumulated Other Comprehensive Earnings (Loss)
December 31, 2009	180.2	(274.4)	23.4	7.0	(63.8)
2010 change	(57.1)	(13.4)	49.0(a)	3.2	(18.3)
December 31, 2010	123.1	(287.8)	72.4	10.2	(82.1)
2011 change	(38.4)	(93.7)	(110.8)(a)	(10.2)	(253.1)
December 31, 2011	\$ 84.7	\$ (381.5)	\$ (38.4)	\$ —	\$ (335.2)

(a) The change in accumulated other comprehensive earnings (loss) for effective derivatives was as follows for the years ended December 31:

	<u>2011</u>	<u>2010</u>
<i>Amounts reclassified into earnings (Note 18):</i>		
<i>Commodity contracts</i>	\$ (65.7)	\$ 6.4
<i>Interest rate and currency exchange contracts</i>	(1.8)	7.2
	<u>(67.5)</u>	<u>13.6</u>
<i>Change in fair value of cash flow hedges:</i>		
<i>Commodity contracts</i>	(103.0)	64.8
<i>Interest rate and currency exchange rate contracts</i>	(2.3)	(2.0)
<i>Currency and tax impacts</i>	62.0	(27.4)
	<u>\$ (110.8)</u>	<u>\$ 49.0</u>

Management's intention is to indefinitely reinvest foreign earnings. Therefore, no taxes have been provided on the foreign currency translation component for any period. The change in the pension and other postretirement items is presented net of related tax benefits of \$56.3 million, \$2.2 million and \$15.2 million for 2011, 2010 and 2009, respectively. The change in the effective financial derivatives is presented net of related tax benefits of \$58.2 million for 2011 and net of related tax expense of \$24.1 million and \$58.9 million for 2010 and 2009, respectively. The gain on available for sale securities is presented net of related tax expense of \$2.0 million and \$4.5 million for 2010 and 2009, respectively.

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Ball Corporation and Subsidiaries
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16. Stock-Based Compensation Programs

The company has shareholder-approved stock option plans under which options to purchase shares of Ball common stock have been granted to officers and employees at the market value of the stock at the date of grant. Payment must be made at the time of exercise in cash or with shares of stock owned by the option holder, which are valued at fair market value on the date exercised. In general, options are exercisable in four equal installments commencing one year from the date of grant and terminating 10 years from the date of grant. A summary of stock option activity for the year ended December 31, 2011, follows:

	<u>Outstanding Options</u>		<u>Nonvested Options</u>	
	<u>Number of Shares</u>	<u>Weighted Average Exercise Price</u>	<u>Number of Shares</u>	<u>Weighted Average Grant Date Fair Value</u>
Beginning of year	10,766,646	\$ 21.39	3,918,684	\$ 6.13
Granted	1,367,460	\$ 35.85	1,367,460	\$ 9.78
Vested			(1,542,058)	\$ 6.04
Exercised	(1,125,281)	\$ 16.89		
Canceled/forfeited	<u>(65,800)</u>	<u>\$ 25.24</u>	<u>(65,800)</u>	<u>\$ 6.65</u>

End of period	<u>10,943,025</u>	\$	23.64	<u>3,678,286</u>	\$	7.51
Vested and exercisable, end of period	<u>7,264,739</u>					
Reserved for future grants	<u>6,213,907</u>					

The options granted in January 2011 included 679,310 stock-settled stock appreciation rights, which have the same terms as the stock options. The weighted average remaining contractual term for all options outstanding at December 31, 2011, was 6.1 years and the aggregate intrinsic value (difference in exercise price and closing price at that date) was \$132.1 million. The weighted average remaining contractual term for options vested and exercisable at December 31, 2011, was 5.1 years and the aggregate intrinsic value was \$103.2 million. The company received \$16.4 million from options exercised during 2011. The intrinsic value associated with these exercises was \$19.7 million, and the associated tax benefit reported as other financing activities in the consolidated statement of cash flows was \$5.6 million. The total fair value of options vested during 2011, 2010 and 2009 was \$9.3 million, \$15.1 million and \$7.1 million, respectively.

These options cannot be traded in any equity market. However, based on the Black-Scholes option pricing model, options granted in 2011, 2010 and 2009 have estimated weighted average fair values at the date of grant of \$9.78 per share, \$6.84 per share and \$5.32 per share, respectively. The actual value an employee may realize will depend on the excess of the stock price over the exercise price on the date the option is exercised. Consequently, there is no assurance that the value realized by an employee will be at or near the value estimated. The fair values were estimated using the following weighted average assumptions:

	<u>2011 Grants</u>	<u>2010 Grants</u>	<u>2009 Grants</u>
Expected dividend yield	0.78%	0.79%	1.0%
Expected stock price volatility	30.04%	28.99%	29.83%
Risk-free interest rate	1.97%	2.47%	1.74%
Expected life of options	5.0 years	4.9 years	5.25 years

In addition to stock options, the company issues to officers and certain employees restricted shares and restricted stock units, which vest over various periods. Other than the performance-contingent grants discussed below, such restricted shares and restricted stock units generally vest in equal installments over five years. Compensation cost is recorded based upon the fair value of the shares at the grant date.

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Ball Corporation and Subsidiaries Notes to Consolidated Financial Statements

16. Stock-Based Compensation Programs (continued)

Following is a summary of restricted stock activity for the year ended December 31, 2011:

	<u>Number of Shares/Units</u>	<u>Weighted Average Grant Price</u>
Beginning of year	1,856,202	\$ 21.96
Granted	525,092	\$ 35.49

Vested	(534,217)	\$	24.94
Canceled/forfeited	(28,843)	\$	30.66
End of period	<u>1,818,234</u>	\$	<u>24.86</u>

To encourage certain senior management employees and outside directors to invest in Ball stock, Ball adopted a deposit share program in March 2001 (subsequently amended and restated in April 2004) that matches purchased shares with restricted shares. In general, restrictions on the matching shares lapse at the end of four years from date of grant, or earlier in stages if established share ownership guidelines are met, assuming the relevant qualifying purchased shares are not sold or transferred prior to that time. Grants under the plan are accounted for as equity awards and compensation expense is recorded based upon the closing market price of the shares at the grant date. The company recorded \$2.4 million, \$0.4 million and \$1.6 million of expense in connection with this program in 2011, 2010 and 2009, respectively.

The company's board of directors grants performance-contingent restricted stock units to key employees, which will cliff vest if the company's return on average invested capital during a 36-month performance period is equal to or exceeds the company's cost of capital. If the performance goals are not met, the shares will be forfeited. Current assumptions are that the performance targets will be met and, accordingly, grants under the plan are being accounted for as equity awards and compensation expense is recorded based upon the closing market price of the shares at the grant date. On a quarterly basis, the company reassesses the probability of the goals being met and adjusts compensation expense as appropriate. No such adjustment was considered necessary at the end of 2011 for any grants. Restricted stock units granted under this program included 210,330 units in January 2011, 362,300 units in January 2010 and 386,900 units in January 2009. The expense associated with the performance-contingent grants totaled \$7.3 million, \$9.5 million and \$9.9 million in 2011, 2010 and 2009, respectively.

For the years ended December 31, 2011, 2010 and 2009, the company recognized in selling, general and administrative expenses pretax expense of \$24.7 million (\$15.0 million after tax), \$24.4 million (\$14.9 million after tax) and \$26.5 million (\$16.0 million after tax), respectively, for share-based compensation arrangements. At December 31, 2011, there was \$41.2 million of total unrecognized compensation cost related to nonvested share-based compensation arrangements. This cost is expected to be recognized in earnings over a weighted average period of 2.3 years.

In connection with the employee stock purchase plan, the company contributes 20 percent of up to \$500 of each participating employee's monthly payroll deduction toward the purchase of Ball Corporation common stock. Company contributions for this plan were \$3.4 million in 2011, \$3.2 million in 2010 and \$3.0 million in 2009.

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Ball Corporation and Subsidiaries **Notes to Consolidated Financial Statements**

17. Earnings Per Share

(\$ in millions, except per share amounts; shares in thousands)	Years ended December 31,		
	2011	2010	2009
Diluted Earnings per Share (a):			
Net earnings attributable to Ball Corporation	\$ <u>444.0</u>	\$ <u>468.0</u>	\$ <u>387.9</u>
Weighted average common shares	165,275	180,746	187,572

Effect of dilutive securities	3,315	2,792	2,406
Weighted average shares applicable to diluted earnings per share	168,590	183,538	189,978
Basic earnings per share	\$ 2.69	\$ 2.59	\$ 2.07
Diluted earnings per share	\$ 2.63	\$ 2.55	\$ 2.04

(a) Shares for the year ended December 31, 2009, have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

Certain options were excluded from the diluted earnings per share calculation because they were anti-dilutive (i.e., the sum of the proceeds, including the unrecognized compensation and windfall tax benefits, exceeded the average closing stock price for the period). The options excluded totaled 1,358,260 in 2011; 1,683,300 in 2010 and 5,727,828 in 2009.

18. Financial Instruments and Risk Management

Policies and Procedures

Ball employs established risk management policies and procedures, which seek to reduce Ball's exposure to fluctuations in commodity price, interest rates, foreign currencies and prices of the company's common stock with regard to common share repurchases and the company's deferred compensation stock plan. However, there can be no assurance that these policies and procedures will be successful. Although the instruments utilized involve varying degrees of credit, market and interest risk, the counterparties to the agreements are expected to perform fully under the terms of the agreements. The company monitors counterparty credit risk, including lenders, on a regular basis, but Ball cannot be certain that all risks will be discerned or that its risk management policies and procedures will always be effective.

Commodity Price Risk

Aluminum

Ball manages commodity price risk in connection with market price fluctuations of aluminum ingot through two different methods. First, the company enters into container sales contracts that include aluminum ingot-based pricing terms that generally reflect the same price fluctuations under commercial supply contracts for aluminum sheet purchases. The terms include fixed, floating or pass-through aluminum ingot component pricing. Second, Ball uses certain derivative instruments such as option and forward contracts as economic and cash flow hedges of commodity price risk where there is not an arrangement in the sales contract to match underlying purchase volumes and pricing with sales volumes and pricing.

The company had aluminum contracts limiting its aluminum exposure with notional amounts of approximately \$648 million and \$1.0 billion at December 31, 2011 and 2010, respectively. The aluminum contracts include economic derivative instruments that are undesignated and receive mark to fair value accounting treatment, as well as cash flow hedges that offset sales contracts of various terms and lengths. Cash flow hedges relate to forecasted transactions that expire within the next four years. Included in shareholders' equity at December 31, 2011, within accumulated other comprehensive earnings (loss) is a net after-tax loss of \$35.2 million associated with these contracts.

Notes to Consolidated Financial Statements

18. Financial Instruments and Risk Management *(continued)*

A net loss of \$30.1 million is expected to be recognized in the consolidated statement of earnings during the next 12 months, the majority of which will be offset by pricing changes in sales and purchase contracts, thus resulting in little or no earnings impact to Ball.

Steel

Most sales contracts involving our steel products either include provisions permitting Ball to pass through some or all steel cost changes incurred, or they incorporate annually negotiated steel prices.

Interest Rate Risk

Ball's objective in managing exposure to interest rate changes is to minimize the impact of interest rate changes on earnings and cash flows and to lower our overall borrowing costs. To achieve these objectives, Ball may use a variety of interest rate swaps, collars and options to manage our mix of floating and fixed-rate debt. Interest rate instruments held by the company at December 31, 2011, included pay-fixed interest rate swaps, which effectively convert variable rate obligations to fixed rate instruments.

At December 31, 2011, the company had outstanding interest rate swap contracts with notional amounts of \$300 million paying fixed rates expiring within the next four years. Included in shareholders' equity at December 31, 2011, within accumulated other comprehensive earnings (loss) is a net after-tax loss of \$0.4 million associated with these contracts, the majority of which is expected to be recognized in the consolidated statement of earnings during the next 12 months.

Inflation Risk

Ball also uses inflation option contracts in Europe to limit the impacts from spikes in inflation against certain multi-year contracts. At December 31, 2011, the company had inflation options in Europe with notional amounts of \$149 million (115 million). These options are undesignated for hedge accounting purposes and receive mark to fair value accounting. The fair value at December 31, 2011, was insignificant, and the option contracts expire at various times within the next two years.

Currency Exchange Rate Risk

Ball's objective in managing exposure to currency fluctuations is to limit the exposure of cash flows and earnings from changes associated with currency exchange rate changes through the use of various derivative contracts. In addition, at times Ball manages earnings translation volatility through the use of currency option strategies, and the change in the fair value of those options is recorded in the company's net earnings. Ball's currency translation risk results from the currencies in which we transact business. Ball faces currency exposures in our global operations as a result of intercompany currency denominated loans and purchasing raw materials in U.S. dollars and other currencies. Sales contracts are negotiated with customers to reflect cost changes and, where there is not an exchange pass-through arrangement, the company uses forward and option contracts to manage currency exposures. At December 31, 2011, the company had outstanding exchange forward contracts and option collar contracts with notional amounts totaling \$630 million. Approximately \$2.8 million of net loss is related to these contracts is included in accumulated other comprehensive earnings at December 31, 2011, of which \$2.0 million of net loss is expected to be recognized in the consolidated statement of earnings during the next 12 months. The contracts outstanding at December 31, 2011, expire within the next two years.

Common Stock Price Risk

The company's deferred compensation stock program is subject to variable plan accounting and, accordingly, is marked to fair value using the company's closing stock price at the end of the related reporting period. Based on current share levels in the program, each \$1

change in the company's stock price has an impact of \$1.8 million on pretax earnings. During March and September 2011, the company entered into total return swaps to reduce the company's earnings exposure to these market fluctuations. One of the swaps will be outstanding until March 2012 and has a notional value of 1 million shares. The other swap will be outstanding until September 2012 and has a notional value of 500,000 shares.

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

18. Financial Instruments and Risk Management (continued)

As of December 31, 2011, the combined fair value of these swaps was a \$2.6 million gain. All gains and losses on these total return swaps are recorded in the consolidated statement of earnings in selling, general and administrative expenses.

Collateral Calls

The company's agreements with its financial counterparties require Ball to post collateral in certain circumstances when the negative mark to fair value of the contracts exceeds specified levels. Additionally, Ball has collateral posting arrangements with certain customers on these derivative contracts. The cash flows of the margin calls are shown within the investing section of the company's consolidated statements of cash flows. As of December 31, 2011, the aggregate fair value of all derivative instruments with credit-risk-related contingent features that were in a net liability position was \$71.7 million and no collateral was required to be posted. As of December 31, 2010, the aggregate fair value of all derivative instruments with credit-risk-related contingent features that were in a net liability position was \$26.3 million and no collateral was required to be posted.

Fair Value Measurements

Ball has classified all applicable financial derivative assets and liabilities as Level 2 within the fair value hierarchy as of December 31, 2011 and 2010, and presented those values in the table below. The company's assessment of the significance of a particular input to the fair value measurement requires judgment and may affect the valuation of fair value assets and liabilities and their placement within the fair value hierarchy levels.

Fair Value of Derivative Instruments as of December 31, 2011

(\$ in millions)	Derivatives Designated As Hedging Instruments	Derivatives Not Designated As Hedging Instruments	Total
Assets:			
Commodity contracts	\$ 4.2	\$ 3.3	\$ 7.5
Foreign currency contracts	0.9	10.6	11.5
Total current derivative contracts	\$ 5.1	\$ 13.9	\$ 19.0
Noncurrent commodity contracts	\$ 7.1	\$ –	\$ 7.1
Other contracts	–	0.1	0.1

Total noncurrent derivative contracts	\$ 7.1	\$ 0.1	\$ 7.2
Liabilities:			
Commodity contracts	\$ 64.4	\$ 5.8	\$ 70.2
Foreign currency contracts	4.4	5.5	9.9
Interest rate contracts	0.5	–	0.5
Total current derivative contracts	\$ 69.3	\$ 11.3	\$ 80.6
Noncurrent commodity contracts	\$ 2.1	\$ –	\$ 2.1
Interest rate contracts	0.7	–	0.7
Foreign currency contracts	1.0	–	1.0
Total noncurrent derivative contracts	\$ 3.8	\$ –	\$ 3.8

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Notes to Consolidated Financial Statements
18. Financial Instruments and Risk Management (continued)
Fair Value of Derivative Instruments as of December 31, 2010

(\$ in millions)	Derivatives Designated As Hedging Instruments	Derivatives Not Designated As Hedging Instruments	Total
Assets:			
Commodity contracts	\$ 59.9	\$ 35.8	\$ 95.7
Foreign currency contracts	0.2	6.7	6.9
Total current derivative contracts	\$ 60.1	\$ 42.5	\$ 102.6
Noncurrent commodity contracts	\$ 47.3	\$ 1.8	\$ 49.1
Other contracts	1.3	0.5	1.8
Total noncurrent derivative contracts	\$ 48.6	\$ 2.3	\$ 50.9
Liabilities:			
Commodity contracts	\$ 12.9	\$ 35.4	\$ 48.3
Foreign currency contracts	1.4	7.7	9.1
Interest rate contracts	1.9	–	1.9
Total current derivative contracts	\$ 16.2	\$ 43.1	\$ 59.3
Noncurrent commodity contracts	\$ 0.3	\$ 1.9	\$ 2.2
Interest rate contracts	0.4	–	0.4
Total noncurrent derivative contracts	\$ 0.7	\$ 1.9	\$ 2.6

The company uses closing spot and forward market prices as published by the London Metal Exchange, the New York Mercantile Exchange, Reuters and Bloomberg to determine the fair value of its aluminum, currency, energy, inflation and interest rate spot and forward contracts. Option contracts are valued using a Black-Scholes model with observable market inputs for aluminum, currency and interest rates. We value each of our financial instruments either internally using a single valuation technique or from a reliable observable market source. The company does not adjust the value of its financial instruments except in determining the fair value of a trade that settles in the future by discounting the value to its present value using 12-month LIBOR as the discount factor. Ball performs validations of our internally derived fair values reported for our financial instruments on a quarterly basis utilizing counterparty valuation statements. The company additionally evaluates counterparty creditworthiness and, as of December 31, 2011, has not identified any circumstances requiring that the reported values of our financial instruments be adjusted.

The company's investment in shares of DigitalGlobe was measured using Level 1 inputs at December 31, 2010 and amounted to \$22.1 million. These shares were disposed of during March 2011. Additionally, net receivables related to the European scrap metal program totaling \$10.6 million at December 2011, and \$11.7 million at December 31, 2010, were classified as Level 2 within the fair value hierarchy.

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Notes to Consolidated Financial Statements

18. Financial Instruments and Risk Management (continued)

The following table provides the effects of derivative instruments in the consolidated statement of earnings and on accumulated other comprehensive earnings (loss) for the year ended December 31:

	2011		2010	
	Cash Flow Hedge – Reclassified Amount From Other Comprehensive Earnings (Loss) – Gain (Loss)	Gain (Loss) on Derivatives Not Designated As Hedge Instruments	Cash Flow Hedge – Reclassified Amount From Other Comprehensive Earnings (Loss) – Gain (Loss)	Gain (Loss) on Derivatives Not Designated As Hedge Instruments
(\$ in millions)				
Commodity contracts (a)	\$ 65.7	\$ (2.7)	\$ (6.4)	\$ (0.3)
Interest rate contracts (b)	1.3	–	(4.9)	–
Inflation option contracts (c)	–	(0.2)	–	(0.9)
Foreign exchange contracts (d)	0.5	12.2	(2.3)	0.7
Equity contracts (e)	–	(4.4)	–	–
Total	<u>\$ 67.5</u>	<u>\$ 4.9</u>	<u>\$ (13.6)</u>	<u>\$ (0.5)</u>

(a) Gains and losses on commodity contracts are recorded in sales and cost of sales in the statement of earnings. Virtually all these expenses were passed through to our customers, resulting in no significant impact to earnings.

(b) Gains and losses on interest contracts are recorded in interest expense in the statement of earnings.

(c) Gains and losses on inflation options are recorded in cost of sales in the statement of earnings.

- (d) Gains and losses on foreign currency contracts to hedge the sales of products are recorded in cost of sales. Gains and losses on foreign currency hedges used for translation between segments are reflected in selling, general and administrative expenses in the consolidated statement of earnings.
- (e) Gains and losses on equity contracts are recorded in selling, general and administrative expenses in the consolidated statement of earnings.

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Notes to Consolidated Financial Statements

19. Quarterly Results of Operations (Unaudited)

The company's quarters in 2011 ended on April 3, July 3, October 2 and December 31. The company's quarters in 2010 ended on March 28, June 27, September 26 and December 31. All amounts below reflect the sale of the company's plastics business described in Note 4.

(\$ in millions, except per share amounts)	First Quarter	Second Quarter	Third Quarter	Fourth Quarter	Total
2011					
Net sales	\$ 2,011.2	\$ 2,309.7	\$ 2,258.3	\$ 2,051.7	\$ 8,630.9
Gross profit (a)	313.6	357.6	331.0	278.9	1,281.1
Earnings before taxes	\$ 147.5	\$ 208.9	\$ 185.6	\$ 117.8	\$ 659.8
Net earnings attributable to Ball Corporation from continuing operations	\$ 92.6	\$ 143.4	\$ 133.4	\$ 76.9	\$ 446.3
Net earnings attributable to Ball Corporation	\$ 91.3	\$ 143.1	\$ 132.1	\$ 77.5	\$ 444.0
Basic earnings per share (b):					
Continuing operations	\$ 0.55	\$ 0.86	\$ 0.82	\$ 0.48	\$ 2.70
Total	\$ 0.54	\$ 0.86	\$ 0.81	\$ 0.48	\$ 2.69
Diluted earnings per share (b):					
Continuing operations	\$ 0.54	\$ 0.84	\$ 0.80	\$ 0.47	\$ 2.64
Total	\$ 0.53	\$ 0.84	\$ 0.79	\$ 0.47	\$ 2.63
2010					
Net sales	\$ 1,592.3	\$ 2,007.5	\$ 2,035.0	\$ 1,995.2	\$ 7,630.0
Gross profit (a)	216.1	306.7	320.4	289.0	1,132.2
Earnings before taxes	\$ 98.7	\$ 177.4	\$ 196.9	\$ 133.4	\$ 606.4
Net earnings attributable to Ball Corporation from continuing operations	\$ 82.4	\$ 144.6	\$ 222.2	\$ 93.7	\$ 542.9
Net earnings attributable to Ball Corporation	\$ 79.3	\$ 69.0	\$ 227.5	\$ 92.2	\$ 468.0

Basic earnings per share (b)(c):										
Continuing operations	\$	0.44	\$	0.79	\$	1.24	\$	0.54	\$	3.00
Total	\$	0.43	\$	0.37	\$	1.27	\$	0.53	\$	2.59
Diluted earnings per share (b)(c):										
Continuing operations	\$	0.44	\$	0.77	\$	1.22	\$	0.53	\$	2.96
Total	\$	0.42	\$	0.37	\$	1.25	\$	0.52	\$	2.55

- (a) Gross profit is shown after depreciation related to cost of sales of \$268.6 million and \$243.7 million for the years ended December 31, 2011 and 2010, respectively.
- (b) Earnings per share calculations for each quarter are based on the weighted average shares outstanding for that period. As a result, the sum of the quarterly amounts may not equal the annual earnings per share amount.
- (c) The quarterly 2010 amounts have been restated for the two-for-one stock split that was effective on February 15, 2011.

The unaudited quarterly results of operations included business consolidation and other costs and other significant items that affected the company's operating performance. Further details are included in Notes 3, 4 and 5.

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

20. Subsidiary Guarantees of Debt

As discussed in Note 12, the company's senior notes are guaranteed on a full, unconditional and joint and several basis by certain of the company's material domestic subsidiaries. These guarantees are required in support of the notes, are co-terminous with the terms of the respective note indentures and would require performance upon certain events of default referred to in the respective guarantees. The maximum potential amounts that could be required to be paid under the domestic guarantees are essentially equal to the then outstanding principal and interest under the respective notes. The following is condensed, consolidating financial information (in millions of dollars) for the company, segregating the guarantor subsidiaries and non-guarantor subsidiaries, as of December 31, 2011 and 2010, and for the years ended December 31, 2011, 2010 and 2009. Separate financial statements for the guarantor subsidiaries and the non-guarantor subsidiaries are not presented because management has determined that such financial statements are not required by the current regulations.

(\$ in millions)	CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS				
	For the Year Ended December 31, 2011				
	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
Net sales	\$ —	\$ 5,370.3	\$ 3,260.6	\$ —	\$ 8,630.9
Costs and expenses					
Cost of sales (excluding depreciation)	—	(4,504.5)	(2,576.7)	—	(7,081.2)
Depreciation and amortization	(4.2)	(147.4)	(149.5)	—	(301.1)
Selling, general and administrative	(77.5)	(197.6)	(106.3)	—	(381.4)
Business consolidation and other activities	(3.4)	(12.1)	(14.8)	—	(30.3)

Equity in results of subsidiaries	486.4	–	–	(486.4)	–
Intercompany license fees	175.6	(152.6)	(23.0)	–	–
	<u>576.9</u>	<u>(5,014.2)</u>	<u>(2,870.3)</u>	<u>(486.4)</u>	<u>(7,794.0)</u>
Earnings (loss) before interest and taxes	576.9	356.1	390.3	(486.4)	836.9
Interest expense	(156.8)	4.2	(24.5)	–	(177.1)
Debt refinancing costs	–	–	–	–	–
Total interest expense	<u>(156.8)</u>	<u>4.2</u>	<u>(24.5)</u>	<u>–</u>	<u>(177.1)</u>
Earnings (loss) before taxes	420.1	360.3	365.8	(486.4)	659.8
Tax provision	23.9	(155.9)	(69.3)	–	(201.3)
Equity in results of affiliates, net	–	0.2	9.9	–	10.1
Net earnings (loss) from continuing operations	444.0	204.6	306.4	(486.4)	468.6
Discontinued operations, net of tax	–	(2.3)	–	–	(2.3)
Net earnings (loss)	444.0	202.3	306.4	(486.4)	466.3
Less net earnings attributable to noncontrolling interests	–	–	(22.3)	–	(22.3)
Net earnings (loss) attributable to Ball Corporation	<u>\$ 444.0</u>	<u>\$ 202.3</u>	<u>\$ 284.1</u>	<u>\$ (486.4)</u>	<u>\$ 444.0</u>

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

20. Subsidiary Guarantees of Debt (continued)

CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS					
For the Year Ended December 31, 2010					
(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
Net sales	\$ –	\$ 5,228.1	\$ 2,401.9	\$ –	\$ 7,630.0
Costs and expenses					
Cost of sales (excluding depreciation)	–	(4,370.4)	(1,883.7)	–	(6,254.1)
Depreciation and amortization	(3.2)	(151.6)	(110.7)	–	(265.5)
Selling, general and administrative	(73.9)	(192.1)	(90.8)	–	(356.8)
Business consolidation and other activities	(4.6)	0.7	14.9	–	11.0
Equity in results of subsidiaries	476.7	–	–	(476.7)	–
Intercompany license fees	161.5	(149.5)	(12.0)	–	–
	<u>556.5</u>	<u>(4,862.9)</u>	<u>(2,082.3)</u>	<u>(476.7)</u>	<u>(6,865.4)</u>
Earnings (loss) before interest and taxes	556.5	365.2	319.6	(476.7)	764.6

Interest expense	(130.3)	1.6	(20.7)	–	(149.4)
Debt refinancing costs	(8.8)	–	–	–	(8.8)
Total interest expense	(139.1)	1.6	(20.7)	–	(158.2)
Earnings (loss) before taxes	417.4	366.8	298.9	(476.7)	606.4
Tax provision	49.9	(139.1)	(86.6)	–	(175.8)
Equity in results of affiliates, net	–	0.8	117.2	–	118.0
Net earnings (loss) from continuing operations	467.3	228.5	329.5	(476.7)	548.6
Discontinued operations, net of tax	0.7	(68.1)	(7.5)	–	(74.9)
Net earnings (loss)	468.0	160.4	322.0	(476.7)	473.7
Less net earnings attributable to noncontrolling interests	–	–	(5.7)	–	(5.7)
Net earnings (loss) attributable to Ball Corporation	\$ 468.0	\$ 160.4	\$ 316.3	\$ (476.7)	\$ 468.0

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

20. Subsidiary Guarantees of Debt (continued)

(\$ in millions)	CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS				
	For the Year Ended December 31, 2009				
	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
Net sales	\$ –	\$ 4,549.4	\$ 2,161.0	\$ –	\$ 6,710.4
Costs and expenses					
Cost of sales (excluding depreciation)	–	(3,813.9)	(1,704.0)	–	(5,517.9)
Depreciation and amortization	(3.4)	(132.1)	(107.6)	–	(243.1)
Selling, general and administrative	(56.1)	(166.5)	(86.4)	–	(309.0)
Business consolidation and other activities	(11.1)	(9.5)	(0.8)	–	(21.4)
Gain on disposition	–	34.8	–	–	34.8
Equity in results of subsidiaries	431.3	–	–	(431.3)	–
Intercompany license fees	46.9	(43.3)	(3.6)	–	–
	407.6	(4,130.5)	(1,902.4)	(431.3)	(6,056.6)
Earnings (loss) before interest and taxes	407.6	418.9	258.6	(431.3)	653.8
Interest expense	(48.8)	(42.1)	(26.3)	–	(117.2)
Earnings (loss) before taxes	358.8	376.8	232.3	(431.3)	536.6
Tax provision	28.7	(136.1)	(52.4)	–	(159.8)
Equity in results of affiliates, net	–	0.7	13.1	–	13.8

Net earnings (loss) from continuing operations	387.5	241.4	193.0	(431.3)	390.6
Discontinued operations, net of tax	0.4	2.6	(5.2)	–	(2.2)
Net earnings (loss)	387.9	244.0	187.8	(431.3)	388.4
Less net earnings attributable to noncontrolling interests	–	–	(0.5)	–	(0.5)
Net earnings (loss) attributable to Ball Corporation	<u>\$ 387.9</u>	<u>\$ 244.0</u>	<u>\$ 187.3</u>	<u>\$ (431.3)</u>	<u>\$ 387.9</u>

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

20. Subsidiary Guarantees of Debt (continued)

(\$ in millions)	CONDENSED, CONSOLIDATING BALANCE SHEET				
	December 31, 2011				
	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
ASSETS					
Current assets					
Cash and cash equivalents	\$ 24.0	\$ 0.5	\$ 141.3	\$ –	\$ 165.8
Receivables, net	0.2	147.1	763.1	–	910.4
Inventories, net	–	671.7	400.8	–	1,072.5
Deferred taxes and other current assets	23.1	96.5	53.6	–	173.2
Total current assets	47.3	915.8	1,358.8	–	2,321.9
Property, plant and equipment, net	34.5	893.7	1,337.2	–	2,265.4
Investment in subsidiaries	3,612.2	353.9	78.6	(4,044.7)	–
Goodwill	–	927.0	1,320.1	–	2,247.1
Intangibles and other assets, net	177.1	98.1	175.0	–	450.2
Total Assets	<u>\$ 3,871.1</u>	<u>\$ 3,188.5</u>	<u>\$ 4,269.7</u>	<u>\$ (4,044.7)</u>	<u>\$ 7,284.6</u>
LIABILITIES AND SHAREHOLDERS' EQUITY					
Current liabilities					
Short-term debt and current portion of long-term debt	\$ 32.7	\$ –	\$ 414.7	\$ –	\$ 447.4
Accounts payable	11.4	442.1	393.8	–	847.3
Accrued employee costs	18.3	158.0	72.0	–	248.3
Other current liabilities	55.5	111.6	146.0	–	313.1
Total current liabilities	117.9	711.7	1,026.5	–	1,856.1
Long-term debt	2,320.6	0.2	375.9	–	2,696.7
Intercompany borrowings	(26.4)	(295.9)	322.3	–	–
Employee benefit obligations	301.6	500.1	342.0	–	1,143.7
Deferred taxes and other liabilities	(61.7)	95.6	176.2	–	210.1

Total liabilities	2,652.0	1,011.7	2,242.9	–	5,906.6
Shareholders' equity					
Convertible preferred stock	–	–	4.8	(4.8)	–
Preferred shareholders' equity	–	–	4.8	(4.8)	–
Common stock	941.7	802.0	662.0	(1,464.0)	941.7
Retained earnings	3,228.3	1,679.5	1,211.5	(2,891.0)	3,228.3
Accumulated other comprehensive earnings (loss)	(335.2)	(304.8)	(10.3)	315.1	(335.2)
Treasury stock, at cost	(2,615.7)				(2,615.7)
Common shareholders' equity	1,219.1	2,176.7	1,863.2	(4,039.9)	1,219.1
Total Ball Corporation shareholders' equity	1,219.1	2,176.7	1,868.0	(4,044.7)	1,219.1
Noncontrolling interests	–	–	158.9	–	158.9
Total shareholders' equity	1,219.1	2,176.7	2,026.9	(4,044.7)	1,378.0
Total Liabilities and Shareholders' Equity	\$ 3,871.1	\$ 3,188.4	\$ 4,269.8	\$ (4,044.7)	\$ 7,284.6

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

20. Subsidiary Guarantees of Debt (continued)

(\$ in millions)	CONDENSED, CONSOLIDATING BALANCE SHEET				
	December 31, 2010				
	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
ASSETS					
Current assets					
Cash and cash equivalents	\$ 0.2	\$ 1.7	\$ 150.1	\$ –	\$ 152.0
Receivables, net	(0.5)	157.0	693.2	–	849.7
Inventories, net	–	763.3	320.6	–	1,083.9
Current derivative contracts	6.2	48.6	47.8	–	102.6
Deferred taxes and other current assets	12.8	78.2	26.5	–	117.5
Total current assets	18.7	1,048.8	1,238.2	–	2,305.7
Property, plant and equipment, net	29.6	893.8	1,124.8	–	2,048.2
Investment in subsidiaries	3,372.9	217.3	151.0	(3,741.2)	–
Goodwill	–	927.0	1,178.3	–	2,105.3
Noncurrent derivative contracts	–	1.6	49.3	–	50.9
Intangibles and other assets, net	176.0	127.4	114.2	–	417.6
Total Assets	\$ 3,597.2	\$ 3,215.9	\$ 3,855.8	\$ (3,741.2)	\$ 6,927.7

LIABILITIES AND SHAREHOLDERS'

EQUITY

Current liabilities

Short-term debt and current portion of long-term debt	\$ 17.9	\$ 0.2	\$ 92.6	\$ –	\$ 110.7
Accounts payable	17.5	362.2	320.6	–	700.3
Accrued employee costs	24.7	165.1	68.4	–	258.2
Current derivative contracts	1.4	37.0	20.9	–	59.3
Other current liabilities	57.9	89.8	107.1	–	254.8
Total current liabilities	119.4	654.3	609.6	–	1,383.3
Long-term debt	2,333.5	0.4	367.7	–	2,701.6
Intercompany borrowings	(536.7)	105.3	431.4	–	–
Employee benefit obligations	197.1	419.9	346.3	–	963.3
Noncurrent derivative contracts	–	0.3	2.3	–	2.6
Deferred taxes and other liabilities	(34.1)	65.5	187.4	–	218.8
Total liabilities	2,079.2	1,245.7	1,944.7	–	5,269.6

Shareholders' equity

Convertible preferred stock	–	–	4.8	(4.8)	–
Preferred shareholders' equity	–	–	4.8	(4.8)	–
Common stock	893.4	684.4	719.2	(1,403.6)	893.4
Retained earnings	2,829.8	1,480.8	923.8	(2,404.6)	2,829.8
Accumulated other comprehensive earnings (loss)	(82.1)	(195.0)	123.2	71.8	(82.1)
Treasury stock, at cost	(2,123.1)	–	–	–	(2,123.1)
Common shareholders' equity	1,518.0	1,970.2	1,766.2	(3,736.4)	1,518.0
Total Ball Corporation shareholders' equity	1,518.0	1,970.2	1,771.0	(3,741.2)	1,518.0
Noncontrolling interests	–	–	140.1	–	140.1
Total shareholders' equity	1,518.0	1,970.2	1,911.1	(3,741.2)	1,658.1
Total Liabilities and Shareholders' Equity	\$ 3,597.2	\$ 3,215.9	\$ 3,855.8	\$ (3,741.2)	\$ 6,927.7

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

20. Subsidiary Guarantees of Debt (continued)

CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS

	For the Year Ended December 31, 2011			
(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Consolidated Total

Cash provided by (used in)				
continuing operating activities	\$ (71.3)	\$ 677.0	\$ 351.0	\$ 956.7
Cash provided by (used in) discontinued operating activities	–	(4.1)	(4.2)	(8.3)
Total cash provided by (used in) operating activities	(71.3)	672.9	346.8	948.4
Cash flows from investing activities				
Additions to property, plant and equipment	(9.9)	(164.5)	(269.4)	(443.8)
Business acquisitions, net of cash acquired	–	–	(295.2)	(295.2)
Investments in and advances to affiliates	634.1	(543.1)	(91.0)	–
Other, net	(15.0)	33.8	(17.8)	1.0
Total cash provided by (used in) investing activities	609.2	(673.8)	(673.4)	(738.0)
Cash flows from financing activities				
Long-term borrowings	370.4	–	456.9	827.3
Repayments of long-term borrowings	(380.5)	(0.3)	(435.0)	(815.8)
Change in short-term borrowings	10.0	–	285.3	295.3
Proceeds from issuances of common stock	39.3	–	–	39.3
Acquisitions of treasury stock	(513.2)	–	–	(513.2)
Common dividends	(45.7)	–	–	(45.7)
Other, net	5.6	–	(9.6)	(4.0)
Cash provided by (used in) financing activities	(514.1)	(0.3)	297.6	(216.8)
Effect of exchange rate changes on cash	–	–	20.2	20.2
Change in cash and cash equivalents	23.8	(1.2)	(8.8)	13.8
Cash and cash equivalents – beginning of year	0.2	1.7	150.1	152.0
Cash and cash equivalents – end of year	\$ 24.0	\$ 0.5	\$ 141.3	\$ 165.8

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

20. Subsidiary Guarantees of Debt (continued)

(\$ in millions)	CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS			
	For the Year Ended December 31, 2010			
	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Consolidated Total
Cash provided by (used in) continuing operating activities	\$ 64.3	\$ 268.8	\$ 167.2	\$ 500.3
Cash provided by (used in) discontinued operating activities	0.4	18.8	(4.3)	14.9

Total cash provided by (used in) operating activities	64.7	287.6	162.9	515.2
Cash flows from investing activities				
Additions to property, plant and equipment	(12.1)	(106.4)	(131.7)	(250.2)
Business acquisitions, net of cash acquired	–	(25.8)	(36.2)	(62.0)
Acquisitions of equity affiliates, net of cash acquired	–	–	(63.8)	(63.8)
Proceeds from disposition, net of cash sold	–	261.5	–	261.5
Cash collateral, net	–	0.1	–	0.1
Investments in and advances to affiliates	13.4	(415.2)	401.8	–
Other, net	(17.0)	16.2	14.2	13.4
Cash provided by (used in) continuing investing activities	(15.7)	(269.6)	184.3	(101.0)
Cash provided by (used in) discontinued investing activities	–	(9.2)	–	(9.2)
Total cash provided by (used in) investing activities	(15.7)	(278.8)	184.3	(110.2)
Cash flows from financing activities				
Long-term borrowings	1,860.2	0.7	370.7	2,231.6
Repayments of long-term borrowings	(1,471.6)	(7.9)	(665.4)	(2,144.9)
Change in short-term borrowings	10.1	–	5.0	15.1
Proceeds from issuances of common stock	47.5	–	–	47.5
Acquisitions of treasury stock	(554.2)	–	–	(554.2)
Common dividends	(35.8)	–	–	(35.8)
Other, net	(16.3)	–	(2.6)	(18.9)
Cash provided by (used in) financing activities	(160.1)	(7.2)	(292.3)	(459.6)
Effect of exchange rate changes on cash	–	–	(4.0)	(4.0)
Change in cash and cash equivalents	(111.1)	1.6	50.9	(58.6)
Cash and cash equivalents – beginning of year	111.3	0.1	99.2	210.6
Cash and cash equivalents – end of year	\$ 0.2	\$ 1.7	\$ 150.1	\$ 152.0

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Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

20. Subsidiary Guarantees of Debt (continued)

CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS

	For the Year Ended December 31, 2009			
(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Consolidated Total

Cash provided by (used in) continuing operating activities	\$	(88.4)	\$	301.4	\$	265.0	\$	478.0
Cash provided by (used in) discontinued operating activities		0.4		81.7		(0.4)		81.7
Total cash provided by (used in) operating activities		<u>(88.0)</u>		<u>383.1</u>		<u>264.6</u>		<u>559.7</u>
Cash flows from investing activities								
Additions to property, plant and equipment		(2.9)		(78.8)		(76.2)		(157.9)
Business acquisitions, net of cash acquired		–		(574.7)		–		(574.7)
Proceeds from disposition, net of cash sold		–		37.0		–		37.0
Cash collateral, net		–		(0.9)		106.2		105.3
Investments in and advances to affiliates		(383.6)		223.3		160.3		–
Other, net		<u>(3.8)</u>		<u>6.6</u>		<u>(0.4)</u>		<u>2.4</u>
Cash provided by (used in) continuing investing activities		(390.3)		(387.5)		189.9		(587.9)
Cash provided by (used in) discontinued investing activities		–		6.5		–		6.5
Total cash provided by (used in) investing activities		<u>(390.3)</u>		<u>(381.0)</u>		<u>189.9</u>		<u>(581.4)</u>
Cash flows from financing activities								
Long-term borrowings		1,111.6		–		225.1		1,336.7
Repayments of long-term borrowings		(565.1)		(1.9)		(529.8)		(1,096.8)
Change in short-term borrowings		–		–		(92.0)		(92.0)
Proceeds from issuances of common stock		31.9		–		–		31.9
Acquisitions of treasury stock		(37.0)		–		–		(37.0)
Common dividends		(37.4)		–		–		(37.4)
Other, net		<u>(4.6)</u>		<u>–</u>		<u>–</u>		<u>(4.6)</u>
Cash provided by (used in) financing activities		<u>499.4</u>		<u>(1.9)</u>		<u>(396.7)</u>		<u>100.8</u>
Effect of exchange rate changes on cash		–		–		4.1		4.1
Change in cash and cash equivalents		21.1		0.2		61.9		83.2
Cash and cash equivalents – beginning of year		<u>90.2</u>		<u>(0.1)</u>		<u>37.3</u>		<u>127.4</u>
Cash and cash equivalents – end of year	\$	<u>111.3</u>	\$	<u>0.1</u>	\$	<u>99.2</u>	\$	<u>210.6</u>

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

21. Contingencies

Ball is subject to numerous lawsuits, claims or proceedings arising out of the ordinary course of business, including actions related to product liability; personal injury; the use and performance of company products; warranty matters; patent, trademark or other intellectual property infringement; contractual liability; the conduct of the company's business; tax reporting in domestic and foreign

jurisdictions; workplace safety; and environmental and other matters. The company has also been identified as a potentially responsible party (PRP) at several waste disposal sites under U.S. federal and related state environmental statutes and regulations and may have joint and several liability for any investigation and remediation costs incurred with respect to such sites. Some of these lawsuits, claims and proceedings involve substantial amounts, including as described below, and some of the environmental proceedings involve potential monetary costs or sanctions that may be material. Ball has denied liability with respect to many of these lawsuits, claims and proceedings and is vigorously defending such lawsuits, claims and proceedings. The company carries various forms of commercial, property and casualty, and other forms of insurance; however, such insurance may not be applicable or adequate to cover the costs associated with a judgment against Ball with respect to these lawsuits, claims and proceedings. The company does not believe that these lawsuits, claims and proceedings are material individually or in the aggregate. While management believes the company has established adequate accruals for expected future liability with respect to pending lawsuits, claims and proceedings, where the nature and extent of any such liability can be reasonably estimated based upon then presently available information, there can be no assurance that the final resolution of any existing or future lawsuits, claims or proceedings will not have a material adverse effect on the liquidity, results of operations or financial condition of the company.

As previously reported in 2010, the company was served with a claim by Hess Corporation (Hess) in the U.S. District Court for the Northern District of New York. Hess alleges that the company and certain affiliates breached an agreement to purchase electricity from Hess related to Ball Plastic Container Corp.'s former Baldwinsville, New York, plant and claims damages in the range of \$5 million. Discovery has been completed and both parties have filed motions for summary judgment. Based on the information available to the company at the present time, the company does not believe that this matter will have a material adverse effect upon the liquidity, results of operations or financial condition of the company.

As previously reported, in 2010 Ball Corporation's Canadian subsidiary, Ball Packaging Products Canada Corp. (Ball Canada), was advised by the Ontario Ministry of the Environment (the Ministry) that the Ministry would post, for public comment, a proposed Order under the Environmental Protection Act. The proposed Order would have required Ball Canada to remediate areas that were allegedly contaminated by its predecessor company, Marathon Paper Mills of Canada Limited, including the mill site and the adjacent harbor. That company operated a pulp mill on the north shore of Lake Superior for many years until it was sold to James River Company in 1983. During 2011 and 2010, Ball Canada engaged in mediated discussions with the Ministry and two successor owners and/or operators of the pulp mill with a view to Ball Canada and such owners and/or operators settling all known outstanding claims of the Ministry and against one another and other interested parties. In September 2011, the three companies and the Ministry reached a mediated settlement agreement pursuant to which Ball Canada was required to pay \$3.5 million, mainly towards the remediation of the harbor. The other two companies and the governments of Ontario and Canada were required to make similar monetary and/or in kind contributions towards the remediation of the mill site and/or the harbor. In October 2011, the settlement was approved by the Ontario Environmental Review Tribunal and the matter was fully concluded during the fourth quarter of 2011. Ball Canada and its affiliates were released by the Ministry and its Canadian (federal) counterpart from all known obligations and liabilities related to the mill site and the harbor. Ball Canada concurrently received reimbursement totaling \$2 million related to the settlement of this matter under various insurance policies that were issued in favor of its predecessor company.

As previously reported, in 2005 Ball Metal Beverage Container Corp. (BMBCC), a wholly owned subsidiary of the company, was served with an amended complaint filed by Crown Packaging Technology, Inc. et. al. (Crown), in the U.S. District Court for the Southern District of Ohio, U.S., Western Division at Dayton, Ohio., U.S. The complaint alleges that the manufacture, sale and use of certain ends by BMBCC and its customers infringes certain claims of Crown's U.S. patents. The complaint seeks unspecified monetary damages, fees, and declaratory and injunctive relief. BMBCC has formally denied the allegations of the complaint. In September 2009, the District Court granted the portion of Ball's motion for summary judgment that addressed invalidity, holding that the asserted patent claims were invalid for failure to comply with the written description requirement and because they were anticipated by prior art.

Ball Corporation and Subsidiaries
Notes to Consolidated Financial Statements

21. Contingencies *(continued)*

Crown appealed to the U.S. Circuit Court of Appeals for the Federal Circuit, which reversed the District Court's decision by a two-to-one majority in April 2011. BMBCC's petition to the appellate court for a rehearing of the case was denied in June 2011. The case was remanded to the District Court, which then addressed the non-infringement portion of BMBCC's motion for summary judgment that the court had previously elected not to decide. On January 31, 2012, the District Court granted BMBCC's motion for summary judgment for non-infringement. Based on the information available to the company at the present time, the company does not believe that this matter will have a material adverse effect upon the liquidity, results of operations or financial condition of the company.

As previously reported, the U.S. Environmental Protection Agency (USEPA) considers the company a PRP with respect to the Lowry Landfill site located east of Denver, Colorado. In 1992, the company was served with a lawsuit filed by the City and County of Denver (Denver) and Waste Management of Colorado, Inc., seeking contributions from the company and approximately 38 other companies. The company filed its answer denying the allegations of the complaint. Subsequently in 1992, the company was served with a third-party complaint filed by S.W. Shattuck Chemical Company, Inc., seeking contribution from the company and other companies for the costs associated with cleaning up the Lowry Landfill. The company denied the allegations of the complaint.

Also in 1992, the company entered into a settlement and indemnification agreement with Chemical Waste Management, Inc., and Waste Management of Colorado, Inc. (collectively Waste Management) and Denver pursuant to which Waste Management and Denver dismissed their lawsuit against the company, and Waste Management agreed to defend, indemnify and hold harmless the company from claims and lawsuits brought by governmental agencies and other parties relating to actions seeking contributions or remedial costs from the company for the cleanup of the site. Waste Management, Inc., has agreed to guarantee the obligations of Waste Management. Waste Management and Denver may seek additional payments from the company if the response costs related to the site exceed \$319 million. In 2003 Waste Management, Inc., indicated that the cost of the site might exceed \$319 million in 2030, approximately three years before the projected completion of the project. The company might also be responsible for payments (based on 1992 dollars) for any additional wastes that may have been disposed of by the company at the site but which are identified after the execution of the settlement agreement. While remediating the site, contaminants were encountered, which could add an additional cleanup cost of approximately \$10 million. This additional cleanup cost could, in turn, add approximately \$1 million to total site costs for the PRP group.

At this time, there are no Lowry Landfill actions in which the company is actively involved. Based on the information available to the company at this time, we do not believe that this matter will have a material adverse effect upon the liquidity, results of operations or financial condition of the company.

22. Indemnifications and Guarantees

General Guarantees

During the normal course of business, the company or its appropriate consolidated direct or indirect subsidiaries have made certain indemnities, commitments and guarantees under which the specified entity may be required to make payments in relation to certain transactions. These indemnities, commitments and guarantees include indemnities to the customers of the subsidiaries in connection with the sales of their packaging and aerospace products and services; guarantees to suppliers of subsidiaries of the company guaranteeing the performance of the respective entity under a purchase agreement, construction contract or other commitment; guarantees in respect of certain foreign subsidiaries' pension plans; indemnities for liabilities associated with the infringement of third party patents, trademarks or copyrights under various types of agreements; indemnities to various lessors in connection with facility, equipment, furniture and other personal property leases for certain claims arising from such leases; indemnities to governmental agencies in connection with the issuance of a permit or license to the company or a subsidiary; indemnities pursuant to agreements relating to certain joint ventures; indemnities in connection with the sale of businesses or substantially all of the assets and specified

liabilities of businesses; and indemnities to directors, officers and employees of the company to the extent permitted under the laws of the State of Indiana and the United States of America. The duration of these indemnities, commitments and guarantees varies and, in certain cases, is indefinite. In addition many of these indemnities, commitments and guarantees do not provide for any limitation on the maximum potential future payments the company could be obligated to make. As such, the company is unable to reasonably estimate its potential exposure under these items.

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Ball Corporation and Subsidiaries

Notes to Consolidated Financial Statements

22. Indemnifications and Guarantees (*continued*)

The company has not recorded any liability for these indemnities, commitments and guarantees in the accompanying consolidated balance sheets. The company does, however, accrue for payments under promissory notes and other evidences of incurred indebtedness and for losses for any known contingent liability, including those that may arise from indemnifications, commitments and guarantees, when future payment is both reasonably estimable and probable. Finally, the company carries specific and general liability insurance policies and has obtained indemnities, commitments and guarantees from third party purchasers, sellers and other contracting parties, which the company believes would, in certain circumstances, provide recourse to any claims arising from these indemnifications, commitments and guarantees.

Debt Guarantees

The company's senior notes and senior credit facilities are guaranteed on a full, unconditional and joint and several basis by certain of the company's material domestic subsidiaries and the domestic subsidiary borrowers, and obligations of the subsidiary borrowers under the senior credit facilities are guaranteed by the company. Loans borrowed under the senior credit facilities by foreign subsidiary borrowers are also effectively guaranteed by certain of the company's foreign subsidiaries by pledges of stock of the foreign subsidiary borrowers and stock of material foreign subsidiaries. These guarantees are required in support of the notes and credit facilities referred to above, are co-terminous with the terms of the respective note indentures and credit agreements and would require performance upon certain events of default referred to in the respective guarantees. The maximum potential amounts which could be required to be paid under the domestic guarantees are essentially equal to the then outstanding principal and interest under the respective notes and credit agreements, or under the applicable tranche, and the maximum potential amounts that could be required to be paid under the foreign stock pledges by foreign subsidiaries are essentially equal to the value of the stock pledged. The company is not in default under the above notes or credit facilities. The condensed consolidating financial information for the guarantor and non-guarantor subsidiaries is presented in Note 20 of this annual report. Separate financial statements for the guarantor subsidiaries and the non-guarantor subsidiaries are not presented because management has determined that such financial statements are not required by the current regulations.

Accounts Receivable Securitization

Ball Capital Corp. II is a separate, wholly owned corporate entity created for the purchase of accounts receivable from certain of the company's wholly owned subsidiaries. Ball Capital Corp. II's assets will be available first to satisfy the claims of its creditors. The company has been designated as the servicer pursuant to an agreement whereby Ball Capital Corp. II may sell and assign the accounts receivable to a commercial lender or lenders. As the servicer, the company is responsible for the servicing, administration and collection of the receivables and is primarily liable for the performance of such obligations. The company, the relevant subsidiaries and Ball Capital Corp. II are not in default under the above credit arrangement.

23. Subsequent Events

On February 1, 2012, in a privately negotiated transaction, the company entered into an accelerated share repurchase agreement to buy \$200 million of our common shares using cash on hand and available borrowings. The company advanced the \$200 million on February 3, 2012, and received 4,584,819 shares, which represented 90 percent of the total shares as calculated using the January 31, 2011, closing price of \$39.26. The final number of shares will be determined based on the volume weighted average trading price of the company's shares over an agreed upon period of time.

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Item 9 . Changes in and Disagreements with Accountants on Accounting and Financial Disclosure

There were no matters required to be reported under this item.

Item 9A. Controls and Procedures

Evaluation of Disclosure Controls and Procedures

We have established disclosure controls and procedures to seek to ensure that material information relating to the company, including its consolidated subsidiaries, is made known to the officers who certify the company's financial reports and to other members of senior management and the board of directors. Based on their evaluation as of December 31, 2011, the chief executive officer and chief financial officer of the company have concluded that the company's disclosure controls and procedures (as defined in Rules 13a-15(e) and 15d-15(e) under the Securities Exchange Act of 1934) were effective.

During the year ended 2011, the company implemented a new enterprise resource planning system in its metal beverage packaging, Americas, segment which included modifications to certain processes and related controls for the financial reporting of the segment. This implementation was not undertaken in response to any identified deficiency or weakness to internal controls over financial reporting. The company has conducted post-implementation monitoring to ensure the on-going effectiveness of internal control over financial reporting. There were no other changes to internal controls over financial reporting during 2011 that have materially affected, or are reasonably likely to materially effect, the company's internal control over financial reporting.

Management's Report on Internal Control Over Financial Reporting

Our management is responsible for establishing and maintaining adequate internal control over financial reporting, as such term is defined in Exchange Act Rule 13a-15(f). Under the supervision and with the participation of our management, including our chief executive officer and chief financial officer, we conducted an evaluation of the effectiveness of our internal control over financial reporting based on the framework in "Internal Control – Integrated Framework" issued by the Committee of Sponsoring Organizations of the Treadway Commission. Based on our evaluation under the framework in "Internal Control – Integrated Framework," our management concluded that our internal control over financial reporting was effective as of December 31, 2011.

As permitted by SEC guidance, management has excluded the operations of Aerocan S.A.S. (acquired by the company in January 2011) and Qingdao M.C. Packaging Ltd. (acquired by the company in October 2011) from its assessment of internal control over financial reporting. (Additional details regarding the acquisition are available in Note 3 to the consolidated financial statements within Item 8 of this report on Form 10-K.) The acquired operations had combined assets and combined net sales representing 6 percent and 2 percent, respectively, of the related consolidated financial statement amounts as of and for the year ended December 31, 2011. The controls for Aerocan S.A.S. and Qingdao M.C. Packaging Ltd. will be evaluated for inclusion in management's assessment of internal control over financial reporting in 2012.

The effectiveness of our internal control over financial reporting as of December 31, 2011, has been audited by PricewaterhouseCoopers LLP, an independent registered public accounting firm, as stated in their report, which is included in Item 8, “Financial Statements and Supplementary Data.”

Changes in Internal Control

There were no changes in our internal control over financial reporting during the quarter ended December 31, 2011, that have materially affected, or are reasonably likely to materially affect, our internal control over financial reporting.

Item 9B. Other Information

There were no matters required to be reported under this item.

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Part III

Item 10 . Directors, Executive Officers and Corporate Governance of the Registrant

The executive officers of the company as of February 22, 2012, were as follows:

1. John A. Hayes, 46, President and Chief Executive Officer since January 2011; President and Chief Operating Officer from January 2010 to January 2011; Executive Vice President and Chief Operating Officer from January 2008 to December 2009; Senior Vice President, Ball Corporation, and President, Ball Packaging Europe, 2007 to January 2008; Vice President, Ball Corporation, and President, Ball Packaging Europe, 2006 to 2007; Vice President, Ball Corporation, and Executive Vice President of Ball's European packaging business, 2005 to 2006; Vice President, Corporate Strategy, Marketing and Development, 2003 to 2005; Vice President, Corporate Planning and Development, 2000 to 2003; Senior Director, Corporate Planning and Development, 1999 to 2000.
2. Raymond J. Seabrook, 60, Executive Vice President and Chief Operating Officer, Global Packaging Operations, since January 2010; Executive Vice President and Chief Financial Officer from April 2006 to December 31, 2009; Senior Vice President and Chief Financial Officer, April 2000 to April 2006; Senior Vice President, Finance, April 1998 to April 2000; Vice President, Planning and Control, 1996 to 1998; Vice President and Treasurer, 1992 to 1996; Senior Vice President and Chief Financial Officer, Ball Packaging Products Canada, Inc., 1988 to 1992.
3. Scott C. Morrison, 49, Senior Vice President and Chief Financial Officer since January 2010; Vice President and Treasurer from 2002 to December 2009; and Treasurer, 2000 to 2002.
4. Lisa A. Pauley, 50, Senior Vice President, Human Resources and Administration since July 2011; Vice President, Administration and Compliance since April 2007 to July 2011; Senior Director, Administration and Compliance, 2004 to April 2007; Vice President, Finance and Administration for BATC, 2002 to 2004; Vice President, Administrative Services for BATC, 2000 to 2002; various other positions within the company, 1981 to 2000.
5. Charles E. Baker, 54, Vice President, General Counsel and Corporate Secretary since July 2011; Vice President, General Counsel and Assistant Corporate Secretary from April 2004 to July 2011; Associate General Counsel, 1999 to April 2004; Senior Director,

Business Development, 1995 to 1999; Director, Corporate Compliance, 1994 to 1997; Director, Business Development, 1993 to 1995.

6. Shawn M. Barker, 44, Vice President and Controller since January 2010; Vice President, Operations Accounting, 2006 to December 2009; Corporate Director, Financial Planning and Analysis, 2004 to 2006; Manager, Planning and Analysis, 2003 to 2004.
7. Douglas K. Bradford, 54, Vice President, Financial Reporting and Tax since January 2010; Vice President and Controller from 2003 to December 2009; Controller, 2002 to 2009; Assistant Controller, 1998 to 2002; Senior Director, Tax Administration, 1995 to 1998; Director, Tax Administration, 1989 to 1995.
8. Jeffrey A. Knobel, 40, Vice President and Treasurer since April 2011; Treasurer from April 2010 to April 2011; Senior Director, Treasury, 2008 to April 2010; Director, Treasury Operations, 2005 to 2008; Vice President and Treasurer, Ball Packaging Europe, December 2002 to 2005; Director, Corporate Accounting, January to December 2002; Manager, Financial Accounting, 1997 to 2001.
9. James N. Peterson, 43, Vice President, Marketing and Corporate Affairs since January 2011; Vice President, Marketing and Corporate Relations, 2008 to January 26, 2011; Director, Marketing North America, March 2006 to 2008; Vice President, Marketing & Business Development, U.S. Can Company, 2004 to March 2006.
10. Leroy J. Williams, Jr., 46, Vice President, Information Technology and Services, since April 2007; Vice President, Information Systems, April 2005 to April 2007; Executive Director, Colorado Department of Labor & Employment, February 2005 to April 2005; Secretary of Technology and Chief Information Officer, 2003 to January 2005; Chief Information Officer, Colorado Department of Personnel and Administration, 2001 to 2002.

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Other information required by Item 10 appearing under the caption “Director Nominees and Continuing Directors” and “Section 16(a) Beneficial Ownership Reporting Compliance,” of the company’s proxy statement to be filed pursuant to Regulation 14A within 120 days after December 31, 2011, is incorporated herein by reference.

Item 11. Executive Compensation

The information required by Item 11 appearing under the caption “Executive Compensation” in the company’s proxy statement, to be filed pursuant to Regulation 14A within 120 days after December 31, 2011, is incorporated herein by reference. Additionally, the Ball Corporation 2000 Deferred Compensation Company Stock Plan, the Ball Corporation 2005 Deferred Compensation Company Stock Plan, the Ball Corporation Deposit Share Program and the Ball Corporation Directors Deposit Share Program were created to encourage key executives and other participants to acquire a larger equity ownership interest in the company and to increase their interest in the company’s stock performance. Non-employee directors may also be a participant in the 2000 Deferred Compensation Company Stock Plan and the 2005 Deferred Compensation Company Stock Plan.

Item 12. Security Ownership of Certain Beneficial Owners and Management

The information required by Item 12 appearing under the caption “Voting Securities and Principal Shareholders,” in the company’s proxy statement to be filed pursuant to Regulation 14A within 120 days after December 31, 2011, is incorporated herein by reference.

Securities authorized for issuance under equity compensation plans are summarized below:

Equity Compensation Plan Information

Plan category	Number of Securities to be Issued Upon Exercise of Outstanding Options, Warrants and Rights (A)	Weighted-average Exercise Price of Outstanding Options, Warrants and Rights (B)	Number of Securities Remaining Available for Future Issuance Under Equity Compensation Plans (Excluding Securities Reflected in Column (A)) (C)
Equity compensation plans approved by security holders	10,943,025	\$ 23.64	6,213,907
Equity compensation plans not approved by security holders	—	—	—
Total	10,943,025	\$ 23.64	6,213,907

Item 13. Certain Relationships and Related Transactions

The information required by Item 13 appearing under the caption “Ratification of the Appointment of Independent Registered Public Accounting Firm,” in the company’s proxy statement to be filed pursuant to Regulation 14A within 120 days after December 31, 2011, is incorporated herein by reference.

Item 14. Principal Accountant Fees and Services

The information required by Item 14 appearing under the caption “Certain Committees of the Board,” in the company’s proxy statement to be filed pursuant to Regulation 14A within 120 days after December 31, 2011, is incorporated herein by reference.

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Part IV

Item 15. Exhibits, Financial Statement Schedules

(a) (1) **Financial Statements:**

The following documents are included in Part II, Item 8:

Report of independent registered public accounting firm

Consolidated statements of earnings – Years ended December 31, 2011, 2010 and 2009

Consolidated balance sheets – December 31, 2011 and 2010

Consolidated statements of cash flows – Years ended December 31, 2011, 2010 and 2009

(2) **Financial Statement Schedules:**

Financial statement schedules have been omitted, as they are either not applicable, are considered insignificant or the required information is included in the consolidated financial statements or notes thereto.

(3) **Exhibits:**

See the Index to Exhibits, which appears at the end of this document and is incorporated by reference herein.

SIGNATURES

Pursuant to the requirements of Section 13 or 15(d) of the Securities Exchange Act of 1934, the registrant has duly caused this report to be signed on its behalf by the undersigned, thereunto duly authorized.

BALL CORPORATION
(Registrant)

By: /s/ John A. Hayes
John A. Hayes
President and Chief Executive Officer
February 22, 2012

Pursuant to the requirements of the Securities Exchange Act of 1934, this report has been signed below by the following persons on behalf of the registrant and in the capacities and on the dates indicated.

(1) Principal Executive Officer:

<u>/s/ John A. Hayes</u>	President and Chief Executive Officer
John A. Hayes	February 22, 2012

(2) Principal Financial and Accounting Officer:

<u>/s/ Scott C. Morrison</u>	Senior Vice President and Chief Financial Officer
Scott C. Morrison	February 22, 2012

(3) Controller:

<u>/s/ Shawn M. Barker</u>	Vice President and Controller
Shawn M. Barker	February 22, 2012

(4) A Majority of the Board of Directors:

<u>/s/ Robert W. Alspaugh</u>	*	Director
Robert W. Alspaugh		February 22, 2012
<u>/s/ Hanno C. Fiedler</u>	*	Director
Hanno C. Fiedler		February 22, 2012
<u>/s/ John A. Hayes</u>	*	Director
John A. Hayes		February 22, 2012
<u>/s/ R. David Hoover</u>	*	Chairman of the Board and Director
R. David Hoover		February 22, 2012
<u>/s/ John F. Lehman</u>	*	Director
John F. Lehman		February 22, 2012
<u>/s/ Georgia R. Nelson</u>	*	Director
Georgia R. Nelson		February 22, 2012
<u>/s/ Jan Nicholson</u>	*	Director
Jan Nicholson		February 22, 2012
<u>/s/ George M. Smart</u>	*	Director
George M. Smart		February 22, 2012
<u>/s/ Theodore M. Solso</u>	*	Director
Theodore M. Solso		February 22, 2012

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<u>/s/ Stuart A. Taylor II</u>	*	Director
Stuart A. Taylor II		February 22, 2012
<u>/s/ Erik H. van der Kaay</u>	*	Director
Erik H. van der Kaay		February 22, 2012

* By John A. Hayes as Attorney-in-Fact pursuant to a Limited Power of Attorney executed by the directors listed above, which Power of Attorney has been filed with the Securities and Exchange Commission.

BALL CORPORATION
(Registrant)

By: /s/ John A. Hayes
John A. Hayes
As Attorney-in-Fact
February 22, 2012

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**Ball Corporation and Subsidiaries
Annual Report on Form 10-K
For the Year Ended December 31, 2011**

Index to Exhibits

Exhibit Number	Description of Exhibit
2.1	Share Sale and Transfer Agreement dated August 29/30, 2002, among Schmalbach-Lubeca Holding GmbH, AV Packaging GmbH, Ball Pan-European Holdings, Inc. and Ball Corporation (filed by incorporation by reference to Ball Corporation's Quarterly Report on Form 10-Q for the quarter ended September 29, 2002) filed November 14, 2002.
2.2	Amendment Agreement, dated December 18, 2002, among Schmalbach-Lubeca Holding GmbH, AV Packaging GmbH, Ball Pan-European Holdings, Inc., Ball Corporation and Ball (Germany) Acquisition GmbH, amending the Share Sale and Transfer Agreement, dated August 29/30, 2002, among Schmalbach-Lubeca Holding GmbH, AV Packaging GmbH, Ball Pan-European Holdings, Inc. and Ball Corporation (filed by incorporation by reference to the Current Report on Form 8-K, dated December 19, 2002) filed December 31, 2002.
3.i	Amended Articles of Incorporation as of June 24, 2005 (filed by incorporation by reference to the Quarterly Report on Form 10-Q dated July 3, 2005) filed August 9, 2005.
3.ii	Bylaws of Ball Corporation as amended January 25, 2012. (Filed herewith.)
4.1(a)	Registration Rights Agreement, dated as of December 19, 2002, by and among Ball Corporation, Lehman Brothers, Inc., Deutsche Bank Securities Inc., Banc of America Securities LLC, Banc One Capital Markets, Inc., BNP Paribas Securities Corp., Dresdner Kleinwort Wasserstein-Grantchester, Inc., McDonald Investments Inc., Sun Trust Capital Markets, Inc. and Wells Fargo Brokerage Services, LLC and certain subsidiary guarantors of Ball Corporation (filed by incorporation by reference to Exhibit 4.1 of the Current Report on Form 8-K, dated December 19, 2002) filed December 31, 2002.
4.1(b)	Senior Note Indenture dated as of December 19, 2002, by and among Ball Corporation, certain subsidiary guarantors of Ball Corporation and The Bank of New York, as Trustee (filed by incorporation by reference to the Current Report on Form 8-K dated December 19, 2002) filed December 31, 2002.
4.1(c)	Senior Note Indenture dated as of March 27, 2006, by and among Ball Corporation and The Bank of New York Trust Company N.A. (filed by incorporation by reference to the Current Report on Form 8-K dated March 27, 2006) filed March 30, 2006. First Supplemental Indenture dated March 27, 2006, among Ball Corporation, the guarantors named therein and The Bank of New York Trust Company, N.A. (filed by incorporation by reference to Exhibit 4.2 of the Current Report on Form 8-K, dated March 27, 2006) filed March 30, 2006.

- 4.1(d) Second Supplemental Indenture dated August 20, 2009, among Ball Corporation, the guarantors named therein and The Bank of New York Mellon Trust Company, N.A. (formerly known as The Bank of New York Trust Company, N.A.) (filed by incorporation by reference to Exhibit 4.2 of the Current Report on Form 8-K, dated August 26, 2009) filed August 26, 2009.
- 4.1(e) Third Supplemental Indenture dated August 20, 2009, among Ball Corporation, the guarantors named therein and The Bank of New York Mellon Trust Company, N.A. (formerly known as The Bank of New York Trust Company, N.A.) (filed by incorporation by reference to Exhibit 4.3 of the Current Report on Form 8-K dated August 26, 2009) filed on August 26, 2009.
- 4.1(f) Fourth Supplemental Indenture dated March 22, 2010, among Ball Corporation, the guarantors named therein and The Bank of New York Mellon Trust Company, N.A. (successor to The Bank of New York Mellon (formerly known as The Bank of New York)) (filed by incorporation by reference to Exhibit 4.2 of the Current Report on Form 8-K dated March 17, 2010) filed March 23, 2010.

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Exhibit Number	Description of Exhibit
4.1(g)	Fifth Supplemental Indenture, dated November 18, 2010, among Ball Corporation, the guarantors named therein and The Bank of New York Mellon Trust Company, N.A. (successor to The Bank of New York Mellon (formerly known as The Bank of New York)) (filed by incorporation by reference to Exhibit 4.2 of the Current Report on Form 8-K dated November 15, 2010) filed November 19, 2010.
4.1(h)	Underwriting Agreement dated August 11, 2009, among Ball Corporation the subsidiary guarantors and Goldman, Sachs & Co., as representative of several underwriters named therein (filed by incorporation by reference to Exhibit 1.1 of the Current Report on Form 8-K dated August 14, 2009) filed on August 14, 2009.
4.1(i)	Underwriting Agreement dated March 17, 2010, among Ball Corporation, the subsidiary guarantors and Deutsche Bank Securities Inc., as representative of the several underwriters named therein (filed by incorporation by reference to Exhibit 1.1 of the Current Report on Form 8-K dated March 17, 2010) filed March 23, 2010.
4.1(j)	Underwriting Agreement dated November 15, 2010, among Ball Corporation, the subsidiary guarantors and Merrill Lynch, Pierce, Fenner & Smith Incorporated, as representative of the several underwriters named therein (filed by incorporation by reference to Exhibit 1.1 of the Current Report on Form 8-K dated November 15, 2010) filed November 19, 2010.
4.1(k)	Rights Agreement dated as of July 26, 2006, between Ball Corporation and Computershare Investor Services, LLC (filed by incorporation by reference to the Current Report on Form 8-K dated July 26, 2006) filed July 27, 2006.
4.1(l)	First Amendment to the Rights Agreement dated January 23, 2008, (filed by incorporation by reference to the Current Report on Form 8-K dated January 23, 2008) filed January 24, 2008.
10.1	Ball Corporation Deferred Incentive Compensation Plan (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 1987) filed March 25, 1988.

- 10.2 Ball Corporation 1986 Deferred Compensation Plan, as amended July 1, 1994 (filed by incorporation by reference to the Quarterly Report on Form 10-Q for the quarter ended July 3, 1994) filed August 17, 1994.
- 10.3 Ball Corporation 1988 Deferred Compensation Plan, as amended July 1, 1994 (filed by incorporation by reference to the Quarterly Report on Form 10-Q for the quarter ended July 3, 1994) filed August 17, 1994.
- 10.4 Ball Corporation 1989 Deferred Compensation Plan, as amended July 1, 1994 (filed by incorporation by reference to the Quarterly Report on Form 10-Q for the quarter ended July 3, 1994) filed August 17, 1994.
- 10.5 Amended and Restated Form of Severance Benefit Agreement that exists between the company and its executive officers, effective as of August 1, 1994, and as amended on January 24, 1996 (filed by incorporation by reference to the Quarterly Report on Form 10-Q for the quarter ended March 22, 1996) filed May 15, 1996.
- 10.6 Ball Corporation 1986 Deferred Compensation Plan for Directors, as amended October 27, 1987 (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 1990) filed April 1, 1991.
- 10.7 1991 Restricted Stock Plan for Nonemployee Directors of Ball Corporation (filed by incorporation by reference to the Form S-8 Registration Statement, No. 33-40199) filed April 26, 1991.
- 10.8 Ball Corporation Economic Value Added Incentive Compensation Plan dated January 1, 1994 (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 1994) filed March 29, 1995.
- 10.9 Ball Corporation 1997 Stock Incentive Plan (filed by incorporation by reference to the Form S-8 Registration Statement, No. 333-26361) filed May 1, 1997.

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Exhibit Number	Description of Exhibit
10.10	1993 Stock Option Plan (filed by incorporation by reference to the Form S-8 Registration Statement, No. 33-61986) filed April 30, 1993.
10.17	Ball Corporation 2005 Deferred Compensation Plan, effective January 1, 2005 (filed by incorporation by reference to the Current Report on Form 8-K dated December 23, 2005) filed December 23, 2005.
10.18	Ball Corporation 2005 Deferred Compensation Company Stock Plan, effective January 1, 2005 (filed by incorporation by reference to the Current Report on Form 8-K dated December 23, 2005) filed December 23, 2005.
10.19	Ball Corporation 2005 Deferred Compensation Plan for Directors, effective January 1, 2005 (filed by incorporation by reference to the Current Report on Form 8-K dated December 23, 2005) filed December 23, 2005.
10.20	Ball Corporation 2005 Stock and Cash Incentive Plan filed by incorporation by reference to the Proxy Statement filed March 18, 2005.
10.21	Ball Corporation 2010 Stock and Cash Incentive Plan filed by incorporation by reference to the Proxy Statement filed March 12, 2010.

- 10.22 Credit Agreement dated October 13, 2005, among Ball Corporation, Ball European Holdings S.ar.l., Ball Packaging Products Canada Corp. and each Other Subsidiary Borrower, Deutsche Bank AG, New York Branch, as a Lender, Administrative Agent and Collateral Agent and The Bank of Nova Scotia, as the Canadian Administrative Agent (filed by incorporation by reference to the Current Report on Form 8-K dated October 17, 2005) filed October 17, 2005.
- 10.23 First Amendment to Credit Agreement by and between Ball Corporation, Ball European Holdings S.ar.l., as lenders and Deutsche Bank AG, New York Branch, as Administrative Agent for the lenders with Deutsche Bank Securities Inc. and J.P. Morgan Securities Inc., as joint lead arrangers for the Term D Loans (filed by incorporation by reference to the Current Report on Form 8-K dated March 27, 2006) filed March 30, 2006.
- 10.24 Credit Agreement dated December 21, 2010, among Ball Corporation, Certain Subsidiaries of Ball Corporation, Deutsche Bank AG New York Branch, as Administrative Agent and Various Lending Institutions (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 2010) filed February 28, 2011.
- 10.25 Subsidiary Guaranty Agreement dated as of October 13, 2005, among Certain Domestic Subsidiaries listed therein as Guarantors, and Deutsche Bank AG, New York Branch, as Administrative Agent (filed by incorporation by reference to the Current Report on Form 8-K dated October 17, 2005) filed October 17, 2005.
- 10.26 Subsidiary Guaranty Agreement dated as of December 21, 2010, among Certain Domestic Subsidiaries listed therein as Guarantors, and Deutsche Bank AG, New York Branch, as Administrative Agent (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 2010) filed February 28, 2011.
- 11 Statement re: Computation of Earnings per Share (filed by incorporation by reference to the notes to the consolidated financial statements in Item 8, "Financial Statements and Supplementary Data").
- 12 Statement re: Computation of Ratio of Earnings to Fixed Charges. (Filed herewith.)
- 14 Ball Corporation Executive Officers and Board of Directors Business Ethics Statement, revised July 27, 2010 (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 2010) filed February 28, 2011.
- 18.1 Letter re: Change in Accounting Principles regarding change in pension plan valuation measurement date (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 2002) filed March 27, 2003.

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Exhibit Number	Description of Exhibit
18.2	Letter re: Change in Accounting Principles regarding the change in accounting for certain inventories (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 2006) filed February 22, 2007.
18.3	Letter re: Change in Accounting Principles regarding the change in testing date for potential impairment of goodwill (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 2010) filed February 25, 2010.

- 21 List of Subsidiaries of Ball Corporation. (Filed herewith.)
- 23 Consent of Independent Registered Public Accounting Firm. (Filed herewith.)
- 24 Limited Power of Attorney. (Filed herewith.)
- 31.1 Certifications pursuant to Rule 13a-14(a) or Rule 15d-14(a), by John A. Hayes, President and Chief Executive Officer of Ball Corporation. (Filed herewith.)
- 31.2 Certifications pursuant to Rule 13a-14(a) or Rule 15d-14(a), by Scott C. Morrison, Senior Vice President and Chief Financial Officer of Ball Corporation. (Filed herewith.)
- 32.1 Certifications pursuant to Rule 13a-14(b) or Rule 15d-14(b) and Section 1350 of Chapter 63 of Title 18 of the United States Code, by John A. Hayes, President and Chief Executive Officer of Ball Corporation. (Furnished herewith.)
- 32.2 Certifications pursuant to Rule 13a-14(b) or Rule 15d-14(b) and Section 1350 of Chapter 63 of Title 18 of the United States Code, Scott C. Morrison, Senior Vice President and Chief Financial Officer of Ball Corporation. (Furnished herewith.)
- 99.1 Specimen Certificate of Common Stock (filed by incorporation by reference to the Annual Report on Form 10-K for the year ended December 31, 1979) filed March 24, 1980.
- 99.2 Cautionary statement for purposes of the safe harbor provisions of the Private Securities Litigation Reform Act of 1995, as amended. (Filed herewith.)
- 101 The following financial information from Ball Corporation's Annual Report on Form 10-K for the year ended December 31, 2011, formatted in XBRL (Extensible Business Reporting Language): (i) the Consolidated Statements of Earnings, (ii) the Consolidated Balance Sheets, (iii) the Consolidated Statements of Cash Flows, (iv) the Consolidated Statements of Shareholders' Equity and Comprehensive Earnings and (v) Notes to Consolidated Financial Statements. (Furnished herewith.)

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The exhibits filed with the 2012 Ball Corporation 10-K are available on the Securities and Exchange Commission's (SEC) website at www.sec.gov. The company also maintains a website at www.ball.com on which it provides a link to access Ball's SEC reports free of charge.



**Bylaws
of
Ball Corporation
(As of January 25, 2012)**

**Article One
Capital Stock**

Section A. Classes of Stock. The capital stock of the corporation shall consist of shares of such kinds and classes, with such designations and such relative rights, preferences, qualifications, limitations and restrictions, including voting rights, and for such consideration as shall be stated in or determined in accordance with the Amended Articles of Incorporation and any amendment or amendments thereof, or the Indiana Business Corporation Law. Consistent with the Indiana Business Corporation Law, capital stock of the corporation owned by the corporation may be referred to and accounted for as treasury stock.

Section B. Certificates for Shares. All share certificates shall be consecutively numbered as issued and shall be signed by the chairman and the corporate secretary or assistant corporate secretary of the corporation.

Section C. Transfer of Shares. The shares of the capital stock of the corporation shall be transferred only on the books of the corporation by the holder thereof, or by his attorney, upon the surrender and cancellation of the stock certificate, whereupon a new certificate shall be issued to the transferee. The transfer and assignment of such shares of stock shall be subject to the laws of the State of Indiana. The board of directors shall have the right to appoint and employ one or more stock registrars and/or transfer agents in the State of Indiana or in any other state.

Section D. Control Share Acquisition Statute Inapplicable. Chapter 42 of the Indiana Business Corporation Law (IC 23-1-42) shall not apply to control share acquisitions of shares of the corporation.

**Article Two
Shareholders**

Section A. Annual Meetings. The regular annual meeting of the shareholders of the corporation shall be held on the fourth (4th) Wednesday in April of each year, or on such other date within a reasonable interval after the close of the corporation's last fiscal year as may be designated from time to time by the board of directors, for the election of the directors of the corporation, and for the transaction of such other business as is authorized or required to be transacted by the shareholders.

Section B. Special Meetings. Special meetings of the shareholders may be called by the chairman of the board or by the board of directors or as otherwise may be required by law.

Section C. Time and Place of Meetings. All meetings of the shareholders shall be held at the principal office of the corporation or at such other place within or without the State of Indiana and at such time as may be designated from time to time by the board of directors.

Section D. Notice of Shareholder Nominations of Directors. Only persons who are nominated in accordance with the following procedures shall be eligible for election as directors of the corporation, except as may be otherwise provided in the Amended Articles of Incorporation of the corporation with respect to the right of holders of preferred stock of the corporation to nominate and elect a specified number of directors in certain circumstances. Nominations of persons for election to the board of directors may be made at any annual meeting of shareholders (a) by or at the direction of the board of directors (or any duly authorized committee

thereof) or (b) by any shareholder of the corporation (i) who is a shareholder of record on the date of the giving of the notice provided for in this Section D and on the record date for the determination of shareholders entitled to vote at such annual meeting and (ii) who complies with the notice procedures set forth in this Section D.

In addition to any other applicable requirements, for a nomination to be made by a shareholder, such shareholder must have given timely notice thereof in proper written form to the Secretary of the corporation.

To be timely, a shareholder's notice to the Secretary must be delivered to or mailed and received at the principal executive offices of the corporation not less than ninety (90) days nor more than one hundred twenty (120) days prior to the anniversary date of the immediately preceding annual meeting of shareholders; provided, however, that in the event that the annual meeting is called for a date that is not within thirty (30) days before or after such anniversary date, notice by the shareholder in order to be timely must be so received not later than the close of business on the tenth (10th) day following the day on which such notice of the date of the annual meeting was mailed or such public disclosure of the date of the annual meeting was made, whichever first occurs. In no event shall the public disclosure of an adjournment of an annual meeting commence a new time period for the giving of a shareholder's notice as described above.

To be in proper written form, a shareholder's notice to the Secretary must set forth as to each person whom the shareholder proposes to nominate for election as a director and as to the shareholder giving the notice and any Shareholder Associated Person (as defined below) (i) the name, age, business address, residence address and record address of such person, (ii) the principal occupation or employment of such person, (iii) the class or series and number of shares of capital stock of the corporation which are owned beneficially or of record by such person, (iv) any information relating to such person that would be required to be disclosed in a proxy statement or other filings required to be made in connection with solicitations of proxies for election of directors pursuant to Section 14 of the Securities Exchange Act of 1934, as amended (the "Exchange Act"), and the rules and regulations promulgated thereunder, (v) the nominee holder for, and number of, shares owned beneficially but not of record by such person, (vi) whether and the extent to which any hedging or other transaction or series of transactions has been entered into by or on behalf of, or any other agreement, arrangement or understanding (including any derivative or short positions, profit interests, options or borrowed or loaned shares) has been made, the effect or intent of which is to mitigate loss to or manage risk or benefit of share price changes for, or to increase or decrease the voting power of, such person with respect to any share of stock of the corporation, (vii) to the extent known by the shareholder giving the notice, the name and address of any other shareholder supporting the nominee for election or reelection as a director on the date of such shareholder's notice, (viii) a description of all arrangements or understandings between or among such persons pursuant to which the nomination(s) are to be made by the shareholder and any relationship between or among the shareholder giving notice and any Shareholder Associated Person, on the one hand, and each proposed nominee, on the other hand, and (ix) a representation that the shareholder intends to appear in person or by proxy at the meeting to nominate the persons named in its notice. Any information required by this paragraph shall be supplemented by the shareholder giving the notice not later than ten (10) days after the record date for the meeting as of the record date. Such notice must be accompanied by a written consent of each proposed nominee to being named as a nominee and to serve as a director if elected. The corporation may require any proposed nominee to furnish such other information as may reasonably be required by the corporation to determine the eligibility of such proposed nominee to serve as an independent director of the corporation or that could be material to a reasonable shareholder's understanding of the independence, or lack thereof, of such nominee.

No person shall be eligible for election as a director of the corporation unless nominated in accordance with the procedures set forth in this Section D (including the provision of the information required pursuant to the immediately preceding paragraph). If the Chairman of the meeting determines that a nomination was not made in accordance with the foregoing procedures, the Chairman shall declare to the meeting that the nomination was defective and such defective nomination shall be disregarded.

Notwithstanding anything in the third paragraph of this Section D to the contrary, in the event that the number of directors to be elected to the board of directors of the corporation is increased and there is no public disclosure by the corporation naming all of the nominees for director or specifying the size of the increased board of directors at least one hundred (100) days prior to the first anniversary of the preceding year's annual meeting, a shareholder's notice required by this Bylaw shall also be considered timely, but only with respect to nominees for any new positions created by such increase, if it shall be delivered to the Secretary at the principal executive offices of the corporation not later than the close of business on the tenth (10th) day following the day on which such public disclosure is first made by the corporation.

Section E. Notice of Shareholder Proposals of Business. No business may be transacted at an annual meeting of shareholders, other than business that is either (a) specified in the notice of meeting (or any supplement thereto) given by or at the direction of the Board of Directors (or any duly authorized committee thereof),

(b) otherwise properly brought before the annual meeting by or at the direction of the board of directors (or any duly authorized committee thereof) or (c) otherwise properly brought before the annual meeting by any shareholder of the corporation (i) who is a shareholder of record on the date of the giving of the notice provided for in this Section E and on the record date for the determination of shareholders entitled to vote at such annual meeting and (ii) who complies with the notice procedures set forth in this Section E.

In addition to any other applicable requirements, for business to be properly brought before an annual meeting by a shareholder, such shareholder must have given timely notice thereof in proper written form to the Secretary of the corporation.

To be timely, a shareholder's notice to the Secretary must be delivered to or mailed and received at the principal executive offices of the corporation not less than ninety (90) days nor more than one hundred twenty (120) days prior to the anniversary date of the immediately preceding annual meeting of shareholders; provided, however, that in the event that the annual meeting is called for a date that is not within thirty (30) days before or after such anniversary date, notice by the shareholder in order to be timely must be so received not later than the close of business on the tenth (10th) day following the day on which such notice of the date of the annual meeting was mailed or such public disclosure of the date of the annual meeting was made, whichever first occurs. In no event shall the public disclosure of an adjournment of an annual meeting commence a new time period for the giving of a shareholder's notice as described above.

To be in proper written form, a shareholder's notice to the Secretary must set forth as to each matter such shareholder proposes to bring before the annual meeting a brief description of the business desired to be brought before the annual meeting and the reasons for conducting such business at the annual meeting and as to the shareholder giving the notice and any Shareholder Associated Person, (i) the name and record address of such person, (ii) the class or series and number of shares of capital stock of the corporation which are owned beneficially or of record by such person, (iii) the nominee holder for, and number of, shares owned beneficially but not of record by such person, (iv) whether and the extent to which any hedging or other transaction or series of transactions has been entered into by or on behalf of, or any other agreement, arrangement or understanding (including any derivative or short positions, profit interests, options or borrowed or loaned shares) has been made, the effect or intent of which is to mitigate loss to or manage risk or benefit of share price changes for, or to increase or decrease the voting power of, such person with respect to any share of stock of the corporation, (v) to the extent known by the shareholder giving the notice, the name and address of any other shareholder supporting the proposal of business on the date of such shareholder's notice, (vi) a description of all arrangements or understandings between or among such persons in connection with the proposal of such business by such shareholder and any material interest in such business and (vii) a representation that the shareholder giving the notice intends to appear in person or by proxy at the annual meeting to bring such business before the meeting. Any information required pursuant to this paragraph shall be supplemented by the shareholder giving the notice not later than ten (10) days after the record date for the meeting as of the record date.

No business shall be conducted at the annual meeting of shareholders except business brought before the annual meeting in accordance with the procedures set forth in this Section E (including the provision of the information required pursuant to the immediately preceding paragraph); provided, however, that, once business has been properly brought before the annual meeting in accordance with such procedures, nothing in this Section E shall be deemed to preclude discussion by any shareholder of any such business. If the Chairman of an annual meeting determines that business was not properly brought before the annual meeting in accordance with the foregoing procedures, the Chairman shall declare to the meeting that the business was not properly brought before the meeting and such business shall not be transacted.

Section F. Definitions.

For purposes of Article Two of these Bylaws:

“Public disclosure” shall mean disclosure in a press release reported by the Dow Jones News Service, Associated Press or comparable national news service or in a document publicly filed by the corporation with the Securities and Exchange Commission pursuant to Section 13, 14 or 15(d) of the Exchange Act.

“Shareholder Associated Person” of any shareholder shall mean (i) any person acting in concert, directly or indirectly, with such shareholder and (ii) any person controlling, controlled by or under common control with such shareholder or any Shareholder Associated Person.

Article Three Directors

Section A. Number and Terms of Office. The business of the corporation shall be controlled and managed in accordance with the Indiana Business Corporation Law by a board of eleven directors, divided into classes as provided in the Amended Articles of Incorporation.

Section B. Eligibility. No person shall be eligible for election or reelection as a director after having attained the age of seventy-two prior to or on the day of election or reelection. A director who attains the age of seventy-two during his or her term of office shall be eligible to serve only until the annual meeting of shareholders of the corporation next following such director’s seventy-second birthday, or until his or her successor is elected and qualified.

Section C. Director Resignation Policy.

In an uncontested election of directors of the corporation, any nominee who receives a greater number of votes “withheld” from his or her election than votes “for” his or her election will, within ten (10) days following the certification of the shareholder vote, tender his or her written resignation to the chairman of the board for consideration by the Nominating/Corporate Governance Committee (the “Committee”). As used in this Section C, an “uncontested election of directors of the corporation” is an election in which the only nominees are persons nominated by the board of directors of the corporation.

The Committee will consider such tendered resignation and, within sixty (60) days following the certification of the shareholder vote, will make a recommendation to the board of directors concerning the acceptance or rejection of such resignation. In determining its recommendation to the board, the Committee will consider all factors deemed relevant by the members of the Committee.

The Committee also will consider a range of possible alternatives concerning the director's tendered resignation as the members of the Committee deem appropriate, including, without limitation, acceptance of the resignation, rejection of the resignation or rejection of the resignation coupled with a commitment to seek to address and cure the underlying reasons reasonably believed by the Committee to have substantially resulted in the "withheld" votes.

The board of directors of the corporation will take formal action on the Committee's recommendation no later than ninety-five (95) days following the certification of the shareholder vote. In considering the Committee's recommendation, the board will consider the information, factors and alternatives considered by the Committee and such additional information, factors and alternatives as the board deems relevant.

Following the board's decision on the Committee's recommendation, the corporation, within four (4) business days after such decision is made, will publicly disclose, in a Current Report on Form 8-K filed with the Securities and Exchange Commission, the board's decision, together with an explanation of the process by which the decision was made and, if applicable, the board's reason or reasons for its decision.

No director who, in accordance with this Section C, is required to tender his or her resignation, shall participate in the Committee's deliberations or recommendation, or in the board's deliberations or determination, with respect to accepting or rejecting his or her resignation as a director. If a majority of the members of the Committee received a greater number of votes "withheld" from their election than votes "for" their election, then the independent directors then serving on the board of directors who received a greater number of votes "for" their election than votes "withheld" from their election, and the directors, if any, who were not standing for election, will appoint an ad hoc board committee from among themselves (the "Ad Hoc Committee"), consisting of such number of directors as they may determine to be appropriate, solely for the purpose of considering and making a recommendation to the board with respect to the tendered resignations. The Ad Hoc Committee shall serve in place

of the Committee and perform the Committee's duties for purposes of this Section C. Notwithstanding the foregoing, if an Ad Hoc Committee would have been created but fewer than three directors would be eligible to serve on it, the entire board of directors (other than the director whose resignation is being considered) will make the determination to accept or reject the tendered resignation without any recommendation from the Committee and without the creation of an Ad Hoc Committee.

This director resignation policy set forth in this Section C, as it may from time to time be amended, will be summarized or included in the corporation's proxy statement for each meeting of shareholders (annual or special) at which directors are to be elected.

Section D. Regular Meetings. The regular annual meeting of the board of directors shall be held immediately after the adjournment of each annual meeting of the shareholders. Regular quarterly meetings of the board of directors shall be held on the fourth (4th) Wednesday of January, July, and October of each year, or on such other date as may be designated from time to time by the board of directors.

Section E. Special Meetings. Special meetings of the board of directors may be called at any time by the chairman of the board or by the board, by giving to each director an oral or written notice setting the time, place and purpose of holding such meetings.

Section F. Time and Place of Meetings. All meetings of the board of directors shall be held at the principal office of the corporation, or at such other place within or without the State of Indiana and at such time as may be designated from time to time by the board of directors.

Section G. Notices. Any notice, of meetings or otherwise, which is given or is required to be given to any director may be in the form of oral notice.

Section H. Committees. The board of directors is expressly authorized to create committees and appoint members of the board of directors to serve on them, as follows:

(1) Temporary and standing committees, including an executive committee, and the respective chairmen thereof, may be appointed by the board of directors, from time to time. The board of directors may invest such committees with such powers and limit the authority of such committees as it may see fit, subject to conditions as it may prescribe. The executive committee shall consist of three or more members of the board. All other committees shall consist of one or more members of the board. All committees so appointed shall keep regular minutes of the transactions of their meetings, shall cause them to be recorded in books kept for that purpose in the office of the corporation, and shall report the same to the board of directors at its next meeting. Within its area of responsibility, each committee shall have and exercise all of the authority of the board of directors, except as limited by the board of directors or by law, and shall have the power to authorize the execution of an affixation of the seal of the corporation to all papers or documents which may require it.

(2) Neither the designation of any of the foregoing committees or the delegation thereto of authority shall operate to relieve the board of directors, or any member thereof, of any responsibility imposed by law.

Section I. Loans to Directors. Except as consistent with the Indiana Business Corporation Law, the corporation shall not lend money to or guarantee the obligation of any director of the corporation.

Article Four Officers

Section A. Election and Term of Office. The officers of the corporation shall be elected by the board of directors at the regular annual meeting of the board, unless the board shall otherwise determine, and shall consist of a chairman of the board of directors, if so designated as an officer by the board, a chief executive officer, a president, one or more vice presidents (any one or more of whom may be designated “corporate,” “group,” or other functionally described vice president), a corporate secretary, a treasurer, a controller, and may include a vice-chairman of the board of directors and one or more assistant secretaries and assistant treasurers. The board of directors may, from time to time, designate a chief operating officer and a chief financial officer from among the

officers of the corporation. At any one time a person may hold more than one office of the corporation. Only the chairman and any vice-chairman of the board must be a director of the corporation. Each officer shall continue in office until his successor shall have been duly elected and qualified or until removed with or without cause by the board of directors. Vacancies in any of such offices may be filled for the unexpired portion of the term by the board of directors.

Section B. Chairman of the Board. The chairman of the board shall preside at all meetings of the board of directors and of the shareholders. He shall confer from time to time with members of the board and the officers of the corporation and shall perform such other duties as may be assigned to him by the board. Except where by law the signature of another officer is required, the chairman of the board shall possess the power to sign all certificates, deeds, mortgages, bonds, contracts and other instruments of the corporation which may be authorized by the board of directors. During the absence or inability to act of the chief executive officer, the chairman of the board shall act as the chief executive officer of the corporation and shall exercise all the powers and discharge all the duties of the chief executive officer.

Section C. Vice-Chairman of the Board. The vice-chairman of the board, if elected, shall, in the absence of the chairman of the board, preside at all meetings of the board of directors and of the shareholders. He shall have and exercise the powers and duties of the chairman of the board in the event of the chairman’s absence or inability to act or during a vacancy in the office of chairman of the

board. He shall possess the same power as the chairman to sign all certificates, contracts, and other instruments of the corporation which may be authorized by the board of directors. He shall also have such other duties and responsibilities as shall be assigned to him by the board of directors or the chairman.

Section D. The Chief Executive Officer. The chief executive officer shall have general charge, supervision and management of the business, affairs and operations of the corporation in all respects, subject to such directions as the board of directors may from time to time provide. The chief executive officer shall be the senior executive officer of the corporation, shall perform such other duties as are customarily incident to such office and shall have full power and authority to see that all directions and resolutions of the board of directors are carried out and, without limitation, the power and authority to determine and direct:

- (a) The management, supervision and coordination of all business divisions and functional areas;
- (b) The implementation of strategic objectives, the setting of operating priorities and the allocation of human and material resources;
- (c) The management, supervision and coordination of all other executive officers and all business division heads; and
- (d) The briefing of the directors at meetings of the board of directors concerning the corporation's business, affairs and operations.

The chief executive officer shall have the power to sign and execute all certificates, deeds, mortgages, bonds, contracts, and other instruments of the corporation as authorized by the board of directors, except in cases where the signing and execution thereof shall be expressly designated by the board of directors or by these bylaws to some other officer or agent of the corporation.

Section E. The President. The president shall perform such duties as the board of directors or the chief executive officer shall from time to time specify and other duties incident to the office of president and as are required of him by these bylaws. The president shall have the power to sign and execute all certificates, deeds, mortgages, bonds, contracts and other instruments of the corporation as authorized by the board of directors, except in cases where the signing and execution thereof shall be expressly designated by the board of directors or by these bylaws to some other officer or agent of the corporation.

Section F. The Vice Presidents. The vice presidents shall possess the same power as the president to sign all certificates, contracts, and other instruments of the corporation which may be authorized by the board of directors, except where by law the signature of the president is required. All vice presidents shall perform such duties as may

from time to time be assigned to them by the board of directors, the chairman of the board, and the president. In the event of the absence or disability of the president, and at the request of the chairman of the board, or in his absence or disability, at the request of the vice-chairman of the board, or in his absence or disability at the request of the board of directors, the vice presidents in the order designated by the chairman of the board, or in his absence or disability by the vice-chairman of the board, or in his absence or disability by the board of directors, shall perform all of the duties of the president, and when so acting they shall have all of the powers of and be subject to the restrictions upon the president and shall act as a member of, or as a chairman of, any standing or special committee of which the president is a member or chairman by designation or ex officio.

Section G. The Corporate Secretary. The corporate secretary of the corporation shall:

- (1) Keep the minutes of the meetings of the shareholders and the board of directors in books provided for that purpose.

(2) See that all notices are duly given in accordance with the provisions of these bylaws and as required by law.

(3) Be custodian of the records and of the seal of the corporation and see that the seal is affixed to all documents, the execution of which on behalf of the corporation under its seal is duly authorized in accordance with the provisions of these bylaws.

(4) Keep a register of the post office address of each shareholder, which shall be furnished to the corporate secretary at his request by such shareholder, and make all proper changes in such register, retaining and filing his authority for all such entries.

(5) See that the books, reports, statements, certificates and all other documents and records required by law are properly kept, filed, and authenticated.

(6) In general, perform all duties incident to the office of corporate secretary and such other duties as may from time to time be assigned to him by the board of directors.

(7) In case of absence or disability of the corporate secretary, the assistant secretaries, in the order designated by the chief executive officer, shall perform the duties of corporate secretary.

Section H. The Treasurer. The treasurer of the corporation shall:

(1) Give bond for the faithful discharge of his duties if required by the board of directors.

(2) Have the charge and custody of, and be responsible for, all funds and securities of the corporation, and deposit all such funds in the name of the corporation in such banks, trust companies, or other depositories as shall be selected in accordance with the provisions of these bylaws.

(3) At all reasonable times, exhibit his books of account and records, and cause to be exhibited the books of account and records of any corporation a majority of whose stock is owned by the corporation, to any of the directors of the corporation upon application during business hours at the office of this corporation or such other corporation where such books and records are kept.

(4) Render a statement of the conditions of the finances of the corporation at all regular meetings of the board of directors, and a full financial report at the annual meeting of the shareholders, if called upon so to do.

(5) Receive and give receipts for monies due and payable to the corporation from any source whatsoever.

(6) In general, perform all of the duties incident to the office of treasurer and such other duties as may from time to time be assigned to him by the board of directors.

(7) In case of absence or disability of the treasurer, the assistant treasurers, in the order designated by the chief executive officer, shall perform the duties of treasurer.

(8) All acts affecting the treasurer's duties and responsibilities shall be subject to the review and approval of the corporation's chief financial officer.

Section I. The Controller. The controller of the corporation shall:

- (1) Direct the financial closings and the preparation of monthly, quarterly and annual consolidated historical financial statements and reports to executive and operating management.
- (2) Direct the preparation of financial reports required by federal, state and local regulatory agencies and the preparation of quarterly and annual financial statements and reports to shareholders, the Securities and Exchange Commission and other interested parties.
- (3) Provide primary contact for the corporation's independent accountants and all of its consolidated domestic and foreign subsidiaries and represent management to the corporation's domestic and international independent accountants.
- (4) Perform and/or direct technical accounting and financial reporting research and monitor developments in accounting and regulatory standards (e.g., FASB, SEC, EITF, IRS).
- (5) Direct the corporation's domestic and foreign tax planning, preparation and compliance.
- (6) In general, perform all of the duties incident to the office of controller and such other duties as may from time to time be assigned by the board of directors.
- (7) In case of absence or disability of the controller, the assistant controllers, in the order designated by the chief financial officer, shall perform the duties of controller.
- (8) All acts affecting the controller's duties and responsibilities shall be subject to the review and approval of the corporation's chief financial officer.

Article Five

Indemnification

Section A. Indemnification of Directors and Officers - General. Certain of the terms used herein are more specifically defined in Section F of this Article Five.

- (1) The corporation shall indemnify an individual made a party to a proceeding because he is or was a director or officer of the corporation against liability incurred in connection with a proceeding to the fullest extent permitted by the Indiana Business Corporation Law (the "IBCL"), as the same now exist or may hereafter be amended (but only to the extent any such amendment permits the corporation to provide broader indemnification rights than the IBCL permitted the corporation to provide prior to such amendment).
- (2) The termination of a proceeding by judgment, order, settlement, or conviction, or upon a plea of nolo contendere or its equivalent is not, of itself, determinative that the director or officer did not meet the standard of conduct set forth in the IBCL.
- (3) To the extent that a director or officer has been wholly successful, on the merits or otherwise, in the defense of any proceeding to which he was a party, or in defense of any claim, issue, or matter therein, because he is or was a director or officer of the corporation, the corporation shall indemnify the director or officer against reasonable expenses incurred by him in connection therewith regardless of whether the director or officer has met the standards set forth in the IBCL and without any action or determination under Section D of this Article Five.

Section B. Advancement of Expenses.

(1) The corporation shall pay for or reimburse the reasonable expenses incurred by a director or officer who is a party to a proceeding in advance of final disposition of the proceeding if:

(a) The director or officer furnishes the corporation a written affirmation of his good faith belief that he has met the standard of conduct set forth in the IBCL;

(b) The director or officer furnishes the corporation a written undertaking, executed personally or on his behalf, to repay any advances if it is ultimately determined that he is not entitled to indemnification under this Article Five; and

(c) A determination is made that the facts then known to those making the determination would not preclude indemnification under the IBCL.

(2) The undertaking required by paragraph (b) of subsection (1) of this Section B must be an unlimited general obligation of the director or officer but need not be secured and may be accepted without reference to financial ability to make repayment.

Section C. Limitations on Indemnification.

(1) The corporation shall not indemnify a director or officer under Section A of this Article Five unless a determination has been made in the specific case that indemnification of the director is permissible in the circumstances because he has met the standard of conduct set forth in the IBCL. Such determination shall be made within sixty (60) days of the request for indemnification:

(a) By the board of directors by majority vote of a quorum consisting of directors not at the time parties to the proceeding;

(b) If a quorum cannot be obtained under paragraph (a) of this subsection, by majority vote of a committee duly designated by the board of directors (in which designation directors who are parties may participate), consisting solely of two or more directors not at the time parties to the proceeding;

(c) By special legal counsel:

(i) Selected by the board of directors or its committee in the manner prescribed in paragraph (a) or (b) of this subsection; or

(ii) If a quorum of the board of directors cannot be obtained under paragraph (a) of this subsection and a committee cannot be designated under paragraph (b) of this subsection, selected by majority vote of the full board of directors (in which selection directors who are parties may participate); or

(d) By the shareholders, but the shares owned by or voted under the control of the officers and directors who are at the time parties to the proceeding may not be voted on the determination; provided, however, that following a change of control of the corporation, with respect to all matters thereafter arising out of acts, omissions or events prior to the change of control of the corporation concerning the rights of any person seeking indemnification under this Article Five, such determination shall be made by special legal counsel selected by such person and approved by the board of directors or its committee in the manner described in Section C(1)(c) above (which approval shall not be unreasonably withheld), which counsel has not otherwise performed services (other than in connection with similar matters) within the five (5) years preceding its engagement to render such opinion for such person or for the corporation or any affiliates (as such term is defined in Rule 405 under the Securities Act of 1933, as amended) of the corporation (whether or not they were affiliates when services were so performed) ("Independent Counsel"). Unless such person has theretofore selected Independent Counsel pursuant to this Section C and such Independent Counsel has been approved by the corporation, legal counsel approved by a resolution or resolutions of the board of directors of the corporation prior to a change of control of the corporation

shall be deemed to have been approved by the corporation as required. Such Independent Counsel shall determine as promptly as practicable whether and to what extent such person would be permitted to be indemnified under applicable law and shall render its written opinion to the corporation and such person to such effect. In making a determination under this Section C, the special legal counsel and Independent Counsel referred to above shall determine that indemnification is permissible unless clearly precluded by this Article Five or the applicable provisions of the IBCL. The corporation agrees to pay the reasonable fees of the Independent Counsel referred to above and to fully indemnify such Independent Counsel against any and all expenses, claims, liabilities and damages arising out of or relating to this Article Five or its engagement pursuant hereto.

(2) Authorization of indemnification or an obligation to indemnify and evaluation as to reasonableness of expenses shall be made as set forth in paragraph (a) above, except that if the determination is made by special legal counsel (pursuant to Section C(1)(c) above), authorization of indemnification and evaluation as to reasonableness of expenses shall be made by those entitled under Section C(1)(c) above to select counsel.

(3) Indemnification under this Article Five in connection with a proceeding by or in the right of the corporation shall be limited to reasonable expenses incurred in connection with the proceeding.

Section D. Enforceability. The provisions of this Article Five shall be applicable to all proceedings commenced after its adoption, whether such arise out of events, acts, omissions or circumstances which occurred or existed prior or subsequent to such adoption, and shall continue as to a person who has ceased to be a director or officer and shall inure to the benefit of the heirs, executors and administrators of such person. This Article Five shall be deemed to grant each person who is entitled to indemnification hereunder rights against the corporation to enforce the provisions of this Article Five, and any repeal or other modification of this Article Five or any repeal or modification of the IBCL or any other applicable law shall not limit any rights of indemnification then existing or arising out of events, acts, omissions, circumstances occurring or existing prior to such repeal or modification, including, without limitation, the right to indemnification for proceedings commenced after such repeal or modification to enforce this Article Five with regard to acts, omissions, events or circumstances occurring or existing prior to such repeal or modification.

Section E. Severability. If this Article Five or any portion hereof shall be invalidated on any ground by any court of competent jurisdiction, then the corporation shall nevertheless indemnify each director or officer of the corporation as to liabilities incurred in connection with any proceeding, including an action by or in the right of the corporation, to the full extent permitted by any applicable portion of this Article Five that shall not have been invalidated and to the full extent permitted by the Articles and by applicable law.

Section F. Definitions.

As used in this Article, the term:

(1) “Change of control,” for purposes of this Article Five, means (a) an acquisition by any person of 30 percent (30%) or more of the corporation’s voting shares; (b) a merger in which the shareholders of the corporation before the merger own 50 percent (50%) or less of the corporation’s (or the ultimate parent corporation’s) voting shares after the merger; (c) shareholder approval of a plan of liquidation or to sell or dispose of substantially all of the assets of the corporation; and (d) if, during any two-(2) year period, directors at the beginning of the period (and any new directors nominated by a majority of the directors at the beginning of such period) fail to constitute a majority of the board of directors. Notwithstanding the foregoing, a change of control shall not be deemed to occur solely because 30 percent (30%) or more of the then outstanding voting securities is acquired by (i) a trustee or other fiduciary holding securities under one or more employee benefit plans maintained by the corporation or any of its subsidiaries or (ii) any corporation

which, immediately prior to such acquisition, is owned directly or indirectly by the shareholders of this corporation in the same proportion as their ownership of shares in this corporation immediately prior to such acquisition.

(2) “Corporation” includes Ball Corporation and any domestic or foreign predecessor entity of the corporation or a corporation in a merger or other transaction in which the predecessor’s existence ceased upon consummation of the transaction.

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(3) “Director” means an individual who is or was a director of the corporation or an individual who, while a director of the corporation, is or was serving at the corporation’s request as a director, officer, partner, member, manager, trustee, employee, or agent of another foreign or domestic corporation, partnership, limited liability company, joint venture, trust, employee benefit plan, or other enterprise, whether for profit or not. A director is considered to be serving an employee benefit plan at the corporation’s request if his duties to the corporation also impose duties on, or otherwise involve services by, him to the plan or to participants in or beneficiaries of the plan. Director includes, unless the context requires otherwise, the estate or personal representative of a director.

(4) “Expenses” include attorneys’ fees.

(5) “Liability” means the obligation to pay a judgment, settlement, penalty, fine (including an excise tax assessed with respect to an employee benefit plan), or reasonable expenses incurred with respect to a proceeding.

(6) “Party” includes an individual who was, is, or is threatened to be made a named defendant or respondent in a proceeding.

(7) “Proceeding” means any threatened, pending, or completed action, suit, or proceeding, whether civil, criminal, administrative, or investigative and whether formal or informal, except for a proceeding (or part thereof) initiated by a person against the corporation or any director, officer, employee or agent thereof (other than to enforce his rights under this Article Five) and not consented to by the corporation.

Article Six

Corporate Seal

The corporate seal of the corporation shall be a round, metal disc with the words “Ball Corporation” around the outer margin thereof, and the words “Corporate Seal,” in the center thereof, so mounted that it may be used to impress words in raised letters upon paper.

Article Seven

Amendment

These bylaws may be altered, added to, amended, or repealed by the board of directors of the corporation at any regular or special meeting thereof.

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Ball Corporation and Subsidiaries
Ratio of Earnings to Fixed Charges

(\$ in millions)	2011	2010	2009	2008	2007
Earnings before taxes	\$ 659.8	\$ 606.4	\$ 536.6	\$ 442.9	\$ 334.1
Plus:					
Interest expensed and capitalized (a)	185.1	161.1	120.8	144.9	155.2
Interest expense within rent	22.1	20.4	20.9	23.3	23.7
Amortization of capitalized interest	4.1	3.8	3.7	4.0	2.5
Distributed income of equity investees	1.7	2.2	–	14.2	12.9
Less:					
Interest capitalized	(8.0)	(2.9)	(3.6)	(7.2)	(5.8)
Adjusted earnings	\$ 864.8	\$ 791.0	\$ 678.4	\$ 622.1	\$ 522.6
Fixed charges (b)	207.2	181.5	141.7	168.2	178.9
Ratio of earnings to fixed charges	4.2x	4.4x	4.8x	3.7x	2.9x

(a) Amounts do not include interest for unrecognized tax benefits related to uncertain tax positions.

(b) Fixed charges include interest expensed and capitalized as well as interest expense within rent.

SUBSIDIARIES OF BALL CORPORATION

December 31, 2011

The following is a list of subsidiaries of Ball Corporation (an Indiana Corporation) (1)

Name	State or Country of Incorporation or Organization	Percentage Ownership (2)
•Ball Packaging Corp.	Colorado	100%
•Ball Asia Services Limited	Delaware	100%
•Ball Holdings LLC	Delaware	100%
•Ball Container LLC	Delaware	100%
•Ball Capital Corp. II	Delaware	100%
•Ball Canada Plastics Container Corp.	Canada	100%
•Ball Metal Beverage Container Corp.	Colorado	100%
•Latas de Aluminio Ball, Inc.	Delaware	100%
•Metal Packaging International, Inc.	Colorado	100%
•Ball Asia Pacific Limited	Hong Kong	100%
•Ball Asia Pacific Beijing Metal Container Limited	PRC	100%
•Ball Asia Pacific (Tianjin) Plastic Containers Limited	PRC	100%
•Ball Asia Pacific (Foshan) Metal Container Limited	PRC	100%
•Ball Asia Pacific (Hubei) Metal Container Limited	PRC	96%
•MCP Beverage Packaging Limited	Hong Kong	100%
•Ball Asia Pacific (Shenzhen) Metal Container Limited	PRC	100%
•Ball Asia Pacific (Taicang) Plastics Containers Limited	PRC	100%
•Qingdao M.C. Packaging Limited	PRC	100%
•Ball Pan-European Holdings, Inc.	Delaware	100%
•Ball Delaware Holdings, LLC	Delaware	100%
•Ball International Holdings B.V. (formerly recan B.V.)	Netherlands	100%
•Ball Cayman Limited	Cayman Islands	100%
•Latapack-Ball Embalagens Ltda.	Brazil	60%
•Ball Delaware Holdings, S.C.S.	Luxembourg	100%
•Ball European Holdings S.ar.l.	Luxembourg	100%
•Ball (Luxembourg) Finance S.ar.l.	Luxembourg	100%
•Ball Investments Holdings S.ar.l.	Luxembourg	100%
•Ball (UK) Holdings, Ltd.	England	100%
•Ball Europe Ltd.	England	100%
•Ball Company	England	100%
•Ball Packaging Europe UK Ltd.	England	100%
•Ball Packaging Europe Managing GmbH	Germany	100%
•Ball Packaging Europe Holding GmbH & Co. KG	Germany	100%
•Ball Packaging Europe GmbH	Germany	100%
•Ball Packaging Europe Associations GmbH	Germany	100%
•Ball Packaging Europe Rostov LLC	Russia	100%
•Ball Packaging Europe Beteiligungs GmbH	Germany	100%

•Ball Packaging Europe Radomsko Sp.z o.o.	Poland	100%
•recan Organizacje Odzysku S.A.	Poland	100%
•recan GmbH	Germany	100%
•Ball Packaging Europe Metall GmbH	Germany	100%
•Ball Packaging Europe Belgrade d.o.o.	Serbia	100%
•recan d.o.o.	Serbia	100%
•recan Fund	Serbia	100%
•Ball Packaging Europe Handelsges mbH	Austria	100%

Name	State or Country of Incorporation or Organization	Percentage Ownership (2)
•Ball (France) Holdings, S.A.S.	France	100%
•Ball Packaging Europe Bierne, S.A.S.	France	100%
•Ball Packaging Europe La Ciotat, S.A.S.	France	100%
•Ball France Operations S.A.S.	France	100%
•Ball France Investment Holdings S.A.S.	France	100%
•Ball Packaging Europe Iberia S.L.U.	Spain	100%
•Ball Packaging Europe Holding B.V.	Netherlands	100%
•Ball Packaging Europe OSS B.V.	Netherlands	100%
•Ball Packaging Europe Trading Sp. z o.o.	Poland	100%
•Ball Packaging Europe Lublin Sp. z o.o.	Poland	100%
•Ball Packaging India Private Limited	India	100%
•Aerocan S.A.S.	France	100%
•Ball Aerocan France S.A.S.	France	100%
•Ball Aerocan CA s.r.o.	Czech Republic	100%
•Copal S.A.S.	France	51%
•AUK Holding Ltd.	United Kingdom	100%
•Ball Aerocan UK Ltd.	United Kingdom	100%
•Ball Metal Food Container Corp.	Delaware	100%
•Ball Metal Food Container, LLC	Delaware	100%
•Ball Aerosol and Specialty Container Holding Corporation	Delaware	100%
•Ball Aerosol and Specialty Container Inc.	Delaware	100%
•USC May Verpackungen Holding Inc.	Delaware	100%
•Ball Aerosol Packaging Argentina S.A.	Argentina	100%
•Ball Metal Packaging Sales Corp.	Colorado	100%
•Ball Plastic Container Corp.	Colorado	100%
•Ball Aerospace & Technologies Corp.	Delaware	100%
•Ball Technology Services Corporation	California	100%
•Ball North America Corp.	Canada	100%
•Ball Atlantic Enterprises, Inc.	Canada	100%
•Ball Nova Scotia Holdings LP	Canada	100%
•Ball Packaging Products Canada Corp.	Canada	100%
•Ball Advanced Aluminum Technologies Corp.	Delaware	100%
•Ball Canada Acquisition Inc.	Canada	100%

•Ball Advanced Aluminum Technologies Holding Canada Inc.	Canada	100%
•Ball Advanced Aluminum Technologies Canada Inc.	Canada	100%
•Ball Advanced Aluminum Technologies Canada L.P.	Canada	100%

The following is a list of affiliates of Ball Corporation included in the financial statements under the equity or cost accounting methods:

•Lam Soon-Ball Yamamura, Inc.	Taiwan	8%
•Rocky Mountain Metal Container, LLC	Colorado	50%
•Sekopak d.o.o. Belgrade	Serbia	11%
•Thai Beverage Can Ltd.	Thailand	7%
•TBC-Ball Beverage Can Holdings Limited	Hong Kong	50%
•TBC-Ball Beverage Can Vietnam Limited	Vietnam	50%

- (1) In accordance with Regulation S-K, Item 601(b)(21)(ii), the names of certain subsidiaries have been omitted from the foregoing lists. The unnamed subsidiaries, considered in the aggregate as a single subsidiary, would not constitute a significant subsidiary as defined in Regulation S-X, Rule 1-02(w).
- (2) Represents the Registrant's direct and/or indirect ownership in each of the subsidiaries' voting capital share.

Consent of Independent Registered Public Accounting Firm

We hereby consent to the incorporation by reference in each Amendment No. 1 to the Registration Statement on Form S-3 to Form S-16 (Registration Nos. 2-62247) and in each Registration Statement on Form S-3 (Registration Nos. 33-3027, 33-16674, 33-19035, 333-129292, 333-132143 and 333-157537) and in each Registration Statement on Form S-8 (Registration Nos. 33-40199, 33-15639, 33-61986, 333-26361, 333-52862, 333-62550, 333-67180, 333-124449, 333-150457 and 333-166376) of Ball Corporation of our report dated February 22, 2012 relating to the financial statements and the effectiveness of internal control over financial reporting, which appears in this Form 10-K.

/s/ PricewaterhouseCoopers LLP

Denver, Colorado

February 22, 2012

FORM 10-K
LIMITED POWER OF ATTORNEY

KNOW ALL MEN BY THESE PRESENTS that the undersigned directors and officers of Ball Corporation, an Indiana corporation, hereby constitute and appoint John A. Hayes, Scott C. Morrison and Shawn M. Barker, and any one or all of them, the true and lawful agents and attorneys-in-fact of the undersigned with full power and authority in said agents and attorneys-in-fact, and in any one or more of them, to sign for the undersigned and in their respective names as directors and officers of the Corporation the Form 10-K of the Corporation to be filed with the Securities and Exchange Commission, Washington, D.C., under the Securities Exchange Act of 1934, as amended, and to sign any amendment to such Form 10-K, hereby ratifying and confirming all acts taken by such agents and attorneys-in-fact or any one of them, as herein authorized.

Date: February 22, 2012

/s/ John A. Hayes
 John A. Hayes Officer

/s/ Robert W. Alspaugh
 Robert W. Alspaugh Director

/s/ Scott C. Morrison
 Scott C. Morrison Officer

/s/ Hanno C. Fiedler
 Hanno C. Fiedler Director

/s/ Shawn M. Barker
 Shawn M. Barker Officer

/s/ John A. Hayes
 John A. Hayes Director

/s/ R. David Hoover
 R. David Hoover Chairman of the Board
 and Director

/s/ John F. Lehman
 John F. Lehman Director

/s/ Georgia R. Nelson
 Georgia R. Nelson Director

/s/ Jan Nicholson
 Jan Nicholson Director

/s/ George M. Smart
 George M. Smart Director

/s/ Theodore M. Solso
 Theodore M. Solso Director

/s/ Stuart A. Taylor II
 Stuart A. Taylor II Director

/s/ Erik H. van der Kaay

Erik H. van der Kaay

Director

Certification

I, John A. Hayes, certify that:

1. I have reviewed this Annual Report on Form 10-K of Ball Corporation;
2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
4. The registrant's other certifying officer(s) and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect, the registrant's internal control over financial reporting; and
5. The registrant's other certifying officer(s) and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting that are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: February 22, 2012

/s/ John A. Hayes

John A. Hayes

President and Chief Executive Officer

Certification

I, Scott C. Morrison, certify that:

1. I have reviewed this Annual Report on Form 10-K of Ball Corporation;
2. Based on my knowledge, this report does not contain any untrue statement of a material fact or omit to state a material fact necessary to make the statements made, in light of the circumstances under which such statements were made, not misleading with respect to the period covered by this report;
3. Based on my knowledge, the financial statements, and other financial information included in this report, fairly present in all material respects the financial condition, results of operations and cash flows of the registrant as of, and for, the periods presented in this report;
4. The registrant's other certifying officer(s) and I are responsible for establishing and maintaining disclosure controls and procedures (as defined in Exchange Act Rules 13a-15(e) and 15d-15(e)) and internal control over financial reporting (as defined in Exchange Act Rules 13a-15(f) and 15d-15(f)) for the registrant and have:
 - a) Designed such disclosure controls and procedures, or caused such disclosure controls and procedures to be designed under our supervision, to ensure that material information relating to the registrant, including its consolidated subsidiaries, is made known to us by others within those entities, particularly during the period in which this report is being prepared;
 - b) Designed such internal control over financial reporting, or caused such internal control over financial reporting to be designed under our supervision, to provide reasonable assurance regarding the reliability of financial reporting and the preparation of financial statements for external purposes in accordance with generally accepted accounting principles;
 - c) Evaluated the effectiveness of the registrant's disclosure controls and procedures and presented in this report our conclusions about the effectiveness of the disclosure controls and procedures, as of the end of the period covered by this report based on such evaluation; and
 - d) Disclosed in this report any change in the registrant's internal control over financial reporting that occurred during the registrant's most recent fiscal quarter (the registrant's fourth quarter in the case of an annual report) that has materially affected, or is reasonably likely to materially affect the registrant's internal control over financial reporting; and
5. The registrant's other certifying officer(s) and I have disclosed, based on our most recent evaluation of internal control over financial reporting, to the registrant's auditors and the audit committee of the registrant's board of directors (or persons performing the equivalent functions):
 - a) All significant deficiencies and material weaknesses in the design or operation of internal control over financial reporting that are reasonably likely to adversely affect the registrant's ability to record, process, summarize and report financial information; and
 - b) Any fraud, whether or not material, that involves management or other employees who have a significant role in the registrant's internal control over financial reporting.

Date: February 22, 2012

/s/ Scott C. Morrison

Scott C. Morrison

Senior Vice President and Chief Financial Officer

**Certification of Chief Executive Officer
Pursuant to 18 U.S.C. Section 1350
and Rule 13a-14(b) or Rule 15d-14(b)**

My name is John A. Hayes and I am the President and Chief Executive Officer of Ball Corporation (the “Company”).

I hereby certify pursuant to 18 U.S.C. Section 1350 as adopted by Section 906 of the Sarbanes–Oxley Act of 2002 that to the best of my knowledge and belief:

- (1) the Annual report on Form 10-K for the year ended December 31, 2011, filed with the U.S. Securities and Exchange Commission on February 22, 2012 (“Report”), fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934 as amended; and
- (2) the information contained in the Report fairly presents, in all material respects, the financial condition and results of the operations of Ball Corporation as of, and for, the periods presented in the Report.

/s/ John A. Hayes

John A. Hayes

President and Chief Executive Officer

Ball Corporation

Date: February 22, 2012

This certification, which accompanies the Form 10-K to which it relates, is not deemed filed with the Securities and Exchange Commission and is not to be incorporated by reference into any filing of the Company under the Securities Act of 1933, as amended, or the Securities Exchange Act of 1934, as amended (whether made before or after the date of the Form 10-K), irrespective of any general incorporation language contained in such filing.

A signed original of this written statement required by Section 906, or other document authenticating, acknowledging, or otherwise adopting the signature that appears in typed form within the electronic version of this written statement required by Section 906, has been provided to the Company and will be retained by the Company and furnished to the Securities and Exchange Commission or its staff upon request.

**Certification of Chief Financial Officer
Pursuant to 18 U.S.C. Section 1350
and Rule 13a-14(b) or Rule 15d-14(b)**

My name is Scott C. Morrison and I am the Senior Vice President and Chief Financial Officer of Ball Corporation (the “Company”).

I hereby certify pursuant to 18 U.S.C. Section 1350 as adopted by Section 906 of the Sarbanes–Oxley Act of 2002 that to the best of my knowledge and belief:

- (1) the Annual report on Form 10-K for the year ended December 31, 2011, filed with the U.S. Securities and Exchange Commission on February 22, 2012 (“Report”), fully complies with the requirements of Section 13(a) or 15(d) of the Securities Exchange Act of 1934 as amended; and
- (2) the information contained in the Report fairly presents, in all material respects, the financial condition and results of the operations of Ball Corporation as of, and for, the periods presented in the Report.

/s/ Scott C. Morrison

Scott C. Morrison

Senior Vice President and Chief Financial Officer

Ball Corporation

Date: February 22, 2012

This certification, which accompanies the Form 10-K to which it relates, is not deemed filed with the Securities and Exchange Commission and is not to be incorporated by reference into any filing of the Company under the Securities Act of 1933, as amended, or the Securities Exchange Act of 1934, as amended (whether made before or after the date of the Form 10-K), irrespective of any general incorporation language contained in such filing.

A signed original of this written statement required by Section 906, or other document authenticating, acknowledging, or otherwise adopting the signature that appears in typed form within the electronic version of this written statement required by Section 906, has been provided to the Company and will be retained by the Company and furnished to the Securities and Exchange Commission or its staff upon request.

**SAFE HARBOR STATEMENT UNDER THE PRIVATE SECURITIES
LITIGATION REFORM ACT OF 1995**

In connection with the safe harbor provisions of the Private Securities Litigation Reform Act of 1995 (the Reform Act), Ball is hereby filing cautionary statements identifying important factors that could cause Ball's actual results to differ materially from those projected in forward-looking statements of Ball. Forward-looking statements may be made in several different contexts; for example, in the quarterly and annual earnings news releases, the quarterly earnings conference calls hosted by the company, public presentations at investor and credit conferences, the company's Annual Report and in annual and periodic communications with investors. The Form 10-K may contain forward-looking statements. As time passes, the relevance and accuracy of forward-looking statements may change. You are advised to consult any further disclosures Ball makes on related subjects in our 10-K, 10-Q and 8-K reports to the Securities and Exchange Commission. The Reform Act defines forward-looking statements as statements that express or imply an expectation or belief and contain a projection, plan or assumption with regard to, among other things, future revenues, income, earnings per share, cash flow or capital structure. Such statements of future events or performance involve estimates, assumptions and uncertainties, and are qualified in their entirety by reference to, and are accompanied by, the following important factors that could cause Ball's actual results to differ materially from those contained in forward-looking statements made by or on behalf of Ball.

Some important factors that could cause Ball's actual results or outcomes to differ materially from those expressed or implied and discussed in forward-looking statements include, but are not limited to:

- Fluctuation in customer and consumer growth, demand and preferences, particularly during the months when the demand for metal beverage beer and soft drink cans is heaviest; loss of one or more major customers or suppliers or changes to contracts with one or more customers or suppliers; manufacturing overcapacity or under capacity; failure to achieve anticipated productivity improvements or production cost reductions including those associated with capital expenditures; changes in climate and weather; fruit, vegetable and fishing yields; interest rates affecting our debt; labor strikes and work stoppages; antitrust, intellectual property, consumer and other litigation; level of maintenance and capital expenditures; capital availability; economic conditions; and acts of war, terrorism or catastrophic events.
- Competition in pricing and the possible decrease in, or loss of, sales resulting therefrom.
- The timing and extent of regulation or deregulation; competition in each line of business; product development and introductions; and technology changes.
- Ball's ability or inability to have available sufficient production capacity in a timely manner.
- Overcapacity in metal container industry production facilities and its impact on costs, pricing and financial results.
- Regulatory action or federal, state, local or foreign laws, including mandatory deposit or restrictive packaging legislation such as recycling laws.
- Regulatory action or laws including tax, environmental, health and workplace safety, including in respect of climate change, or chemicals or substances used in raw materials or in the manufacturing process, particularly publicity concerning Bisphenol-A, or BPA, a chemical used in the manufacture of epoxy coatings applied to many types of containers (including certain of those products produced by the company).
- Regulations and standards, including changes in generally accepted accounting principles or their interpretation.

- Loss contingencies related to income and other tax matters, including those arising from audits performed by national and local tax authorities.

- The availability and cost of raw materials, supplies, power and natural resources needed for the production of metal containers as well as aerospace products.
- Changes in senior management; increases and trends in various employee benefits and labor costs, including pension, medical and health care costs incurred in the countries in which Ball has operations; rates of return projected and earned on assets and discount rates used to measure future obligations and expenses of the company's defined retirement plans; and changes in the company's pension plans.
- The ability or inability to pass on to customers changes in raw material cost, particularly steel and aluminum.
- The ongoing global recession, and its effects on liquidity, credit risk, asset values and the economy; international business and market risks (including foreign exchange rates or tax rates); political and economic instability in various markets, including periodic sell-offs on global equity markets; restrictive trade practices of national governments; the imposition of duties, taxes or other government charges by national governments; exchange controls; ongoing uncertainties surrounding sovereign debt of various European countries, including Greece, Portugal, Spain and Italy, as well as rating agency downgrades of various government debt.
- Changes in foreign exchange rates of the currencies in the countries in which the company and its joint ventures carry on business.
- Undertaking successful and unsuccessful acquisitions, joint ventures and divestitures and the integration activities associated with acquisitions and joint ventures.
- The ability or inability to achieve technological and product extensions or new technological and product advances in the company's businesses.
- Delays, extensions and technical uncertainties, as well as schedules of performance associated with contracts for aerospace products and services, and the success or lack of success of satellite launches and the businesses and governments associated with aerospace products, services and launches.
- The authorization, funding and availability and returns of government contracts and the nature and continuation of those contracts and related services provided thereunder, as well as the delay, cancellation or termination of contracts for the United States government, other customers or other government contractors.
- Actual versus estimated business consolidation and investment exit costs and the estimated net realizable values of assets associated with such activities; and goodwill impairment.
- Changes to unaudited results due to statutory audits of our financial statements or management's evaluation of the company's internal controls over financial reporting.

Goodwill (Tables)

12 Months Ended
Dec. 31, 2011

Goodwill

Schedule of goodwill

(\$ in millions)	Metal Beverage Packaging, Americas & Asia	Metal Beverage Packaging, Europe	Metal Food & Household Products Packaging, Americas	Total
Balance at December 31, 2009	\$ 588.8	\$ 1,065.9	\$ 353.6	\$ 2,008.3
Business acquisition	—	—	26.7	26.7
Acquisition of equity affiliates	150.6	—	—	150.6
Effects of currency exchange rates	—	(80.3)	—	(80.3)
Balance at December 31, 2010	739.4	985.6	380.3	2,105.3
Business acquisition	—	166.6	—	166.6
Acquisition of equity affiliates	1.3	—	—	1.3
Effects of currency exchange rates	—	(26.1)	—	(26.1)
Balance at December 31, 2011	<u>\$ 740.7</u>	<u>\$ 1,126.1</u>	<u>\$ 380.3</u>	<u>\$ 2,247.1</u>

Business Segment Information (Details 3) (USD \$) In Millions, unless otherwise specified	3 Months Ended								12 Months Ended		
	Dec. 31, 2011	Oct. 02, 2011	Jul. 03, 2011	Apr. 03, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
Business Segment Information											
Net sales	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$
	2,051.7	2,258.3	2,309.7	2,011.2	1,995.2	2,035.0	2,007.5	1,592.3	8,630.9	7,630.0	6,710.4
Total undistributed corporate expenses, net									(74.8)	(81.2)	(39.8)
Gain on disposition											34.8
Business consolidation and other activities									(30.3)	11.0	(21.4)
Segment earnings before interest and taxes									836.9	764.6	653.8
Interest expense									(177.1)	(158.2)	(117.2)
Tax provision									(201.3)	(175.8)	(159.8)
Equity in results of affiliates, net of tax									10.1	118.0	13.8
Net earnings from continuing operations									468.6	548.6	390.6
Discontinued operations, net of tax									(2.3)	(74.9)	(2.2)
Net earnings									466.3	473.7	388.4
Less net earnings attributable to noncontrolling interests									(22.3)	(5.7)	(0.5)
Net earnings attributable to Ball Corporation									444.0	468.0	387.9
Segment depreciation and amortization											
Depreciation and amortization									301.1	265.5	243.1
Segment property, plant and equipment											
Segment property, plant and equipment additions									443.8	250.2	157.9
Segment Assets											
Assets	7,284.6				6,927.7				7,284.6	6,927.7	
Segment investments in affiliates											
Investments in affiliates	26.4				12.8				26.4	12.8	
Total of segments											
Business Segment Information											
Segment earnings before interest and taxes									911.7	845.8	693.6

Segment depreciation and amortization

Depreciation and amortization 296.9 261.6 238.7

Segment property, plant and equipment

Segment property, plant and equipment additions 433.9 237.8 154.8

Segment Assets

Assets 6,996.7 6,641.6 6,996.7 6,641.6

Metal beverage packaging,
Americas and Asia

Business Segment Information

Net sales 4,415.8 3,850.4 2,891.1

Earnings before business consolidation and other activities, and before interest and taxes 481.7 418.3 296.0

Business consolidation and other activities (11.0) (6.8)

Segment earnings before interest and taxes 470.7 418.3 289.2

Segment depreciation and amortization

Depreciation and amortization 124.9 112.7 83.5

Segment property, plant and equipment

Segment property, plant and equipment additions 283.9 143.1 45.7

Segment Assets

Assets 3,163.1 2,965.8 3,163.1 2,965.8

Segment investments in affiliates

Investments in affiliates 24.6 11.0 24.6 11.0

Metal Beverage Packaging,
Europe

Business Segment Information

Net sales 2,017.6 1,699.1 1,739.5

Earnings before business consolidation and other activities, and before interest and taxes 243.7 213.5 214.8

Business consolidation and other activities (2.6) (14.1) (3.2)

Segment earnings before interest and taxes 229.6 210.3 214.8

Segment depreciation and amortization

Depreciation and amortization 107.1 84.7 93.7

Segment property, plant and equipment

Segment property, plant and equipment additions 90.7 49.5 69.4

Segment Assets

Assets 2,434.3 2,210.6 2,434.3 2,210.6

Segment investments in affiliates

Investments in affiliates 0.2 0.2 0.2 0.2

Metal Food and Household
Products Packaging, Americas

Business Segment Information

Net sales 1,426.4 1,370.1 1,392.9

Earnings before business consolidation and other activities, and before interest and taxes 133.7 129.1 130.8

Business consolidation and other activities (1.9) 18.3 (2.6)

Segment earnings before interest and taxes 131.8 147.4 128.2

Segment depreciation and amortization

Depreciation and amortization 42.5 42.5 41.3

Segment property, plant and equipment

Segment property, plant and equipment additions 27.3 27.7 22.7

Segment Assets

Assets 1,115.0 1,184.3 1,115.0 1,184.3

Aerospace & technologies

Business Segment Information

Net sales 784.6 713.7 689.2

Earnings before business consolidation and other activities, and before interest and taxes 79.6 69.8 61.4

Segment depreciation and amortization

Depreciation and amortization 22.4 21.7 20.2

Segment property, plant and equipment

Segment property, plant and equipment additions			32.0	17.5	17.0
Segment Assets					
Assets	284.3	280.9	284.3	280.9	
Corporate, net of eliminations					
Segment depreciation and amortization					
Depreciation and amortization			4.2	3.9	4.4
Segment property, plant and equipment					
Segment property, plant and equipment additions			9.9	12.4	3.1
Segment Assets					
Assets	287.9	286.1	287.9	286.1	
Segment investments in affiliates					
Investments in affiliates	1.6	1.6	1.6	1.6	
Corporate and intercompany eliminations					
Business Segment Information					
Net sales			(13.5)	(3.3)	(2.3)
Total undistributed corporate expenses, net			(71.5)	(77.1)	(62.6)
Gain on disposition					34.8
Business consolidation and other activities			\$ (3.3)	\$ (4.1)	\$ (12.0)

**Quarterly Results of
Operations (Unaudited)
(Tables)**

**12 Months Ended
Dec. 31, 2011**

**Quarterly Results of
Operations (Unaudited)
Schedule of quarterly results
of operations**

(\$ in millions, except per share amounts)	First Quarter	Second Quarter	Third Quarter	Fourth Quarter	Total
2011					
Net sales	\$ 2,011.2	\$2,309.7	\$2,258.3	\$2,051.7	\$8,630.9
Gross profit (a)	313.6	357.6	331.0	278.9	1,281.1
Earnings before taxes	\$ 147.5	\$ 208.9	\$ 185.6	\$ 117.8	\$ 659.8
Net earnings attributable to Ball Corporation from continuing operations	\$ 92.6	\$ 143.4	\$ 133.4	\$ 76.9	\$ 446.3
Net earnings attributable to Ball Corporation	\$ 91.3	\$ 143.1	\$ 132.1	\$ 77.5	\$ 444.0
Basic earnings per share (b):					
Continuing operations	\$ 0.55	\$ 0.86	\$ 0.82	\$ 0.48	\$ 2.70
Total	\$ 0.54	\$ 0.86	\$ 0.81	\$ 0.48	\$ 2.69
Diluted earnings per share (b):					
Continuing operations	\$ 0.54	\$ 0.84	\$ 0.80	\$ 0.47	\$ 2.64
Total	\$ 0.53	\$ 0.84	\$ 0.79	\$ 0.47	\$ 2.63
2010					
Net sales	\$ 1,592.3	\$2,007.5	\$2,035.0	\$1,995.2	\$7,630.0
Gross profit (a)	216.1	306.7	320.4	289.0	1,132.2
Earnings before taxes	\$ 98.7	\$ 177.4	\$ 196.9	\$ 133.4	\$ 606.4
Net earnings attributable to Ball Corporation from continuing operations	\$ 82.4	\$ 144.6	\$ 222.2	\$ 93.7	\$ 542.9
Net earnings attributable to Ball Corporation	\$ 79.3	\$ 69.0	\$ 227.5	\$ 92.2	\$ 468.0
Basic earnings per share (b)(c):					
Continuing operations	\$ 0.44	\$ 0.79	\$ 1.24	\$ 0.54	\$ 3.00
Total	\$ 0.43	\$ 0.37	\$ 1.27	\$ 0.53	\$ 2.59
Diluted earnings per share (b)(c):					
Continuing operations	\$ 0.44	\$ 0.77	\$ 1.22	\$ 0.53	\$ 2.96
Total	\$ 0.42	\$ 0.37	\$ 1.25	\$ 0.52	\$ 2.55

- (a) Gross profit is shown after depreciation related to cost of sales of \$268.6 million and \$243.7 million for the years ended December 31, 2011 and 2010, respectively.
- (b) Earnings per share calculations for each quarter are based on the weighted average shares outstanding for that period. As a result, the sum of the quarterly amounts may not equal the annual earnings per share amount.
- (c) The quarterly 2010 amounts have been restated for the two-for-one stock split that was effective on February 15, 2011.

Employee Benefit Obligations (Details)	12 Months Ended		12 Months Ended										12 Months Ended									
	Dec. 31, 2011 USD (\$)	Dec. 31, 2010 USD (\$)	Dec. 31, 2011 Defined Benefit Pension Plans USD (\$)	Dec. 31, 2010 Defined Benefit Pension Plans USD (\$)	Dec. 31, 2009 Defined Benefit Pension Plans USD (\$)	Dec. 31, 2011 Defined Benefit Pension Plans Funded plans USD (\$)	Dec. 31, 2011 Defined Benefit Pension Plans Unfunded German plans USD (\$)	Dec. 31, 2011 Defined Benefit Pension Plans Unfunded German plans EUR (€)	Dec. 31, 2010 Defined Benefit Pension Plans Unfunded German plans USD (\$)	Dec. 31, 2011 Defined Benefit Pension Plans Maximum USD (\$)	Dec. 31, 2011 Defined Benefit Pension Plans Maximum EUR (€)	Dec. 31, 2011 Defined Benefit Pension Plans Minimum USD (\$)	Dec. 31, 2011 Defined Benefit Pension Plans Minimum EUR (€)	Dec. 31, 2011 U.S. USD (\$)	Dec. 31, 2010 U.S. USD (\$)	Dec. 31, 2009 U.S. USD (\$)	Dec. 31, 2011 Foreign USD (\$)	Dec. 31, 2010 Foreign USD (\$)	Dec. 31, 2009 Foreign USD (\$)	Dec. 31, 2011 Other post retirement benefits USD (\$)	Dec. 31, 2010 Other post retirement benefits USD (\$)	Dec. 31, 2009 Other post retirement benefits USD (\$)
Employee Benefit Obligations																						
Total defined benefit pension liability	\$ 731,600,000	\$ 541,100,000																				
Less current portion	(24,800,000)	(23,400,000)																				
Long-term defined benefit pension liability	706,800,000	517,700,000																				
Retiree medical and other postemployment benefits	169,200,000	186,100,000																				
Deferred compensation plans	228,000,000	224,500,000																				
Other	39,700,000	35,000,000																				
Employee benefit obligations	1,143,700,000	963,300,000																				
Employer match of deferred compensation (as a percent)	20.00%																					
Employer contribution limit per calendar year	20,000																					
Number of shares, value equivalent, for each stock unit	1																					
Change in projected benefit obligation:																						
Benefit obligation at prior year end			1,664,000,000	1,587,800,000						1,066,400,000	977,700,000						597,600,000	610,100,000		184,700,000	191,800,000	
Service cost			51,000,000	50,900,000	48,300,000					43,200,000	43,800,000			42,500,000			7,800,000	7,100,000	5,800,000	2,300,000	2,500,000	3,000,000
Interest cost			88,400,000	86,000,000	84,300,000					57,600,000	56,500,000			53,600,000			30,800,000	29,500,000	30,700,000	9,700,000	10,200,000	10,800,000
Benefits paid			(100,000,000)	(93,500,000)						(62,800,000)	(58,600,000)						(37,200,000)	(34,900,000)		(12,400,000)	(12,400,000)	
Net actuarial losses			133,600,000	54,100,000						114,300,000	44,900,000						19,300,000	9,200,000		(17,200,000)	(2,300,000)	
Curtailment loss (gain)																				1,500,000	(1,800,000)	
Settlements																				(3,500,000)		
Effect of exchange rates			(8,500,000)	(24,800,000)													(8,500,000)	(24,800,000)		(500,000)	1,100,000	
Plan amendments and other			2,200,000	3,500,000						2,200,000	2,100,000									1,400,000	(4,900,000)	
Benefit obligation at year end			1,830,700,000	1,664,000,000	1,587,800,000					1,220,900,000	1,066,400,000	977,700,000		609,800,000	597,600,000		610,100,000		165,100,000	184,700,000	191,800,000	
Change in plan assets:																						
Fair value of plan assets at the beginning of the period			1,122,900,000	984,400,000						864,800,000	755,700,000			258,100,000	228,700,000							
Actual return on plan assets			23,700,000	88,800,000						8,200,000	64,500,000			15,500,000	24,300,000							
Employer contributions			35,600,000	118,800,000						20,200,000	103,200,000			15,400,000	15,600,000					14,800,000	11,900,000	
Contributions to unfunded German plans			24,400,000	23,300,000										24,400,000	23,300,000							
Benefits paid			(100,000,000)	(93,500,000)						(62,800,000)	(58,600,000)			(37,200,000)	(34,900,000)					(12,400,000)	(12,400,000)	
Medicare Part D subsidy																				500,000	500,000	
Settlements																				(2,900,000)		
Effect of exchange rates			(2,000,000)	1,000,000										(2,000,000)	1,000,000							
Other			(5,500,000)	100,000						(5,500,000)												
Fair value of plan assets at the end of the period			1,099,100,000	1,122,900,000	984,400,000					824,900,000	864,800,000	755,700,000		274,200,000	258,100,000		228,700,000					
Underfunded status			(731,600,000)	(541,100,000)		(289,500,000)		(301,800,000)		(396,000,000)	(201,600,000)			(335,600,000)	(339,500,000)					(165,100,000)	(184,700,000)	
Accumulated benefit obligation										1,184,800,000	1,039,000,000			541,400,000	533,300,000							
Amounts recognized in the consolidated balance sheets																						
Prepaid pension cost			4,000,000	1,600,000										4,000,000	1,600,000							
Defined benefit pension liabilities			(735,600,000)	(542,700,000)						(396,000,000)	(201,600,000)			(339,600,000)	(341,100,000)							
Net amount recognized			(731,600,000)	(541,100,000)						(396,000,000)	(201,600,000)			(335,600,000)	(339,500,000)							
Amounts recognized in accumulated other comprehensive income																						
Net actuarial loss			637,000,000	469,100,000						561,300,000	406,700,000			75,700,000	62,400,000							
Net prior service cost (credit)			8,700,000	6,100,000						11,900,000	9,700,000			(3,200,000)	(3,600,000)							
Tax effect and foreign exchange rates			(254,900,000)	(191,200,000)						(224,800,000)	(163,300,000)			(30,100,000)	(27,900,000)							
Accumulated other comprehensive earnings (loss)			390,800,000	284,000,000						348,400,000	253,100,000			42,400,000	30,900,000							
Benefit plans with an accumulated benefit obligation in excess of plan assets																						
Projected benefit obligation			1,571,600,000	1,429,000,000						1,220,900,000	1,066,400,000			350,700,000	362,600,000							
Accumulated benefit obligation			1,523,800,000	1,389,600,000						1,184,800,000	1,039,000,000			339,000,000	350,600,000							
Fair value of plan assets			878,800,000	919,300,000						824,900,000	864,800,000			53,900,000	54,500,000							
Components of net periodic benefit cost:																						
Service cost			51,000,000	50,900,000	48,300,000					43,200,000	43,800,000			42,500,000			7,800,000	7,100,000	5,800,000	2,300,000	2,500,000	3,000,000
Interest cost			88,400,000	86,000,000	84,300,000					57,600,000	56,500,000			53,600,000			30,800,000	29,500,000	30,700,000	9,700,000	10,200,000	10,800,000
Expected return on plan assets			(89,200,000)	(82,700,000)	(78,000,000)					(72,100,000)	(67,700,000)			(63,900,000)			(17,100,000)	(15,000,000)	(14,100,000)			
Amortization of prior service cost			800,000	1,000,000	500,000					1,200,000	1,300,000			800,000			(400,000)	(300,000)	(300,000)		200,000	400,000
Recognized net actuarial loss (gain)			27,200,000	23,600,000	16,100,000					21,500,000	18,700,000			12,400,000			5,700,000	4,900,000	3,700,000	700,000	800,000	400,000
Curtailment loss, including special termination benefits			6,500,000	1,700,000	1,200,000					6,500,000	(100,000)			1,200,000				1,800,000				
Special termination benefits																						
Subtotal			84,700,000	80,500,000	72,400,000					57,900,000	52,500,000			46,600,000			26,800,000	28,000,000	25,800,000		1,900,000	
Multi-employer plans			2,700,000	3,100,000	2,900,000					2,700,000	3,100,000			2,900,000								
Net periodic benefit cost			87,400,000	83,600,000	75,300,000					60,600,000	55,600,000			49,500,000			26,800,000	28,000,000	25,800,000	14,600,000	13,700,000	14,600,000
Estimated actuarial net loss that will be amortized from accumulated other comprehensive loss into net periodic benefit cost during next fiscal year			(40,400,000)																	(900,000)		
Estimated prior service cost that will be amortized from accumulated other comprehensive loss into net periodic benefit cost during next fiscal year			600,000																			
Expected contributions to company's defined benefit pension plans, not including the unfunded German plans						120,000,000																
Expected benefit payments																						
2012						113,700,000				22,000,000	17,000,000	21,000,000	16,000,000									
2013						76,600,000				22,000,000	17,000,000	21,000,000	16,000,000									
2014						80,200,000				22,000,000	17,000,000	21,000,000	16,000,000									
2015						84,200,000				22,000,000	17,000,000	21,000,000	16,000,000									
2016						87,900,000				22,000,000	17,000,000	21,000,000	16,000,000									
Years 2017 through 2021						\$ 496,700,000	\$ 98,000,000	€ 76,000,000														

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Shareholders' Equity
(Details 3) (USD \$)
In Millions, unless otherwise
specified

12 Months Ended

	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Accumulated Other Comprehensive Earnings (Loss)</u>			
<u>Balance at the beginning of the period</u>	\$ (82.1)	\$ (63.8)	
<u>Change</u>	(253.1)	(18.3)	
<u>Balance at the end of the period</u>	(335.2)	(82.1)	
Foreign Currency Translation			
<u>Accumulated Other Comprehensive Earnings (Loss)</u>			
<u>Balance at the beginning of the period</u>	123.1	180.2	
<u>Change</u>	(38.4)	(57.1)	
<u>Balance at the end of the period</u>	84.7	123.1	
Pension and Other Postretirement Benefits, Net of Tax			
<u>Accumulated Other Comprehensive Earnings (Loss)</u>			
<u>Balance at the beginning of the period</u>	(287.8)	(274.4)	
<u>Change</u>	(93.7)	(13.4)	
<u>Balance at the end of the period</u>	(381.5)	(287.8)	(274.4)
<u>Change in fair value of cash flow hedges:</u>			
<u>Pension and other postretirement items, related tax benefits</u>	56.3	2.2	15.2
Effective Derivatives, Net of Tax			
<u>Accumulated Other Comprehensive Earnings (Loss)</u>			
<u>Balance at the beginning of the period</u>	72.4	23.4	
<u>Change</u>	(110.8)	49.0	
<u>Balance at the end of the period</u>	(38.4)	72.4	23.4
<u>Amounts reclassified into earnings:</u>			
<u>Commodity contracts</u>	(65.7)	6.4	
<u>Interest rate and foreign currency contracts</u>	(1.8)	7.2	
<u>Total losses reclassified into earnings:</u>	(67.5)	13.6	
<u>Change in fair value of cash flow hedges:</u>			
<u>Commodity contracts</u>	(103.0)	64.8	
<u>Interest rate and foreign currency contracts</u>	(2.3)	(2.0)	
<u>Currency and tax impacts</u>	62.0	(27.4)	
<u>Changes in accumulated other comprehensive earnings (loss) for effective derivatives</u>	(110.8)	49.0	127.7
<u>Effective financial derivatives, related tax benefits</u>	58.2	(24.1)	(58.9)
Gain on Available for Sale Securities, Net of Tax			
<u>Accumulated Other Comprehensive Earnings (Loss)</u>			
<u>Balance at the beginning of the period</u>	10.2	7.0	
<u>Change</u>	(10.2)	3.2	
<u>Balance at the end of the period</u>		10.2	7.0
<u>Change in fair value of cash flow hedges:</u>			
<u>Gain on available for sale securities, related tax benefits</u>		\$ (2.0)	\$ (4.5)

Earnings Per Share (Tables)

12 Months Ended
Dec. 31, 2011

Earnings Per Share

Schedule of earnings per share

(\$ in millions, except per share amounts; shares in thousands)	2011	2010	2009
Diluted Earnings per Share (a):			
Net earnings attributable to Ball Corporation	\$ 444.0	\$ 468.0	\$ 387.9
Weighted average common shares	165,275	180,746	187,572
Effect of dilutive securities	3,315	2,792	2,406
Weighted average shares applicable to diluted earnings per share	168,590	183,538	189,978
Basic earnings per share	\$ 2.69	\$ 2.59	\$ 2.07
Diluted earnings per share	\$ 2.63	\$ 2.55	\$ 2.04

(a) Shares for the year ended December 31, 2009, have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

Acquisitions (Tables)

**12 Months Ended
Dec. 31, 2011**

Acquisitions

Schedule of fair market valuation of acquired assets and liabilities

(\$ in millions)

Other assets and liabilities, net	\$ 6.5
Property, plant and equipment	95.8
Goodwill	166.6
Other intangible assets	53.9
Deferred taxes	(21.6)
Noncontrolling interest	(6.0)
Net assets acquired	<u>\$295.2</u>

Schedule of final fair values of the Latapack-Ball assets acquired, liabilities assumed and non-controlling interest recognized

(\$ in millions)

Cash	\$ 69.3
Current assets	84.7
Property, plant and equipment	265.9
Goodwill	100.2
Intangible asset	52.8
Current liabilities	(53.2)
Long-term liabilities	(174.1)
Net assets acquired	<u>\$ 345.6</u>
Noncontrolling interests	<u>\$(132.9)</u>

Schedule of unaudited pro forma consolidated results of operations

(\$ in millions, except per share amounts)

Net sales	\$7,214.4
Net earnings from continuing operations	396.6
Basic earnings per share from continuing operations	2.11
Diluted earnings per share from continuing operations	2.09

Stock-Based Compensation Programs (Details) (USD \$)	1 Months Ended			12 Months Ended		
	Jan. 31, 2011	Jan. 31, 2010	Jan. 31, 2009	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Restricted stock activity, Weighted average grant price</u>						
<u>Share based compensation expense</u>				\$ 24,700,000	\$ 24,400,000	\$ 26,500,000
<u>Expenses for share-based compensation arrangements, after tax</u>				15,000,000	14,900,000	16,000,000
<u>Unrecognized compensation cost related to nonvested share-based compensation arrangements</u>				41,200,000		
<u>Expected weighted-average period for recognition of unrecognized stock-based compensation costs (in years)</u>				2.3		
<u>Stock options</u>						
<u>Stock-Based Compensation Programs</u>						
<u>The number of one-year vesting installments</u>				4		
<u>Vesting installment period for options (in years)</u>				P1Y		
<u>Expiration period of options (in years)</u>				P10Y		
<u>Reserved for future grants (in shares)</u>				6,213,907		
<u>Outstanding Options, Number of Shares</u>						
<u>Beginning of the period (in shares)</u>	10,766,646			10,766,646		
<u>Granted (in shares)</u>				1,367,460		
<u>Exercised (in shares)</u>				(1,125,281)		
<u>Canceled/forfeited (in shares)</u>				(65,800)		
<u>End of the period (in shares)</u>				10,943,025	10,766,646	
<u>Vested and exercisable, end of period (in shares)</u>				7,264,739		
<u>Outstanding options, Weighted Average Exercise Price</u>						
<u>Beginning of the period (in dollars per share)</u>	21.39			\$ 21.39		
<u>Granted (in dollars per share)</u>				\$ 35.85		
<u>Exercised (in dollars per share)</u>				\$ 16.89		
<u>Canceled/forfeited (in dollars per share)</u>				\$ 25.24		
<u>End of the period (in dollars per share)</u>				\$ 23.64	\$ 21.39	
<u>Nonvested Options, Number of Shares</u>						
<u>Beginning of the period (in shares)</u>	3,918,684			3,918,684		
<u>Granted (in shares)</u>				1,367,460		
<u>Vested (in shares)</u>				(1,542,058)		
<u>Canceled/forfeited (in shares)</u>				(65,800)		
<u>End of the period (in shares)</u>				3,678,286	3,918,684	
<u>Nonvested Options, Weighted Average Grant Date Fair Value</u>						

<u>Beginning of the period (in dollars per share)</u>	6.13	\$ 6.13		
<u>Granted (in dollars per share)</u>		\$ 9.78	\$ 6.84	\$ 5.32
<u>Vested (in dollars per share)</u>		\$ 6.04		
<u>Canceled/forfeited (in dollars per share)</u>		\$ 6.65		
<u>End of the period (in dollars per share)</u>		\$ 7.51	\$ 6.13	
<u>Additional Stock-Based Compensation Information</u>				
<u>Stock-settled stock appreciation rights included in options granted (in shares)</u>	679,310			
<u>Weighted average remaining contractual term of options outstanding (in years)</u>		6.1		
<u>Aggregate intrinsic value of options outstanding</u>		132,100,000		
<u>Weighted average remaining contractual term of options vested and exercisable (in years)</u>		5.1		
<u>Aggregate intrinsic value of options vested and exercisable</u>		103,200,000		
<u>Cash received from options exercised</u>		16,400,000		
<u>Intrinsic value of options exercised</u>		19,700,000		
<u>Tax benefit from exercise of options</u>		5,600,000		
<u>Total fair value of options vested</u>		9,300,000	15,100,000	7,100,000
<u>Weighted average assumptions used in estimation of fair values of options</u>				
<u>Expected dividend yield (as a percent)</u>		0.78%	0.79%	1.00%
<u>Expected stock price volatility (as a percent)</u>		30.04%	28.99%	29.83%
<u>Risk-free interest rate (as a percent)</u>		1.97%	2.47%	1.74%
<u>Expected life of options (in years)</u>		5.0	4.9	5.25
Deposit share program				
<u>Restricted stock activity, Weighted average grant price</u>				
<u>Period from date of grant within which restrictions on the matching shares lapse</u>		4Y		
<u>Share based compensation expense</u>		2,400,000	400,000	1,600,000
Restricted shares				
<u>Weighted average assumptions used in estimation of fair values of options</u>				
<u>Vesting period (in years)</u>		5 years		
<u>Restricted stock activity, Number of shares</u>				
<u>Beginning of the period (in shares)</u>	1,856,202	1,856,202		
<u>Granted (in shares)</u>		525,092		
<u>Vested (in shares)</u>		(534,217)		
<u>Canceled/forfeited (in shares)</u>		(28,843)		
<u>End of the period (in shares)</u>		1,818,234		
<u>Restricted stock activity, Weighted average grant price</u>				
<u>Beginning of the period (in dollars per share)</u>	21.96	\$ 21.96		

Granted (in dollars per share)				\$ 35.49
Vested (in dollars per share)				\$ 24.94
Canceled/forfeited (in dollars per share)				\$ 30.66
End of the period (in dollars per share)				\$ 24.86
Performance-contingent restricted stock units				
Restricted stock activity, Number of shares				
Granted (in shares)	210,330	362,300	386,900	
Restricted stock activity, Weighted average grant price				
Company performance period for vesting of award (in months)				36 months
Share based compensation expense		7,300,000	9,500,000	9,900,000
Employee stock purchase plan				
Restricted stock activity, Weighted average grant price				
Maximum employer's contribution as a percentage of each participating employee's monthly payroll deduction				20.00%
Maximum employer's contribution to each participating employee				500
Company contributions		\$ 3,400,000	\$ 3,200,000	\$ 3,000,000

**Employee Benefit
Obligations (Details 4) (USD
\$)
In Millions, unless otherwise
specified**

Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009

Defined Benefit Pension Plans

Employee Benefit Obligations

<u>Total assets</u>	\$ 1,099.1	\$ 1,122.9	\$ 984.4
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U.S.

Employee Benefit Obligations

<u>Total assets</u>	824.9	864.8	755.7
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U.S. | Cash and cash equivalents

Employee Benefit Obligations

<u>Total assets</u>	25.5	102.2	
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U.S. | Corporate equity securities

Employee Benefit Obligations

<u>Total assets</u>	135.4	122.2	
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U.S. | U.S. government and agency securities

Employee Benefit Obligations

<u>Total assets</u>	182.4	204.1	
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U.S. | Corporate bonds and notes

Employee Benefit Obligations

<u>Total assets</u>	275.6	231.8	
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U.S. | Commingled funds

Employee Benefit Obligations

<u>Total assets</u>	115.0	124.2	
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U.S. | Limited partnerships and other

Employee Benefit Obligations

<u>Total assets</u>	91.0	80.3	
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U.S. | Level 1

Employee Benefit Obligations

<u>Total assets</u>	165.2	212.8	
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U.S. | Level 1 | Cash and cash equivalents

Employee Benefit Obligations

<u>Total assets</u>		16.0	
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U.S. | Level 1 | Corporate equity securities

Employee Benefit Obligations

<u>Total assets</u>	95.0	99.1	
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U.S. | Level 1 | U.S. government and agency securities

Employee Benefit Obligations

<u>Total assets</u>	69.4	96.7	
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U.S. | Level 1 | Corporate bonds and notes

Employee Benefit Obligations

<u>Total assets</u>	0.7	1.0	
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U.S. Level 1 Limited partnerships and other			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	0.1		
U.S. Level 2			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	603.8	617.3	
U.S. Level 2 Cash and cash equivalents			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	25.5	86.2	
U.S. Level 2 Corporate equity securities			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	40.4	23.1	
U.S. Level 2 U.S. government and agency securities			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	113.0	107.4	
U.S. Level 2 Corporate bonds and notes			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	274.9	230.8	
U.S. Level 2 Commingled funds			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	115.0	124.2	
U.S. Level 2 Limited partnerships and other			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	35.0	45.6	
U.S. Level 3			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	55.9	34.7	34.2
U.S. Level 3 Limited partnerships and other			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	55.9	34.7	
Canada. Level 2			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	107.3	104.4	
Canada. Level 2 Equity commingled funds			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	11.7	11.7	
Canada. Level 2 Fixed income commingled funds			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	45.5	45.6	
Canada. Level 2 Fixed income securities			
<u>Employee Benefit Obligations</u>			
<u>Total assets</u>	50.1	47.1	
United Kingdom. Level 2			
<u>Employee Benefit Obligations</u>			

Total assets	166.9	153.7
United Kingdom. Level 2 U.K. equity commingled funds		
Employee Benefit Obligations		
Total assets	56.7	51.8
United Kingdom. Level 2 Foreign equity commingled funds		
Employee Benefit Obligations		
Total assets	39.6	37.6
United Kingdom. Level 2 U.K. fixed income commingled funds		
Employee Benefit Obligations		
Total assets	\$ 70.6	\$ 64.3

Subsequent Events (Details)
(Share repurchase, February
1, 2012 Share repurchase
Agreement, USD \$)
In Millions, except Share
data, unless otherwise
specified

1 Months Ended

Feb. 29, 2012 Feb. 03, 2012

Share repurchase | February 1, 2012 Share repurchase Agreement

Subsequent Event

Accelerated share repurchase agreement amount

\$ 200

Advance payment under agreement

\$ 200

Shares received

4,584,819

Percentage of treasury stock acquired of total stock

90.00%

Closing price (in dollars per share)

\$ 39.26

Dispositions (Details 2) 1 Months Ended
(Digital Globe, USD \$)
In Millions, unless otherwise specified Mar. 31, 2011 May 31, 2009

Digital Globe

Dispositions

<u>Investment sold (as a percent)</u>		75.00%
<u>Proceeds generated from sale</u>	\$ 4.8	\$ 37.0
<u>Non-operating pre-tax gain</u>		\$ 34.8

Shareholders' Equity
(Details) (USD \$)
In Millions, except Share
data, unless otherwise
specified

12 Months Ended

Dec. 31, **Dec.** **Dec.**
2011 **31,** **31,**
 2010 **2009**

Shareholders' Equity

Number of shares of common stock authorized 550,000,000

Number of shares of preferred stock authorized 15,000,000

Class of Stock

Number of shares of preferred stock authorized 15,000,000

Number of shares of series A junior participating preferred stock authorized but unissued 550,000

Number of preferred stock purchase rights attached to each outstanding share of common stock 0.5

Number of series A junior participating preferred stock each right entitles the holder to purchase one-thousandth

Exercise price per right (in dollars per share) \$ 185

Minimum percentage of outstanding common stock to be acquired to trigger rights exchanged for common stock 10.00%

Discount on purchase price of common stock of the entity on exercise of rights on acquisition of 10 percent or more of outstanding common stock (as a percent) 50.00%

Redemption price of rights (in dollars per share) \$ 0.001

Share repurchases, net of issuances \$ 473.9 \$ 506.7 \$ 5.1

Series A Junior Participating Preferred Stock

Shareholders' Equity

Number of shares of preferred stock authorized 550,000

Class of Stock

Number of shares of preferred stock authorized 550,000

Number of shares of preferred stock unissued 550,000

Subsidiary Guarantees of Debt (Details 2) (USD \$) In Millions, unless otherwise specified	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	Dec. 31, 2008
<u>Current assets</u>				
<u>Cash and cash equivalents</u>	\$ 165.8	\$ 152.0	\$ 210.6	\$ 127.4
<u>Receivables, net</u>	910.4	849.7		
<u>Inventories, net</u>	1,072.5	1,083.9		
<u>Current derivative contracts</u>	19.0	102.6		
<u>Deferred taxes and other current assets</u>	173.2	220.1		
<u>Deferred taxes and other current assets, without derivatives</u>		117.5		
<u>Total current assets</u>	2,321.9	2,305.7		
<u>Property, plant and equipment, net</u>	2,265.4	2,048.2		
<u>Goodwill</u>	2,247.1	2,105.3	2,008.3	
<u>Noncurrent derivative contracts</u>	7.2	50.9		
<u>Intangibles and other assets, net</u>	450.2	468.5		
<u>Intangibles and other assets without derivatives, net</u>		417.6		
<u>Total Assets</u>	7,284.6	6,927.7		
<u>Current liabilities</u>				
<u>Short-term debt and current portion of long-term debt</u>	447.4	110.7		
<u>Accounts payable</u>	847.3	700.3		
<u>Accrued employee costs</u>	248.3	258.2		
<u>Current derivative contracts</u>	80.6	59.3		
<u>Other current liabilities</u>	313.1	314.1		
<u>Other current liabilities, without derivatives</u>		254.8		
<u>Total current liabilities</u>	1,856.1	1,383.3		
<u>Long-term debt</u>	2,696.7	2,701.6		
<u>Employee benefit obligations</u>	1,143.7	963.3		
<u>Noncurrent derivative contracts</u>	3.8	2.6		
<u>Deferred taxes and other liabilities, without derivatives</u>	210.1	218.8		
<u>Total liabilities</u>	5,906.6	5,269.6		
<u>Shareholders' equity</u>				
<u>Common stock</u>	941.7	893.4		
<u>Retained earnings</u>	3,228.3	2,829.8		
<u>Accumulated other comprehensive earnings (loss)</u>	(335.2)	(82.1)	(63.8)	
<u>Treasury stock, at cost</u>	(2,615.7)	(2,123.1)		
<u>Common shareholders' equity</u>	1,219.1	1,518.0		
<u>Total Ball Corporation shareholders' equity</u>	1,219.1	1,518.0		
<u>Noncontrolling interests</u>	158.9	140.1		
<u>Total shareholders' equity</u>	1,378.0	1,658.1	1,583.0	1,087.3
<u>Total Liabilities and Shareholders' Equity</u>	7,284.6	6,927.7		
Ball Corporation				
<u>Current assets</u>				

Cash and cash equivalents	24.0	0.2	111.3	90.2
Receivables, net	0.2	(0.5)		
Current derivative contracts		6.2		
Deferred taxes and other current assets	23.1			
Deferred taxes and other current assets, without derivatives		12.8		
Total current assets	47.3	18.7		
Property, plant and equipment, net	34.5	29.6		
Investment in subsidiaries	3,612.2	3,372.9		
Intangibles and other assets, net	177.1			
Intangibles and other assets without derivatives, net		176.0		
Total Assets	3,871.1	3,597.2		
Current liabilities				
Short-term debt and current portion of long-term debt	32.7	17.9		
Accounts payable	11.4	17.5		
Accrued employee costs	18.3	24.7		
Current derivative contracts		1.4		
Other current liabilities	55.5			
Other current liabilities, without derivatives		57.9		
Total current liabilities	117.9	119.4		
Long-term debt	2,320.6	2,333.5		
Intercompany borrowings	(26.4)	(536.7)		
Employee benefit obligations	301.6	197.1		
Deferred taxes and other liabilities, without derivatives	(61.7)	(34.1)		
Total liabilities	2,652.0	2,079.2		
Shareholders' equity				
Common stock	941.7	893.4		
Retained earnings	3,228.3	2,829.8		
Accumulated other comprehensive earnings (loss)	(335.2)	(82.1)		
Treasury stock, at cost	(2,615.7)	(2,123.1)		
Common shareholders' equity	1,219.1	1,518.0		
Total Ball Corporation shareholders' equity	1,219.1	1,518.0		
Total shareholders' equity	1,219.1	1,518.0		
Total Liabilities and Shareholders' Equity	3,871.1	3,597.2		
Guarantor Subsidiaries				
Current assets				
Cash and cash equivalents	0.5	1.7	0.1	(0.1)
Receivables, net	147.1	157.0		
Inventories, net	671.7	763.3		
Current derivative contracts		48.6		
Deferred taxes and other current assets	96.5			
Deferred taxes and other current assets, without derivatives		78.2		
Total current assets	915.8	1,048.8		

<u>Property, plant and equipment, net</u>	893.7	893.8		
<u>Investment in subsidiaries</u>	353.9	217.3		
<u>Goodwill</u>	927.0	927.0		
<u>Noncurrent derivative contracts</u>		1.6		
<u>Intangibles and other assets, net</u>	98.1			
<u>Intangibles and other assets without derivatives, net</u>		127.4		
<u>Total Assets</u>	3,188.5	3,215.9		
<u>Current liabilities</u>				
<u>Short-term debt and current portion of long-term debt</u>		0.2		
<u>Accounts payable</u>	442.1	362.2		
<u>Accrued employee costs</u>	158.0	165.1		
<u>Current derivative contracts</u>		37.0		
<u>Other current liabilities</u>	111.6			
<u>Other current liabilities, without derivatives</u>		89.8		
<u>Total current liabilities</u>	711.7	654.3		
<u>Long-term debt</u>	0.2	0.4		
<u>Intercompany borrowings</u>	(295.9)	105.3		
<u>Employee benefit obligations</u>	500.1	419.9		
<u>Noncurrent derivative contracts</u>		0.3		
<u>Deferred taxes and other liabilities, without derivatives</u>	95.6	65.5		
<u>Total liabilities</u>	1,011.7	1,245.7		
<u>Shareholders' equity</u>				
<u>Common stock</u>	802.0	684.4		
<u>Retained earnings</u>	1,679.5	1,480.8		
<u>Accumulated other comprehensive earnings (loss)</u>	(304.8)	(195.0)		
<u>Common shareholders' equity</u>	2,176.7	1,970.2		
<u>Total Ball Corporation shareholders' equity</u>	2,176.7	1,970.2		
<u>Total shareholders' equity</u>	2,176.7	1,970.2		
<u>Total Liabilities and Shareholders' Equity</u>	3,188.4	3,215.9		
Non-Guarantor Subsidiaries				
<u>Current assets</u>				
<u>Cash and cash equivalents</u>	141.3	150.1	99.2	37.3
<u>Receivables, net</u>	763.1	693.2		
<u>Inventories, net</u>	400.8	320.6		
<u>Current derivative contracts</u>		47.8		
<u>Deferred taxes and other current assets</u>	53.6			
<u>Deferred taxes and other current assets, without derivatives</u>		26.5		
<u>Total current assets</u>	1,358.8	1,238.2		
<u>Property, plant and equipment, net</u>	1,337.2	1,124.8		
<u>Investment in subsidiaries</u>	78.6	151.0		
<u>Goodwill</u>	1,320.1	1,178.3		
<u>Noncurrent derivative contracts</u>		49.3		
<u>Intangibles and other assets, net</u>	175.0			

<u>Intangibles and other assets without derivatives, net</u>		114.2
<u>Total Assets</u>	4,269.7	3,855.8
<u>Current liabilities</u>		
<u>Short-term debt and current portion of long-term debt</u>	414.7	92.6
<u>Accounts payable</u>	393.8	320.6
<u>Accrued employee costs</u>	72.0	68.4
<u>Current derivative contracts</u>		20.9
<u>Other current liabilities</u>	146.0	
<u>Other current liabilities, without derivatives</u>		107.1
<u>Total current liabilities</u>	1,026.5	609.6
<u>Long-term debt</u>	375.9	367.7
<u>Intercompany borrowings</u>	322.3	431.4
<u>Employee benefit obligations</u>	342.0	346.3
<u>Noncurrent derivative contracts</u>		2.3
<u>Deferred taxes and other liabilities, without derivatives</u>	176.2	187.4
<u>Total liabilities</u>	2,242.9	1,944.7
<u>Shareholders' equity</u>		
<u>Convertible preferred stock</u>	4.8	4.8
<u>Preferred shareholders' equity</u>	4.8	4.8
<u>Common stock</u>	662.0	719.2
<u>Retained earnings</u>	1,211.5	923.8
<u>Accumulated other comprehensive earnings (loss)</u>	(10.3)	123.2
<u>Common shareholders' equity</u>	1,863.2	1,766.2
<u>Total Ball Corporation shareholders' equity</u>	1,868.0	1,771.0
<u>Noncontrolling interests</u>	158.9	140.1
<u>Total shareholders' equity</u>	2,026.9	1,911.1
<u>Total Liabilities and Shareholders' Equity</u>	4,269.8	3,855.8
Eliminating Adjustments		
<u>Current assets</u>		
<u>Investment in subsidiaries</u>	(4,044.7)	(3,741.2)
<u>Total Assets</u>	(4,044.7)	(3,741.2)
<u>Shareholders' equity</u>		
<u>Convertible preferred stock</u>	(4.8)	(4.8)
<u>Preferred shareholders' equity</u>	(4.8)	(4.8)
<u>Common stock</u>	(1,464.0)	(1,403.6)
<u>Retained earnings</u>	(2,891.0)	(2,404.6)
<u>Accumulated other comprehensive earnings (loss)</u>	315.1	71.8
<u>Common shareholders' equity</u>	(4,039.9)	(3,736.4)
<u>Total Ball Corporation shareholders' equity</u>	(4,044.7)	(3,741.2)
<u>Total shareholders' equity</u>	(4,044.7)	(3,741.2)
<u>Total Liabilities and Shareholders' Equity</u>	\$ (4,044.7)	\$ (3,741.2)

Financial Instruments and Risk Management (Details) In Millions, except Share data, unless otherwise specified	12 Months Ended				12 Months Ended						
	Dec. 31, 2011 USD (\$) Count	Dec. 31, 2010 USD (\$)	Dec. 31, 2011 Commodity contracts USD (\$)	Dec. 31, 2010 Commodity contracts USD (\$)	Dec. 31, 2011 Interest rate swap agreements USD (\$)	Dec. 31, 2011 Inflation option contracts USD (\$)	Dec. 31, 2011 Inflation option contracts EUR (€)	Dec. 31, 2011 Currency Exchange Rate Risk USD (\$)	Dec. 31, 2011 Equity contracts USD (\$)	Sep. 30, 2012 Equity contracts	Mar. 31, 2012 Equity contracts
Financial Instruments and Risk Management											
Number of methods through which entity manages commodity price risk in connection with market price fluctuations of aluminum ingot (in counts)	2										
Financial Instruments and Risk Management											
Notional amount of derivatives		\$ 648		\$ 1,000	\$ 300	\$ 149	€ 115	\$ 630			
Period within which derivative will expire		four years			four years	two years	two years	two years	12 months		
Gain or loss on derivatives included in accumulated other comprehensive earnings (loss), net of tax		35.2			0.4			2.8			
Net loss expected to be recognized in the consolidated statement of earnings during the next 12 months		30.1						2.0			
Change in company's stock price (in dollars per share)									\$ 1		
Impact of change in the company's stock price on pretax earnings									1.8		
Notional value of the swap (in shares)										500,000	1,000,000
Fair value of the swap									2.6		
Aggregate fair value derivative instruments with credit-risk-related contingent features that were in a net liability position	\$ 71.7	\$ 26.3									

Subsidiary Guarantees of Debt (Details 3) (USD \$) In Millions, unless otherwise specified	1 Months Ended	12 Months Ended		
	Feb. 28, 2011	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Cash flows from operating activities</u>				
<u>Cash provided by (used in) continuing operating activities</u>		\$ 956.7	\$ 500.3	\$ 478.0
<u>Cash provided by (used in) discontinued operating activities</u>		(8.3)	14.9	81.7
<u>Total cash provided by (used in) operating activities</u>		948.4	515.2	559.7
<u>Cash flows from investing activities</u>				
<u>Additions to property, plant and equipment</u>		(443.8)	(250.2)	(157.9)
<u>Business acquisitions, net of cash acquired</u>		(295.2)	(62.0)	(574.7)
<u>Acquisitions of equity affiliates, net of cash acquired</u>			(63.8)	
<u>Proceeds from dispositions, net of cash sold</u>			261.5	37.0
<u>Cash collateral, net</u>			0.1	105.3
<u>Other, net</u>		1.0	13.4	2.4
<u>Cash provided by (used in) continuing investing activities</u>		(738.0)	(101.0)	(587.9)
<u>Cash provided by (used in) discontinued investing activities</u>			(9.2)	6.5
<u>Total cash provided by (used in) investing activities</u>		(738.0)	(110.2)	(581.4)
<u>Cash flows from financing activities</u>				
<u>Long-term borrowings</u>		827.3	2,231.6	1,336.7
<u>Repayments of long-term borrowings</u>		(815.8)	(2,144.9)	(1,096.8)
<u>Change in short-term borrowings</u>		295.3	15.1	(92.0)
<u>Proceeds from issuances of common stock</u>		39.3	47.5	31.9
<u>Acquisitions of treasury stock</u>	(143.3)	(513.2)	(554.2)	(37.0)
<u>Common dividends</u>		(45.7)	(35.8)	(37.4)
<u>Other, net</u>		(4.0)	(18.9)	(4.6)
<u>Cash provided by (used in) financing activities</u>		(216.8)	(459.6)	100.8
<u>Effect of exchange rate changes on cash</u>		20.2	(4.0)	4.1
<u>Change in cash and cash equivalents</u>		13.8	(58.6)	83.2
<u>Cash and Cash Equivalents - Beginning of Year</u>		152.0	210.6	127.4
<u>Cash and Cash Equivalents - End of Year</u>		165.8	152.0	210.6
Ball Corporation				
<u>Cash flows from operating activities</u>				
<u>Cash provided by (used in) continuing operating activities</u>		(71.3)	64.3	(88.4)
<u>Cash provided by (used in) discontinued operating activities</u>			0.4	0.4
<u>Total cash provided by (used in) operating activities</u>		(71.3)	64.7	(88.0)
<u>Cash flows from investing activities</u>				
<u>Additions to property, plant and equipment</u>		(9.9)	(12.1)	(2.9)

Investments in and advances to affiliates	634.1	13.4	(383.6)
Other, net	(15.0)	(17.0)	(3.8)
Cash provided by (used in) continuing investing activities		(15.7)	(390.3)
Total cash provided by (used in) investing activities	609.2	(15.7)	(390.3)
Cash flows from financing activities			
Long-term borrowings	370.4	1,860.2	1,111.6
Repayments of long-term borrowings	(380.5)	(1,471.6)	(565.1)
Change in short-term borrowings	10.0	10.1	
Proceeds from issuances of common stock	39.3	47.5	31.9
Acquisitions of treasury stock	(513.2)	(554.2)	(37.0)
Common dividends	(45.7)	(35.8)	(37.4)
Other, net	5.6	(16.3)	(4.6)
Cash provided by (used in) financing activities	(514.1)	(160.1)	499.4
Change in cash and cash equivalents	23.8	(111.1)	21.1
Cash and Cash Equivalents - Beginning of Year	0.2	111.3	90.2
Cash and Cash Equivalents - End of Year	24.0	0.2	111.3
Guarantor Subsidiaries			
Cash flows from operating activities			
Cash provided by (used in) continuing operating activities	677.0	268.8	301.4
Cash provided by (used in) discontinued operating activities	(4.1)	18.8	81.7
Total cash provided by (used in) operating activities	672.9	287.6	383.1
Cash flows from investing activities			
Additions to property, plant and equipment	(164.5)	(106.4)	(78.8)
Business acquisitions, net of cash acquired		(25.8)	(574.7)
Proceeds from dispositions, net of cash sold		261.5	37.0
Cash collateral, net		0.1	(0.9)
Investments in and advances to affiliates	(543.1)	(415.2)	223.3
Other, net	33.8	16.2	6.6
Cash provided by (used in) continuing investing activities		(269.6)	(387.5)
Cash provided by (used in) discontinued investing activities		(9.2)	6.5
Total cash provided by (used in) investing activities	(673.8)	(278.8)	(381.0)
Cash flows from financing activities			
Long-term borrowings		0.7	
Repayments of long-term borrowings	(0.3)	(7.9)	(1.9)
Cash provided by (used in) financing activities	(0.3)	(7.2)	(1.9)
Change in cash and cash equivalents	(1.2)	1.6	0.2
Cash and Cash Equivalents - Beginning of Year	1.7	0.1	(0.1)
Cash and Cash Equivalents - End of Year	0.5	1.7	0.1
Non-Guarantor Subsidiaries			
Cash flows from operating activities			

<u>Cash provided by (used in) continuing operating activities</u>	351.0	167.2	265.0
<u>Cash provided by (used in) discontinued operating activities</u>	(4.2)	(4.3)	(0.4)
<u>Total cash provided by (used in) operating activities</u>	346.8	162.9	264.6
<u>Cash flows from investing activities</u>			
<u>Additions to property, plant and equipment</u>	(269.4)	(131.7)	(76.2)
<u>Business acquisitions, net of cash acquired</u>	(295.2)	(36.2)	
<u>Acquisitions of equity affiliates, net of cash acquired</u>		(63.8)	
<u>Cash collateral, net</u>			106.2
<u>Investments in and advances to affiliates</u>	(91.0)	401.8	160.3
<u>Other, net</u>	(17.8)	14.2	(0.4)
<u>Cash provided by (used in) continuing investing activities</u>		184.3	189.9
<u>Total cash provided by (used in) investing activities</u>	(673.4)	184.3	189.9
<u>Cash flows from financing activities</u>			
<u>Long-term borrowings</u>	456.9	370.7	225.1
<u>Repayments of long-term borrowings</u>	(435.0)	(665.4)	(529.8)
<u>Change in short-term borrowings</u>	285.3	5.0	(92.0)
<u>Other, net</u>	(9.6)	(2.6)	
<u>Cash provided by (used in) financing activities</u>	297.6	(292.3)	(396.7)
<u>Effect of exchange rate changes on cash</u>	20.2	(4.0)	4.1
<u>Change in cash and cash equivalents</u>	(8.8)	50.9	61.9
<u>Cash and Cash Equivalents - Beginning of Year</u>	150.1	99.2	37.3
<u>Cash and Cash Equivalents - End of Year</u>	\$ 141.3	\$ 150.1	\$ 99.2

Shareholders' Equity (Details 2) (USD \$) In Millions, except Share data, unless otherwise specified	12 Months Ended			1 Months Ended	12 Months Ended	1 Months Ended			12 Months Ended				
	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	Aug. 31, 2011 August 2, 2011 Share repurchase Agreement	Dec. 31, 2011 August 2, 2011 Share repurchase Agreement	Aug. 05, 2011 August 2, 2011 Share repurchase Agreement	Oct. 31, 2011 October 28, 2011 Share repurchase Agreement	Dec. 31, 2011 October 28, 2011 Share repurchase Agreement	Oct. 28, 2011 October 28, 2011 Share repurchase Agreement	Nov. 30, 2010 November 2010 Share repurchase Agreement	Feb. 28, 2010 February 2010 Share repurchase Agreement	Dec. 31, 2011 February 2010 Share repurchase Agreement	Feb. 22, 2011 February 2010 Share repurchase Agreement
Share repurchase agreement													
Accelerated share repurchase agreement amount				\$ 125			\$ 100			\$ 125			
Shares received (in dollars per share)					\$ 34.68			\$ 34.66				\$ 26.47	
Advance payment under agreement						125			100				125
Common shares repurchased amount	\$ 513.3	\$ 559.3	\$ 36.9							\$ 88.8			
Shares received (in shares)				3,077,976	526,532		2,523,836	361,615		2,775,408	4,323,598	398,206	
Percentage of treasury stock acquired of total stock						90.00%			90.00%				90.00%

**Employee Benefit
Obligations (Details 2) (USD
\$)
In Millions, unless otherwise
specified**

12 Months Ended

**Dec. 31, Dec. 31, Dec. 31,
2011 2010 2009**

Weighted-average assumptions used to determine net periodic benefit cost for years ended

<u>Market related value of plan assets used to calculate expected return</u>	\$	\$	\$
	1,201.6	1,106.5	968.1

<u>Increases in pension and other postretirement item obligations included in other comprehensive earnings, net of related tax effect</u>	93.7	13.4	22.6
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<u>Corridor percentage considered for amortization of accumulated actuarial gains and losses</u>	10.00%		
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Defined Benefit Pension Plans

Weighted-average assumptions used to determine benefit obligations

<u>Effect of one quarter of a percentage point reduction in the expected return on pension assets assumption, on pension expense</u>	3.1		
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<u>Effect of quarter of a percentage point reduction in the discount rate applied to the pension liability, on pension expense</u>	\$ 4.5		
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Weighted-average assumptions used to determine net periodic benefit cost for years ended

<u>Corridor percentage considered for amortization of accumulated actuarial gains and losses</u>	10.00%		
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U.S.

Weighted-average assumptions used to determine benefit obligations

<u>Discount rate (as a percent)</u>	4.75%	5.55%	6.00%
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<u>Rate of compensation increase (as a percent)</u>	4.80%	4.80%	4.80%
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Weighted-average assumptions used to determine net periodic benefit cost for years ended

<u>Discount rate (as a percent)</u>	5.55%	6.00%	6.25%
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<u>Rate of compensation increase (as a percent)</u>	4.80%	4.80%	4.80%
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<u>Expected long-term rate of return on assets (as a percent)</u>	8.00%	8.25%	8.25%
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Canada.

Weighted-average assumptions used to determine benefit obligations

<u>Discount rate (as a percent)</u>	4.05%	4.75%	5.00%
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<u>Rate of compensation increase (as a percent)</u>	3.00%	3.25%	3.50%
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Weighted-average assumptions used to determine net periodic benefit cost for years ended

<u>Discount rate (as a percent)</u>	4.75%	5.00%	7.00%
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<u>Rate of compensation increase (as a percent)</u>	3.25%	3.50%	3.50%
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<u>Expected long-term rate of return on assets (as a percent)</u>	5.14%	5.52%	7.26%
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<u>Time period for review of the expected benefit payments to select discount rate (in years)</u>	60		
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United Kingdom.

Weighted-average assumptions used to determine benefit obligations

<u>Discount rate (as a percent)</u>	5.00%	5.50%	5.75%
<u>Rate of compensation increase (as a percent)</u>	3.90%	4.25%	4.25%
<u>Pension increase (as a percent)</u>	3.05%	3.50%	
<u>Pension increase percentage which applies to benefits earned between January 1, 1995 and June 30, 2008</u>			3.40%
<u>Pension increase percentage which applies to benefits earned after June 30, 2008</u>			2.50%
<u>Weighted-average assumptions used to determine net periodic benefit cost for years ended</u>			
<u>Discount rate (as a percent)</u>	5.50%	5.75%	6.10%
<u>Rate of compensation increase (as a percent)</u>	4.25%	4.25%	3.80%
<u>Pension increase (as a percent)</u>	3.40%		
<u>Pension increase percentage which applies to benefits earned between January 1, 1995 and June 30, 2008</u>		3.40%	2.90%
<u>Pension increase percentage which applies to benefits earned after June 30, 2008</u>		2.50%	2.50%
<u>Expected long-term rate of return on assets (as a percent)</u>	7.00%	7.00%	7.00%
<u>Minimum term of bond used to discount cash flows for determining equivalent level discount rate (in years)</u>	15		
Germany.			
<u>Weighted-average assumptions used to determine benefit obligations</u>			
<u>Discount rate (as a percent)</u>	5.00%	5.00%	5.00%
<u>Rate of compensation increase (as a percent)</u>	2.75%	2.75%	2.75%
<u>Pension increase (as a percent)</u>	1.75%	1.75%	1.75%
<u>Weighted-average assumptions used to determine net periodic benefit cost for years ended</u>			
<u>Discount rate (as a percent)</u>	5.00%	5.00%	5.75%
<u>Rate of compensation increase (as a percent)</u>	2.75%	2.75%	2.75%
<u>Pension increase (as a percent)</u>	1.75%	1.75%	1.75%
<u>Minimum term of bond used to discount cash flows for determining equivalent level discount rate (in years)</u>	15		

Policies and Procedures

Ball employs established risk management policies and procedures, which seek to reduce Ball's exposure to fluctuations in commodity price, interest rates, foreign currencies and prices of the company's common stock with regard to common share repurchases and the company's deferred compensation stock plan. However, there can be no assurance that these policies and procedures will be successful. Although the instruments utilized involve varying degrees of credit, market and interest risk, the counterparties to the agreements are expected to perform fully under the terms of the agreements. The company monitors counterparty credit risk, including lenders, on a regular basis, but Ball cannot be certain that all risks will be discerned or that its risk management policies and procedures will always be effective.

Commodity Price Risk

Aluminum

Ball manages commodity price risk in connection with market price fluctuations of aluminum ingot through two different methods. First, the company enters into container sales contracts that include aluminum ingot-based pricing terms that generally reflect the same price fluctuations under commercial supply contracts for aluminum sheet purchases. The terms include fixed, floating or pass-through aluminum ingot component pricing. Second, Ball uses certain derivative instruments such as option and forward contracts as economic and cash flow hedges of commodity price risk where there is not an arrangement in the sales contract to match underlying purchase volumes and pricing with sales volumes and pricing.

The company had aluminum contracts limiting its aluminum exposure with notional amounts of approximately \$648 million and \$1.0 billion at December 31, 2011 and 2010, respectively. The aluminum contracts include economic derivative instruments that are undesignated and receive mark to fair value accounting treatment, as well as cash flow hedges that offset sales contracts of various terms and lengths. Cash flow hedges relate to forecasted transactions that expire within the next four years. Included in shareholders' equity at December 31, 2011, within accumulated other comprehensive earnings (loss) is a net after-tax loss of \$35.2 million associated with these contracts.

A net loss of \$30.1 million is expected to be recognized in the consolidated statement of earnings during the next 12 months, the majority of which will be offset by pricing changes in sales and purchase contracts, thus resulting in little or no earnings impact to Ball.

Steel

Most sales contracts involving our steel products either include provisions permitting Ball to pass through some or all steel cost changes incurred, or they incorporate annually negotiated steel prices.

Interest Rate Risk

Ball's objective in managing exposure to interest rate changes is to minimize the impact of interest rate changes on earnings and cash flows and to lower our overall borrowing costs. To achieve these objectives, Ball may use a variety of interest rate swaps, collars and options to manage our mix of floating and fixed-rate debt. Interest rate instruments held by the company at

December 31, 2011, included pay-fixed interest rate swaps, which effectively convert variable rate obligations to fixed rate instruments.

At December 31, 2011, the company had outstanding interest rate swap contracts with notional amounts of \$300 million paying fixed rates expiring within the next four years. Included in shareholders' equity at December 31, 2011, within accumulated other comprehensive earnings (loss) is a net after-tax loss of \$0.4 million associated with these contracts, the majority of which is expected to be recognized in the consolidated statement of earnings during the next 12 months.

Inflation Risk

Ball also uses inflation option contracts in Europe to limit the impacts from spikes in inflation against certain multi-year contracts. At December 31, 2011, the company had inflation options in Europe with notional amounts of \$149 million (€115 million). These options are undesignated for hedge accounting purposes and receive mark to fair value accounting. The fair value at December 31, 2011, was insignificant, and the option contracts expire at various times within the next two years.

Currency Exchange Rate Risk

Ball's objective in managing exposure to currency fluctuations is to limit the exposure of cash flows and earnings from changes associated with currency exchange rate changes through the use of various derivative contracts. In addition, at times Ball manages earnings translation volatility through the use of currency option strategies, and the change in the fair value of those options is recorded in the company's net earnings. Ball's currency translation risk results from the currencies in which we transact business. Ball faces currency exposures in our global operations as a result of intercompany currency denominated loans and purchasing raw materials in U.S. dollars and other currencies. Sales contracts are negotiated with customers to reflect cost changes and, where there is not an exchange pass-through arrangement, the company uses forward and option contracts to manage currency exposures. At December 31, 2011, the company had outstanding exchange forward contracts and option collar contracts with notional amounts totaling \$630 million. Approximately \$2.8 million of net loss is related to these contracts is included in accumulated other comprehensive earnings at December 31, 2011, of which \$2.0 million of net loss is expected to be recognized in the consolidated statement of earnings during the next 12 months. The contracts outstanding at December 31, 2011, expire within the next two years.

Common Stock Price Risk

The company's deferred compensation stock program is subject to variable plan accounting and, accordingly, is marked to fair value using the company's closing stock price at the end of the related reporting period. Based on current share levels in the program, each \$1 change in the company's stock price has an impact of \$1.8 million on pretax earnings. During March and September 2011, the company entered into total return swaps to reduce the company's earnings exposure to these market fluctuations. One of the swaps will be outstanding until March 2012 and has a notional value of 1 million shares. The other swap will be outstanding until September 2012 and has a notional value of 500,000 shares.

As of December 31, 2011, the combined fair value of these swaps was a \$2.6 million gain. All gains and losses on these total return swaps are recorded in the consolidated statement of earnings in selling, general and administrative expenses.

Collateral Calls

The company's agreements with its financial counterparties require Ball to post collateral in certain circumstances when the negative mark to fair value of the contracts exceeds specified levels. Additionally, Ball has collateral posting arrangements with certain customers on these derivative contracts. The cash flows of the margin calls are shown within the investing section of

the company's consolidated statements of cash flows. As of December 31, 2011, the aggregate fair value of all derivative instruments with credit-risk-related contingent features that were in a net liability position was \$71.7 million and no collateral was required to be posted. As of December 31, 2010, the aggregate fair value of all derivative instruments with credit-risk-related contingent features that were in a net liability position was \$26.3 million and no collateral was required to be posted.

Fair Value Measurements

Ball has classified all applicable financial derivative assets and liabilities as Level 2 within the fair value hierarchy as of December 31, 2011 and 2010, and presented those values in the table below. The company's assessment of the significance of a particular input to the fair value measurement requires judgment and may affect the valuation of fair value assets and liabilities and their placement within the fair value hierarchy levels.

Fair Value of Derivative Instruments as of December 31, 2011

(\$ in millions)	Derivatives Designated As Hedging Instruments	Derivatives Not Designated As Hedging Instruments	Total
Assets:			
Commodity contracts	\$ 4.2	\$ 3.3	\$ 7.5
Foreign currency contracts	0.9	10.6	11.5
Total current derivative contracts	<u>\$ 5.1</u>	<u>\$ 13.9</u>	<u>\$ 19.0</u>
Noncurrent commodity contracts	\$ 7.1	\$ —	\$ 7.1
Other contracts	—	0.1	0.1
Total noncurrent derivative contracts	<u>\$ 7.1</u>	<u>\$ 0.1</u>	<u>\$ 7.2</u>
Liabilities:			
Commodity contracts	\$ 64.4	\$ 5.8	\$ 70.2
Foreign currency contracts	4.4	5.5	9.9
Interest rate contracts	0.5	—	0.5
Total current derivative contracts	<u>\$ 69.3</u>	<u>\$ 11.3</u>	<u>\$ 80.6</u>
Noncurrent commodity contracts	\$ 2.1	\$ —	\$ 2.1
Interest rate contracts	0.7	—	0.7
Foreign currency contracts	1.0	—	1.0
Total noncurrent derivative contracts	<u>\$ 3.8</u>	<u>\$ —</u>	<u>\$ 3.8</u>

Fair Value of Derivative Instruments as of December 31, 2010

(\$ in millions)	Derivatives Designated As Hedging Instruments	Derivatives Not Designated As Hedging Instruments	Total
Assets:			
Commodity contracts	\$ 59.9	\$ 35.8	\$ 95.7
Foreign currency contracts	0.2	6.7	6.9
Total current derivative contracts	<u>\$ 60.1</u>	<u>\$ 42.5</u>	<u>\$ 102.6</u>
Noncurrent commodity contracts	\$ 47.3	\$ 1.8	\$ 49.1
Other contracts	1.3	0.5	1.8
Total noncurrent derivative contracts	<u>\$ 48.6</u>	<u>\$ 2.3</u>	<u>\$ 50.9</u>

Liabilities:			
Commodity contracts	\$ 12.9	\$ 35.4	\$ 48.3
Foreign currency contracts	1.4	7.7	9.1
Interest rate contracts	1.9	—	1.9
Total current derivative contracts	<u>\$ 16.2</u>	<u>\$ 43.1</u>	<u>\$ 59.3</u>
Noncurrent commodity contracts	\$ 0.3	\$ 1.9	\$ 2.2
Interest rate contracts	0.4	—	0.4
Total noncurrent derivative contracts	<u>\$ 0.7</u>	<u>\$ 1.9</u>	<u>\$ 2.6</u>

The company uses closing spot and forward market prices as published by the London Metal Exchange, the New York Mercantile Exchange, Reuters and Bloomberg to determine the fair value of its aluminum, currency, energy, inflation and interest rate spot and forward contracts. Option contracts are valued using a Black-Scholes model with observable market inputs for aluminum, currency and interest rates. We value each of our financial instruments either internally using a single valuation technique or from a reliable observable market source. The company does not adjust the value of its financial instruments except in determining the fair value of a trade that settles in the future by discounting the value to its present value using 12-month LIBOR as the discount factor. Ball performs validations of our internally derived fair values reported for our financial instruments on a quarterly basis utilizing counterparty valuation statements. The company additionally evaluates counterparty creditworthiness and, as of December 31, 2011, has not identified any circumstances requiring that the reported values of our financial instruments be adjusted.

The company's investment in shares of DigitalGlobe was measured using Level 1 inputs at December 31, 2010 and amounted to \$22.1 million. These shares were disposed of during March 2011. Additionally, net receivables related to the European scrap metal program totaling \$10.6 million at December 2011, and \$11.7 million at December 31, 2010, were classified as Level 2 within the fair value hierarchy.

The following table provides the effects of derivative instruments in the consolidated statement of earnings and on accumulated other comprehensive earnings (loss) for the year ended December 31:

	2011		2010	
	Cash Flow Hedge — Reclassified		Cash Flow Hedge — Reclassified	
	Amount From Other Comprehensive Earnings (Loss) —	Gain (Loss) on Derivatives Not Designated As Hedge Instruments	Amount From Other Comprehensive Earnings (Loss) —	Gain (Loss) on Derivatives Not Designated As Hedge Instruments
(\$ in millions)	Gain (Loss)		Gain (Loss)	
Commodity contracts (a)	\$ 65.7	\$ (2.7)	\$ (6.4)	\$ (0.3)
Interest rate contracts (b)	1.3	—	(4.9)	—
Inflation option contracts (c)	—	(0.2)	—	(0.9)
Foreign exchange contracts (d)	0.5	12.2	(2.3)	0.7
Equity contracts (e)	—	(4.4)	—	—
Total	<u>\$ 67.5</u>	<u>\$ 4.9</u>	<u>\$ (13.6)</u>	<u>\$ (0.5)</u>

(a) Gains and losses on commodity contracts are recorded in sales and cost of sales in the statement of earnings. Virtually all these expenses were passed through to our customers, resulting in no significant impact to earnings.

- (b) Gains and losses on interest contracts are recorded in interest expense in the statement of earnings.*
- (c) Gains and losses on inflation options are recorded in cost of sales in the statement of earnings.*
- (d) Gains and losses on foreign currency contracts to hedge the sales of products are recorded in cost of sales. Gains and losses on foreign currency hedges used for translation between segments are reflected in selling, general and administrative expenses in the consolidated statement of earnings.*
- (e) Gains and losses on equity contracts are recorded in selling, general and administrative expenses in the consolidated statement of earnings.*

Critical and Significant Accounting Policies (Details)	1 Months Ended	3 Months Ended					12 Months Ended		
	Feb. 28, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2011 M contract	Dec. 31, 2009	Dec. 31, 2008	
<u>Defined Benefit Pension Plans and Other Employee Benefits</u>									
<u>Corridor percentage considered for amortization of accumulated actuarial gains and losses</u>						10.00%			
<u>Revenue Recognition in the Aerospace and Technologies Segment</u>									
<u>Number of types of long-term sales contracts</u>						3			
<u>Percentage of segment net sales represented by cost- type sales contracts</u>						60.00%			
<u>Percentage of segment net sales represented by fixed price sales contracts</u>						33.00%			
<u>Principles of Consolidation and Basis of Presentation</u>									
<u>Stock split conversion ratio</u>	2	2	2	2	2		2	2	
<u>Cash and Cash Equivalents</u>									
<u>Maximum original maturity period of highly liquid debt instruments to be considered as cash equivalents (in months)</u>						3			
Buildings and improvements									
<u>Depreciation and Amortization</u>									
<u>Minimum estimated useful life (in years)</u>						5			
<u>Maximum estimated useful life (in years)</u>						40			
Machinery and equipment									
<u>Depreciation and Amortization</u>									
<u>Minimum estimated useful life (in years)</u>						2			
<u>Maximum estimated useful life (in years)</u>						20			

Taxes on Income (Tables)

**12 Months Ended
Dec. 31, 2011**

Taxes on Income

Schedule of amount of earnings before income taxes

(\$ in millions)	2011	2010	2009
U.S.	\$313.6	\$319.3	\$309.2
Foreign	346.2	287.1	227.4
	<u>\$659.8</u>	<u>\$606.4</u>	<u>\$536.6</u>

Schedule of provision for income tax expense

(\$ in millions)	2011	2010	2009
Current			
U.S.	\$ 61.3	\$ 63.5	\$ 86.6
State and local	15.0	11.6	15.9
Foreign	96.6	80.1	76.9
Total current	<u>172.9</u>	<u>155.2</u>	<u>179.4</u>
Deferred			
U.S.	48.0	18.2	5.6
State and local	7.7	2.3	(0.1)
Foreign	(27.3)	0.1	(25.1)
Total deferred	<u>28.4</u>	<u>20.6</u>	<u>(19.6)</u>
Tax provision (a)	<u>\$201.3</u>	<u>\$175.8</u>	<u>\$159.8</u>

(a) Amounts do not include tax benefits (expense) related to discontinued operations of \$1.5 million, \$30.5 million and \$(3.0) million in 2011, 2010 and 2009, respectively.

Schedule of income tax provision recorded within the consolidated statements of earnings which differ from the provisions determined by applying the U.S. statutory tax rate to pretax earnings

(\$ in millions)	2011	2010	2009
Statutory U.S. federal income tax	\$230.9	\$212.2	\$187.8
Increase (decrease) due to:			
Foreign tax rate differences	(46.3)	(26.0)	(26.0)
State and local taxes, net	14.0	13.1	10.7
U.S. taxes on foreign earnings, net of tax credits	17.7	13.4	16.6
Manufacturing deduction	(6.5)	(9.7)	(4.0)
Basis differences for asset sales	(5.0)	—	(8.5)
Uncertain tax positions, including interest	4.7	3.3	(2.6)
Company and trust-owned life insurance	(1.6)	(4.6)	(5.4)
Change in foreign subsidiary tax status (a)	—	(8.0)	—
Worldwide debt refinancing (a)	—	(11.8)	—
Other, net	<u>(6.6)</u>	<u>(6.1)</u>	<u>(8.8)</u>

Provision for taxes	<u>\$201.3</u>	<u>\$175.8</u>	<u>\$159.8</u>
Effective tax rate expressed as a percentage of pretax earnings	<u>30.5%</u>	<u>29.0%</u>	<u>29.8%</u>

(a) For 2010, the decrease in tax is net of a provision for uncertain tax positions and any applicable impact to the U.S. manufacturing deduction.

Schedule of significant components of deferred tax assets and liabilities

(\$ in millions)	2011	2010
Deferred tax assets:		
Deferred compensation	\$ 94.8	\$ 90.6
Accrued employee benefits	116.3	124.4
Plant closure costs	7.6	11.5
Accrued pensions	152.0	105.6
Inventory and other reserves	28.7	22.1
Net operating losses and other tax attributes	57.7	58.5
Unrealized losses on currency exchange and derivative transactions	35.4	5.7
Other	21.3	21.1
Total deferred tax assets	513.8	439.5
Valuation allowance	(53.0)	(55.3)
Net deferred tax assets	<u>460.8</u>	<u>384.2</u>
Deferred tax liabilities:		
Depreciation	(251.0)	(220.9)
Goodwill and other intangible assets	(124.3)	(104.1)
Unrealized gains on derivative transactions	(2.3)	(40.8)
Unrealized gains on equity securities	—	(6.6)
Other	(32.9)	(25.1)
Total deferred tax liabilities	<u>(410.5)</u>	<u>(397.5)</u>
Net deferred tax asset (liability)	<u>\$ 50.3</u>	<u>\$ (13.3)</u>

Schedule of net deferred tax asset (liability) included in consolidated balance sheets

(\$ in millions)	2011	2010
Deferred taxes and other current assets	\$102.4	\$ 60.9
Intangibles and other assets, net	29.7	34.6
Other current liabilities	(1.6)	(22.0)
Deferred taxes and other liabilities	(80.2)	(86.8)
Net deferred tax asset	<u>\$ 50.3</u>	<u>\$ (13.3)</u>

Rollforward of unrecognized tax benefits related to uncertain income tax positions

(\$ in millions)	2011	2010	2009
Balance at January 1	\$ 60.1	\$ 45.9	\$ 48.8
Additions based on tax positions related to the current year	1.1	14.5	9.4

Additions for tax positions of prior years	10.1	6.7	5.6
Reductions for settlements	—	—	(9.2)
Reductions due to lapse of statute of limitations	(1.5)	(3.5)	(8.4)
Effect of foreign currency exchange rates	(1.0)	(3.5)	(0.3)
Balance at December 31	<u>\$ 68.8</u>	<u>\$ 60.1</u>	<u>\$ 45.9</u>

Balance sheet classification:

Other current liabilities	\$ 18.0	\$ 1.7	\$ 4.2
Deferred taxes and other liabilities	50.8	58.4	41.7
Total	<u>\$ 68.8</u>	<u>\$ 60.1</u>	<u>\$ 45.9</u>

**Employee Benefit
Obligations (Details 6) (USD
\$)
In Millions, unless otherwise
specified**

12 Months Ended

Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009

Other Benefit Plans

Percentage of eligible compensation, matched 100% by employer	3.00%		
Percentage of eligible compensation, matched 50% by employer	2.00%		
Employer match of employee contributions of first 3% of eligible compensation (as a percent)	100.00%		
Employer match of employee contributions of next 2% of eligible compensation (as a percent)	50.00%		
Expense associated with the company match	\$ 20.8	\$ 20.5	\$ 21.8

Aerospace & technologies

Employee Benefit Obligations

Performance-based matching cash contributions by employer limit (as a percent of base salary)	4.00%		
Additional compensation expense related to performance-based program recognized	8.3	3.0	

Other post retirement benefits

Employee Benefit Obligations

Increase in the total of service and interest cost due to one-percentage point increase in assumed health care cost trend rate	0.4		
Decrease in the total of service and interest cost due to one-percentage point decrease in assumed health care cost trend rate	(0.4)		

Other post retirement benefits | Minimum

Employee Benefit Obligations

Increase in the postretirement benefit obligation due to one-percentage point increase in assumed health care cost trend rate	4.3		
Decrease in the postretirement benefit obligation due to one-percentage point decrease in assumed health care cost trend rate	(4.3)		

Other post retirement benefits | Maximum

Employee Benefit Obligations

Increase in the postretirement benefit obligation due to one-percentage point increase in assumed health care cost trend rate	4.9		
Decrease in the postretirement benefit obligation due to one-percentage point decrease in assumed health care cost trend rate	\$ (4.9)		

U.S. health care plans

Employee Benefit Obligations

Health care cost trend rate used for pre-65 and post-65 benefits (as a percent)	8.50%		
Rate to which the health care cost trend rate is assumed to decline (as a percent)	5.00%		

Canadian plans

Employee Benefit Obligations

Health care cost trend rate used for pre-65 and post-65 benefits (as a percent)	6.00%		
Rate to which the health care cost trend rate is assumed to decline (as a percent)	5.00%		

Inventories (Tables)

**12 Months Ended
Dec. 31, 2011**

Inventories

Schedule of inventories

<u>(\$ in millions)</u>	<u>2011</u>	<u>2010</u>
Raw materials and supplies	\$ 442.4	\$ 478.0
Work in process and finished goods	630.1	605.9
	<u>\$1,072.5</u>	<u>\$1,083.9</u>

12
Months
Ended

Business Segment Information (Details)	Dec. 31, 2011 segment	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
		Net Sales Customer concentration MillerCoors LLC	Net Sales Customer concentration MillerCoors LLC	Net Sales Customer concentration MillerCoors LLC	Net Sales Customer concentration Coca-Cola Bottlers' Sales & Services Company LLC	Net Sales Customer concentration Coca-Cola Bottlers' Sales & Services Company LLC	Net Sales Customer concentration Coca-Cola Bottlers' Sales & Services Company LLC	Net Sales Customer concentration Pepsi-Cola Advertising and Marketing, Inc.	Net Sales Customer concentration Pepsi-Cola Advertising and Marketing, Inc.	Net Sales Customer concentration Pepsi-Cola Advertising and Marketing, Inc.

**Business Segment
Information**

Number of reportable
segments

4

Major Customers

Percentage of consolidated net
sales

9.50% 9.90% 11.10% 10.70% 6.10% 6.00% 9.10% 11.70% 8.40%

Taxes on Income (Details 2)
(USD \$)
In Millions, unless otherwise
specified

12 Months Ended
Dec. 31, Dec. 31, Dec. 31,
2011 2010 2009

Taxes on Income

Net income taxes payments \$ 150.3 \$ 146.0 \$ 200.4

Deferred tax assets:

Deferred compensation 94.8 90.6

Accrued employee benefits 116.3 124.4

Plant closure costs 7.6 11.5

Accrued pensions 152.0 105.6

Inventory and other reserves 28.7 22.1

Net operating losses and other tax attributes 57.7 58.5

Unrealized losses on foreign exchange and derivative transactions 35.4 5.7

Other 21.3 21.1

Total deferred tax assets 513.8 439.5

Valuation allowance (53.0) (55.3)

Net deferred tax assets 460.8 384.2

Deferred tax liabilities:

Depreciation (251.0) (220.9)

Goodwill and other intangible assets (124.3) (104.1)

Unrealized gain on derivative transactions (2.3) (40.8)

Unrealized gains on equity securities (6.6)

Other (32.9) (25.1)

Total deferred tax liabilities (410.5) (397.5)

Deferred tax asset (liability) 50.3 (13.3)

Net deferred tax asset (liability) included in the consolidated balance sheets:

Deferred taxes and other current assets 102.4 60.9

Intangibles and other assets, net 29.7 34.6

Other current liabilities (1.6) (22.0)

Deferred taxes and other liabilities (80.2) (86.8)

Deferred tax asset (liability) 50.3 (13.3)

Ball's Serbian subsidiary

Taxes on Income

Income tax holiday period (in years) 10

Remaining income tax holiday period (in years) 4

Income tax credit as percentage of additional local investment 80.00%

Period for which tax credit may be used to offset tax on earnings not covered by the tax holiday beginning 2010 (in years) 10

Latapack-Ball Embalagens Ltda. (Latapack-Ball)

Taxes on Income

Percentage of tax exemption received on certain portion of annual earnings 19.00%

Aerocan S.A.S. (Aerocan)

Taxes on Income

<u>Income tax holiday period (in years)</u>	10
<u>Remaining tax holiday</u>	14
Aerocan S.A.S. (Aerocan) Maximum	
<u>Taxes on Income</u>	
<u>Foreign annual abatement of tax over the income tax holiday period</u>	\$ 22

Property, Plant and Equipment (Details) (USD \$) In Millions, unless otherwise specified	12 Months Ended		
	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Property, plant and equipment</u>			
<u>Property, plant and equipment, gross</u>	\$ 4,497.3	\$ 4,127.1	
<u>Accumulated depreciation</u>	(2,231.9)	(2,078.9)	
<u>Property, plant and equipment, net</u>	2,265.4	2,048.2	
<u>Depreciation expense</u>	279.6	252.2	228.6
Land			
<u>Property, plant and equipment</u>			
<u>Property, plant and equipment, gross</u>	89.4	95.0	
Buildings			
<u>Property, plant and equipment</u>			
<u>Property, plant and equipment, gross</u>	881.3	848.7	
Machinery and equipment			
<u>Property, plant and equipment</u>			
<u>Property, plant and equipment, gross</u>	3,235.2	2,945.6	
Construction in progress			
<u>Property, plant and equipment</u>			
<u>Property, plant and equipment, gross</u>	\$ 291.4	\$ 237.8	

**Financial Instruments and
Risk Management (Tables)**

**12 Months Ended
Dec. 31, 2011**

**Financial Instruments and
Risk Management**

**Schedule of fair value of
derivative instruments**

\$ in millions)	Derivatives Designated As Hedging Instruments	Derivatives Not Designated As Hedging Instruments	Total
Assets:			
Commodity contracts	\$ 4.2	\$ 3.3	\$ 7.5
Foreign currency contracts	0.9	10.6	11.5
Total current derivative contracts	<u>\$ 5.1</u>	<u>\$ 13.9</u>	<u>\$ 19.0</u>
Noncurrent commodity contracts	\$ 7.1	\$ —	\$ 7.1
Other contracts	—	0.1	0.1
Total noncurrent derivative contracts	<u>\$ 7.1</u>	<u>\$ 0.1</u>	<u>\$ 7.2</u>
Liabilities:			
Commodity contracts	\$ 64.4	\$ 5.8	\$ 70.2
Foreign currency contracts	4.4	5.5	9.9
Interest rate contracts	0.5	—	0.5
Total current derivative contracts	<u>\$ 69.3</u>	<u>\$ 11.3</u>	<u>\$ 80.6</u>
Noncurrent commodity contracts	\$ 2.1	\$ —	\$ 2.1
Interest rate contracts	0.7	—	0.7
Foreign currency contracts	1.0	—	1.0
Total noncurrent derivative contracts	<u>\$ 3.8</u>	<u>\$ —</u>	<u>\$ 3.8</u>

Fair Value of Derivative Instruments as of December 31, 2010

(\$ in millions)	Derivatives Designated As Hedging Instruments	Derivatives Not Designated As Hedging Instruments	Total
Assets:			
Commodity contracts	\$ 59.9	\$ 35.8	\$ 95.7
Foreign currency contracts	0.2	6.7	6.9
Total current derivative contracts	<u>\$ 60.1</u>	<u>\$ 42.5</u>	<u>\$ 102.6</u>
Noncurrent commodity contracts	\$ 47.3	\$ 1.8	\$ 49.1
Other contracts	1.3	0.5	1.8
Total noncurrent derivative contracts	<u>\$ 48.6</u>	<u>\$ 2.3</u>	<u>\$ 50.9</u>
Liabilities:			
Commodity contracts	\$ 12.9	\$ 35.4	\$ 48.3
Foreign currency contracts	1.4	7.7	9.1
Interest rate contracts	1.9	—	1.9

Total current derivative contracts	\$ 16.2	\$ 43.1	\$ 59.3
Noncurrent commodity contracts	\$ 0.3	\$ 1.9	\$ 2.2
Interest rate contracts	0.4	—	0.4
Total noncurrent derivative contracts	\$ 0.7	\$ 1.9	\$ 2.6

Schedule of impact on
Earnings from Derivative
Instruments

(\$ in millions)	2011		2010	
	Cash Flow Hedge — Reclassified Amount From Other Comprehensive Earnings (Loss) — Gain (Loss)	Gain (Loss) on Derivatives Not Designated As Hedge Instruments	Cash Flow Hedge — Reclassified Amount From Other Comprehensive Earnings (Loss) — Gain (Loss)	Gain (Loss) on Derivatives Not Designated As Hedge Instruments
Commodity contracts (a)	\$ 65.7	\$ (2.7)	\$ (6.4)	\$ (0.3)
Interest rate contracts (b)	1.3	—	(4.9)	—
Inflation option contracts (c)	—	(0.2)	—	(0.9)
Foreign exchange contracts (d)	0.5	12.2	(2.3)	0.7
Equity contracts (e)	—	(4.4)	—	—
Total	\$ 67.5	\$ 4.9	\$ (13.6)	\$ (0.5)

- (a) Gains and losses on commodity contracts are recorded in sales and cost of sales in the statement of earnings. Virtually all these expenses were passed through to our customers, resulting in no significant impact to earnings.
- (b) Gains and losses on interest contracts are recorded in interest expense in the statement of earnings.
- (c) Gains and losses on inflation options are recorded in cost of sales in the statement of earnings.
- (d) Gains and losses on foreign currency contracts to hedge the sales of products are recorded in cost of sales. Gains and losses on foreign currency hedges used for translation between segments are reflected in selling, general and administrative expenses in the consolidated statement of earnings.
- (e) Gains and losses on equity contracts are recorded in selling, general and administrative expenses in the consolidated statement of earnings.

**Business Segment
Information**

**12 Months Ended
Dec. 31, 2011**

**Business Segment
Information**

Business Segment Information 2. Business Segment Information

Ball's operations are organized and reviewed by management along its product lines and presented in the following four reportable segments.

Metal beverage packaging, Americas and Asia: Consists of the metal beverage packaging, Americas, operations in the U.S., Canada and Brazil (discussed in Note 3), and the metal beverage packaging, Asia, operations in the People's Republic of China (PRC). The Americas and Asia segments have been aggregated based on similar economic and qualitative characteristics. The operations in this reporting segment manufacture and sell metal beverage containers, and also manufacture and sell non-beverage plastic containers in the PRC.

Metal beverage packaging, Europe: Consists of operations in several countries in Europe, which manufacture and sell metal beverage containers, extruded aluminum aerosol containers and aluminum slugs.

Metal food and household products packaging, Americas: Consists of operations in the U.S., Canada and Argentina, which manufacture and sell metal food, aerosol, paint and general line containers, as well as decorative specialty containers and aluminum slugs.

Aerospace and technologies: Consists of the manufacture and sale of aerospace and other related products and the providing of services used in the defense, civil space and commercial space industries.

The accounting policies of the segments are the same as those in the consolidated financial statements and are discussed in Note 1. We also have investments in companies in the U.S. and Vietnam, which are accounted for under the equity method of accounting and, accordingly, those results are not included in segment sales or earnings. We previously accounted for our investment in a Brazilian joint venture using the equity method of accounting. However, during August 2010, Ball acquired an additional economic interest in the joint venture and its results are now consolidated. Further details of the Brazilian transaction are available in Note 3.

Major Customers

Net sales to major customers, as a percentage of consolidated net sales, were as follows:

	<u>2011</u>	<u>2010</u>	<u>2009</u>
MillerCoors LLC	9.5%	9.9%	11.1%
Coca-Cola Bottlers' Sales & Services Company LLC	10.7%	6.1%	6.0%
Pepsi-Cola Advertising and Marketing, Inc.	9.1%	11.7%	8.4%

Summary of Net Sales by Geographic Area

<u>(\$ in millions)</u>	<u>U.S.</u>	<u>Foreign (a)</u>	<u>Consolidated</u>
2011	\$ 5,370.3	\$ 3,260.6	\$ 8,630.9
2010	5,228.1	2,401.9	7,630.0
2009	4,549.4	2,161.0	6,710.4

Summary of Net Long-Lived Assets by Geographic Area (b)

(\$ in millions)	U.S.	Brazil	Germany (c)	Other (d)	Consolidated
2011	\$ 2,130.3	\$ 536.7	\$ 1,209.3	\$ 1,086.4	\$ 4,962.7
2010	2,155.4	452.5	1,289.0	725.1	\$ 4,622.0

- (a) Includes the company's net sales in the PRC, Brazil (since August 2010), Canada, Argentina and European countries (none of which was individually significant), intercompany eliminations and other.
- (b) Net long-lived assets primarily consist of property, plant and equipment; goodwill and other intangible assets.
- (c) For financial reporting purposes, only Ball Packaging Europe's goodwill and intangible assets have been allocated to Germany. The total amounts allocated were \$963.9 million and \$985.6 million at December 31, 2011 and 2010, respectively.
- (d) Includes the company's net long-lived assets in the PRC, Canada, Argentina and European countries, not including Germany (none of which was individually significant), intercompany eliminations and other.

Summary of Business by Segment

(\$ in millions)	2011	2010	2009
Net Sales			
Metal beverage packaging, Americas & Asia	\$ 4,415.8	\$ 3,850.4	\$ 2,891.1
Metal beverage packaging, Europe	2,017.6	1,699.1	1,739.5
Metal food & household products packaging, Americas	1,426.4	1,370.1	1,392.9
Aerospace & technologies	784.6	713.7	689.2
Corporate and intercompany eliminations	(13.5)	(3.3)	(2.3)
Net sales	\$ 8,630.9	\$ 7,630.0	\$ 6,710.4
Net Earnings			
Metal beverage packaging, Americas & Asia	\$ 481.7	\$ 418.3	\$ 296.0
Business consolidation and other activities	(11.0)	—	(6.8)
Total metal beverage packaging, Americas & Asia	470.7	418.3	289.2
Metal beverage packaging, Europe	243.7	213.5	214.8
Business consolidation and other activities	(14.1)	(3.2)	—
Total metal beverage packaging, Europe	229.6	210.3	214.8
Metal food & household products packaging, Americas	133.7	129.1	130.8
Business consolidation and other activities	(1.9)	18.3	(2.6)
Total metal food & household products packaging, Americas	131.8	147.4	128.2
Aerospace & technologies	79.6	69.8	61.4
Segment earnings before interest and taxes	911.7	845.8	693.6
Undistributed corporate expenses and intercompany eliminations, net	(71.5)	(77.1)	(62.6)
Gain on disposition	—	—	34.8
Business consolidation and other activities	(3.3)	(4.1)	(12.0)

Total undistributed corporate expenses, net	(74.8)	(81.2)	(39.8)
Earnings before interest and taxes	836.9	764.6	653.8
Interest expense	(177.1)	(158.2)	(117.2)
Tax provision	(201.3)	(175.8)	(159.8)
Equity in results of affiliates, net of tax	10.1	118.0	13.8
Net earnings from continuing operations	468.6	548.6	390.6
Discontinued operations, net of tax	(2.3)	(74.9)	(2.2)
Net earnings	466.3	473.7	388.4
Less net earnings attributable to noncontrolling interests	(22.3)	(5.7)	(0.5)
Net earnings attributable to Ball Corporation	\$ 444.0	\$ 468.0	\$ 387.9

Summary of Business by Segment (continued)

(\$ in millions)	2011	2010	2009
Depreciation and Amortization			
Metal beverage packaging, Americas & Asia	\$ 124.9	\$ 112.7	\$ 83.5
Metal beverage packaging, Europe	107.1	84.7	93.7
Metal food & household products packaging, Americas	42.5	42.5	41.3
Aerospace & technologies	22.4	21.7	20.2
Segment depreciation and amortization	296.9	261.6	238.7
Corporate	4.2	3.9	4.4
Depreciation and amortization	<u>\$ 301.1</u>	<u>\$ 265.5</u>	<u>\$ 243.1</u>
Property, Plant and Equipment Additions			
Metal beverage packaging, Americas & Asia	\$ 283.9	\$ 143.1	\$ 45.7
Metal beverage packaging, Europe	90.7	49.5	69.4
Metal food & household products packaging, Americas	27.3	27.7	22.7
Aerospace & technologies	32.0	17.5	17.0
Segment property, plant and equipment additions	433.9	237.8	154.8
Corporate	9.9	12.4	3.1
Property, plant and equipment additions	<u>\$ 443.8</u>	<u>\$ 250.2</u>	<u>\$ 157.9</u>

(\$ in millions)	December 31,	
	2011	2010
Total Assets		
Metal beverage packaging, Americas & Asia	\$ 3,163.1	\$ 2,965.8
Metal beverage packaging, Europe	2,434.3	2,210.6
Metal food & household products packaging, Americas	1,115.0	1,184.3
Aerospace & technologies	284.3	280.9
Segment assets	6,996.7	6,641.6
Corporate assets, net of eliminations	287.9	286.1
Total assets	<u>\$ 7,284.6</u>	<u>\$ 6,927.7</u>
Investments in Affiliates		
Metal beverage packaging, Americas & Asia	\$ 24.6	\$ 11.0
Metal beverage packaging, Europe	0.2	0.2
Corporate	1.6	1.6
Investments in affiliates	<u>\$ 26.4</u>	<u>\$ 12.8</u>

	12 Months Ended		3 Months Ended		12 Months Ended		3 Months Ended		12 Months Ended		
Goodwill (Details) (USD \$) In Millions, unless otherwise specified	Dec. 31, 2011	Dec. 31, 2010	Mar. 31, 2011	Dec. 31, 2009	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2011	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2011	Dec. 31, 2010
			Metal beverage packaging, Americas and Asia	Metal beverage packaging, Americas and Asia	Metal beverage packaging, Americas and Asia	Metal beverage packaging, Americas and Asia	Metal Beverage Packaging, Europe	Metal Beverage Packaging, Europe	Metal Beverage Packaging, Europe	Food and Household Products Packaging, Americas	Food and Household Products Packaging, Americas
Goodwill											
Balance at the beginning of the period	\$ 2,105.3	\$ 2,008.3	\$ 739.4		\$ 739.4	\$ 588.8		\$ 985.6	\$ 1,065.9	\$ 380.3	\$ 353.6
Business acquisition	166.6	26.7						166.6			26.7
Acquisition of equity affiliates	1.3	150.6			1.3	150.6					
Effects of currency exchange rates	(26.1)	(80.3)						(26.1)	(80.3)		
Balance at the end of the period	2,247.1	2,105.3		588.8	740.7	739.4	1,126.1	1,126.1	985.6	380.3	380.3
Impairment charge			2.3	1.0			9.6			107.1	
Impairment charge after tax										75.2	
Impairment charge of plastics packaging goodwill										106.5	
Impairment charge of long-lived assets										\$ 0.6	

**Employee Benefit
Obligations (Tables)**

**12 Months Ended
Dec. 31, 2011**

**Employee Benefit
Obligations**

**Schedule of employee benefit
obligations**

(\$ in millions)	2011	2010
Total defined benefit pension liability	\$ 731.6	\$ 541.1
Less current portion	(24.8)	(23.4)
Long-term defined benefit pension liability	706.8	517.7
Retiree medical and other postemployment benefits	169.2	186.1
Deferred compensation plans	228.0	224.5
Other	39.7	35.0
	<u>\$1,143.7</u>	<u>\$ 963.3</u>

Defined Benefit Pension Plans

**Employee Benefit
Obligations**

**Analysis of change in benefit
accruals**

(\$ in millions)	U.S.	Foreign	Total	U.S.	Foreign	Total
Change in projected benefit obligation:						
Benefit obligation at prior year end	\$ 1,066.4	\$ 597.6	\$ 1,664.0	\$ 977.7	\$ 610.1	\$ 1,587.8
Service cost	43.2	7.8	51.0	43.8	7.1	50.9
Interest cost	57.6	30.8	88.4	56.5	29.5	86.0
Benefits paid	(62.8)	(37.2)	(100.0)	(58.6)	(34.9)	(93.5)
Net actuarial losses	114.3	19.3	133.6	44.9	9.2	54.1
Effect of exchange rates	—	(8.5)	(8.5)	—	(24.8)	(24.8)
Plan amendments and other	2.2	—	2.2	2.1	1.4	3.5
Benefit obligation at year end	<u>1,220.9</u>	<u>609.8</u>	<u>1,830.7</u>	<u>1,066.4</u>	<u>597.6</u>	<u>1,664.0</u>
Change in plan assets:						
Fair value of assets at prior year end	864.8	258.1	1,122.9	755.7	228.7	984.4
Actual return on plan assets	8.2	15.5	23.7	64.5	24.3	88.8
Employer contributions	20.2	15.4	35.6	103.2	15.6	118.8
Contributions to unfunded German plans (a)	—	24.4	24.4	—	23.3	23.3
Benefits paid	(62.8)	(37.2)	(100.0)	(58.6)	(34.9)	(93.5)
Effect of exchange rates	—	(2.0)	(2.0)	—	1.0	1.0
Other	(5.5)	—	(5.5)	—	0.1	0.1
Fair value of assets at end of year	<u>824.9</u>	<u>274.2</u>	<u>1,099.1</u>	<u>864.8</u>	<u>258.1</u>	<u>1,122.9</u>
Underfunded status	<u>\$ (396.0)</u>	<u>\$ (335.6)(a)</u>	<u>\$ (731.6)</u>	<u>\$ (201.6)</u>	<u>\$ (339.5)(a)</u>	<u>\$ (541.1)</u>

(a) The German plans are unfunded and the liability is included in the company's consolidated balance sheets. Benefits are paid directly by the company to the participants. The German plans represented \$289.5 million and \$301.8 million of the total unfunded status at December 31, 2011 and 2010, respectively.

Schedule of amounts
recognized in the consolidated
balance sheets

(\$ in millions)	U.S.	Foreign	Total	U.S.	Foreign	Total
Prepaid pension cost	\$ —	\$ 4.0	\$ 4.0	\$ —	\$ 1.6	\$ 1.6
Defined benefit pension liabilities	(396.0)	(339.6)	(735.6)	(201.6)	(341.1)	(542.7)
	<u>\$(396.0)</u>	<u>\$(335.6)</u>	<u>\$(731.6)</u>	<u>\$(201.6)</u>	<u>\$(339.5)</u>	<u>\$(541.1)</u>

Schedule of amounts
recognized in accumulated
other comprehensive earnings
(loss)

(\$ in millions)	U.S.	Foreign	Total	U.S.	Foreign	Total
Net actuarial loss	\$ 561.3	\$ 75.7	\$ 637.0	\$ 406.7	\$ 62.4	\$ 469.1
Net prior service cost (credit)	11.9	(3.2)	8.7	9.7	(3.6)	6.1
Tax effect and currency exchange rates	(224.8)	(30.1)	(254.9)	(163.3)	(27.9)	(191.2)
	<u>\$ 348.4</u>	<u>\$ 42.4</u>	<u>\$ 390.8</u>	<u>\$ 253.1</u>	<u>\$ 30.9</u>	<u>\$ 284.0</u>

Summary of information for
plans with an accumulated
benefit obligation in excess of
plan assets

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Projected benefit obligation	\$ 1,220.9	\$ 350.7	\$ 1,571.6	\$ 1,066.4	\$ 362.6	\$ 1,429.0
Accumulated benefit obligation	1,184.8	339.0	1,523.8	1,039.0	350.6	1,389.6
Fair value of plan assets	824.9	53.9(a)	878.8	864.8	54.5(a)	919.3

(a) The German plans are unfunded and, therefore, there is no fair value of plan assets associated with them. The unfunded status of those plans was \$289.5 million and \$301.8 million at December 31, 2011 and 2010, respectively.

Components of net periodic
benefit cost

(\$ in millions)	2011			2010			2009		
	U.S.	Foreign	Total	U.S.	Foreign	Total	U.S.	Foreign	Total
Service cost	\$ 43.2	\$ 7.8	\$ 51.0	\$ 43.8	\$ 7.1	\$ 50.9	\$ 42.5	\$ 5.8	\$ 48.3
Interest cost	57.6	30.8	88.4	56.5	29.5	86.0	53.6	30.7	84.3
Expected return on plan assets	(72.1)	(17.1)	(89.2)	(67.7)	(15.0)	(82.7)	(63.9)	(14.1)	(78.0)
Amortization of prior service cost	1.2	(0.4)	0.8	1.3	(0.3)	1.0	0.8	(0.3)	0.5
Recognized net actuarial loss	21.5	5.7	27.2	18.7	4.9	23.6	12.4	3.7	16.1
Curtailment loss, including special termination benefits	6.5	—	6.5	(0.1)	1.8	1.7	1.2	—	1.2
Subtotal	57.9	26.8	84.7	52.5	28.0	80.5	46.6	25.8	72.4
Multiemployer plans	2.7	—	2.7	3.1	—	3.1	2.9	—	2.9

Net periodic benefit cost	\$ 60.6	\$ 26.8	\$ 87.4	\$ 55.6	\$ 28.0	\$ 83.6	\$ 49.5	\$ 25.8	\$ 75.3
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Schedule of target asset allocations established

	U.S.	Canada (c)	United Kingdom
Cash and cash equivalents	0-10%	0-5%	—
Equity securities	10-75%(a)	10-30%(d)	56-62%(e)
Fixed income securities	25-70%(b)	75-80%	38-44%
Alternative investments	0-35%	—	—

(a) Equity securities may consist of: (1) up to 25 percent large cap equities, (2) up to 10 percent mid cap equities, (3) up to 10 percent small cap equities, (4) up to 35 percent foreign equities and (5) up to 35 percent special equities. Holdings in Ball Corporation common stock or Ball bonds cannot exceed 5 percent of the trust's assets.

(b) Debt securities may include up to 10 percent non-investment grade bonds, up to 10 percent bank loans and up to 15 percent international bonds.

(c) Does not include assets held in immunized portfolios designated for closed facilities. These portfolios must consist of at least 85 percent fixed income securities and up to 15 percent cash and short-term investments. They can consist of up to 100 percent Canadian federal or provincial securities. The immunized portfolio assets represented approximately 45 percent of the total Canadian assets at December 31, 2011.

(d) May include between 5 percent and 15 percent non-Canadian equity securities.

(e) Equity securities must consist of United Kingdom securities and up to 44 percent foreign securities.

Schedule of actual weighted average asset allocations

	2011	2010
Cash and cash equivalents	2%	8%
Equity securities	36%	28%
Fixed income securities	56%	54%
Alternative investments	6%	10%
	<u>100%</u>	<u>100%</u>

North American

Employee Benefit Obligations

Summary of weighted average assumptions used to determine benefit obligations

	U.S.			Canada		
	2011	2010	2009	2011	2010	2009
Discount rate	4.75%	5.55%	6.00%	4.05%	4.75%	5.00%
Rate of compensation increase	4.80%	4.80%	4.80%	3.00%	3.25%	3.50%

Summary of weighted average assumptions used to determine net periodic benefit cost

	U.S.			Canada		
	2011	2010	2009	2011	2010	2009
Discount rate	5.55%	6.00%	6.25%	4.75%	5.00%	7.00%
Rate of compensation increase	4.80%	4.80%	4.80%	3.25%	3.50%	3.50%
Expected long-term rate of	8.00%	8.25%	8.25%	5.14%	5.52%	7.26%

return on
assets

U.S.

Employee Benefit Obligations

Summary of levels assigned to the plan assets

The levels assigned to the defined benefit plan assets as of December 31, 2011, are summarized in the table below:

(\$ in millions)	Level 1	Level 2	Level 3	Total
U.S. pension assets, at fair value:				
Cash and cash equivalents	\$ —	\$ 25.5	\$ —	\$ 25.5
Corporate equity securities	95.0	40.4	—	135.4
U.S. government and agency securities	69.4	113.0	—	182.4
Corporate bonds and notes	0.7	274.9	—	275.6
Commingled funds	—	115.0	—	115.0
Limited partnerships and other	0.1	35.0	55.9	91.0
Total assets	<u>\$ 165.2</u>	<u>\$ 603.8</u>	<u>\$ 55.9</u>	<u>\$ 824.9</u>

The levels assigned to the defined benefit plan assets as of December 31, 2010, are summarized in the table below:

(\$ in millions)	Level 1	Level 2	Level 3	Total
U.S. pension assets, at fair value:				
Cash and cash equivalents	\$ 16.0	\$ 86.2	\$ —	\$ 102.2
Corporate equity securities	99.1	23.1	—	122.2
U.S. government and agency securities	96.7	107.4	—	204.1
Corporate bonds and notes	1.0	230.8	—	231.8
Commingled funds	—	124.2	—	124.2
Limited partnerships and other	—	45.6	34.7	80.3
Total assets	<u>\$ 212.8</u>	<u>\$ 617.3</u>	<u>\$ 34.7</u>	<u>\$ 864.8</u>

Changes in level 3 plan assets

Balance at December 31, 2009	\$ 34.2
Actual return on plan assets relating to assets still held at the reporting date	2.1
Purchases	1.3
Sales	(2.9)
Balance at December 31, 2010	34.7
Actual return on plan assets relating to assets still held at the reporting date	0.9
Purchases	25.2
Sales	(4.9)
Balance at December 31, 2011	<u>\$ 55.9</u>

Canada.

Employee Benefit Obligations

Summary of levels assigned to the plan assets

December 31,	
2011	2010

Canadian pension assets, at fair value (all Level 2) (\$ in millions):		
Equity commingled funds	\$ 11.7	\$ 11.7
Fixed income commingled funds	45.5	45.6
Fixed income securities	50.1	47.1
Total assets	<u>\$ 107.3</u>	<u>\$ 104.4</u>

European

Employee Benefit Obligations

Summary of weighted average assumptions used to determine benefit obligations

	United Kingdom			Germany		
	2011	2010	2009	2011	2010	2009
Discount rate	5.00%	5.50%	5.75%	5.00%	5.00%	5.00%
Rate of compensation increase	3.90%	4.25%	4.25%	2.75%	2.75%	2.75%
	3.05%		3.40%/			
Pension increase (a)		3.50%	2.50%	1.75%	1.75%	1.75%

(a) For the United Kingdom, the first percentage in 2009 applies to benefits earned between January 1, 1995, and June 30, 2008, and the second percentage applies to benefits earned after June 30, 2008.

Summary of weighted average assumptions used to determine net periodic benefit cost

	United Kingdom			Germany		
	2011	2010	2009	2011	2010	2009
Discount rate	5.50%	5.75%	6.10%	5.00%	5.00%	5.75%
Rate of compensation increase	4.25%	4.25%	3.80%	2.75%	2.75%	2.75%
		3.40%/	2.90%/			
Pension increase (a)	3.40%	2.50%	2.50%	1.75%	1.75%	1.75%
Expected long-term rate of return on assets	7.00%	7.00%	7.00%	N/A	N/A	N/A

(a) For the United Kingdom, the first percentage in 2010 and 2009 applies to benefits earned between January 1, 1995, and June 30, 2008, and the second percentage applies to benefits earned after June 30, 2008.

United Kingdom.

Employee Benefit Obligations

Summary of levels assigned to the plan assets

	December 31,	
	2011	2010
U.K. pension assets, at fair value (all Level 2) (\$ in millions):		
U.K. equity commingled funds	\$ 56.7	\$ 51.8
Foreign equity commingled funds	39.6	37.6
U.K. fixed income commingled funds	70.6	64.3
Net assets	<u>\$ 166.9</u>	<u>\$ 153.7</u>

Other post retirement benefits

Employee Benefit Obligations

Analysis of change in benefit accruals

(\$ in millions)	2011	2010
Change in benefit obligation:		
Benefit obligation at prior year end	\$ 184.7	\$ 191.8
Service cost	2.3	2.5
Interest cost	9.7	10.2
Benefits paid	(11.9)	(11.9)
Net actuarial loss (gain)	(17.2)	(2.3)
Curtailment loss (gain)	1.5	(1.8)
Settlements	(3.5)	—
Plan amendments	—	(4.9)
Effect of exchange rates and other	(0.5)	1.1
Benefit obligation at year end	<u>165.1</u>	<u>184.7</u>
Change in plan assets:		
Fair value of assets at prior year end	—	—
Benefits paid	(12.4)	(12.4)
Employer contributions	14.8	11.9
Medicare Part D subsidy	0.5	0.5
Settlements	(2.9)	—
Fair value of assets at end of year	<u>—</u>	<u>—</u>
Funded status	<u><u>\$(165.1)</u></u>	<u><u>\$(184.7)</u></u>

Components of net periodic benefit cost

(\$ in millions)	2011	2010	2009
Service cost	\$ 2.3	\$ 2.5	\$ 3.0
Interest cost	9.7	10.2	10.8
Amortization of prior service cost	—	0.2	0.4
Recognized net actuarial gain	0.7	0.8	0.4
Special termination benefits	1.9	—	—
Net periodic benefit cost	<u>\$ 14.6</u>	<u>\$ 13.7</u>	<u>\$ 14.6</u>

Indemnifications and Guarantees

12 Months Ended
Dec. 31, 2011

Indemnifications and Guarantees

Indemnifications and Guarantees

22. Indemnifications and Guarantees

General Guarantees

During the normal course of business, the company or its appropriate consolidated direct or indirect subsidiaries have made certain indemnities, commitments and guarantees under which the specified entity may be required to make payments in relation to certain transactions. These indemnities, commitments and guarantees include indemnities to the customers of the subsidiaries in connection with the sales of their packaging and aerospace products and services; guarantees to suppliers of subsidiaries of the company guaranteeing the performance of the respective entity under a purchase agreement, construction contract or other commitment; guarantees in respect of certain foreign subsidiaries' pension plans; indemnities for liabilities associated with the infringement of third party patents, trademarks or copyrights under various types of agreements; indemnities to various lessors in connection with facility, equipment, furniture and other personal property leases for certain claims arising from such leases; indemnities to governmental agencies in connection with the issuance of a permit or license to the company or a subsidiary; indemnities pursuant to agreements relating to certain joint ventures; indemnities in connection with the sale of businesses or substantially all of the assets and specified liabilities of businesses; and indemnities to directors, officers and employees of the company to the extent permitted under the laws of the State of Indiana and the United States of America. The duration of these indemnities, commitments and guarantees varies and, in certain cases, is indefinite. In addition many of these indemnities, commitments and guarantees do not provide for any limitation on the maximum potential future payments the company could be obligated to make. As such, the company is unable to reasonably estimate its potential exposure under these items.

The company has not recorded any liability for these indemnities, commitments and guarantees in the accompanying consolidated balance sheets. The company does, however, accrue for payments under promissory notes and other evidences of incurred indebtedness and for losses for any known contingent liability, including those that may arise from indemnifications, commitments and guarantees, when future payment is both reasonably estimable and probable. Finally, the company carries specific and general liability insurance policies and has obtained indemnities, commitments and guarantees from third party purchasers, sellers and other contracting parties, which the company believes would, in certain circumstances, provide recourse to any claims arising from these indemnifications, commitments and guarantees.

Debt Guarantees

The company's senior notes and senior credit facilities are guaranteed on a full, unconditional and joint and several basis by certain of the company's material domestic subsidiaries and the domestic subsidiary borrowers, and obligations of the subsidiary borrowers under the senior credit facilities are guaranteed by the company. Loans borrowed under the senior credit facilities by foreign subsidiary borrowers are also effectively guaranteed by certain of the company's foreign subsidiaries by pledges of stock of the foreign subsidiary borrowers and stock of material foreign subsidiaries. These guarantees are required in support of the notes and credit facilities referred to above, are co-terminous with the terms of the respective note indentures and credit agreements and would require performance upon certain events of default referred to in the respective guarantees. The maximum potential amounts which could be required to be paid under the domestic guarantees are essentially equal to the then outstanding principal and interest under the respective notes and credit agreements, or under the applicable tranche, and the maximum potential amounts that could be required to be paid under the foreign stock pledges by foreign subsidiaries are essentially equal to the value of the stock pledged. The company is not in

default under the above notes or credit facilities. The condensed consolidating financial information for the guarantor and non-guarantor subsidiaries is presented in Note 20 of this annual report. Separate financial statements for the guarantor subsidiaries and the non-guarantor subsidiaries are not presented because management has determined that such financial statements are not required by the current regulations.

Accounts Receivable Securitization

Ball Capital Corp. II is a separate, wholly owned corporate entity created for the purchase of accounts receivable from certain of the company's wholly owned subsidiaries. Ball Capital Corp. II's assets will be available first to satisfy the claims of its creditors. The company has been designated as the servicer pursuant to an agreement whereby Ball Capital Corp. II may sell and assign the accounts receivable to a commercial lender or lenders. As the servicer, the company is responsible for the servicing, administration and collection of the receivables and is primarily liable for the performance of such obligations. The company, the relevant subsidiaries and Ball Capital Corp. II are not in default under the above credit arrangement.

Contingencies

**12 Months Ended
Dec. 31, 2011**

Contingencies Contingencies

21. Contingencies

Ball is subject to numerous lawsuits, claims or proceedings arising out of the ordinary course of business, including actions related to product liability; personal injury; the use and performance of company products; warranty matters; patent, trademark or other intellectual property infringement; contractual liability; the conduct of the company's business; tax reporting in domestic and foreign jurisdictions; workplace safety; and environmental and other matters. The company has also been identified as a potentially responsible party (PRP) at several waste disposal sites under U.S. federal and related state environmental statutes and regulations and may have joint and several liability for any investigation and remediation costs incurred with respect to such sites. Some of these lawsuits, claims and proceedings involve substantial amounts, including as described below, and some of the environmental proceedings involve potential monetary costs or sanctions that may be material. Ball has denied liability with respect to many of these lawsuits, claims and proceedings and is vigorously defending such lawsuits, claims and proceedings. The company carries various forms of commercial, property and casualty, and other forms of insurance; however, such insurance may not be applicable or adequate to cover the costs associated with a judgment against Ball with respect to these lawsuits, claims and proceedings. The company does not believe that these lawsuits, claims and proceedings are material individually or in the aggregate. While management believes the company has established adequate accruals for expected future liability with respect to pending lawsuits, claims and proceedings, where the nature and extent of any such liability can be reasonably estimated based upon then presently available information, there can be no assurance that the final resolution of any existing or future lawsuits, claims or proceedings will not have a material adverse effect on the liquidity, results of operations or financial condition of the company.

As previously reported in 2010, the company was served with a claim by Hess Corporation (Hess) in the U.S. District Court for the Northern District of New York. Hess alleges that the company and certain affiliates breached an agreement to purchase electricity from Hess related to Ball Plastic Container Corp.'s former Baldwinsville, New York, plant and claims damages in the range of \$5 million. Discovery has been completed and both parties have filed motions for summary judgment. Based on the information available to the company at the present time, the company does not believe that this matter will have a material adverse effect upon the liquidity, results of operations or financial condition of the company.

As previously reported, in 2010 Ball Corporation's Canadian subsidiary, Ball Packaging Products Canada Corp. (Ball Canada), was advised by the Ontario Ministry of the Environment (the Ministry) that the Ministry would post, for public comment, a proposed Order under the Environmental Protection Act. The proposed Order would have required Ball Canada to remediate areas that were allegedly contaminated by its predecessor company, Marathon Paper Mills of Canada Limited, including the mill site and the adjacent harbor. That company operated a pulp mill on the north shore of Lake Superior for many years until it was sold to James River Company in 1983. During 2011 and 2010, Ball Canada engaged in mediated discussions with the Ministry and two successor owners and/or operators of the pulp mill with a view to Ball Canada and such owners and/or operators settling all known outstanding claims of the Ministry and against one another and other interested parties. In September 2011, the three companies and the Ministry reached a mediated settlement agreement pursuant to which Ball Canada was required to pay \$3.5 million, mainly towards the remediation of the harbor. The other two companies and the governments of Ontario and Canada were required to make similar monetary and/or in kind contributions towards the remediation of the mill site and/or the harbor. In October 2011, the settlement was approved by the Ontario Environmental Review Tribunal and the matter was fully concluded during the fourth quarter of 2011. Ball Canada and its affiliates were released by the Ministry and its Canadian (federal) counterpart from all known obligations and liabilities

related to the mill site and the harbor. Ball Canada concurrently received reimbursement totaling \$2 million related to the settlement of this matter under various insurance policies that were issued in favor of its predecessor company.

As previously reported, in 2005 Ball Metal Beverage Container Corp. (BMBCC), a wholly owned subsidiary of the company, was served with an amended complaint filed by Crown Packaging Technology, Inc. et. al. (Crown), in the U.S. District Court for the Southern District of Ohio, U.S., Western Division at Dayton, Ohio., U.S. The complaint alleges that the manufacture, sale and use of certain ends by BMBCC and its customers infringes certain claims of Crown's U.S. patents. The complaint seeks unspecified monetary damages, fees, and declaratory and injunctive relief. BMBCC has formally denied the allegations of the complaint. In September 2009, the District Court granted the portion of Ball's motion for summary judgment that addressed invalidity, holding that the asserted patent claims were invalid for failure to comply with the written description requirement and because they were anticipated by prior art.

Crown appealed to the U.S. Circuit Court of Appeals for the Federal Circuit, which reversed the District Court's decision by a two-to-one majority in April 2011. BMBCC's petition to the appellate court for a rehearing of the case was denied in June 2011. The case was remanded to the District Court, which then addressed the non-infringement portion of BMBCC's motion for summary judgment that the court had previously elected not to decide. On January 31, 2012, the District Court granted BMBCC's motion for summary judgment for non-infringement. Based on the information available to the company at the present time, the company does not believe that this matter will have a material adverse effect upon the liquidity, results of operations or financial condition of the company.

As previously reported, the U.S. Environmental Protection Agency (USEPA) considers the company a PRP with respect to the Lowry Landfill site located east of Denver, Colorado. In 1992, the company was served with a lawsuit filed by the City and County of Denver (Denver) and Waste Management of Colorado, Inc., seeking contributions from the company and approximately 38 other companies. The company filed its answer denying the allegations of the complaint. Subsequently in 1992, the company was served with a third-party complaint filed by S.W. Shattuck Chemical Company, Inc., seeking contribution from the company and other companies for the costs associated with cleaning up the Lowry Landfill. The company denied the allegations of the complaint.

Also in 1992, the company entered into a settlement and indemnification agreement with Chemical Waste Management, Inc., and Waste Management of Colorado, Inc. (collectively Waste Management) and Denver pursuant to which Waste Management and Denver dismissed their lawsuit against the company, and Waste Management agreed to defend, indemnify and hold harmless the company from claims and lawsuits brought by governmental agencies and other parties relating to actions seeking contributions or remedial costs from the company for the cleanup of the site. Waste Management, Inc., has agreed to guarantee the obligations of Waste Management. Waste Management and Denver may seek additional payments from the company if the response costs related to the site exceed \$319 million. In 2003 Waste Management, Inc., indicated that the cost of the site might exceed \$319 million in 2030, approximately three years before the projected completion of the project. The company might also be responsible for payments (based on 1992 dollars) for any additional wastes that may have been disposed of by the company at the site but which are identified after the execution of the settlement agreement. While remediating the site, contaminants were encountered, which could add an additional cleanup cost of approximately \$10 million. This additional cleanup cost could, in turn, add approximately \$1 million to total site costs for the PRP group.

At this time, there are no Lowry Landfill actions in which the company is actively involved. Based on the information available to the company at this time, we do not believe that this matter will have a material adverse effect upon the liquidity, results of operations or financial condition of the company.

Dispositions (Details) (USD \$) In Millions, unless otherwise specified	3 Months Ended								12 Months Ended			1 Months Ended	12 Months Ended		
	Dec. 31, 2011	Oct. 02, 2011	Jul. 03, 2011	Apr. 03, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	Aug. 31, 2010 Plastics packaging, Americas plant	Dec. 31, 2011 Plastics packaging, Americas	Dec. 31, 2010 Plastics packaging, Americas	Dec. 31, 2009 Plastics packaging, Americas
Dispositions															
Gross proceeds from sale of discontinued operation												\$ 258.7			
Contingent consideration from sale of discontinued operations												15			
Discontinued operations post-closing adjustments												21.3			
Number of U.S. facilities included in business												5			
Net sales	2,051.7	2,258.3	2,309.7	2,011.2	1,995.2	2,035.0	2,007.5	1,592.3	8,630.9	7,630.0	6,710.4			318.5	634.9
Earnings from operations									836.9	764.6	653.8			3.5	19.6
Gain on sale of business													(0.8)	8.6	
Loss on asset impairment														(107.1)	
Business consolidation and other activities									(30.3)	11.0	(21.4)		(3.0)	(10.4)	(23.1)
Gain on disposition											34.8				4.3
Tax benefit (provision)									(201.3)	(175.8)	(159.8)		1.5	30.5	(3.0)
Discontinued operations, net of tax									\$ (2.3)	\$ (74.9)	\$ (2.2)		\$ (2.3)	\$ (74.9)	\$ (2.2)

**Shareholders' Equity
(Tables)**

**12 Months Ended
Dec. 31, 2011**

Shareholders' Equity

**Schedule of activity related to
accumulated other comprehensive
earnings (loss)**

in millions)	Foreign Currency Translation	Pension and Other Postretirement Benefits, Net of Tax	Effective Derivatives, Net of Tax	Gain on Available for Sale Securities, Net of Tax	Accumulated Other Comprehensive Earnings (Loss)
December 31, 2009	180.2	(274.4)	23.4	7.0	(63.8)
2010 change	(57.1)	(13.4)	49.0(a)	3.2	(18.3)
December 31, 2010	123.1	(287.8)	72.4	10.2	(82.1)
2011 change	(38.4)	(93.7)	(110.8)(a)	(10.2)	(253.1)
December 31, 2011	\$ 84.7	\$ (381.5)	\$ (38.4)	\$ —	\$ (335.2)

(a) The change in accumulated other comprehensive earnings (loss) for effective derivatives was as follows for the years ended December 31:

	2011	2010
<i>Amounts reclassified into earnings (Note 18):</i>		
Commodity contracts	\$ (65.7)	\$ 6.4
Interest rate and currency exchange contracts	(1.8)	7.2
	(67.5)	13.6
<i>Change in fair value of cash flow hedges:</i>		
Commodity contracts	(103.0)	64.8
Interest rate and currency exchange rate contracts	(2.3)	(2.0)
Currency and tax impacts	62.0	(27.4)
	\$ (110.8)	\$ 49.0

**Schedule of changes in accumulated other
comprehensive earnings (loss) for
effective derivatives**

	2011	2010
<i>Amounts reclassified into earnings (Note 18):</i>		
Commodity contracts	\$ (65.7)	\$ 6.4
Interest rate and currency exchange contracts	(1.8)	7.2
	(67.5)	13.6
<i>Change in fair value of cash flow hedges:</i>		
Commodity contracts	(103.0)	64.8
Interest rate and currency exchange rate contracts	(2.3)	(2.0)
Currency and tax impacts	62.0	(27.4)
	\$ (110.8)	\$ 49.0

Subsequent Events

**12 Months Ended
Dec. 31, 2011**

[Subsequent Events](#)

[Subsequent Events](#)

23. Subsequent Events

On February 1, 2012, in a privately negotiated transaction, the company entered into an accelerated share repurchase agreement to buy \$200 million of our common shares using cash on hand and available borrowings. The company advanced the \$200 million on February 3, 2012, and received 4,584,819 shares, which represented 90 percent of the total shares as calculated using the January 31, 2011, closing price of \$39.26. The final number of shares will be determined based on the volume weighted average trading price of the company's shares over an agreed upon period of time.

Critical and Significant Accounting Policies (Policies)

**12 Months Ended
Dec. 31, 2011**

Critical and Significant Accounting Policies

Acquisitions

The company records acquisitions resulting in the consolidation of an enterprise using the purchase method of accounting. Under this method, the acquiring company records the assets acquired, including intangible assets that can be identified and named, and liabilities assumed based on their estimated fair values at the date of acquisition. The purchase price in excess of the fair value of the net assets and liabilities is recorded as goodwill. If the assets acquired are greater than the purchase price paid then a bargain purchase has occurred and the company will recognize the gain immediately in earnings. Among other sources of relevant information, the company uses independent appraisals and actuarial or other valuations to assist in determining the estimated fair values of the assets and liabilities. Transaction costs associated with acquisitions are expensed as incurred and included in the business consolidation and other activities line of the consolidated statement of earnings.

For acquisitions where the company already owns an equity investment in the target company, the company will recognize in earnings, upon the completion of the acquisition, a gain or loss related to the company's existing equity investment. This gain or loss is calculated based on the fair value of the equity investment as compared to the carrying value of the investment on the date of acquisition.

Exit and Other Closure Costs

The company estimates its liabilities for business closure activities by accumulating detailed estimates of costs and asset sale proceeds, if any, for each business consolidation initiative. This includes the estimated costs of employee severance, pension and related benefits; impairment of property and equipment and other assets, including estimates of net realizable value; accelerated depreciation; termination payments for contracts and leases; contractual obligations; and any other qualifying costs related to the exit plan. These estimated costs are grouped by specific projects within the overall exit plan and are then monitored on a monthly basis. Such disclosures represent management's best estimates, but require assumptions about the plans that may change over time. Changes in estimates for individual locations and other matters are evaluated periodically to determine if a change in estimate is required for the overall restructuring plan. Subsequent changes to the original estimates are included in current period earnings and identified as business consolidation gains or losses.

Recoverability of Goodwill and Intangible Assets

On an annual basis and at interim periods when circumstances require, the company tests the recoverability of its goodwill and indefinite-lived intangible assets. The company's indefinite-lived intangible assets are not significant to the consolidated financial statements. The goodwill testing utilizes a two-step impairment analysis, whereby the company compares the carrying value of each identified reporting unit to its fair value. If the carrying value of the reporting unit is greater than its fair value, the second step is performed, where the implied fair value of goodwill is compared to its carrying value. The company recognizes an impairment charge for the amount by which the carrying amount of goodwill exceeds its implied fair value. The fair values of the reporting units are estimated using the net present value of discounted cash flows, excluding any financing costs or dividends, generated by each reporting unit. The company's discounted cash flows are based upon reasonable and appropriate assumptions, which are weighted for their likely probability of occurrence, about the underlying business activities of the company's reporting units.

For this evaluation, our reporting units are consistent with our reportable segments identified in Note 2 except that assets within metal beverage packaging, North America, are tested separately from those in metal beverage packaging, Asia, and Latapack-Ball Embalagens Ltda. Additionally, assets in the Aerocan S.A.S. reporting unit are tested separately from the remainder of metal beverage packaging, Europe. These reporting units have been identified based on the level at which discrete financial information is reviewed by the segment management. When a

business within a reporting unit is disposed of, goodwill is allocated to the gain or loss on disposition using the relative fair value methodology.

The company amortizes the cost of finite-lived intangible assets over their estimated useful lives. Amortizable intangible assets are tested for impairment, when deemed necessary, based on undiscounted cash flows and, if impaired, are written down to fair value based on either discounted cash flows or appraised values.

Defined Benefit Pension Plans and Other Employee Benefits

The company has defined benefit plans that cover a significant portion of its employees. The company also has postretirement plans that provide certain medical benefits and life insurance for retirees and eligible dependents and, to a lesser extent, participates in multiemployer defined benefit plans for which Ball is not the sponsor. For the company sponsored plans, the relevant accounting guidance requires that management make certain assumptions relating to the long-term rate of return on plan assets, discount rates used to measure future obligations and expenses, salary scale inflation rates, health care cost trend rates, mortality and other assumptions. The company believes that the accounting estimates related to our pension and postretirement plans are critical accounting estimates, because they are highly susceptible to change from period to period based on the performance of plan assets, actuarial valuations, market conditions and contracted benefit changes. The selection of assumptions is based on historical trends and known economic and market conditions at the time of valuation. However, actual results may differ substantially from the estimates that were based on the critical assumptions.

The company recognizes the funded status of each defined benefit pension plan and other postretirement benefit plan on the consolidated balance sheet. Each overfunded plan is recognized as an asset, and each underfunded plan is recognized as a liability. Pension plan liabilities are revalued annually based on updated assumptions and information about the individuals covered by the plan. For pension plans, accumulated actuarial gains and losses in excess of a 10 percent corridor, the prior service cost and the transition asset are amortized on a straight-line basis from the date recognized over the average remaining service period of active participants. For other postemployment benefits, the 10 percent corridor is not used. The majority of costs related to defined benefit and other postretirement plans are included in cost of sales; the remainder is included in selling, general and administrative expenses.

In addition to defined benefit and postretirement plans, the company maintains reserves for employee medical claims, up to our insurance stop-loss limit, and workers' compensation claims. These are regularly evaluated and revised, as needed, based on a variety of information, including historical experience, actuarial estimates and current employee statistics.

Income Taxes

Deferred income taxes reflect the future tax consequences of differences between the tax bases of assets and liabilities and their financial reporting amounts at each balance sheet date, based upon enacted income tax laws and tax rates. Income tax expense or benefit is provided based on earnings reported in the financial statements. The provision for income tax expense or benefit differs from the amounts of income taxes currently payable because certain items of income and expense included in the consolidated financial statements are recognized in different time periods by taxing authorities.

Deferred tax assets, including operating loss, capital loss and tax credit carryforwards, are reduced by a valuation allowance when, in the opinion of management, it is more likely than not that any portion of these tax attributes will not be realized. In addition, from time to time, management must assess the need to accrue or disclose uncertain tax positions for proposed adjustments from various federal, state and foreign tax authorities who regularly audit the company in the normal course of business. In making these assessments, management must often analyze complex tax laws of multiple jurisdictions, including many foreign jurisdictions. The accounting guidance prescribes a recognition threshold and measurement attribute for the financial statement recognition and measurement of a tax position taken or expected to be taken in a tax return. The company records the related interest expense and penalties, if any, as tax expense in the tax provision.

Derivative Financial Instruments

The company uses derivative financial instruments for the purpose of hedging exposures to fluctuations in interest rates, currency exchange rates, raw materials purchasing, inflation rates and common share repurchases. The company's derivative instruments are recorded in the consolidated balance sheets at fair value. For a derivative designated as a cash flow hedge, the effective portion of the derivative's mark to fair value is initially reported as a component of accumulated other comprehensive earnings and subsequently reclassified into earnings when the hedged item affects earnings. The ineffective portion of the mark to fair value associated with all hedges is reported in earnings immediately. Derivatives that do not qualify for hedge accounting are marked to fair value with gains and losses immediately recorded in earnings. In the consolidated statements of cash flows, derivative activities are classified based on the items being hedged.

Realized gains and losses from hedges are classified in the consolidated statements of earnings consistent with the accounting treatment of the items being hedged. Upon the early dedesignation of an effective derivative contract, the gains or losses are deferred in accumulated other comprehensive earnings until the originally hedged item affects earnings. Any gains or losses incurred after the dedesignation date are reported in earnings immediately.

Revenue Recognition in the Aerospace and Technologies Segment

Sales under long-term contracts in the aerospace and technologies segment are primarily recognized using percentage of completion under the cost-to-cost method of accounting. The three types of long-term sales contracts used are (1) cost-type sales contracts, which represent approximately 60 percent of segment net sales; (2) fixed price sales contracts, which represent 33 percent of segment net sales; and (3) time and material contracts, which account for the remainder. A cost-type sales contract is an agreement to perform the contract for cost plus an agreed upon profit component, fixed price sales contracts are completed for a fixed price and time and material contracts involve the sale of engineering labor at fixed rates per hour. Cost-type sales contracts can have different types of fee arrangements, including fixed fee, cost, milestone and performance incentive fees, award fees or a combination thereof.

At the inception of contract performance, our estimates of base, incentive and other fees are established at a conservative estimate of profit over the period of contract performance. Throughout the period of contract performance, the company regularly reevaluates and, if necessary, revises estimates of total contract revenue, total contract cost and extent of progress toward completion. Provision for estimated contract losses, if any, is made in the period that such losses are determined to be probable. Because of sales contract payment schedules, limitations on funding and contract terms, our sales and accounts receivable generally include amounts that have been earned but not yet billed. As a prime U.S. government contractor or subcontractor, the aerospace and technologies segment is subject to a high degree of regulation, financial review and oversight by the U.S. government.

Principles of Consolidation and Basis of Presentation

The consolidated financial statements include the accounts of Ball Corporation, its subsidiaries, and variable interest entities in which Ball Corporation is considered to be the primary beneficiary (collectively, Ball, the company, we or our). Equity investments in which the company exercises significant influence but does not control and is not the primary beneficiary are accounted for using the equity method of accounting. Investments in which the company does not exercise significant influence over the investee are accounted for using the cost method of accounting. Intercompany transactions are eliminated.

Earnings per share and share information for 2009 and 2008 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

Reclassifications

Certain prior year amounts have been reclassified in order to conform to the current year presentation.

Cash and Cash Equivalents

Cash and cash equivalents include cash on hand and highly liquid investments with original maturities of three months or less.

Inventories

Inventories are stated at the lower of cost or market using either the first-in, first-out (FIFO) cost method of accounting or the average cost method. Inventory cost is calculated for each inventory component taking into consideration the appropriate cost factors including fixed and variable overhead, material price volatility and production levels.

Depreciation and Amortization

Property, plant and equipment are carried at the cost of acquisition or construction and depreciated over the estimated useful lives of the assets. Assets are depreciated and amortized using the straight-line method over their estimated useful lives (buildings and improvements — generally 5 to 40 years; machinery and equipment — 2 to 20 years; other intangible assets — 13.4 years, weighted average).

Deferred financing costs are amortized over the life of the related loan facility and are reported as part of interest expense. When debt is repaid prior to its maturity date, the write-off of the remaining unamortized deferred financing costs, or pro rata portion thereof, is also reported as interest expense.

Under certain business consolidation activities, accelerated depreciation may be required over the remaining useful life for designated assets to be scrapped or abandoned. The accelerated depreciation related to facility closures is disclosed as part of the business consolidation costs in the appropriate period.

Environmental Reserves

The company estimates the liability related to environmental matters based on, among other factors, the degree of probability of an unfavorable outcome and the ability to make a reasonable estimate of the amount of loss. The company records the best estimate of a loss when the loss is considered probable. As additional information becomes available, the company assesses the potential liability related to pending matters and revises the estimates.

Revenue Recognition in the Packaging Segments

The company recognizes sales of products in the packaging segments when the four basic criteria of revenue recognition are met. The four basic criteria are met when delivery has occurred and title has transferred, there is persuasive evidence of an agreement or arrangement, the price is fixed and determinable and collection is reasonably assured.

Fair Value Measurements

Generally accepted accounting principles define fair value as the price that would be received to sell an asset or be paid to transfer a liability in an orderly transaction between market participants at the measurement date (exit price) and establishes a fair value hierarchy that prioritizes the inputs used to measure fair value using the following definitions (from highest to lowest priority):

- Level 1—Unadjusted quoted prices in active markets that are accessible at the measurement date for identical, unrestricted assets or liabilities.
- Level 2—Observable inputs other than quoted prices included within Level 1 that are observable for the asset or liability, either directly or indirectly, including quoted prices for similar assets and liabilities in active markets; quoted prices for identical or similar assets and liabilities in markets that are not active; or other inputs that are observable or can be corroborated by observable market data by correlation or other means.
- Level 3—Prices or valuation techniques requiring inputs that are both significant to the fair value measurement and unobservable.

Stock-Based Compensation

Ball has a variety of restricted stock and stock option plans, and the related stock-based compensation is primarily reported as part of selling, general and administrative expenses in the consolidated statements of earnings. The compensation expense associated with restricted stock

grants is calculated using the fair value at the date of grant (closing stock price) and is amortized over the restriction period. For stock options, the company has elected to use the Black-Scholes valuation model and amortizes the estimated fair value on a straight-line basis over the requisite service period (generally the vesting period). The company's deferred compensation stock program is subject to variable plan accounting and, accordingly, is marked to the closing price of the company's common stock at the end of each reporting period. Tax benefits associated with option exercises are reported in financing activities in the consolidated statements of cash flows. Further details regarding the expense calculated under the fair value based method are provided in Note 16.

Research and Development

Research and development costs are expensed as incurred in connection with the company's internal programs for the development of products and processes. Costs incurred in connection with these programs, the majority of which are included in cost of sales, amounted to \$22.3 million, \$22.2 million and \$26.4 million for the years ended December 31, 2011, 2010 and 2009, respectively.

Currency Translation

Assets and liabilities of foreign operations are translated using period-end exchange rates, and revenues and expenses are translated using average exchange rates during each period. Translation gains and losses are reported in accumulated other comprehensive earnings as a component of shareholders' equity.

Critical and Significant Accounting Policies

12 Months Ended
Dec. 31, 2011

Critical and Significant Accounting Policies

Critical and Significant Accounting Policies

1. Critical and Significant Accounting Policies

The preparation of the company's consolidated financial statements in conformity with accounting principles generally accepted in the United States of America (U.S. GAAP) requires Ball's management to make estimates and assumptions that affect the reported amounts of assets and liabilities and disclosure of contingent liabilities at the date of the financial statements and reported amounts of revenues and expenses during the reporting periods. These estimates are based on historical experience and various assumptions believed to be reasonable under the circumstances. Ball's management evaluates these estimates on an ongoing basis and adjusts or revises the estimates as circumstances change. As future events and their impacts cannot be determined with precision, actual results may differ from these estimates. In the opinion of management, the financial statements reflect all adjustments necessary to fairly present the results of the periods presented.

Critical Accounting Policies

The company considers certain accounting policies to be critical, as their application requires management's judgment about the impacts of matters that are inherently uncertain. Following is a discussion of the accounting policies the company considers critical to our consolidated financial statements.

Acquisitions

The company records acquisitions resulting in the consolidation of an enterprise using the purchase method of accounting. Under this method, the acquiring company records the assets acquired, including intangible assets that can be identified and named, and liabilities assumed based on their estimated fair values at the date of acquisition. The purchase price in excess of the fair value of the net assets and liabilities is recorded as goodwill. If the assets acquired are greater than the purchase price paid then a bargain purchase has occurred and the company will recognize the gain immediately in earnings. Among other sources of relevant information, the company uses independent appraisals and actuarial or other valuations to assist in determining the estimated fair values of the assets and liabilities. Transaction costs associated with acquisitions are expensed as incurred and included in the business consolidation and other activities line of the consolidated statement of earnings.

For acquisitions where the company already owns an equity investment in the target company, the company will recognize in earnings, upon the completion of the acquisition, a gain or loss related to the company's existing equity investment. This gain or loss is calculated based on the fair value of the equity investment as compared to the carrying value of the investment on the date of acquisition.

Exit and Other Closure Costs

The company estimates its liabilities for business closure activities by accumulating detailed estimates of costs and asset sale proceeds, if any, for each business consolidation initiative. This includes the estimated costs of employee severance, pension and related benefits; impairment of property and equipment and other assets, including estimates of net realizable value; accelerated depreciation; termination payments for contracts and leases; contractual obligations; and any other qualifying costs related to the exit plan. These estimated costs are grouped by specific projects within the overall exit plan and are then monitored on a monthly basis. Such disclosures represent management's best estimates, but require assumptions about the plans that may change over time. Changes in estimates for individual locations and other matters are evaluated

periodically to determine if a change in estimate is required for the overall restructuring plan. Subsequent changes to the original estimates are included in current period earnings and identified as business consolidation gains or losses.

Recoverability of Goodwill and Intangible Assets

On an annual basis and at interim periods when circumstances require, the company tests the recoverability of its goodwill and indefinite-lived intangible assets. The company's indefinite-lived intangible assets are not significant to the consolidated financial statements. The goodwill testing utilizes a two-step impairment analysis, whereby the company compares the carrying value of each identified reporting unit to its fair value. If the carrying value of the reporting unit is greater than its fair value, the second step is performed, where the implied fair value of goodwill is compared to its carrying value. The company recognizes an impairment charge for the amount by which the carrying amount of goodwill exceeds its implied fair value. The fair values of the reporting units are estimated using the net present value of discounted cash flows, excluding any financing costs or dividends, generated by each reporting unit. The company's discounted cash flows are based upon reasonable and appropriate assumptions, which are weighted for their likely probability of occurrence, about the underlying business activities of the company's reporting units.

For this evaluation, our reporting units are consistent with our reportable segments identified in Note 2 except that assets within metal beverage packaging, North America, are tested separately from those in metal beverage packaging, Asia, and Latapack-Ball Embalagens Ltda. Additionally, assets in the Aerocan S.A.S. reporting unit are tested separately from the remainder of metal beverage packaging, Europe. These reporting units have been identified based on the level at which discrete financial information is reviewed by the segment management. When a business within a reporting unit is disposed of, goodwill is allocated to the gain or loss on disposition using the relative fair value methodology.

The company amortizes the cost of finite-lived intangible assets over their estimated useful lives. Amortizable intangible assets are tested for impairment, when deemed necessary, based on undiscounted cash flows and, if impaired, are written down to fair value based on either discounted cash flows or appraised values.

Defined Benefit Pension Plans and Other Employee Benefits

The company has defined benefit plans that cover a significant portion of its employees. The company also has postretirement plans that provide certain medical benefits and life insurance for retirees and eligible dependents and, to a lesser extent, participates in multiemployer defined benefit plans for which Ball is not the sponsor. For the company sponsored plans, the relevant accounting guidance requires that management make certain assumptions relating to the long-term rate of return on plan assets, discount rates used to measure future obligations and expenses, salary scale inflation rates, health care cost trend rates, mortality and other assumptions. The company believes that the accounting estimates related to our pension and postretirement plans are critical accounting estimates, because they are highly susceptible to change from period to period based on the performance of plan assets, actuarial valuations, market conditions and contracted benefit changes. The selection of assumptions is based on historical trends and known economic and market conditions at the time of valuation. However, actual results may differ substantially from the estimates that were based on the critical assumptions.

The company recognizes the funded status of each defined benefit pension plan and other postretirement benefit plan on the consolidated balance sheet. Each overfunded plan is recognized as an asset, and each underfunded plan is recognized as a liability. Pension plan liabilities are revalued annually based on updated assumptions and information about the individuals covered by the plan. For pension plans, accumulated actuarial gains and losses in excess of a 10 percent corridor, the prior service cost and the transition asset are amortized on a straight-line basis from the date recognized over the average remaining service period of active

participants. For other postemployment benefits, the 10 percent corridor is not used. The majority of costs related to defined benefit and other postretirement plans are included in cost of sales; the remainder is included in selling, general and administrative expenses.

In addition to defined benefit and postretirement plans, the company maintains reserves for employee medical claims, up to our insurance stop-loss limit, and workers' compensation claims. These are regularly evaluated and revised, as needed, based on a variety of information, including historical experience, actuarial estimates and current employee statistics.

Income Taxes

Deferred income taxes reflect the future tax consequences of differences between the tax bases of assets and liabilities and their financial reporting amounts at each balance sheet date, based upon enacted income tax laws and tax rates. Income tax expense or benefit is provided based on earnings reported in the financial statements. The provision for income tax expense or benefit differs from the amounts of income taxes currently payable because certain items of income and expense included in the consolidated financial statements are recognized in different time periods by taxing authorities.

Deferred tax assets, including operating loss, capital loss and tax credit carryforwards, are reduced by a valuation allowance when, in the opinion of management, it is more likely than not that any portion of these tax attributes will not be realized. In addition, from time to time, management must assess the need to accrue or disclose uncertain tax positions for proposed adjustments from various federal, state and foreign tax authorities who regularly audit the company in the normal course of business. In making these assessments, management must often analyze complex tax laws of multiple jurisdictions, including many foreign jurisdictions. The accounting guidance prescribes a recognition threshold and measurement attribute for the financial statement recognition and measurement of a tax position taken or expected to be taken in a tax return. The company records the related interest expense and penalties, if any, as tax expense in the tax provision.

Derivative Financial Instruments

The company uses derivative financial instruments for the purpose of hedging exposures to fluctuations in interest rates, currency exchange rates, raw materials purchasing, inflation rates and common share repurchases. The company's derivative instruments are recorded in the consolidated balance sheets at fair value. For a derivative designated as a cash flow hedge, the effective portion of the derivative's mark to fair value is initially reported as a component of accumulated other comprehensive earnings and subsequently reclassified into earnings when the hedged item affects earnings. The ineffective portion of the mark to fair value associated with all hedges is reported in earnings immediately. Derivatives that do not qualify for hedge accounting are marked to fair value with gains and losses immediately recorded in earnings. In the consolidated statements of cash flows, derivative activities are classified based on the items being hedged.

Realized gains and losses from hedges are classified in the consolidated statements of earnings consistent with the accounting treatment of the items being hedged. Upon the early dedesignation of an effective derivative contract, the gains or losses are deferred in accumulated other comprehensive earnings until the originally hedged item affects earnings. Any gains or losses incurred after the dedesignation date are reported in earnings immediately.

Revenue Recognition in the Aerospace and Technologies Segment

Sales under long-term contracts in the aerospace and technologies segment are primarily recognized using percentage of completion under the cost-to-cost method of accounting. The three types of long-term sales contracts used are (1) cost-type sales contracts, which represent approximately 60 percent of segment net sales; (2) fixed price sales contracts, which represent 33 percent of segment net sales; and (3) time and material contracts, which account for the

remainder. A cost-type sales contract is an agreement to perform the contract for cost plus an agreed upon profit component, fixed price sales contracts are completed for a fixed price and time and material contracts involve the sale of engineering labor at fixed rates per hour. Cost-type sales contracts can have different types of fee arrangements, including fixed fee, cost, milestone and performance incentive fees, award fees or a combination thereof.

At the inception of contract performance, our estimates of base, incentive and other fees are established at a conservative estimate of profit over the period of contract performance. Throughout the period of contract performance, the company regularly reevaluates and, if necessary, revises estimates of total contract revenue, total contract cost and extent of progress toward completion. Provision for estimated contract losses, if any, is made in the period that such losses are determined to be probable. Because of sales contract payment schedules, limitations on funding and contract terms, our sales and accounts receivable generally include amounts that have been earned but not yet billed. As a prime U.S. government contractor or subcontractor, the aerospace and technologies segment is subject to a high degree of regulation, financial review and oversight by the U.S. government.

Significant Accounting Policies

Principles of Consolidation and Basis of Presentation

The consolidated financial statements include the accounts of Ball Corporation, its subsidiaries, and variable interest entities in which Ball Corporation is considered to be the primary beneficiary (collectively, Ball, the company, we or our). Equity investments in which the company exercises significant influence but does not control and is not the primary beneficiary are accounted for using the equity method of accounting. Investments in which the company does not exercise significant influence over the investee are accounted for using the cost method of accounting. Intercompany transactions are eliminated.

Earnings per share and share information for 2009 and 2008 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

Reclassifications

Certain prior year amounts have been reclassified in order to conform to the current year presentation.

Cash and Cash Equivalents

Cash and cash equivalents include cash on hand and highly liquid investments with original maturities of three months or less.

Inventories

Inventories are stated at the lower of cost or market using either the first-in, first-out (FIFO) cost method of accounting or the average cost method. Inventory cost is calculated for each inventory component taking into consideration the appropriate cost factors including fixed and variable overhead, material price volatility and production levels.

Depreciation and Amortization

Property, plant and equipment are carried at the cost of acquisition or construction and depreciated over the estimated useful lives of the assets. Assets are depreciated and amortized using the straight-line method over their estimated useful lives (buildings and improvements — generally 5 to 40 years; machinery and equipment — 2 to 20 years; other intangible assets — 13.4 years, weighted average).

Deferred financing costs are amortized over the life of the related loan facility and are reported as part of interest expense. When debt is repaid prior to its maturity date, the write-off of the remaining unamortized deferred financing costs, or pro rata portion thereof, is also reported as interest expense.

Under certain business consolidation activities, accelerated depreciation may be required over the remaining useful life for designated assets to be scrapped or abandoned. The accelerated depreciation related to facility closures is disclosed as part of the business consolidation costs in the appropriate period.

Environmental Reserves

The company estimates the liability related to environmental matters based on, among other factors, the degree of probability of an unfavorable outcome and the ability to make a reasonable estimate of the amount of loss. The company records the best estimate of a loss when the loss is considered probable. As additional information becomes available, the company assesses the potential liability related to pending matters and revises the estimates.

Revenue Recognition in the Packaging Segments

The company recognizes sales of products in the packaging segments when the four basic criteria of revenue recognition are met. The four basic criteria are met when delivery has occurred and title has transferred, there is persuasive evidence of an agreement or arrangement, the price is fixed and determinable and collection is reasonably assured.

Fair Value Measurements

Generally accepted accounting principles define fair value as the price that would be received to sell an asset or be paid to transfer a liability in an orderly transaction between market participants at the measurement date (exit price) and establishes a fair value hierarchy that prioritizes the inputs used to measure fair value using the following definitions (from highest to lowest priority):

- Level 1—Unadjusted quoted prices in active markets that are accessible at the measurement date for identical, unrestricted assets or liabilities.
- Level 2—Observable inputs other than quoted prices included within Level 1 that are observable for the asset or liability, either directly or indirectly, including quoted prices for similar assets and liabilities in active markets; quoted prices for identical or similar assets and liabilities in markets that are not active; or other inputs that are observable or can be corroborated by observable market data by correlation or other means.
- Level 3—Prices or valuation techniques requiring inputs that are both significant to the fair value measurement and unobservable.

Stock-Based Compensation

Ball has a variety of restricted stock and stock option plans, and the related stock-based compensation is primarily reported as part of selling, general and administrative expenses in the consolidated statements of earnings. The compensation expense associated with restricted stock grants is calculated using the fair value at the date of grant (closing stock price) and is amortized over the restriction period. For stock options, the company has elected to use the Black-Scholes valuation model and amortizes the estimated fair value on a straight-line basis over the requisite service period (generally the vesting period). The company's deferred compensation stock program is subject to variable plan accounting and, accordingly, is marked to the closing price of the company's common stock at the end of each reporting period. Tax benefits associated with option exercises are reported in financing activities in the consolidated statements of cash flows.

Further details regarding the expense calculated under the fair value based method are provided in Note 16.

Research and Development

Research and development costs are expensed as incurred in connection with the company's internal programs for the development of products and processes. Costs incurred in connection with these programs, the majority of which are included in cost of sales, amounted to \$22.3 million, \$22.2 million and \$26.4 million for the years ended December 31, 2011, 2010 and 2009, respectively.

Currency Translation

Assets and liabilities of foreign operations are translated using period-end exchange rates, and revenues and expenses are translated using average exchange rates during each period. Translation gains and losses are reported in accumulated other comprehensive earnings as a component of shareholders' equity.

Accounting Pronouncements

Recently Adopted Accounting Standards

In September 2011, revised accounting guidance was issued to enhance disclosures related to multiemployer pension plans. The new guidance became effective for Ball in its 2011 year-end reporting and resulted in additional disclosures related to the company's participation in multiemployer pension plans, which are not material to its consolidated financial statements. Further disclosure is available in Note 14.

In April 2010, accounting guidance was issued to outline the criteria that should be met for determining when the milestone method of revenue recognition is appropriate in research or development transactions. The new guidance was effective as of January 1, 2011, and did not have a material impact on Ball's financial statements.

In January 2010, Ball adopted accounting guidance that modifies the way entities account for securitizations and special-purpose entities. In connection with the adoption of the guidance, the company determined that its existing accounts receivable securitization program should be recorded on the balance sheet as of January 1, 2010.

In January 2010, the FASB issued additional guidance regarding fair value measurements, specifically requiring the disclosure of transfers in and out of Level 1 and 2 assets and liabilities (previously only required for those in Level 3) and more specific detailed disclosure of the activity in Level 3 fair value measurements (on a gross basis rather than a net basis). The new guidance also clarifies existing disclosure requirements regarding the level of disaggregation of asset and liability classes, as well as the valuation techniques and inputs used to measure fair value for Level 2 and Level 3 fair value measurements. The disclosure requirement for transfers in and out of Level 1 and 2 assets and liabilities was effective for Ball on January 1, 2010, and had no impact on the consolidated financial statements. The reporting of Level 3 activity on a gross basis was effective for Ball as of January 1, 2011, and affects only the Level 3 pension plan assets, which do not represent a significant component of the total pension assets.

New Accounting Guidance

In December 2011, accounting guidance was issued requiring disclosures to help reconcile differences in the offsetting requirements under U.S. GAAP and International Financial Reporting Standards (IFRS). The new disclosure requirements mandate that companies disclose both gross and net information about instruments and transactions eligible for offset in the statement of financial position as well as instruments and transactions subject to an agreement

similar to a master netting arrangement. The guidance is effective for Ball on January 1, 2013, and is not expected to have a material effect on its consolidated financial statements.

Accounting Pronouncements

In September 2011, accounting guidance was issued to allow companies to first perform a qualitative assessment to determine whether it is more likely than not that the fair value of a reporting unit is less than its carrying value as a basis for determining whether it is necessary to perform the two-step quantitative goodwill impairment test described in current accounting guidelines. The guidance is effective for Ball on January 1, 2012, although early adoption is permitted. The company did not elect early adoption and does not expect the new guidance to have a material effect on its consolidated financial statements.

In June 2011, accounting guidance was issued requiring that all nonowner changes in stockholders' equity be presented either in a single continuous statement of comprehensive earnings or in two separate but consecutive statements. The guidance also requires the company present on the face of the financial statements reclassification adjustments for items that are reclassified from other comprehensive earnings to net earnings, which has been delayed and will be adopted once a new effective date for these provisions in the guidance has been determined. Ball has historically presented comprehensive earnings within the statement of changes in shareholders' equity and will be using the two separate but consecutive statements presentation once the statement becomes effective for the company on January 1, 2012. The company does not expect the new guidance to have a material effect on its consolidated financial statements.

In May 2011, amendments to existing accounting guidance were issued that result in a more consistent definition of fair value and common requirements for measurement of, and disclosure about, fair value between U.S. GAAP and IFRS. The amendments in the new guidance provide explanations on how to measure fair value but do not require additional fair value measurements. The new fair value guidance will be effective for Ball as of January 1, 2012, and is not expected to have a material effect on the company's financial statements or disclosures.

**Business Segment
Information (Tables)**

**12 Months Ended
Dec. 31, 2011**

**Business Segment
Information**

Schedule of major customers

Net sales to major customers, as a percentage of consolidated net sales, were as follows:

	<u>2011</u>	<u>2010</u>	<u>2009</u>
MillerCoors LLC	9.5%	9.9%	11.1%
Coca-Cola Bottlers' Sales & Services Company LLC	10.7%	6.1%	6.0%
Pepsi-Cola Advertising and Marketing, Inc.	9.1%	11.7%	8.4%

**Summary of net sales by
geographic area**

Summary of Net Sales by Geographic Area

<u>(\$ in millions)</u>	<u>U.S.</u>	<u>Foreign (a)</u>	<u>Consolidated</u>
2011	\$ 5,370.3	\$ 3,260.6	\$ 8,630.9
2010	5,228.1	2,401.9	7,630.0
2009	4,549.4	2,161.0	6,710.4

Summary of Net Long-Lived Assets by Geographic Area (b)

<u>(\$ in millions)</u>	<u>U.S.</u>	<u>Brazil</u>	<u>Germany (c)</u>	<u>Other (d)</u>	<u>Consolidated</u>
2011	\$ 2,130.3	\$ 536.7	\$ 1,209.3	\$ 1,086.4	\$ 4,962.7
2010	2,155.4	452.5	1,289.0	725.1	\$ 4,622.0

- (a) Includes the company's net sales in the PRC, Brazil (since August 2010), Canada, Argentina and European countries (none of which was individually significant), intercompany eliminations and other.
- (b) Net long-lived assets primarily consist of property, plant and equipment; goodwill and other intangible assets.
- (c) For financial reporting purposes, only Ball Packaging Europe's goodwill and intangible assets have been allocated to Germany. The total amounts allocated were \$963.9 million and \$985.6 million at December 31, 2011 and 2010, respectively.
- (d) Includes the company's net long-lived assets in the PRC, Canada, Argentina and European countries, not including Germany (none of which was individually significant), intercompany eliminations and other.

**Summary of business by
segment**

<u>(\$ in millions)</u>	<u>2011</u>	<u>2010</u>	<u>2009</u>
Net Sales			
Metal beverage packaging, Americas & Asia	\$ 4,415.8	\$ 3,850.4	\$ 2,891.1
Metal beverage packaging, Europe	2,017.6	1,699.1	1,739.5
Metal food & household products packaging, Americas	1,426.4	1,370.1	1,392.9
Aerospace & technologies	784.6	713.7	689.2
Corporate and intercompany eliminations	(13.5)	(3.3)	(2.3)
Net sales	<u>\$ 8,630.9</u>	<u>\$ 7,630.0</u>	<u>\$ 6,710.4</u>

Net Earnings

Metal beverage packaging, Americas & Asia	\$ 481.7	\$ 418.3	\$ 296.0
Business consolidation and other activities	(11.0)	—	(6.8)
Total metal beverage packaging, Americas & Asia	470.7	418.3	289.2
Metal beverage packaging, Europe	243.7	213.5	214.8
Business consolidation and other activities	(14.1)	(3.2)	—
Total metal beverage packaging, Europe	229.6	210.3	214.8
Metal food & household products packaging, Americas	133.7	129.1	130.8
Business consolidation and other activities	(1.9)	18.3	(2.6)
Total metal food & household products packaging, Americas	131.8	147.4	128.2
Aerospace & technologies	79.6	69.8	61.4
Segment earnings before interest and taxes	911.7	845.8	693.6
Undistributed corporate expenses and intercompany eliminations, net	(71.5)	(77.1)	(62.6)
Gain on disposition	—	—	34.8
Business consolidation and other activities	(3.3)	(4.1)	(12.0)
Total undistributed corporate expenses, net	(74.8)	(81.2)	(39.8)
Earnings before interest and taxes	836.9	764.6	653.8
Interest expense	(177.1)	(158.2)	(117.2)
Tax provision	(201.3)	(175.8)	(159.8)
Equity in results of affiliates, net of tax	10.1	118.0	13.8
Net earnings from continuing operations	468.6	548.6	390.6
Discontinued operations, net of tax	(2.3)	(74.9)	(2.2)
Net earnings	466.3	473.7	388.4
Less net earnings attributable to noncontrolling interests	(22.3)	(5.7)	(0.5)
Net earnings attributable to Ball Corporation	\$ 444.0	\$ 468.0	\$ 387.9

(\$ in millions)	2011	2010	2009
Depreciation and Amortization			
Metal beverage packaging, Americas & Asia	\$ 124.9	\$ 112.7	\$ 83.5
Metal beverage packaging, Europe	107.1	84.7	93.7
Metal food & household products packaging, Americas	42.5	42.5	41.3
Aerospace & technologies	22.4	21.7	20.2
Segment depreciation and amortization	296.9	261.6	238.7
Corporate	4.2	3.9	4.4
Depreciation and amortization	<u>\$ 301.1</u>	<u>\$ 265.5</u>	<u>\$ 243.1</u>
Property, Plant and Equipment Additions			
Metal beverage packaging, Americas & Asia	\$ 283.9	\$ 143.1	\$ 45.7
Metal beverage packaging, Europe	90.7	49.5	69.4
Metal food & household products packaging, Americas	27.3	27.7	22.7
Aerospace & technologies	32.0	17.5	17.0
Segment property, plant and equipment additions	433.9	237.8	154.8

Corporate	9.9	12.4	3.1
Property, plant and equipment additions	<u>\$ 443.8</u>	<u>\$ 250.2</u>	<u>\$ 157.9</u>

(\$ in millions)	December 31,	
	2011	2010
Total Assets		
Metal beverage packaging, Americas & Asia	\$ 3,163.1	\$ 2,965.8
Metal beverage packaging, Europe	2,434.3	2,210.6
Metal food & household products packaging, Americas	1,115.0	1,184.3
Aerospace & technologies	284.3	280.9
Segment assets	6,996.7	6,641.6
Corporate assets, net of eliminations	287.9	286.1
Total assets	<u>\$ 7,284.6</u>	<u>\$ 6,927.7</u>

Investments in Affiliates

Metal beverage packaging, Americas & Asia	\$ 24.6	\$ 11.0
Metal beverage packaging, Europe	0.2	0.2
Corporate	1.6	1.6
Investments in affiliates	<u>\$ 26.4</u>	<u>\$ 12.8</u>

**Financial Instruments and
Risk Management (Details 3)**
(USD \$)
In Millions, unless otherwise
specified

12 Months Ended

**Dec. 31, Dec. 31,
2011 2010**

Impact on Earnings from Derivative Instruments

<u>Cash Flow Hedge - Reclassified Amount From Other Comprehensive Earnings (Loss) - Gain (Loss)</u>	\$ 67.5	\$ (13.6)
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<u>Gain (Loss) on Derivatives Not Designated As Hedge Instruments</u>	4.9	(0.5)
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Commodity contracts

Impact on Earnings from Derivative Instruments

<u>Cash Flow Hedge - Reclassified Amount From Other Comprehensive Earnings (Loss) - Gain (Loss)</u>	65.7	(6.4)
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<u>Gain (Loss) on Derivatives Not Designated As Hedge Instruments</u>	(2.7)	(0.3)
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Interest rate contracts

Impact on Earnings from Derivative Instruments

<u>Cash Flow Hedge - Reclassified Amount From Other Comprehensive Earnings (Loss) - Gain (Loss)</u>	1.3	(4.9)
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Inflation option contracts

Impact on Earnings from Derivative Instruments

<u>Gain (Loss) on Derivatives Not Designated As Hedge Instruments</u>	(0.2)	(0.9)
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Foreign currency contracts

Impact on Earnings from Derivative Instruments

<u>Cash Flow Hedge - Reclassified Amount From Other Comprehensive Earnings (Loss) - Gain (Loss)</u>	0.5	(2.3)
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<u>Gain (Loss) on Derivatives Not Designated As Hedge Instruments</u>	12.2	0.7
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Equity contracts

Impact on Earnings from Derivative Instruments

<u>Gain (Loss) on Derivatives Not Designated As Hedge Instruments</u>	\$ (4.4)	
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Intangibles and Other Assets
(Tables)

12 Months Ended
Dec. 31, 2011

Intangibles and Other Assets
Schedule of intangibles and
other assets

(\$ in millions)	2011	2010
Intangibles and Other Assets:		
Investments in affiliates	\$ 26.4	\$ 12.8
Intangible assets (net of accumulated amortization of \$46.6 and \$113.5 at December 31, 2011 and 2010, respectively)	180.6	149.1
Company and trust-owned life insurance	145.7	131.1
Deferred tax asset	29.7	34.6
Noncurrent derivative contracts	7.2	50.9
Other	60.6	90.0
	<u>\$ 450.2</u>	<u>\$ 468.5</u>

Business Segment Information (Details 2) (USD \$) In Millions, unless otherwise specified	3 Months Ended								12 Months Ended		
	Dec. 31, 2011	Oct. 02, 2011	Jul. 03, 2011	Apr. 03, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Summary of Net Sales and Net Long-Lived Assets by Geographic Area</u>											
<u>Net sales</u>	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$	\$
	2,051.7	2,258.3	2,309.7	2,011.2	1,995.2	2,035.0	2,007.5	1,592.3	8,630.9	7,630.0	6,710.4
<u>Net long-lived assets</u>	4,962.7				4,622.0				4,962.7	4,622.0	
United States											
<u>Summary of Net Sales and Net Long-Lived Assets by Geographic Area</u>											
<u>Net sales</u>									5,370.3	5,228.1	4,549.4
<u>Net long-lived assets</u>	2,130.3				2,155.4				2,130.3	2,155.4	
Brazil											
<u>Summary of Net Sales and Net Long-Lived Assets by Geographic Area</u>											
<u>Net long-lived assets</u>	536.7				452.5				536.7	452.5	
Germany											
<u>Summary of Net Sales and Net Long-Lived Assets by Geographic Area</u>											
<u>Net long-lived assets</u>	1,209.3				1,289.0				1,209.3	1,289.0	
<u>Goodwill and intangible assets</u>									963.9	985.6	
Foreign											
<u>Summary of Net Sales and Net Long-Lived Assets by Geographic Area</u>											
<u>Net sales</u>									3,260.6	2,401.9	2,161.0
Other											
<u>Summary of Net Sales and Net Long-Lived Assets by Geographic Area</u>											
<u>Net long-lived assets</u>	\$				\$				\$	\$	
	1,086.4				725.1				1,086.4	725.1	

Employee Benefit Obligations (Details 3)	12 Months Ended																
	Dec. 31, 2011 Defined Pension Plans	Dec. 31, 2010 Defined Pension Plans	Dec. 31, 2011 U.S. Large-cap equities	Dec. 31, 2011 U.S. Mid-cap equities	Dec. 31, 2011 U.S. Small-cap equities	Dec. 31, 2011 U.S. Foreign equities	Dec. 31, 2011 U.S. Special equities	Dec. 31, 2011 U.S. Holdings in Ball Corporation common stock or Ball bonds	Dec. 31, 2011 U.S. Non-investment grade bonds	Dec. 31, 2011 U.S. Bank loans	Dec. 31, 2011 U.S. International bonds	Dec. 31, 2011 Canada. Fixed income securities investments	Dec. 31, 2011 Canada. Cash and short-term investments	Dec. 31, 2011 Canada. Canadian federal or provincial securities	Dec. 31, 2011 Canada. Non-Canadian equity securities	Dec. 31, 2011 United Kingdom. Foreign securities	
Target asset allocations																	
Cash and cash equivalents, low end of range (as a percent)			0.00%									0.00%					
Cash and cash equivalents, high end of range (as a percent)			10.00%									5.00%					
Equity securities, low end of range (as a percent)			10.00%									10.00%			5.00%	56.00%	
Equity securities, high end of range (as a percent)			75.00%	25.00%	10.00%	10.00%	35.00%	35.00%	5.00%			30.00%			15.00%	62.00%	44.00%
Fixed income securities, low end of range (as a percent)			25.00%									75.00%				38.00%	
Fixed income securities, high end of range (as a percent)			70.00%						10.00%	10.00%	15.00%	80.00%				44.00%	
Alternative investments, low end of range (as a percent)			0.00%														
Alternative investments, high end of range (as a percent)			35.00%														
Immunized portfolios, low end of range (as a percent)												85.00%	15.00%	100.00%			
Immunized portfolios (as a percent)												45.00%					
Actual weighted average asset allocations																	
Cash and cash equivalents (as a percent)	2.00%	8.00%															
Equity securities (as a percent)	36.00%	28.00%															
Fixed income securities (as a percent)	56.00%	54.00%															
Alternative investments (as a percent)	6.00%	10.00%															
Total (as a percent)	100.00%	100.00%															

**Consolidated Statements of
Earnings (USD \$)
In Millions, except Share
data in Thousands, unless
otherwise specified**

12 Months Ended

Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009

<u>Net sales</u>	\$ 8,630.9	\$ 7,630.0	\$ 6,710.4	
<u>Costs and expenses</u>				
<u>Cost of sales (excluding depreciation and amortization)</u>	(7,081.2)	(6,254.1)	(5,517.9)	
<u>Depreciation and amortization</u>	(301.1)	(265.5)	(243.1)	
<u>Selling, general and administrative</u>	(381.4)	(356.8)	(309.0)	
<u>Business consolidation and other activities</u>	(30.3)	11.0	(21.4)	
<u>Gain on disposition</u>			34.8	
<u>Total costs and expenses</u>	(7,794.0)	(6,865.4)	(6,056.6)	
<u>Earnings before interest and taxes</u>	836.9	764.6	653.8	
<u>Interest expense</u>	(177.1)	(149.4)	(117.2)	
<u>Debt refinancing costs</u>		(8.8)		
<u>Total interest expense</u>	(177.1)	(158.2)	(117.2)	
<u>Earnings before taxes</u>	659.8	606.4	536.6	
<u>Tax provision</u>	(201.3)	(175.8)	(159.8)	
<u>Equity in results of affiliates, net of tax</u>	10.1	118.0	13.8	
<u>Net earnings from continuing operations</u>	468.6	548.6	390.6	
<u>Discontinued operations, net of tax</u>	(2.3)	(74.9)	(2.2)	
<u>Net earnings</u>	466.3	473.7	388.4	
<u>Less net earnings attributable to noncontrolling interests</u>	(22.3)	(5.7)	(0.5)	
<u>Net earnings attributable to Ball Corporation</u>	444.0	468.0	387.9	
<u>Amounts attributable to Ball Corporation:</u>				
<u>Continuing operations</u>	446.3	542.9	390.1	
<u>Discontinued operations</u>	(2.3)	(74.9)	(2.2)	
<u>Net earnings attributable to Ball Corporation</u>	\$ 444.0	\$ 468.0	\$ 387.9	
<u>Earnings per share :</u>				
<u>Basic - continuing operations (in dollars per share)</u>	\$ 2.70	[1] \$ 3.00	[1] \$ 2.08	[1]
<u>Basic - discontinued operations (in dollars per share)</u>	\$ (0.01)	[1] \$ (0.41)	[1] \$ (0.01)	[1]
<u>Total basic earnings per share (in dollars per share)</u>	\$ 2.69	[1] \$ 2.59	[1] \$ 2.07	[1]
<u>Diluted - continuing operations (in dollars per share)</u>	\$ 2.64	[1] \$ 2.96	[1] \$ 2.05	[1]
<u>Diluted - discontinued operations (in dollars per share)</u>	\$ (0.01)	[1] \$ (0.41)	[1] \$ (0.01)	[1]
<u>Total diluted earnings per share (in dollars per share)</u>	\$ 2.63	[1] \$ 2.55	[1] \$ 2.04	[1]
<u>Weighted average shares outstanding (000s) :</u>				
<u>Basic (in shares)</u>	165,275	[1] 180,746	[1] 187,572	[1]
<u>Diluted (in shares)</u>	168,590	[1] 183,538	[1] 189,978	[1]
<u>Cash dividends declared and paid, per share (in dollars per share)</u>	\$ 0.28	\$ 0.20	\$ 0.20	

[1] Amounts in 2009 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

**Stock-Based Compensation
Programs (Tables)**

Stock-Based Compensation Programs

Summary of stock option activity

**12 Months Ended
Dec. 31, 2011**

	<u>Outstanding Options</u>		<u>Nonvested Options</u>	
	<u>Number of Shares</u>	<u>Weighted Average Exercise Price</u>	<u>Number of Shares</u>	<u>Weighted Average Grant Date Fair Value</u>
Beginning of year	10,766,646	\$ 21.39	3,918,684	\$ 6.13
Granted	1,367,460	\$ 35.85	1,367,460	\$ 9.78
Vested			(1,542,058)	\$ 6.04
Exercised	(1,125,281)	\$ 16.89		
Canceled/ forfeited	(65,800)	\$ 25.24	(65,800)	\$ 6.65
End of period	<u>10,943,025</u>	\$ 23.64	<u>3,678,286</u>	\$ 7.51
Vested and exercisable, end of period	<u>7,264,739</u>			
Reserved for future grants	<u>6,213,907</u>			

Schedule of weighted average assumptions used for
estimating fair values of options

	<u>2011 Grants</u>	<u>2010 Grants</u>	<u>2009 Grants</u>
Expected dividend yield	0.78%	0.79%	1.0%
Expected stock price volatility	30.04%	28.99%	29.83%
Risk-free interest rate	1.97%	2.47%	1.74%
Expected life of options	5.0 years	4.9 years	5.25 years

Summary of restricted stock activity

	<u>Number of Shares/ Units</u>	<u>Weighted Average Grant Price</u>
Beginning of year	1,856,202	\$ 21.96
Granted	525,092	\$ 35.49
Vested	(534,217)	\$ 24.94
Canceled/ forfeited	(28,843)	\$ 30.66
End of period	<u>1,818,234</u>	\$ 24.86

**Consolidated Statements of
Cash Flows (USD \$)
In Millions, unless otherwise
specified**

12 Months Ended

**Dec. 31, Dec. 31, Dec. 31,
2011 2010 2009**

Cash Flows from Operating Activities

<u>Net earnings</u>	\$ 466.3	\$ 473.7	\$ 388.4
<u>Discontinued operations, net of tax</u>	2.3	74.9	2.2

Adjustments to reconcile net earnings to cash provided by (used in) operating activities:

<u>Depreciation and amortization</u>	301.1	265.5	243.1
<u>Equity earnings and gains related to acquisitions</u>	(10.1)	(118.0)	(13.8)
<u>Gain on disposition</u>			(34.8)
<u>Deferred taxes</u>	28.4	(28.7)	(24.3)
<u>Other, net</u>	93.7	65.2	35.6

Working capital changes, excluding effects of acquisitions:

<u>Receivables</u>	(4.1)	(287.0)	33.8
<u>Inventories</u>	27.5	(153.1)	74.8
<u>Other current assets</u>	34.8	49.2	54.7
<u>Accounts payable</u>	111.1	68.8	(150.0)
<u>Accrued employee costs</u>	(20.4)	39.6	(17.1)
<u>Other current liabilities</u>	(43.4)	7.1	(132.8)
<u>Other, net</u>	(30.5)	43.1	18.2
<u>Cash provided by (used in) continuing operating activities</u>	956.7	500.3	478.0
<u>Cash provided by (used in) discontinued operating activities</u>	(8.3)	14.9	81.7
<u>Total cash provided by (used in) operating activities</u>	948.4	515.2	559.7

Cash Flows from Investing Activities

<u>Additions to property, plant and equipment</u>	(443.8)	(250.2)	(157.9)
<u>Business acquisitions, net of cash acquired</u>	(295.2)	(62.0)	(574.7)
<u>Acquisitions of equity affiliates, net of cash acquired</u>		(63.8)	
<u>Proceeds from dispositions, net of cash sold</u>		261.5	37.0
<u>Cash collateral, net</u>		0.1	105.3
<u>Other, net</u>	1.0	13.4	2.4
<u>Cash provided by (used in) continuing investing activities</u>	(738.0)	(101.0)	(587.9)
<u>Cash provided by (used in) discontinued investing activities</u>		(9.2)	6.5
<u>Total cash provided by (used in) investing activities</u>	(738.0)	(110.2)	(581.4)

Cash Flows from Financing Activities

<u>Long-term borrowings</u>	827.3	2,231.6	1,336.7
<u>Repayments of long-term borrowings</u>	(815.8)	(2,144.9)	(1,096.8)
<u>Net change in short-term borrowings</u>	295.3	15.1	(92.0)
<u>Proceeds from issuances of common stock</u>	39.3	47.5	31.9
<u>Acquisitions of treasury stock</u>	(513.2)	(554.2)	(37.0)
<u>Common dividends</u>	(45.7)	(35.8)	(37.4)
<u>Other, net</u>	(4.0)	(18.9)	(4.6)
<u>Cash provided by (used in) financing activities</u>	(216.8)	(459.6)	100.8

<u>Effect of exchange rate changes on cash</u>	20.2	(4.0)	4.1
<u>Change in cash and cash equivalents</u>	13.8	(58.6)	83.2
<u>Cash and Cash Equivalents - Beginning of Year</u>	152.0	210.6	127.4
<u>Cash and Cash Equivalents - End of Year</u>	\$ 165.8	\$ 152.0	\$ 210.6

Receivables (Details) (USD \$) In Millions, unless otherwise specified	12 Months Ended Dec. 31, 2011 Y	Dec. 31, 2010
<u>Receivables</u>		
<u>Trade accounts receivable, net</u>	\$ 840.6	\$ 774.3
<u>Other receivables</u>	69.8	75.4
<u>Receivables, net</u>	910.4	849.7
<u>Allowance for doubtful accounts</u>	13.4	11.9
<u>Net accounts receivable under long-term contracts, due primarily from agencies of the U.S government and their prime contractors</u>	136.0	143.3
<u>Recognized sales value of performance not billed and not yet billable to customers</u>	66.0	85.7
<u>Average length of long-term contracts (in years)</u>	5.1	
<u>Average remaining length of contracts (in years)</u>	1.4	
<u>Customary fees and cost withholdings that will be paid upon milestone or contract completions</u>	\$ 0.3	

**Business Consolidation
Activities (Tables)**

Business Consolidation and Other Activities
Schedule of business consolidation (charges)/ gains
included in the consolidated statement of earnings

**12 Months Ended
Dec. 31, 2011**

(\$ in millions)	2011	2010	2009
Metal beverage packaging, Americas & Asia	\$ (11.0)	\$ —	\$ (6.8)
Metal beverage packaging, Europe	(14.1)	(3.2)	—
Metal food & household products packaging, Americas	(1.9)	18.3	(2.6)
Corporate other costs	(3.3)	(4.1)	(12.0)
	<u>\$ (30.3)</u>	<u>\$ 11.0</u>	<u>\$ (21.4)</u>

Schedule of reserve activity by segment related to
business consolidation activities

(\$ in millions)	Metal Beverage Packaging, Americas & Asia	Metal Food & Household Products Packaging, Americas	Corporate and Other Costs	Total
Balance at December 31, 2009	\$ 10.4	\$ 7.3	\$ 10.2	\$ 27.9
Charges	—	4.6	3.1	7.7
Cash payments and other activity	(2.9)	(2.4)	(2.3)	(7.6)
Balance at December 31, 2010	7.5	9.5	11.0	28.0
Charges	15.9	1.4	0.6	17.9
Cash payments and other activity	(20.7)	(5.1)	(7.5)	(33.3)
Balance at December 31, 2011	<u>\$ 2.7</u>	<u>\$ 5.8</u>	<u>\$ 4.1</u>	<u>\$ 12.6</u>

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Shareholders' Equity

**12 Months Ended
Dec. 31, 2011**

Shareholders' Equity

Shareholders' Equity

15. Shareholders' Equity

At December 31, 2011, the company had 550 million shares of common stock and 15 million shares of preferred stock authorized, both without par value. Preferred stock includes 550,000 authorized but unissued shares designated as Series A Junior Participating Preferred Stock.

Under the company's shareholder Rights Agreement dated July 26, 2006, as amended, one half of a preferred stock purchase right (Right) is attached to each outstanding share of Ball Corporation common stock. Subject to adjustment, each Right entitles the registered holder to purchase from the company one one-thousandth of a share of Series A Junior Participating Preferred Stock at an exercise price of \$185 per Right. Subject to certain limited exceptions for passive investors, if a person or group acquires 10 percent or more of the company's outstanding common stock (or upon occurrence of certain other events), the Rights (other than those held by the acquiring person) become exercisable and generally entitle the holder to purchase shares of Ball Corporation common stock at a 50 percent discount. The Rights, which expire in 2016, are redeemable by the company at a redemption price of \$0.001 per Right and trade with the common stock. Exercise of such Rights would cause substantial dilution to a person or group attempting to acquire control of the company without the approval of Ball's board of directors. The Rights would not interfere with any merger or other business combinations approved by the board of directors.

The company's share repurchases, net of issuances, totaled \$473.9 million in 2011, \$506.7 million in 2010 and \$5.1 million in 2009. On October 28, 2011, in a privately negotiated transaction, Ball entered into an accelerated share repurchase agreement to buy \$100 million of its common stock using cash on hand and available borrowings. The company advanced the \$100 million on November 2, 2011, and received 2,523,836 shares, which represented 90 percent of the total shares as calculated using the closing price on October 28, 2011. The agreement was settled in January 2012, and the company received an additional 361,615 shares, which represented a weighted average price of \$34.66 for the contract period.

On August 2, 2011, in a privately negotiated transaction, Ball entered into an accelerated share repurchase agreement to buy \$125 million of its common shares using cash on hand and available borrowings. The company advanced the \$125 million on August 5, 2011, and received 3,077,976 shares, which represented 90 percent of the total shares as calculated using the previous day's closing share price. The agreement was settled in September 2011, and the company received an additional 526,532 shares, which represented a weighted average price of \$34.68 for the contract period.

In November 2010, the company entered into a private transaction to acquire 2,775,408 shares of its publicly held common shares for \$88.8 million. In February 2010, in a privately negotiated transaction, Ball entered into an accelerated share repurchase agreement to buy \$125 million of its common shares using cash on hand and available borrowings. The company advanced the \$125 million on February 22, 2010, and received 4,323,598 shares, which represented 90 percent of the total shares as calculated using the previous day's closing price. The agreement was settled in May 2010, and the company received an additional 398,206 shares, which represented a weighted average price of \$26.47 for the contract period.

Accumulated Other Comprehensive Earnings (Loss)

The activity related to accumulated other comprehensive earnings (loss) was as follows:

(\$ in millions)	Foreign Currency Translation	Pension and Other Postretirement Benefits, Net of Tax	Effective Derivatives, Net of Tax	Gain on Available for Sale Securities, Net of Tax	Accumulated Other Comprehensive Earnings (Loss)
December 31, 2009	180.2	(274.4)	23.4	7.0	(63.8)
2010 change	(57.1)	(13.4)	49.0(a)	3.2	(18.3)
December 31, 2010	123.1	(287.8)	72.4	10.2	(82.1)
2011 change	(38.4)	(93.7)	(110.8)(a)	(10.2)	(253.1)
December 31, 2011	<u>\$ 84.7</u>	<u>\$ (381.5)</u>	<u>\$ (38.4)</u>	<u>\$ —</u>	<u>\$ (335.2)</u>

(a) The change in accumulated other comprehensive earnings (loss) for effective derivatives was as follows for the years ended December 31:

	2011	2010
<i>Amounts reclassified into earnings (Note 18):</i>		
Commodity contracts	\$ (65.7)	\$ 6.4
Interest rate and currency exchange contracts	(1.8)	7.2
	(67.5)	13.6
<i>Change in fair value of cash flow hedges:</i>		
Commodity contracts	(103.0)	64.8
Interest rate and currency exchange rate contracts	(2.3)	(2.0)
Currency and tax impacts	62.0	(27.4)
	<u>\$ (110.8)</u>	<u>\$ 49.0</u>

Management's intention is to indefinitely reinvest foreign earnings. Therefore, no taxes have been provided on the foreign currency translation component for any period. The change in the pension and other postretirement items is presented net of related tax benefits of \$56.3 million, \$2.2 million and \$15.2 million for 2011, 2010 and 2009, respectively. The change in the effective financial derivatives is presented net of related tax benefits of \$58.2 million for 2011 and net of related tax expense of \$24.1 million and \$58.9 million for 2010 and 2009, respectively. The gain on available for sale securities is presented net of related tax expense of \$2.0 million and \$4.5 million for 2010 and 2009, respectively.

Receivables (Tables)

12 Months Ended Dec. 31, 2011

Receivables

Schedule of receivables

(\$ in millions)	December 31,	
	2011	2010
Trade accounts receivable, net	\$840.6	\$774.3
Other receivables	69.8	75.4
	<u>\$910.4</u>	<u>\$849.7</u>

Earnings Per Share

**12 Months Ended
Dec. 31, 2011**

Earnings Per Share

Earnings Per Share

17. Earnings Per Share

(\$ in millions, except per share amounts; shares in thousands)	Years ended December 31,		
	2011	2010	2009
Diluted Earnings per Share (a):			
Net earnings attributable to Ball Corporation	\$ 444.0	\$ 468.0	\$ 387.9
Weighted average common shares	165,275	180,746	187,572
Effect of dilutive securities	3,315	2,792	2,406
Weighted average shares applicable to diluted earnings per share	168,590	183,538	189,978
Basic earnings per share	\$ 2.69	\$ 2.59	\$ 2.07
Diluted earnings per share	\$ 2.63	\$ 2.55	\$ 2.04

(a) Shares for the year ended December 31, 2009, have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

Certain options were excluded from the diluted earnings per share calculation because they were anti-dilutive (i.e., the sum of the proceeds, including the unrecognized compensation and windfall tax benefits, exceeded the average closing stock price for the period). The options excluded totaled 1,358,260 in 2011; 1,683,300 in 2010 and 5,727,828 in 2009.

Taxes on Income (Details 3)
(USD \$)
In Millions, unless otherwise
specified

12 Months Ended
Dec. 31, 2011

Ball Packaging Europe and its subsidiaries

Taxes on Income

Net operating carryforwards \$ 40.5

Related tax benefit 9.8

Valuation allowance 8.0

Ball's Canadian subsidiaries

Taxes on Income

Net operating carryforwards 67.5

Related tax benefit 15.5

Ball's Argentine subsidiary

Taxes on Income

Net operating carryforwards 3.3

Net operating loss carryforwards, expiration dates 2013 and 2014

Related tax benefit \$ 1.1

Consolidated Statements of Shareholders' Equity and Comprehensive Earnings (USD \$)							
In Millions, except Share data, unless otherwise specified	Total	Common Stock	Treasury Stock	Retained Earnings	Accumulated Other Comprehensive Income (Loss)	Noncontrolling Interest	Comprehensive Income
<u>Balance at Dec. 31, 2008</u>	\$ 1,087.3	\$ 788.0	^[1] \$ (1,566.8)	^[1] \$ 2,047.1	\$ (182.5)	\$ 1.5	
<u>Balance (in shares) at Dec. 31, 2008</u>	^[1]	321,834,000	(134,370,000)				
<u>Increase (Decrease) in Stockholders' Equity</u>							
<u>Net earnings</u>	388.4			387.9		0.5	388.4
<u>Foreign currency translation adjustment</u>	6.6				6.6		6.6
<u>Pension and other postretirement benefits, net of tax</u>	(22.6)				(22.6)		(22.6)
<u>Effective financial derivatives, net of tax</u>	127.7				127.7		127.7
<u>Mark-to-market adjustment on available for sale securities, net of tax</u>	7.0				7.0		7.0
<u>Comprehensive earnings</u>	507.1						507.1
<u>Common dividends, net of tax benefits</u>	(37.9)			(37.9)			
<u>Treasury stock purchases</u>	(36.9)		(36.9)	^[1]			
<u>Treasury stock purchases (in shares)</u>	^[1]		(1,551,000)				
<u>Treasury shares reissued</u>	20.9		20.9	^[1]			
<u>Treasury shares reissued (in shares)</u>	^[1]		936,000				
<u>Shares issued for stock options and other stock plans, net of shares exchanged</u>	37.3	37.3	^[1]				
<u>Shares issued for stock options and other stock plans, net of shares exchanged (in shares)</u>	^[1]	1,193,000					
<u>Tax benefit on option exercises</u>	5.5	5.5	^[1]				
<u>Other activity</u>	(0.3)					(0.3)	
<u>Balance at Dec. 31, 2009</u>	1,583.0	830.8	^[1] (1,582.8)	^[1] 2,397.1	(63.8)	1.7	
<u>Balance (in shares) at Dec. 31, 2009</u>		323,027,000	^[1] (134,985,000)				
<u>Increase (Decrease) in Stockholders' Equity</u>							
<u>Net earnings</u>	473.7			468.0		5.7	473.7
<u>Foreign currency translation adjustment</u>	(57.1)				(57.1)		(57.1)

Pension and other postretirement benefits, net of tax	(13.4)			(13.4)		(13.4)
Effective financial derivatives, net of tax	49.0			49.0		49.0
Mark-to-market adjustment on available for sale securities, net of tax	3.2			3.2		3.2
Comprehensive earnings	455.4					455.4
Common dividends, net of tax benefits	(35.3)			(35.3)		
Treasury stock purchases	(559.3)		(559.3)	[1]		
Treasury stock purchases (in shares)	[1]		(18,957,000)			
Treasury shares reissued	19.0		19.0	[1]		
Treasury shares reissued (in shares)	[1]		677,000			
Shares issued for stock options and other stock plans, net of shares exchanged	49.9	49.9	[1]			
Shares issued for stock options and other stock plans, net of shares exchanged (in shares)	[1]	2,396,000				
Tax benefit on option exercises	12.7	12.7	[1]			
Acquisition of equity affiliate	132.9					132.9
Other activity	(0.2)					(0.2)
Balance at Dec. 31, 2010	1,658.1	893.4	[1](2,123.1)	[1]2,829.8	(82.1)	140.1
Balance (in shares) at Dec. 31, 2010	[1]	325,423,000	(153,265,000)			
Increase (Decrease) in Stockholders' Equity						
Net earnings	466.3			444.0	22.3	466.3
Foreign currency translation adjustment	(38.1)			(38.4)	0.3	(38.1)
Pension and other postretirement benefits, net of tax	(93.7)			(93.7)		(93.7)
Effective financial derivatives, net of tax	(110.8)			(110.8)		(110.8)
Mark-to-market adjustment on available for sale securities, net of tax	(10.2)			(10.2)		(10.2)
Comprehensive earnings	213.5					213.5
Common dividends, net of tax benefits	(45.5)			(45.5)		
Treasury stock purchases	(513.3)		(513.3)	[1]		
Treasury stock purchases (in shares)	[1]		(13,998,000)			
Treasury shares reissued	20.7		20.7	[1]		
Treasury shares reissued (in shares)	[1]		575,000			

Shares issued for stock options and other stock plans, net of shares exchanged	42.7	42.7	[1]			
Shares issued for stock options and other stock plans, net of shares exchanged (in shares)	[1]	1,581,000				
Tax benefit on option exercises	5.6	5.6	[1]			
Acquisition of equity affiliate	6.0				6.0	
Dividends paid to noncontrolling interest	(9.8)				(9.8)	
Balance at Dec. 31, 2011	\$ 1,378.0	\$ 941.7	[1]	\$ (2,615.7)	[1] \$ 3,228.3 \$ (335.2)	\$ 158.9
Balance (in shares) at Dec. 31, 2011	[1]	327,004,000	(166,688,000)			

[1] Amounts in 2009 and 2008 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

Consolidated Statements of Earnings (Parenthetical)	1 Months Ended	3 Months Ended				12 Months Ended	
	Feb. 28, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2009	Dec. 31, 2008
<u>Consolidated Statements of Earnings</u>							
<u>Shareholders' equity, stock split, conversion ratio</u>	2	2	2	2	2	2	2

Intangibles and Other Assets

12 Months Ended
Dec. 31, 2011

Intangibles and Other Assets

Intangibles and Other Assets

10. Intangibles and Other Assets

(\$ in millions)	December 31,	
	2011	2010
Intangibles and Other Assets:		
Investments in affiliates	\$ 26.4	\$ 12.8
Intangible assets (net of accumulated amortization of \$46.6 and \$113.5 at December 31, 2011 and 2010, respectively)	180.6	149.1
Company and trust-owned life insurance	145.7	131.1
Deferred tax asset	29.7	34.6
Noncurrent derivative contracts	7.2	50.9
Other	60.6	90.0
	<u>\$ 450.2</u>	<u>\$ 468.5</u>

Total amortization expense of intangible assets, which are primarily customer related, amounted to \$21.5 million, \$13.3 million and \$14.5 million for the years ended December 31, 2011, 2010 and 2009, respectively. During the fourth quarter of 2011, \$87.9 million of fully amortized intangible assets were written off. This did not affect the net value of total intangible assets.

Based on intangible assets and currency exchange rates as of December 31, 2011, total annual intangible asset amortization expense is expected to be between approximately \$16 million and \$21 million for each of the years 2012 through 2016 and a total of approximately \$85 million thereafter.

**Document and Entity
Information (USD \$)
In Billions, except Share
data, unless otherwise
specified**

12 Months Ended

Dec. 31, 2011

Feb. 15, 2012 Jul. 03, 2011

Document and Entity Information

<u>Entity Registrant Name</u>	BALL CORP		
<u>Entity Central Index Key</u>	0000009389		
<u>Document Type</u>	10-K		
<u>Document Period End Date</u>	Dec. 31, 2011		
<u>Amendment Flag</u>	false		
<u>Current Fiscal Year End Date</u>	--12-31		
<u>Entity Well-known Seasoned Issuer</u>	Yes		
<u>Entity Voluntary Filers</u>	No		
<u>Entity Current Reporting Status</u>	Yes		
<u>Entity Filer Category</u>	Large Accelerated Filer		
<u>Entity Public Float</u>			\$ 6.5
<u>Entity Common Stock, Shares Outstanding</u>		156,118,400	
<u>Document Fiscal Year Focus</u>	2011		
<u>Document Fiscal Period Focus</u>	FY		

Leases

**12 Months Ended
Dec. 31, 2011**

[Leases](#)

[Leases](#)

11. Leases

The company leases warehousing and manufacturing space and certain equipment in the packaging segments and office and technical space in the aerospace and technologies segment. During 2010 and 2005, we entered into leases that qualify as operating leases for book purposes and capital leases for tax purposes. Under these lease arrangements, Ball has the option to purchase the leased equipment at the end of the lease term, or if we elect not to do so, to compensate the lessors for the difference between the guaranteed minimum residual values totaling \$12.0 million and the fair market value of the assets, if less. Certain of the company's leases in effect at December 31, 2011, include renewal options and/or escalation clauses for adjusting lease expense based on various factors.

Total noncancellable operating leases in effect at December 31, 2011, require rental payments of \$29.5 million, \$23.7 million, \$14.8 million, \$8.9 million and \$4.7 million for the years 2012 through 2016, respectively, and \$4.4 million combined for all years thereafter. Lease expense for all operating leases was \$67.3 million, \$61.9 million and \$67.2 million in 2011, 2010 and 2009, respectively.

Earnings Per Share (Details) (USD \$) In Millions, except Share data, unless otherwise specified	1 Months Ended	3 Months Ended								12 Months Ended			
	Feb. 28, 2011	Dec. 31, 2011	Oct. 02, 2011	Jul. 03, 2011	Apr. 03, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	Dec. 31, 2008
Diluted earnings per share:													
Net earnings attributable to Ball Corporation		\$ 77.5	\$ 132.1	\$ 143.1	\$ 91.3	\$ 92.2	\$ 227.5	\$ 69.0	\$ 79.3	\$ 444.0	\$ 468.0	\$ 387.9	
Weighted average common shares										165,275,000 ^[1]	180,746,000 ^[1]	187,572,000 ^[1]	
Effect of dilutive securities (in shares)										3,315,000	2,792,000	2,406,000	
Weighted average shares applicable to diluted earnings per share										168,590,000 ^[1]	183,538,000 ^[1]	189,978,000 ^[1]	
Basic earnings per share		\$ 0.48 ^[1]	\$ 0.81 ^[1]	\$ 0.86 ^[1]	\$ 0.54 ^[1]	\$ 0.53 ^[1]	\$ 1.27 ^[1]	\$ 0.37 ^[1]	\$ 0.43 ^[1]	\$ 2.69 ^[1]	\$ 2.59 ^[1]	\$ 2.07 ^[1]	\$ 1.90 ^[1]
Diluted earnings per share		\$ 0.47 ^[1]	\$ 0.79 ^[1]	\$ 0.84 ^[1]	\$ 0.53 ^[1]	\$ 0.52 ^[1]	\$ 1.25 ^[1]	\$ 0.37 ^[1]	\$ 0.42 ^[1]	\$ 2.63 ^[1]	\$ 2.55 ^[1]	\$ 2.04 ^[1]	\$ 1.88 ^[1]
Stock split conversion ratio	2					2	2	2	2			2	2
Number of outstanding options excluded from computation of diluted earnings per share (in shares)										1,358,260	1,683,300	5,727,828	

[1] Amounts in 2009 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

Consolidated Balance Sheets
(USD \$)
In Millions, unless otherwise
specified

	Dec. 31, 2011	Dec. 31, 2010
<u>Current assets</u>		
<u>Cash and cash equivalents</u>	\$ 165.8	\$ 152.0
<u>Receivables, net</u>	910.4	849.7
<u>Inventories, net</u>	1,072.5	1,083.9
<u>Deferred taxes and other current assets</u>	173.2	220.1
<u>Total current assets</u>	2,321.9	2,305.7
<u>Property, plant and equipment, net</u>	2,265.4	2,048.2
<u>Goodwill</u>	2,247.1	2,105.3
<u>Intangibles and other assets, net</u>	450.2	468.5
<u>Total Assets</u>	7,284.6	6,927.7
<u>Current liabilities</u>		
<u>Short-term debt and current portion of long-term debt</u>	447.4	110.7
<u>Accounts payable</u>	847.3	700.3
<u>Accrued employee costs</u>	248.3	258.2
<u>Other current liabilities</u>	313.1	314.1
<u>Total current liabilities</u>	1,856.1	1,383.3
<u>Long-term debt</u>	2,696.7	2,701.6
<u>Employee benefit obligations</u>	1,143.7	963.3
<u>Deferred taxes and other liabilities</u>	210.1	221.4
<u>Total liabilities</u>	5,906.6	5,269.6
<u>Contingencies</u>		
<u>Shareholders' equity</u>		
<u>Common stock (327,003,933 shares issued - 2011; 325,423,462 shares issued - 2010)</u>	941.7	893.4
<u>Retained earnings</u>	3,228.3	2,829.8
<u>Accumulated other comprehensive earnings (loss)</u>	(335.2)	(82.1)
<u>Treasury stock, at cost (166,688,309 shares - 2011; 153,265,070 shares - 2010)</u>	(2,615.7)	(2,123.1)
<u>Total Ball Corporation shareholders' equity</u>	1,219.1	1,518.0
<u>Noncontrolling interests</u>	158.9	140.1
<u>Total shareholders' equity</u>	1,378.0	1,658.1
<u>Total Liabilities and Shareholders' Equity</u>	\$ 7,284.6	\$ 6,927.7

**Business Consolidation and
Other Activities**

**12 Months Ended
Dec. 31, 2011**

**Business Consolidation and
Other Activities**

**Business Consolidation and
Other Activities**

5. Business Consolidation and Other Activities

Following is a summary of business consolidation and other activity (charges)/gains included in the consolidated statements of earnings for the years ended December 31:

(\$ in millions)	2011	2010	2009
Metal beverage packaging, Americas & Asia	\$ (11.0)	\$ —	\$ (6.8)
Metal beverage packaging, Europe	(14.1)	(3.2)	—
Metal food & household products packaging, Americas	(1.9)	18.3	(2.6)
Corporate other costs	(3.3)	(4.1)	(12.0)
	<u>\$ (30.3)</u>	<u>\$ 11.0</u>	<u>\$ (21.4)</u>

2011

Metal Beverage Packaging, Americas and Asia

In January 2011, Ball announced plans to close its Torrance, California, U.S., beverage can manufacturing facility; relocate a 12-ounce can line from the Torrance facility to its Whitby, Ontario, Canada, facility; and expand specialty can production in its Fort Worth, Texas, U.S., facility. The company recorded charges of \$14.2 million during the first nine months of 2011 in connection with the closure of the Torrance facility. Of the total \$14.2 million, \$10.1 million represented severance, pension and other employee benefits; \$2.4 million represented accelerated depreciation; and \$1.7 million represented other costs. The first quarter of 2011 also included an impairment charge of \$2.3 million to value the facility at its estimated net realizable value. The impairment charge was reversed during the third quarter based on information received during the quarter regarding the saleable value of the facility. During the fourth quarter, Ball recorded a net gain of \$6.8 million for the sale of tangible assets from the Torrance facility less costs of closing the facility. Also included in 2011 was a charge of \$1.7 million for severance costs related to capacity reduction at the Columbus, Ohio, U.S., facility and a net charge of \$1.9 million to reflect individually insignificant charges related to previously announced facility closures.

Metal Beverage Packaging, Europe

During the fourth quarter, the company recorded charges of \$9.6 million for the write down of the Lublin, Poland, facility to net realizable value, as well as charges of \$1.6 million incurred in connection with the planned relocation of the company's European headquarters from Germany to Switzerland in 2012. In connection with the acquisition of Aerocan discussed in Note 3, the company recorded charges totaling \$2.9 million for transaction costs, which were expensed as incurred. The net book value of the Lublin, Poland, facility was \$14.6 million at December 31, 2011.

Metal Food and Household Products Packaging, Americas

In September 2011, the company discontinued production of certain products in a facility and recorded a charge of \$1.4 million in connection with this discontinuance. During the fourth quarter, Ball recorded net charges of \$0.5 million associated with previously closed facilities.

Corporate and Other Costs

Corporate and other costs included an additional \$2.5 million for the planned relocation of the company's European headquarters from Germany to Switzerland. Additionally, net charges of \$0.8 million were recorded to reflect individually insignificant charges related to previously announced facility closures.

2010

Metal Beverage Packaging, Europe

During the fourth quarter of 2010, the company recorded a charge of \$2.6 million to write off capitalized installation costs associated with the decision not to complete a facility in Lublin, Poland. Also included in the fourth quarter were charges totaling \$0.6 million for transaction costs incurred for the January 2011 acquisition of Aerocan S.A.S. (See Note 3.)

Metal Food and Household Products Packaging, Americas

In September 2010, Ball announced the closure of its metal food container manufacturing facility in Richmond, British Columbia, Canada, and ceased production in the first quarter of 2011. The production capacity was consolidated into other Ball facilities. In connection with the closure, the company recorded a charge of \$4.6 million primarily for severance and other employee benefits. In the fourth quarter of 2010, the company completed the sale and subsequent leaseback of its Richmond, British Columbia, facility resulting in a \$5.1 million gain on the sale net of estimated lease exit costs and other individually insignificant items.

During the third quarter of 2010, the company identified an accrual of a pension liability related to a Canadian facility closure that occurred in 2006. The amount of the accrual was \$17.8 million (\$14.5 million after tax) and was the result of recognizing the final settlement of the pension plan prior to the actual settlement of the pension obligation as defined in the pension accounting guidance. A third quarter 2010 out-of-period adjustment eliminated the excess pension liability balance related to the final settlement. The accrual for the pension settlement liability, as determined at that time, will be charged to earnings from accumulated other comprehensive earnings (loss) upon final settlement of the related pension obligation when the criteria in the accounting guidance are deemed to have been met and all regulatory clearances have been given. Management has assessed the impact of this adjustment and does not believe these amounts were quantitatively or qualitatively material, individually or in the aggregate, to any previously issued financial statements, including the results of operations for 2006, or to the 2010 results of operations.

Corporate and Other Costs

In the third and fourth quarter of 2010, charges totaling \$1.0 million were recorded primarily for transaction costs related to the acquisition of Neuman (discussed in Note 3). In the second quarter of 2010, charges of \$3.1 million were recorded primarily to establish a reserve associated with an environmental matter at a previously owned facility.

2009

Metal Beverage Packaging, Americas and Asia

During the fourth quarter, income of \$4.2 million was recorded to reflect the reversal of previously recorded employee benefit charges taken primarily related to the closures of the Puerto Rico and Kansas City, Kansas, U.S., facilities, which were announced in the fourth quarter of 2008. These gains were partially offset by other charges recognized in the fourth quarter totaling \$1.0 million primarily for fixed asset disposals where original adjustments to net realizable value were insufficient.

A charge of \$0.7 million was also recorded in the fourth quarter for acquisition costs required to be expensed related to the acquisition in the PRC of the remaining outstanding shares of

Jianlibao. (See Note 3.) During the third quarter, a charge of \$1.0 million was recorded, primarily for additional costs of winding down the Puerto Rico and Kansas City facilities, the closures of which were announced in the fourth quarter of 2008. In the second quarter of 2009, a charge of \$3.3 million was taken for severance and other employee benefits related to a reduction of personnel in the facilities and headquarters of the Americas portion of this segment. Most of the costs were paid by the end of 2009. In the first quarter of 2009, a charge of \$5.0 million was taken related to accelerated depreciation for operations that ceased at the Kansas City facility.

Metal Food and Household Products Packaging, Americas

In the fourth quarter, Ball recorded a charge of \$2.6 million primarily for higher than originally estimated employee benefit and lease termination costs related to previously announced facility closures.

Corporate and Other Costs

Charges of \$12.0 million were recorded in 2009 primarily for transaction costs required to be expensed for the acquisition of three metal beverage can facilities and one beverage can end facility from AB InBev. (See Note 3.)

Summary

Following is a summary of reserve activity by segment related to business consolidation activities for the years ended December 31, 2011 and 2010. The reserve balances are included in other current liabilities on the consolidated balance sheets.

(\$ in millions)	Metal Beverage Packaging, Americas & Asia	Metal Food & Household Products Packaging, Americas	Corporate and Other Costs	Total
Balance at December 31, 2009	\$ 10.4	\$ 7.3	\$ 10.2	\$ 27.9
Charges	—	4.6	3.1	7.7
Cash payments and other activity	(2.9)	(2.4)	(2.3)	(7.6)
Balance at December 31, 2010	7.5	9.5	11.0	28.0
Charges	15.9	1.4	0.6	17.9
Cash payments and other activity	(20.7)	(5.1)	(7.5)	(33.3)
Balance at December 31, 2011	<u>\$ 2.7</u>	<u>\$ 5.8</u>	<u>\$ 4.1</u>	<u>\$ 12.6</u>

Dispositions

**12 Months Ended
Dec. 31, 2011**

Dispositions Dispositions

4. Dispositions

Plastics Packaging, Americas

In August 2010, Ball completed the sale of its plastics packaging, Americas, business to Amcor Limited and received gross proceeds of \$258.7 million, which included \$15 million of contingent consideration recognized at closing and is net of post-closing adjustments of \$21.3 million. The sale of Ball's plastics packaging business included five U.S. facilities that manufacture polyethylene terephthalate (PET) bottles and preforms and polypropylene bottles, as well as associated customer contracts and other related assets.

The following table summarizes the operating results for the discontinued operations for the years ended December 31:

(\$ in millions)	2011	2010	2009
Net sales	\$ —	\$ 318.5	\$ 634.9
Earnings from operations	\$ —	\$ 3.5	\$ 19.6
Gain on sale of business	(0.8)	8.6	—
Loss on asset impairment	—	(107.1)	—
Loss on business consolidation activities	(3.0)	(10.4)	(23.1)
Gain on disposition	—	—	4.3
Tax benefit (provision)	1.5	30.5	(3.0)
Discontinued operations, net of tax	\$ (2.3)	\$ (74.9)	\$ (2.2)

Investment in DigitalGlobe Inc. (DigitalGlobe)

In May 2009, the company sold 75 percent of its investment in DigitalGlobe, a provider of commercial high resolution earth imagery products and services, in conjunction with DigitalGlobe's initial public offering. The sale generated proceeds of \$37.0 million and a pretax gain of \$34.8 million. The company's remaining investment in DigitalGlobe was liquidated in March 2011 for \$4.8 million.

Stock-Based Compensation Programs

12 Months Ended
Dec. 31, 2011

Stock-Based Compensation Programs

Stock-Based Compensation Programs

16. Stock-Based Compensation Programs

The company has shareholder-approved stock option plans under which options to purchase shares of Ball common stock have been granted to officers and employees at the market value of the stock at the date of grant. Payment must be made at the time of exercise in cash or with shares of stock owned by the option holder, which are valued at fair market value on the date exercised. In general, options are exercisable in four equal installments commencing one year from the date of grant and terminating 10 years from the date of grant. A summary of stock option activity for the year ended December 31, 2011, follows:

	Outstanding Options		Nonvested Options	
	Number of Shares	Weighted Average Exercise Price	Number of Shares	Weighted Average Grant Date Fair Value
Beginning of year	10,766,646	\$ 21.39	3,918,684	\$ 6.13
Granted	1,367,460	\$ 35.85	1,367,460	\$ 9.78
Vested			(1,542,058)	\$ 6.04
Exercised	(1,125,281)	\$ 16.89		
Canceled/forfeited	(65,800)	\$ 25.24	(65,800)	\$ 6.65
End of period	10,943,025	\$ 23.64	3,678,286	\$ 7.51
Vested and exercisable, end of period	7,264,739			
Reserved for future grants	6,213,907			

The options granted in January 2011 included 679,310 stock-settled stock appreciation rights, which have the same terms as the stock options. The weighted average remaining contractual term for all options outstanding at December 31, 2011, was 6.1 years and the aggregate intrinsic value (difference in exercise price and closing price at that date) was \$132.1 million. The weighted average remaining contractual term for options vested and exercisable at December 31, 2011, was 5.1 years and the aggregate intrinsic value was \$103.2 million. The company received \$16.4 million from options exercised during 2011. The intrinsic value associated with these exercises was \$19.7 million, and the associated tax benefit reported as other financing activities in the consolidated statement of cash flows was \$5.6 million. The total fair value of options vested during 2011, 2010 and 2009 was \$9.3 million, \$15.1 million and \$7.1 million, respectively.

These options cannot be traded in any equity market. However, based on the Black-Scholes option pricing model, options granted in 2011, 2010 and 2009 have estimated weighted average fair values at the date of grant of \$9.78 per share, \$6.84 per share and \$5.32 per share, respectively. The actual value an employee may realize will depend on the excess of the stock price over the exercise price on the date the option is exercised. Consequently, there is no assurance that the value realized by an employee will be at or near the value estimated. The fair values were estimated using the following weighted average assumptions:

	2011 Grants	2010 Grants	2009 Grants
Expected dividend yield	0.78%	0.79%	1.0%
Expected stock price volatility	30.04%	28.99%	29.83%
Risk-free interest rate	1.97%	2.47%	1.74%
Expected life of options	5.0 years	4.9 years	5.25 years

In addition to stock options, the company issues to officers and certain employees restricted shares and restricted stock units, which vest over various periods. Other than the performance-contingent grants discussed below, such restricted shares and restricted stock units generally vest in equal installments over five years. Compensation cost is recorded based upon the fair value of the shares at the grant date.

Following is a summary of restricted stock activity for the year ended December 31, 2011:

	Number of Shares/Units	Weighted Average Grant Price
Beginning of year	1,856,202	\$ 21.96
Granted	525,092	\$ 35.49
Vested	(534,217)	\$ 24.94
Canceled/forfeited	(28,843)	\$ 30.66
End of period	<u>1,818,234</u>	\$ 24.86

To encourage certain senior management employees and outside directors to invest in Ball stock, Ball adopted a deposit share program in March 2001 (subsequently amended and restated in April 2004) that matches purchased shares with restricted shares. In general, restrictions on the matching shares lapse at the end of four years from date of grant, or earlier in stages if established share ownership guidelines are met, assuming the relevant qualifying purchased shares are not sold or transferred prior to that time. Grants under the plan are accounted for as equity awards and compensation expense is recorded based upon the closing market price of the shares at the grant date. The company recorded \$2.4 million, \$0.4 million and \$1.6 million of expense in connection with this program in 2011, 2010 and 2009, respectively.

The company's board of directors grants performance-contingent restricted stock units to key employees, which will cliff vest if the company's return on average invested capital during a 36-month performance period is equal to or exceeds the company's cost of capital. If the performance goals are not met, the shares will be forfeited. Current assumptions are that the performance targets will be met and, accordingly, grants under the plan are being accounted for as equity awards and compensation expense is recorded based upon the closing market price of the shares at the grant date. On a quarterly basis, the company reassesses the probability of the goals being met and adjusts compensation expense as appropriate. No such adjustment was considered necessary at the end of 2011 for any grants. Restricted stock units granted under this program included 210,330 units in January 2011, 362,300 units in January 2010 and 386,900 units in January 2009. The expense associated with the performance-contingent grants totaled \$7.3 million, \$9.5 million and \$9.9 million in 2011, 2010 and 2009, respectively.

For the years ended December 31, 2011, 2010 and 2009, the company recognized in selling, general and administrative expenses pretax expense of \$24.7 million (\$15.0 million after tax), \$24.4 million (\$14.9 million after tax) and \$26.5 million (\$16.0 million after tax), respectively, for share-based compensation arrangements. At December 31, 2011, there was \$41.2 million of total unrecognized compensation cost related to nonvested share-based compensation arrangements. This cost is expected to be recognized in earnings over a weighted average period of 2.3 years.

In connection with the employee stock purchase plan, the company contributes 20 percent of up to \$500 of each participating employee's monthly payroll deduction toward the purchase of Ball Corporation common stock. Company contributions for this plan were \$3.4 million in 2011, \$3.2 million in 2010 and \$3.0 million in 2009.

Debt and Interest Costs

**12 Months Ended
Dec. 31, 2011**

Debt and Interest Costs

Debt and Interest Costs

12. Debt and Interest Costs

Short-term debt at December 31, 2011, includes \$231.0 million outstanding under the accounts receivable securitization and \$148.6 million outstanding under uncommitted bank facilities. At December 31, 2010, short-term debt included \$76.2 million outstanding under uncommitted bank facilities. The weighted average interest rate of the outstanding short-term facilities was 2.7 percent at both December 31, 2011 and 2010.

Long-term debt and interest rates in effect at December 31 consisted of the following:

(in millions)	2011		2010	
	In Local Currency	In U.S. \$	In Local Currency	In U.S. \$
Notes Payable				
7.125% Senior Notes, due September 2016	\$ 375.0	\$ 375.0	\$ 375.0	\$ 375.0
6.625% Senior Notes, due March 2018	\$ 450.0	450.0	\$ 450.0	450.0
7.375% Senior Notes, due September 2019	\$ 325.0	325.0	\$ 325.0	325.0
6.75% Senior Notes, due September 2020	\$ 500.0	500.0	\$ 500.0	500.0
5.75% Senior Notes, due May 2021	\$ 500.0	500.0	\$ 500.0	500.0
Senior Credit Facilities, due December 2015				
Term A Loan, U.S. dollar denominated (2011 – 2.04%; 2010 – 2.01%)	\$ 195.0	195.0	\$ 200.0	200.0
Term B Loan, British sterling denominated (2011 – 2.52%; 2010 – 2.33%)	£ 50.4	78.3	£ 51.0	78.9
Term C Loan, euro denominated (2011 – 2.89%; 2010 – 2.48%)	€ 98.8	128.0	€ 100.0	132.5
Latapack-Ball Notes Payable (2011 – 3.6%; 2010 – 3.5%)				
	\$ 170.6	170.6	\$ 135.0	135.0
Industrial Development Revenue Bonds				
Floating rates due through 2015 (2010 – 0.51%)	\$ —	—	\$ 5.4	5.4
Other (including discounts and premiums)				
	Various	42.6	Various	34.3
		2,764.5		2,736.1
Less: Current portion of long- term debt		(67.8)		(34.5)
		<u>\$ 2,696.7</u>		<u>\$ 2,701.6</u>

The senior credit facilities bear interest at variable rates and include the term loans described in the table above, as well as a long-term, multi-currency committed revolving credit facility that provides the company with up to the U.S. dollar equivalent of \$1 billion. The revolving credit facilities expire in December 2015. The Latapack-Ball debt facilities contain various covenants and restrictions but are non-recourse to Ball Corporation and its wholly owned subsidiaries.

In August 2011, the company entered into an accounts receivable securitization agreement for a term of three years. The maximum the company can borrow under this agreement can vary between \$150 million and \$275 million depending on the seasonal accounts receivable balances in the company's North American packaging businesses. At December 31, 2011, \$231.0 million of accounts receivable were sold under this agreement. Borrowings under the securitization agreement are included within the short-term debt and current portion of long-term debt line on the balance sheet. There were no accounts receivable sold at December 31, 2010, under the company's previous securitization program.

In November 2010, Ball issued \$500 million of new 5.75 percent senior notes due in May 2021, and in March 2010, Ball issued \$500 million of new 6.75 percent senior notes due in September 2020. On April 21, 2010, the company redeemed \$509 million of 6.875 percent senior notes due December 2012 at a redemption price of 101.146 percent of the outstanding principal amount plus accrued interest. The redemption resulted in charges totaling \$8.1 million for the call premium and the write off of unamortized financing costs and unamortized premiums. An additional \$0.7 million of charges were recorded in connection with the refinancing of the company's senior credit facilities in December 2010. The charges are included as a component of interest expense in the consolidated financial statements.

At December 31, 2011, taking into account outstanding letters of credit, approximately \$1 billion was available under the company's long-term, multi-currency committed revolving credit facilities, which are available until December 2015. In addition to these long-term committed credit facilities, the company had approximately \$465 million of short-term uncommitted credit facilities available at the end of 2011, of which \$148.6 million was outstanding and due on demand.

The fair value of the long-term debt was estimated to be \$2.9 billion at December 31, 2011, compared to a carrying value of \$2.8 billion. The fair value was \$2.8 billion at December 31, 2010, compared to a carrying value of \$2.7 billion. The fair value reflects the market rates at each period end for debt with credit ratings similar to the company's ratings. Rates currently available to the company for loans with similar terms and maturities are used to estimate the fair value of long-term debt based on discounted cash flows.

Long-term debt obligations outstanding at December 31, 2011, have maturities of \$67.8 million, \$135.4 million, \$164.9 million, \$226.1 million and \$392.7 million for the years ending December 31, 2012 through 2016, respectively, and \$1,789.5 million thereafter. Ball provides letters of credit in the ordinary course of business to secure liabilities recorded in connection with certain self-insurance arrangements. Letters of credit outstanding at December 31, 2011 and 2010, were \$16.5 million and \$24.4 million, respectively, including industrial development bonds of \$5.4 million at December 31, 2010.

The senior notes and senior credit facilities are guaranteed on a full, unconditional and joint and several basis by certain of the company's wholly owned domestic subsidiaries. Certain foreign denominated tranches of the senior credit facilities are similarly guaranteed by certain of the company's wholly owned foreign subsidiaries. Note 20 contains further details as well as required condensed, consolidating financial information for the company, segregating the guarantor subsidiaries and non-guarantor subsidiaries as defined in the senior notes agreements.

The U.S. note agreements, bank credit agreement and the new accounts receivable securitization agreement contain certain restrictions relating to dividend payments, share repurchases, investments, financial ratios, guarantees and the incurrence of additional indebtedness. The most restrictive of the company's debt covenants require the company to maintain an interest coverage ratio (as defined in the agreements) of no less than 3.50 and a leverage ratio (as defined) of no greater than 4.00. The company was in compliance with all loan agreements and debt covenants at December 31, 2011 and 2010, and has met all debt payment obligations.

A summary of total interest cost paid and accrued follows:

(\$ in millions)	2011	2010	2009
Interest costs	\$ 185.1	\$ 161.1	\$ 120.8
Amounts capitalized	(8.0)	(2.9)	(3.6)
Interest expense	\$ 177.1	\$ 158.2	\$ 117.2
Interest paid during the year	\$ 177.9	\$ 137.2	\$ 103.1

Quarterly Results of Operations (Unaudited) (Details) (USD \$)	1 Months Ended	3 Months Ended								12 Months Ended				
In Millions, except Per Share data, unless otherwise specified	Feb. 28, 2011	Dec. 31, 2011	Oct. 02, 2011	Jul. 03, 2011	Apr. 03, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	Dec. 31, 2008	
Quarterly Results of Operations (Unaudited)														
Net sales		\$ 2,051.7	\$ 2,258.3	\$ 2,309.7	\$ 2,011.2	\$ 1,995.2	\$ 2,035.0	\$ 2,007.5	\$ 1,592.3	\$ 8,630.9	\$ 7,630.0	\$ 6,710.4		
Gross profit		278.9	331.0	357.6	313.6	289.0	320.4	306.7	216.1	1,281.1	1,132.2			
Earnings (loss) before taxes		117.8	185.6	208.9	147.5	133.4	196.9	177.4	98.7	659.8	606.4	536.6		
Net earnings attributable to Ball Corporation from continuing operations		76.9	133.4	143.4	92.6	93.7	222.2	144.6	82.4	446.3	542.9	390.1		
Net earnings attributable to Ball Corporation		77.5	132.1	143.1	91.3	92.2	227.5	69.0	79.3	444.0	468.0	387.9		
Basic earnings per share:														
Continuing operations (in dollars per share)		\$ 0.48	^[1] \$ 0.82	^[1] \$ 0.86	^[1] \$ 0.55	^[1] \$ 0.54	\$ 1.24	^[1] \$ 0.79	^[1] \$ 0.44	^[1] \$ 2.70	^[1] \$ 3.00	^[1] \$ 2.08	^[1]	
Total (in dollars per share)		\$ 0.48	^[1] \$ 0.81	^[1] \$ 0.86	^[1] \$ 0.54	^[1] \$ 0.53	^[1] \$ 1.27	^[1] \$ 0.37	^[1] \$ 0.43	^[1] \$ 2.69	^[1] \$ 2.59	^[1] \$ 2.07	^[1]	
Diluted earnings per share:														
Continuing operations (in dollars per share)		\$ 0.47	^[1] \$ 0.80	^[1] \$ 0.84	^[1] \$ 0.54	^[1] \$ 0.53	^[1] \$ 1.22	^[1] \$ 0.77	^[1] \$ 0.44	^[1] \$ 2.64	^[1] \$ 2.96	^[1] \$ 2.05	^[1]	
Total (in dollars per share)		\$ 0.47	^[1] \$ 0.79	^[1] \$ 0.84	^[1] \$ 0.53	^[1] \$ 0.52	^[1] \$ 1.25	^[1] \$ 0.37	^[1] \$ 0.42	^[1] \$ 2.63	^[1] \$ 2.55	^[1] \$ 2.04	^[1]	
Depreciation related to cost of sales										\$ 268.6	\$ 243.7			
Stock split conversion ratio	2					2	2	2	2			2	2	

[1] Amounts in 2009 have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

**Property, Plant and
Equipment**

**12 Months Ended
Dec. 31, 2011**

**Property, Plant and
Equipment**

Property, Plant and Equipment 8. Property, Plant and Equipment

(\$ in millions)	December 31,	
	2011	2010
Land	\$ 89.4	\$ 95.0
Buildings	881.3	848.7
Machinery and equipment	3,235.2	2,945.6
Construction in progress	291.4	237.8
	4,497.3	4,127.1
Accumulated depreciation	(2,231.9)	(2,078.9)
	<u>\$ 2,265.4</u>	<u>\$ 2,048.2</u>

Property, plant and equipment are stated at historical or acquired cost. Depreciation expense amounted to \$279.6 million, \$252.2 million and \$228.6 million for the years ended December 31, 2011, 2010 and 2009, respectively.

Inventories (Details) (USD \$)
In Millions, except Per Share
data, unless otherwise
specified

12 Months Ended

	Dec. 31, 2011	Dec. 31, 2009	Dec. 31, 2008	Dec. 31, 2010
<u>Inventories</u>				
<u>Raw materials and supplies</u>	\$ 442.4			\$ 478.0
<u>Work in process and finished goods</u>	630.1			605.9
<u>Inventories, net</u>	1,072.5			1,083.9
<u>Cumulative out-of-period adjustment recorded in cost of sales</u>	15.9			
<u>Increase in pre-tax earnings due to proper valuation of inventory</u>		7.1	(7.1)	
<u>Increase in earnings after tax due to proper valuation of inventory</u>		\$ 4.3	\$ (4.3)	
<u>Impact of proper valuation of inventory on diluted earnings per share</u>		\$ 0.02	\$ (0.02)	
<u>(in dollars per share)</u>				

Receivables

12 Months Ended
Dec. 31, 2011

[Receivables](#)
[Receivables](#)

6. Receivables

(\$ in millions)	December 31,	
	2011	2010
Trade accounts receivable, net	\$ 840.6	\$ 774.3
Other receivables	69.8	75.4
	<u>\$ 910.4</u>	<u>\$ 849.7</u>

Trade accounts receivable are shown net of an allowance for doubtful accounts of \$13.4 million at December 31, 2011, and \$11.9 million at December 31, 2010.

Net accounts receivable under long-term contracts, due primarily from agencies of the U.S. government and their prime contractors, were \$136.0 million and \$143.3 million for the years ended December 31, 2011 and 2010, respectively, and included \$66.0 million and \$85.7 million, respectively, representing the recognized sales value of performance that had not been billed and was not yet billable to customers. The average length of the long-term contracts is approximately 5.1 years, and the average length remaining on those contracts at December 31, 2011, was 1.4 years. Approximately \$0.3 million of unbilled receivables at December 31, 2011, is expected to be collected after one year and is related to customary fees and cost withholdings that will be paid upon milestone or contract completions, as well as final overhead rate settlements.

Inventories

12 Months Ended
Dec. 31, 2011

Inventories

Inventories

7. Inventories

(\$ in millions)	December 31,	
	2011	2010
Raw materials and supplies	\$ 442.4	\$ 478.0
Work in process and finished goods	630.1	605.9
	<u>\$ 1,072.5</u>	<u>\$ 1,083.9</u>

In the fourth quarter of 2009, the company identified that ending inventory was not properly valued in its metal beverage packaging, Americas and Asia, segment. An adjustment was required in the normal inventory review process to properly value ending inventory, and an evaluation of the inventory valuation process was performed. This evaluation indicated that under the historic method used to value inventory in this segment, including determining appropriate deferred variances, the quarterly estimates of the deferred pricing variances did not adequately consider the impact of extreme price volatility and inventory turnover in ending inventories. Ball has modified its controls for capitalization of inventory variances. The modifications include a more timely review of variance calculations and a detailed metal price analysis. Additionally, the calculation methodology was modified to more accurately take into account the fluctuations in the London Metal Exchange pricing and inventory balances.

As a result of the evaluation, a cumulative \$15.9 million pretax out-of-period adjustment was recorded in cost of sales in the fourth quarter of 2009, which should have impacted the prior three quarters of 2009 and the fourth quarter of 2008. Had the inventory been properly valued, 2009 full-year pretax earnings would have been higher by \$7.1 million (\$4.3 million after tax or \$0.02 per diluted share) and 2008 full-year pretax earnings would have been lower by \$7.1 million (\$4.3 million after tax or \$0.02 per diluted share). Management has assessed the impact of these adjustments and does not believe these amounts are quantitatively or qualitatively material, individually or in the aggregate, to any previously issued financial statements or to the full-year results of operations for 2009.

Goodwill

**12 Months Ended
Dec. 31, 2011**

[Goodwill](#)
[Goodwill](#)

9. Goodwill

(\$ in millions)	Metal Beverage Packaging, Americas & Asia	Metal Beverage Packaging, Europe	Metal Food & Household Products Packaging, Americas	Total
Balance at December 31, 2009	\$ 588.8	\$ 1,065.9	\$ 353.6	\$ 2,008.3
Business acquisition	—	—	26.7	26.7
Acquisition of equity affiliates	150.6	—	—	150.6
Effects of currency exchange rates	—	(80.3)	—	(80.3)
Balance at December 31, 2010	739.4	985.6	380.3	2,105.3
Business acquisition	—	166.6	—	166.6
Acquisition of equity affiliates	1.3	—	—	1.3
Effects of currency exchange rates	—	(26.1)	—	(26.1)
Balance at December 31, 2011	\$ 740.7	\$ 1,126.1	\$ 380.3	\$ 2,247.1

Ball's policy is to perform its annual goodwill impairment testing in the fourth quarter of each year, as well as on an interim basis when circumstances dictate. As a result of the announced sale of the plastics packaging, Americas, segment Ball determined that an update of the goodwill impairment testing was necessary for that segment during the second quarter of 2010. Based on the agreed upon contractual sales price and the net book value of the segment it was determined that an impairment charge of \$107.1 million (\$75.2 million after tax) was necessary. The impairment charge included impairment of both plastics packaging goodwill (\$106.5 million) and long-lived assets (\$0.6 million). The impairment charge was included in the discontinued operations line item of the statement of earnings for the year ended December 31, 2010. Prior to 2010, no impairment charges were considered necessary or recorded.

Leases (Details) (USD \$) In Millions, unless otherwise specified	12 Months Ended		
	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Leases</u>			
<u>Guaranteed minimum residual value of leased equipment</u>	\$ 12.0		
<u>Future rental payments required under total noncancelable operating leases</u>			
<u>2012</u>	29.5		
<u>2013</u>	23.7		
<u>2014</u>	14.8		
<u>2015</u>	8.9		
<u>2016</u>	4.7		
<u>Thereafter</u>	4.4		
<u>Lease expense for all operating leases</u>	\$ 67.3	\$ 61.9	\$ 67.2

Subsidiary Guarantees of Debt (Details) (USD \$) In Millions, unless otherwise specified	3 Months Ended								12 Months Ended		
	Dec. 31, 2011	Oct. 02, 2011	Jul. 03, 2011	Apr. 03, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS											
<u>Net sales</u>	\$ 2,051.7	\$ 2,258.3	\$ 2,309.7	\$ 2,011.2	\$ 1,995.2	\$ 2,035.0	\$ 2,007.5	\$ 1,592.3	\$ 8,630.9	\$ 7,630.0	\$ 6,710.4
<u>Costs and expenses</u>											
<u>Cost of sales (excluding depreciation)</u>									7,081.2	6,254.1	5,517.9
<u>Depreciation and amortization</u>									301.1	265.5	243.1
<u>Selling, general and administrative</u>									381.4	356.8	309.0
<u>Business consolidation and other activities</u>									30.3	(11.0)	21.4
<u>Gain on disposition</u>											34.8
<u>Total costs and expenses</u>									(7,794.0)	(6,865.4)	(6,056.6)
<u>Earnings before interest and taxes</u>									836.9	764.6	653.8
<u>Interest expense</u>									(177.1)	(149.4)	(117.2)
<u>Debt refinancing costs</u>										(8.8)	
<u>Total interest expense</u>									(177.1)	(158.2)	(117.2)
<u>Earnings (loss) before taxes</u>	117.8	185.6	208.9	147.5	133.4	196.9	177.4	98.7	659.8	606.4	536.6
<u>Tax provision</u>									(201.3)	(175.8)	(159.8)
<u>Equity in results of affiliates, net of tax</u>									10.1	118.0	13.8
<u>Net earnings from continuing operations</u>									468.6	548.6	390.6
<u>Discontinued operations, net of tax</u>									(2.3)	(74.9)	(2.2)
<u>Net earnings</u>									466.3	473.7	388.4
<u>Less net earnings attributable to noncontrolling interests</u>									(22.3)	(5.7)	(0.5)
<u>Net earnings attributable to Ball Corporation</u>	77.5	132.1	143.1	91.3	92.2	227.5	69.0	79.3	444.0	468.0	387.9
Ball Corporation											
<u>Costs and expenses</u>											
<u>Depreciation and amortization</u>									4.2	3.2	3.4
<u>Selling, general and administrative</u>									77.5	73.9	56.1
<u>Business consolidation and other activities</u>									3.4	4.6	11.1
<u>Equity in results of subsidiaries</u>									486.4	476.7	431.3
<u>Intercompany license fees</u>									175.6	161.5	46.9

Total costs and expenses	576.9	556.5	407.6
Earnings before interest and taxes	576.9	556.5	407.6
Interest expense	(156.8)	(130.3)	(48.8)
Debt refinancing costs		(8.8)	
Total interest expense	(156.8)	(139.1)	(48.8)
Earnings (loss) before taxes	420.1	417.4	358.8
Tax provision	23.9	49.9	28.7
Net earnings from continuing operations	444.0	467.3	387.5
Discontinued operations, net of tax		0.7	0.4
Net earnings	444.0	468.0	387.9
Net earnings attributable to Ball Corporation	444.0	468.0	387.9
Guarantor Subsidiaries			
CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS			
Net sales	5,370.3	5,228.1	4,549.4
Costs and expenses			
Cost of sales (excluding depreciation)	4,504.5	4,370.4	3,813.9
Depreciation and amortization	147.4	151.6	132.1
Selling, general and administrative	197.6	192.1	166.5
Business consolidation and other activities	12.1	(0.7)	9.5
Gain on disposition			34.8
Intercompany license fees	(152.6)	(149.5)	(43.3)
Total costs and expenses	(5,014.2)	(4,862.9)	(4,130.5)
Earnings before interest and taxes	356.1	365.2	418.9
Interest expense	4.2	1.6	(42.1)
Total interest expense	4.2	1.6	(42.1)
Earnings (loss) before taxes	360.3	366.8	376.8
Tax provision	(155.9)	(139.1)	(136.1)
Equity in results of affiliates, net of tax	0.2	0.8	0.7
Net earnings from continuing operations	204.6	228.5	241.4
Discontinued operations, net of tax	(2.3)	(68.1)	2.6
Net earnings	202.3	160.4	244.0
Net earnings attributable to Ball Corporation	202.3	160.4	244.0
Non-Guarantor Subsidiaries			

**CONDENSED,
CONSOLIDATING
STATEMENT OF
EARNINGS**

<u>Net sales</u>	3,260.6	2,401.9	2,161.0
<u>Costs and expenses</u>			
<u>Cost of sales (excluding depreciation)</u>	2,576.7	1,883.7	1,704.0
<u>Depreciation and amortization</u>	149.5	110.7	107.6
<u>Selling, general and administrative</u>	106.3	90.8	86.4
<u>Business consolidation and other activities</u>	14.8	(14.9)	0.8
<u>Intercompany license fees</u>	(23.0)	(12.0)	(3.6)
<u>Total costs and expenses</u>	(2,870.3)	(2,082.3)	(1,902.4)
<u>Earnings before interest and taxes</u>	390.3	319.6	258.6
<u>Interest expense</u>	(24.5)	(20.7)	(26.3)
<u>Total interest expense</u>	(24.5)	(20.7)	(26.3)
<u>Earnings (loss) before taxes</u>	365.8	298.9	232.3
<u>Tax provision</u>	(69.3)	(86.6)	(52.4)
<u>Equity in results of affiliates, net of tax</u>	9.9	117.2	13.1
<u>Net earnings from continuing operations</u>	306.4	329.5	193.0
<u>Discontinued operations, net of tax</u>		(7.5)	(5.2)
<u>Net earnings</u>	306.4	322.0	187.8
<u>Less net earnings attributable to noncontrolling interests</u>	(22.3)	(5.7)	(0.5)
<u>Net earnings attributable to Ball Corporation</u>	284.1	316.3	187.3
Eliminating Adjustments			
<u>Costs and expenses</u>			
<u>Equity in results of subsidiaries</u>	(486.4)	(476.7)	(431.3)
<u>Total costs and expenses</u>	(486.4)	(476.7)	(431.3)
<u>Earnings before interest and taxes</u>	(486.4)	(476.7)	(431.3)
<u>Earnings (loss) before taxes</u>	(486.4)	(476.7)	(431.3)
<u>Net earnings from continuing operations</u>	(486.4)	(476.7)	(431.3)
<u>Net earnings</u>	(486.4)	(476.7)	(431.3)
<u>Net earnings attributable to Ball Corporation</u>	\$ (486.4)	\$ (476.7)	\$ (431.3)

Taxes on Income (Details) (USD \$) In Millions, unless otherwise specified	3 Months Ended								12 Months Ended		
	Dec. 31, 2011	Oct. 02, 2011	Jul. 03, 2011	Apr. 03, 2011	Dec. 31, 2010	Sep. 26, 2010	Jun. 27, 2010	Mar. 28, 2010	Dec. 31, 2011 item	Dec. 31, 2010	Dec. 31, 2009
Earnings before income taxes:											
U.S.									\$ 313.6	\$ 319.3	\$ 309.2
Foreign									346.2	287.1	227.4
Earnings before taxes	117.8	185.6	208.9	147.5	133.4	196.9	177.4	98.7	659.8	606.4	536.6
Current											
U.S.									61.3	63.5	86.6
State and local									15.0	11.6	15.9
Foreign									96.6	80.1	76.9
Total current									172.9	155.2	179.4
Deferred											
U.S.									48.0	18.2	5.6
State and local									7.7	2.3	(0.1)
Foreign									(27.3)	0.1	(25.1)
Total deferred									28.4	20.6	(19.6)
Tax provision									201.3	175.8	159.8
Tax benefit (expense) related to discontinued operations									1.5	30.5	(3.0)
Income tax provision reconciliation											
Statutory U.S.federal income tax									230.9	212.2	187.8
Increase (decrease) due to:											
Foreign tax rate differences									(46.3)	(26.0)	(26.0)
State and local taxes, net									14.0	13.1	10.7
U.S. taxes on foreign earnings, net of tax credits									17.7	13.4	16.6
Manufacturing deduction									(6.5)	(9.7)	(4.0)
Basis differences for asset sales									(5.0)		(8.5)
Uncertain tax positions, including interest									4.7	3.3	(2.6)
Company and trust-owned life insurance									(1.6)	(4.6)	(5.4)
Change in foreign subsidiary tax status										(8.0)	
Worldwide debt refinancing										(11.8)	
Other, net									(6.6)	(6.1)	(8.8)
Tax provision									\$ 201.3	\$ 175.8	\$ 159.8
Effective tax rate expressed as a percentage of pre-tax earnings									30.50%	29.00%	29.80%

Number of non-recurring items
affecting effective income tax
rate

2

Intangibles and Other Assets (Details) (USD \$) In Millions, unless otherwise specified	3 Months Ended	12 Months Ended		
	Dec. 31, 2011	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009
<u>Intangibles and Other Assets</u>				
<u>Investments in affiliates</u>	\$ 26.4	\$ 26.4	\$ 12.8	
<u>Intangible assets</u>	180.6	180.6	149.1	
<u>Accumulated amortization</u>	46.6	46.6	113.5	
<u>Company and trust-owned life insurance</u>	145.7	145.7	131.1	
<u>Deferred tax asset</u>	29.7	29.7	34.6	
<u>Noncurrent derivative contracts</u>	7.2	7.2	50.9	
<u>Other</u>	60.6	60.6	90.0	
<u>Intangibles and Other Assets</u>	450.2	450.2	468.5	
<u>Amortization expense of intangible assets</u>		21.5	13.3	14.5
<u>Fully amortized intangible assets written off</u>	87.9			
Minimum				
<u>Total annual intangible asset amortization</u>				
<u>expense</u>				
<u>2012</u>		16		
<u>2013</u>		16		
<u>2014</u>		16		
<u>2015</u>		16		
<u>2016</u>		16		
<u>Thereafter</u>		85		
Maximum				
<u>Total annual intangible asset amortization</u>				
<u>expense</u>				
<u>2012</u>		21		
<u>2013</u>		21		
<u>2014</u>		21		
<u>2015</u>		21		
<u>2016</u>		21		
<u>Thereafter</u>		\$ 85		

Dispositions (Tables)

**12 Months Ended
Dec. 31, 2011**

Dispositions

Schedule of operating results for the discontinued operations

(\$ in millions)	2011	2010	2009
Net sales	\$ —	\$ 318.5	\$ 634.9
Earnings from operations	\$ —	\$ 3.5	\$ 19.6
Gain on sale of business	(0.8)	8.6	—
Loss on asset impairment	—	(107.1)	—
Loss on business consolidation activities	(3.0)	(10.4)	(23.1)
Gain on disposition	—	—	4.3
Tax benefit (provision)	1.5	30.5	(3.0)
Discontinued operations, net of tax	\$ (2.3)	\$ (74.9)	\$ (2.2)

**Critical and Significant
Accounting Policies (Details
2) (USD \$)
In Millions, unless otherwise
specified**

**12 Months Ended
Dec. 31,
2011
criteria
Y**

**Dec. 31,
2010**

**Dec. 31,
2009**

Other intangible assets

Weighted average estimated useful life of other intangible assets (in years)

13.4

Revenue Recognition in the Packaging Segment

Number of basic criteria to be met for recognizing sales of products in the packaging segments

4

Research and Development

Research and development expenses

\$ 22.3

\$ 22.2

\$ 26.4

**Employee Benefit
Obligations**

**12 Months Ended
Dec. 31, 2011**

**Employee Benefit
Obligations**

Employee Benefit Obligations 14. Employee Benefit Obligations

(\$ in millions)	December 31,	
	2011	2010
Total defined benefit pension liability	\$ 731.6	\$ 541.1
Less current portion	(24.8)	(23.4)
Long-term defined benefit pension liability	706.8	517.7
Retiree medical and other postemployment benefits	169.2	186.1
Deferred compensation plans	228.0	224.5
Other	39.7	35.0
	<u>\$ 1,143.7</u>	<u>\$ 963.3</u>

Certain management employees may elect to defer the payment of all or a portion of their annual incentive compensation into the company's deferred compensation plan and/or the company's deferred compensation stock plan. The employee becomes a general unsecured creditor of the company with respect to amounts deferred. Amounts deferred into the deferred compensation stock plan receive a 20 percent company match with a maximum match of \$20,000 per year. Amounts deferred into the stock plan are represented in the participant's account as stock units, with each unit having a value equivalent to one share of Ball's common stock. Participants in the stock plan are allowed to reallocate a prescribed number of units to other notional investment funds subject to specified time constraints.

The company's pension plans cover substantially all U.S., Canadian and European employees meeting certain eligibility requirements. The defined benefit plans for salaried employees, as well as those for hourly employees in Germany and the United Kingdom, provide pension benefits based on employee compensation and years of service. Plans for North American hourly employees provide benefits based on fixed rates for each year of service. While the German plans are not funded, the company maintains book reserves, and annual additions to the reserves are generally tax deductible. With the exception of the German plans, our policy is to fund the plans in amounts at least sufficient to satisfy statutory funding requirements taking into consideration what is currently deductible under existing tax laws and regulations.

The company also participates in multiemployer defined benefit plans for which Ball is not the sponsor. The aggregated annual expense for these plans, which approximated the total annual funding, is included below in the summary of net periodic benefit cost.

Defined Benefit Pension Plans

An analysis of the change in benefit accruals for 2011 and 2010 follows:

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Change in projected benefit obligation:						
Benefit obligation at prior year end	\$ 1,066.4	\$ 597.6	\$ 1,664.0	\$ 977.7	\$ 610.1	\$ 1,587.8
Service cost	43.2	7.8	51.0	43.8	7.1	50.9
Interest cost	57.6	30.8	88.4	56.5	29.5	86.0
Benefits paid	(62.8)	(37.2)	(100.0)	(58.6)	(34.9)	(93.5)
Net actuarial losses	114.3	19.3	133.6	44.9	9.2	54.1

Effect of exchange rates	—	(8.5)	(8.5)	—	(24.8)	(24.8)
Plan amendments and other	2.2	—	2.2	2.1	1.4	3.5
Benefit obligation at year end	1,220.9	609.8	1,830.7	1,066.4	597.6	1,664.0
Change in plan assets:						
Fair value of assets at prior year end	864.8	258.1	1,122.9	755.7	228.7	984.4
Actual return on plan assets	8.2	15.5	23.7	64.5	24.3	88.8
Employer contributions	20.2	15.4	35.6	103.2	15.6	118.8
Contributions to unfunded German plans (a)	—	24.4	24.4	—	23.3	23.3
Benefits paid	(62.8)	(37.2)	(100.0)	(58.6)	(34.9)	(93.5)
Effect of exchange rates	—	(2.0)	(2.0)	—	1.0	1.0
Other	(5.5)	—	(5.5)	—	0.1	0.1
Fair value of assets at end of year	824.9	274.2	1,099.1	864.8	258.1	1,122.9
Underfunded status	<u>\$ (396.0)</u>	<u>\$ (335.6)(a)</u>	<u>\$ (731.6)</u>	<u>\$ (201.6)</u>	<u>\$ (339.5)(a)</u>	<u>\$ (541.1)</u>

(a) The German plans are unfunded and the liability is included in the company's consolidated balance sheets. Benefits are paid directly by the company to the participants. The German plans represented \$289.5 million and \$301.8 million of the total unfunded status at December 31, 2011 and 2010, respectively.

Amounts recognized in the consolidated balance sheets for the funded status at December 31 consisted of:

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Prepaid pension cost	\$ —	\$ 4.0	\$ 4.0	\$ —	\$ 1.6	\$ 1.6
Defined benefit pension liabilities	(396.0)	(339.6)	(735.6)	(201.6)	(341.1)	(542.7)
	<u>\$ (396.0)</u>	<u>\$ (335.6)</u>	<u>\$ (731.6)</u>	<u>\$ (201.6)</u>	<u>\$ (339.5)</u>	<u>\$ (541.1)</u>

Amounts recognized in accumulated other comprehensive earnings (loss) at December 31 consisted of:

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Net actuarial loss	\$ 561.3	\$ 75.7	\$ 637.0	\$ 406.7	\$ 62.4	\$ 469.1
Net prior service cost (credit)	11.9	(3.2)	8.7	9.7	(3.6)	6.1
Tax effect and currency exchange rates	(224.8)	(30.1)	(254.9)	(163.3)	(27.9)	(191.2)
	<u>\$ 348.4</u>	<u>\$ 42.4</u>	<u>\$ 390.8</u>	<u>\$ 253.1</u>	<u>\$ 30.9</u>	<u>\$ 284.0</u>

The accumulated benefit obligation for all U.S. defined benefit pension plans was \$1,184.8 million and \$1,039.0 million at December 31, 2011 and 2010, respectively. The accumulated benefit obligation for all foreign defined benefit pension plans was \$541.4 million and \$533.3 million at December 31, 2011 and 2010, respectively. Following is the information for defined benefit plans with an accumulated benefit obligation in excess of plan assets at December 31:

(\$ in millions)	2011			2010		
	U.S.	Foreign	Total	U.S.	Foreign	Total
Projected benefit obligation	\$ 1,220.9	\$ 350.7	\$ 1,571.6	\$ 1,066.4	\$ 362.6	\$ 1,429.0
Accumulated benefit obligation	1,184.8	339.0	1,523.8	1,039.0	350.6	1,389.6
Fair value of plan assets	824.9	53.9(a)	878.8	864.8	54.5(a)	919.3

(a) The German plans are unfunded and, therefore, there is no fair value of plan assets associated with them. The unfunded status of those plans was \$289.5 million and \$301.8 million at December 31, 2011 and 2010, respectively.

Components of net periodic benefit cost were:

(\$ in millions)	2011			2010			2009		
	U.S.	Foreign	Total	U.S.	Foreign	Total	U.S.	Foreign	Total
Service cost	\$ 43.2	\$ 7.8	\$ 51.0	\$ 43.8	\$ 7.1	\$ 50.9	\$ 42.5	\$ 5.8	\$ 48.3
Interest cost	57.6	30.8	88.4	56.5	29.5	86.0	53.6	30.7	84.3
Expected return on plan assets	(72.1)	(17.1)	(89.2)	(67.7)	(15.0)	(82.7)	(63.9)	(14.1)	(78.0)
Amortization of prior service cost	1.2	(0.4)	0.8	1.3	(0.3)	1.0	0.8	(0.3)	0.5
Recognized net actuarial loss	21.5	5.7	27.2	18.7	4.9	23.6	12.4	3.7	16.1
Curtailment loss, including special termination benefits	6.5	—	6.5	(0.1)	1.8	1.7	1.2	—	1.2
Subtotal	57.9	26.8	84.7	52.5	28.0	80.5	46.6	25.8	72.4
Multiemployer plans	2.7	—	2.7	3.1	—	3.1	2.9	—	2.9
Net periodic benefit cost	\$ 60.6	\$ 26.8	\$ 87.4	\$ 55.6	\$ 28.0	\$ 83.6	\$ 49.5	\$ 25.8	\$ 75.3

The estimated actuarial net loss and prior service cost for the defined benefit pension plans that will be amortized from accumulated other comprehensive loss into net periodic benefit cost during 2012 are \$40.4 million and \$0.6 million, respectively.

Contributions to the company's defined benefit pension plans, not including the unfunded German plans, are expected to be in the range of \$120 million in 2012. This estimate may change based on changes in the Pension Protection Act and actual plan asset performance, among other factors. Benefit payments related to these plans are expected to be \$113.7 million, \$76.6 million, \$80.2 million, \$84.2 million and \$87.9 million for the years ending December 31, 2012 through 2016, respectively, and a total of \$496.7 million for the years 2017 through 2021. Payments to participants in the unfunded German plans are expected to be approximately \$21

million (€16 million) to \$22 million (€17 million) in each of the years 2012 through 2016 and a total of \$98 million (€76 million) for the years 2017 through 2021.

Weighted average assumptions used to determine benefit obligations for the North American plans at December 31 were:

	U.S.			Canada		
	2011	2010	2009	2011	2010	2009
Discount rate	4.75%	5.55%	6.00%	4.05%	4.75%	5.00%
Rate of compensation increase	4.80%	4.80%	4.80%	3.00%	3.25%	3.50%

Weighted average assumptions used to determine benefit obligations for the European plans at December 31 were:

	United Kingdom			Germany		
	2011	2010	2009	2011	2010	2009
Discount rate	5.00%	5.50%	5.75%	5.00%	5.00%	5.00%
Rate of compensation increase	3.90%	4.25%	4.25%	2.75%	2.75%	2.75%
Pension increase (a)	3.05%	3.50%	3.40%/2.50%	1.75%	1.75%	1.75%

(a) For the United Kingdom, the first percentage in 2009 applies to benefits earned between January 1, 1995, and June 30, 2008, and the second percentage applies to benefits earned after June 30, 2008.

The discount and compensation increase rates used above to determine the benefit obligations at December 31, 2011, will be used to determine net periodic benefit cost for 2012. A reduction of the expected return on pension assets assumption by one quarter of a percentage point would result in an approximate \$3.1 million increase in the 2012 pension expense, while a quarter of a percentage point reduction in the discount rate applied to the pension liability would result in an estimated \$4.5 million of additional pension expense in 2012.

Weighted average assumptions used to determine net periodic benefit cost for the North American plans for the years ended December 31 were:

	U.S.			Canada		
	2011	2010	2009	2011	2010	2009
Discount rate	5.55%	6.00%	6.25%	4.75%	5.00%	7.00%
Rate of compensation increase	4.80%	4.80%	4.80%	3.25%	3.50%	3.50%
Expected long-term rate of return on assets	8.00%	8.25%	8.25%	5.14%	5.52%	7.26%

Weighted average assumptions used to determine net periodic benefit cost for the European plans for the years ended December 31 were:

	United Kingdom			Germany		
	2011	2010	2009	2011	2010	2009
Discount rate	5.50%	5.75%	6.10%	5.00%	5.00%	5.75%
Rate of compensation increase	4.25%	4.25%	3.80%	2.75%	2.75%	2.75%

		3.40%/	2.90%/			
Pension increase (a)	3.40%	2.50%	2.50%	1.75%	1.75%	1.75%
Expected long-term rate of return on assets	7.00%	7.00%	7.00%	N/A	N/A	N/A

(a) For the United Kingdom, the first percentage in 2010 and 2009 applies to benefits earned between January 1, 1995, and June 30, 2008, and the second percentage applies to benefits earned after June 30, 2008.

Current financial accounting standards require that the discount rates used to calculate the actuarial present value of pension and other postretirement benefit obligations reflect the time value of money as of the measurement date of the benefit obligation and reflect the rates of return currently available on high quality fixed income securities whose cash flows (via coupons and maturities) match the timing and amount of future benefit payments of the plan. In addition, changes in the discount rate assumption should reflect changes in the general level of interest rates.

In selecting the U.S. discount rate for December 31, 2011, several benchmarks were considered, including Moody's long-term corporate bond yield for A bonds, the Citigroup Pension Liability Index, the JP Morgan 15+ year corporate bond yield for A bonds and the Merrill Lynch 15+ year corporate bond yield for A bonds. In addition, the expected cash flows from the plans were modeled relative to the Citigroup Pension Discount Curve and matched to cash flows from a portfolio of bonds rated A or better. When determining the appropriate discount rate, the company contemplated the impact of lump sum payment options under its U.S. plans when considering the appropriate yield curve. In Canada the markets for locally denominated high-quality, longer term corporate bonds are relatively thin. As a result, the approach taken in Canada was to use yield curve spot rates to discount the respective benefit cash flows and to compute the underlying constant bond yield equivalent. The Canadian discount rate at December 31, 2011, was selected based on a review of the expected benefit payments for each of the Canadian defined benefit plans over the next 60 years and then discounting the resulting cash flows to the measurement date using the AA corporate bond spot rates to determine the equivalent level discount rate. In the United Kingdom and Germany, the company and its actuarial consultants considered the applicable iBoxx 15+ year AA corporate bond yields for the respective markets and determined a rate consistent with those expectations. In all countries, the discount rates selected for December 31, 2011, were based on the range of values obtained from cash flow specific methods, together with the changes in the general level of interest rates reflected by the benchmarks.

The assumption related to the expected long-term rate of return on plan assets reflects the average rate of earnings expected on the funds invested to provide for the benefits over the life of the plans. The assumption was based upon Ball's pension plan asset allocations, investment strategies and the views of investment managers and other large pension plan sponsors. Some reliance was placed on historical asset returns of our plans. An asset-return model was used to project future asset returns using simulation and asset class correlation. The analysis included expected future risk premiums, forward-looking return expectations derived from the yield on long-term bonds and the price earnings ratios of major stock market indexes, expected inflation and real risk-free interest rate assumptions and the fund's expected asset allocation.

The expected long-term rates of return on assets were calculated by applying the expected rate of return to a market related value of plan assets at the beginning of the year, adjusted for the weighted average expected contributions and benefit payments. The market related value of plan assets used to calculate expected return was \$1,201.6 million for 2011, \$1,106.5 million for 2010 and \$968.1 million for 2009.

Included in other comprehensive earnings, net of the related tax effect, were increases in pension and other postretirement item obligations of \$93.7 million, \$13.4 million and \$22.6 million in 2011, 2010 and 2009, respectively.

For pension plans, accumulated actuarial gains and losses in excess of a 10 percent corridor and the prior service cost are amortized over the average remaining service period of active participants.

Defined Benefit Pension Plan Assets

Policies and Allocation Information

Investment policies and strategies for the plan assets in the U.S., Canada and the United Kingdom are established by pension investment committees of the company and its relevant subsidiaries and include the following common themes: (1) to provide for long-term growth of principal income without undue exposure to risk, (2) to minimize contributions to the plans, (3) to minimize and stabilize pension expense and (4) to achieve a rate of return above the market average for each asset class over the long term. The pension investment committees are required to regularly, but no less frequently than once annually, review asset mix and asset performance, as well as the performance of the investment managers. Based on their reviews, which are generally conducted quarterly, investment policies and strategies are revised as appropriate.

Target asset allocations in the U.S. and Canada are set using a minimum and maximum range for each asset category as a percent of the total funds' market value. Assets contributed to the United Kingdom plans are invested using established percentages. Following are the target asset allocations established as of December 31, 2011:

	<u>U.S.</u>	<u>Canada (c)</u>	<u>United Kingdom</u>
Cash and cash equivalents	0-10%	0-5%	—
Equity securities	10-75%(a)	10-30%(d)	56-62%(e)
Fixed income securities	25-70%(b)	75-80%	38-44%
Alternative investments	0-35%	—	—

- (a) Equity securities may consist of: (1) up to 25 percent large cap equities, (2) up to 10 percent mid cap equities, (3) up to 10 percent small cap equities, (4) up to 35 percent foreign equities and (5) up to 35 percent special equities. Holdings in Ball Corporation common stock or Ball bonds cannot exceed 5 percent of the trust's assets.
- (b) Debt securities may include up to 10 percent non-investment grade bonds, up to 10 percent bank loans and up to 15 percent international bonds.
- (c) Does not include assets held in immunized portfolios designated for closed facilities. These portfolios must consist of at least 85 percent fixed income securities and up to 15 percent cash and short-term investments. They can consist of up to 100 percent Canadian federal or provincial securities. The immunized portfolio assets represented approximately 45 percent of the total Canadian assets at December 31, 2011.
- (d) May include between 5 percent and 15 percent non-Canadian equity securities.
- (e) Equity securities must consist of United Kingdom securities and up to 44 percent foreign securities.

The actual weighted average asset allocations for Ball's defined benefit pension plans, which individually are within the established targets for each country, were as follows at December 31:

	<u>2011</u>	<u>2010</u>
Cash and cash equivalents	2%	8%
Equity securities	36%	28%
Fixed income securities	56%	54%
Alternative investments	6%	10%
	<u>100%</u>	<u>100%</u>

Fair Value Measurements of Pension Plan Assets

Following is a description of the valuation methodologies used for pension assets measured at fair value:

Cash and cash equivalents: Cash and cash equivalents consist of cash on deposit with brokers and short-term U.S. Treasury money market funds and are net of receivables and payables for securities traded at the period end but not yet settled. All cash and cash equivalents are stated at cost, which approximates fair value.

Corporate equity securities: Valued at the closing price reported on the active market on which the individual security is traded.

U.S. government and agency securities: Valued using the pricing of similar agency issues, live trading feeds from several vendors and benchmark yields.

Corporate bonds and notes: Valued using market inputs including benchmark yields, reported trades, broker/dealer quotes, issuer spreads, benchmark securities, bids, offers and reference data including market research publications. Inputs may be prioritized differently at certain times based on market conditions.

Mutual funds: Valued at the net asset value (NAV) of shares held by the plans at year end.

Limited partnerships and other: Certain of the partnership investments receive fair market valuations on a quarterly basis. Certain other partnerships invest in market-traded securities, both on a long and short basis. These investments are valued using quoted market prices. For the partnership that invests in timber properties, a detailed valuation is performed by an independent appraisal firm every three years. In the interim years, the investment manager updates the independently prepared valuation for property value changes, timber growth, harvesting, etc.

The preceding methods described may produce a fair value calculation that may not be indicative of net realizable value or reflective of future fair values. Furthermore, although the company believes its valuation methods are appropriate and consistent with other market participants, the use of different methodologies or assumptions to determine the fair value of certain financial instruments could result in a different fair value measurement at the reporting date.

The company's assessment of the significance of a particular input to the fair value measurement requires judgment and may affect the valuation of the fair value of assets and liabilities and their placement within the fair value hierarchy levels. The levels assigned to the defined benefit plan assets as of December 31, 2011, are summarized in the table below:

(\$ in millions)	Level 1	Level 2	Level 3	Total
U.S. pension assets, at fair value:				
Cash and cash equivalents	\$ —	\$ 25.5	\$ —	\$ 25.5
Corporate equity securities	95.0	40.4	—	135.4
U.S. government and agency securities	69.4	113.0	—	182.4
Corporate bonds and notes	0.7	274.9	—	275.6
Commingled funds	—	115.0	—	115.0
Limited partnerships and other	0.1	35.0	55.9	91.0
Total assets	<u>\$ 165.2</u>	<u>\$ 603.8</u>	<u>\$ 55.9</u>	<u>\$ 824.9</u>

The levels assigned to the defined benefit plan assets as of December 31, 2010, are summarized in the table below:

(\$ in millions)	Level 1	Level 2	Level 3	Total
U.S. pension assets, at fair value:				

Cash and cash equivalents	\$ 16.0	\$ 86.2	\$ —	\$ 102.2
Corporate equity securities	99.1	23.1	—	122.2
U.S. government and agency securities	96.7	107.4	—	204.1
Corporate bonds and notes	1.0	230.8	—	231.8
Commingled funds	—	124.2	—	124.2
Limited partnerships and other	—	45.6	34.7	80.3
Total assets	<u>\$ 212.8</u>	<u>\$ 617.3</u>	<u>\$ 34.7</u>	<u>\$ 864.8</u>

The following is a reconciliation of the U.S. Level 3 assets for the two years ended December 31, 2011 (dollars in millions):

Balance at December 31, 2009	\$ 34.2
Actual return on plan assets relating to assets still held at the reporting date	2.1
Purchases	1.3
Sales	(2.9)
Balance at December 31, 2010	34.7
Actual return on plan assets relating to assets still held at the reporting date	0.9
Purchases	25.2
Sales	(4.9)
Balance at December 31, 2011	<u>\$ 55.9</u>

	December 31,	
	2011	2010
Canadian pension assets, at fair value (all Level 2) (\$ in millions):		
Equity commingled funds	\$ 11.7	\$ 11.7
Fixed income commingled funds	45.5	45.6
Fixed income securities	50.1	47.1
Total assets	<u>\$ 107.3</u>	<u>\$ 104.4</u>

	December 31,	
	2011	2010
U.K. pension assets, at fair value (all Level 2) (\$ in millions):		
U.K. equity commingled funds	\$ 56.7	\$ 51.8
Foreign equity commingled funds	39.6	37.6
U.K. fixed income commingled funds	70.6	64.3
Net assets	<u>\$ 166.9</u>	<u>\$ 153.7</u>

Other Postemployment Benefits

The company sponsors postretirement health care and life insurance plans for substantially all U.S. and Canadian employees. Employees may also qualify for long-term disability, medical and life insurance continuation and other postemployment benefits upon termination of active employment prior to retirement. All of the Ball-sponsored postretirement health care and life insurance plans are unfunded and, with the exception of life insurance benefits, are self-insured.

In Canada, the company provides supplemental medical and other benefits in conjunction with Canadian provincial health care plans. Most U.S. salaried employees who retired prior to 1993 are covered by noncontributory defined benefit medical plans with capped lifetime benefits. Ball provides a fixed subsidy toward each retiree's future purchase of medical insurance for U.S. salaried and substantially all nonunion hourly employees retiring after January 1, 1993. Life insurance benefits are noncontributory. Ball has no commitments to increase benefits provided by any of the postemployment benefit plans.

An analysis of the change in other postretirement benefit accruals for 2011 and 2010 follows:

(\$ in millions)	2011	2010
Change in benefit obligation:		
Benefit obligation at prior year end	\$ 184.7	\$ 191.8
Service cost	2.3	2.5
Interest cost	9.7	10.2
Benefits paid	(11.9)	(11.9)
Net actuarial loss (gain)	(17.2)	(2.3)
Curtailment loss (gain)	1.5	(1.8)
Settlements	(3.5)	—
Plan amendments	—	(4.9)
Effect of exchange rates and other	(0.5)	1.1
Benefit obligation at year end	<u>165.1</u>	<u>184.7</u>
Change in plan assets:		
Fair value of assets at prior year end	—	—
Benefits paid	(12.4)	(12.4)
Employer contributions	14.8	11.9
Medicare Part D subsidy	0.5	0.5
Settlements	(2.9)	—
Fair value of assets at end of year	<u>—</u>	<u>—</u>
Funded status	<u>\$ (165.1)</u>	<u>\$ (184.7)</u>

Components of net periodic benefit cost were:

(\$ in millions)	2011	2010	2009
Service cost	\$ 2.3	\$ 2.5	\$ 3.0
Interest cost	9.7	10.2	10.8
Amortization of prior service cost	—	0.2	0.4
Recognized net actuarial gain	0.7	0.8	0.4
Special termination benefits	1.9	—	—
Net periodic benefit cost	<u>\$ 14.6</u>	<u>\$ 13.7</u>	<u>\$ 14.6</u>

Approximately \$0.9 million of estimated net actuarial loss will be amortized from accumulated other comprehensive loss into net period benefit cost during 2012. The amount of prior service cost to be amortized is insignificant.

The assumptions used for the determination of benefit obligations and net periodic benefit cost were the same as those used for the U.S. and Canadian defined benefit pension plans. For other postretirement benefits, accumulated actuarial gains and losses and prior service cost are amortized over the average remaining service period of active participants.

For the U.S. health care plans at December 31, 2011, an 8.5 percent health care cost trend rate was used for pre-65 and post-65 benefits, and trend rates were assumed to decrease to 5.0 percent in 2019 and remain at that level thereafter. For the Canadian plans, a 6.0 percent health care cost trend rate was used, which was assumed to decrease to 5.0 percent by 2016 and remain at that level in subsequent years. Benefit payment caps exist in many of the company's health care plans.

Health care cost trend rates can have an effect on the amounts reported for the health care plan. A one-percentage point change in assumed health care cost trend rates would increase or decrease the total of service and interest cost by \$0.4 million and the postretirement benefit obligation by approximately \$4.3 million to \$4.9 million.

Other Benefit Plans

The company matches U.S. salaried employee contributions to the 401(k) plan with shares of Ball common stock up to 100 percent of the first 3 percent of a participant's salary plus 50 percent of the next 2 percent. The expense associated with the company match amounted to \$20.8 million, \$20.5 million and \$21.8 million for 2011, 2010 and 2009, respectively.

In addition, substantially all employees within the company's aerospace and technologies segment who participate in Ball's 401(k) plan may receive a performance-based matching cash contribution of up to 4 percent of base salary. The company recognized \$8.3 million and \$3.0 million of additional compensation expense related to this program for the years 2011 and 2010, respectively. There was no matching contribution for 2009.

**Quarterly Results of
Operations (Unaudited)**

**12 Months Ended
Dec. 31, 2011**

[Quarterly Results of
Operations \(Unaudited\)](#)

[Quarterly Results of
Operations \(Unaudited\)](#)

19. Quarterly Results of Operations (Unaudited)

The company's quarters in 2011 ended on April 3, July 3, October 2 and December 31. The company's quarters in 2010 ended on March 28, June 27, September 26 and December 31. All amounts below reflect the sale of the company's plastics business described in Note 4.

(\$ in millions, except per share amounts)	First Quarter	Second Quarter	Third Quarter	Fourth Quarter	Total
2011					
Net sales	\$ 2,011.2	\$2,309.7	\$2,258.3	\$2,051.7	\$8,630.9
Gross profit (a)	313.6	357.6	331.0	278.9	1,281.1
Earnings before taxes	\$ 147.5	\$ 208.9	\$ 185.6	\$ 117.8	\$ 659.8
Net earnings attributable to Ball Corporation from continuing operations	\$ 92.6	\$ 143.4	\$ 133.4	\$ 76.9	\$ 446.3
Net earnings attributable to Ball Corporation	\$ 91.3	\$ 143.1	\$ 132.1	\$ 77.5	\$ 444.0
Basic earnings per share (b):					
Continuing operations	\$ 0.55	\$ 0.86	\$ 0.82	\$ 0.48	\$ 2.70
Total	\$ 0.54	\$ 0.86	\$ 0.81	\$ 0.48	\$ 2.69
Diluted earnings per share (b):					
Continuing operations	\$ 0.54	\$ 0.84	\$ 0.80	\$ 0.47	\$ 2.64
Total	\$ 0.53	\$ 0.84	\$ 0.79	\$ 0.47	\$ 2.63
2010					
Net sales	\$ 1,592.3	\$2,007.5	\$2,035.0	\$1,995.2	\$7,630.0
Gross profit (a)	216.1	306.7	320.4	289.0	1,132.2
Earnings before taxes	\$ 98.7	\$ 177.4	\$ 196.9	\$ 133.4	\$ 606.4
Net earnings attributable to Ball Corporation from continuing operations	\$ 82.4	\$ 144.6	\$ 222.2	\$ 93.7	\$ 542.9
Net earnings attributable to Ball Corporation	\$ 79.3	\$ 69.0	\$ 227.5	\$ 92.2	\$ 468.0
Basic earnings per share (b)(c):					
Continuing operations	\$ 0.44	\$ 0.79	\$ 1.24	\$ 0.54	\$ 3.00
Total	\$ 0.43	\$ 0.37	\$ 1.27	\$ 0.53	\$ 2.59
Diluted earnings per share (b)(c):					
Continuing operations	\$ 0.44	\$ 0.77	\$ 1.22	\$ 0.53	\$ 2.96
Total	\$ 0.42	\$ 0.37	\$ 1.25	\$ 0.52	\$ 2.55

- (a) Gross profit is shown after depreciation related to cost of sales of \$268.6 million and \$243.7 million for the years ended December 31, 2011 and 2010, respectively.
- (b) Earnings per share calculations for each quarter are based on the weighted average shares outstanding for that period. As a result, the sum of the quarterly amounts may not equal the annual earnings per share amount.

(c) The quarterly 2010 amounts have been restated for the two-for-one stock split that was effective on February 15, 2011.

The unaudited quarterly results of operations included business consolidation and other costs and other significant items that affected the company's operating performance. Further details are included in Notes 3, 4 and 5.

**Subsidiary Guarantees of
Debt (Tables)**

**12 Months Ended
Dec. 31, 2011**

**Subsidiary Guarantees of
Debt**

**Schedule of condensed,
consolidating statement of
earnings**

CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS					
For the Year Ended December 31, 2011					
(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Non- Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
Net sales	\$ —	\$ 5,370.3	\$ 3,260.6	\$ —	\$ 8,630.9
Costs and expenses					
Cost of sales (excluding depreciation)	—	(4,504.5)	(2,576.7)	—	(7,081.2)
Depreciation and amortization	(4.2)	(147.4)	(149.5)	—	(301.1)
Selling, general and administrative	(77.5)	(197.6)	(106.3)	—	(381.4)
Business consolidation and other activities	(3.4)	(12.1)	(14.8)	—	(30.3)
Equity in results of subsidiaries	486.4	—	—	(486.4)	—
Intercompany license fees	175.6	(152.6)	(23.0)	—	—
	<u>576.9</u>	<u>(5,014.2)</u>	<u>(2,870.3)</u>	<u>(486.4)</u>	<u>(7,794.0)</u>
Earnings (loss) before interest and taxes	576.9	356.1	390.3	(486.4)	836.9
Interest expense	(156.8)	4.2	(24.5)	—	(177.1)
Debt refinancing costs	—	—	—	—	—
Total interest expense	<u>(156.8)</u>	<u>4.2</u>	<u>(24.5)</u>	<u>—</u>	<u>(177.1)</u>
Earnings (loss) before taxes	420.1	360.3	365.8	(486.4)	659.8
Tax provision	23.9	(155.9)	(69.3)	—	(201.3)
Equity in results of affiliates, net	—	0.2	9.9	—	10.1
Net earnings (loss) from continuing operations	444.0	204.6	306.4	(486.4)	468.6
Discontinued operations, net of tax	—	(2.3)	—	—	(2.3)
Net earnings (loss)	<u>444.0</u>	<u>202.3</u>	<u>306.4</u>	<u>(486.4)</u>	<u>466.3</u>
Less net earnings attributable to noncontrolling interests	—	—	(22.3)	—	(22.3)
Net earnings (loss) attributable to Ball Corporation	<u>\$ 444.0</u>	<u>\$ 202.3</u>	<u>\$ 284.1</u>	<u>\$ (486.4)</u>	<u>\$ 444.0</u>

CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS					
For the Year Ended December 31, 2010					
(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Non- Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total

Net sales	\$ —	\$ 5,228.1	\$ 2,401.9	\$ —	\$ 7,630.0
Costs and expenses					
Cost of sales (excluding depreciation)	—	(4,370.4)	(1,883.7)	—	(6,254.1)
Depreciation and amortization	(3.2)	(151.6)	(110.7)	—	(265.5)
Selling, general and administrative	(73.9)	(192.1)	(90.8)	—	(356.8)
Business consolidation and other activities	(4.6)	0.7	14.9	—	11.0
Equity in results of subsidiaries	476.7	—	—	(476.7)	—
Intercompany license fees	161.5	(149.5)	(12.0)	—	—
	<u>556.5</u>	<u>(4,862.9)</u>	<u>(2,082.3)</u>	<u>(476.7)</u>	<u>(6,865.4)</u>
Earnings (loss) before interest and taxes	556.5	365.2	319.6	(476.7)	764.6
Interest expense	(130.3)	1.6	(20.7)	—	(149.4)
Debt refinancing costs	(8.8)	—	—	—	(8.8)
Total interest expense	<u>(139.1)</u>	<u>1.6</u>	<u>(20.7)</u>	<u>—</u>	<u>(158.2)</u>
Earnings (loss) before taxes	417.4	366.8	298.9	(476.7)	606.4
Tax provision	49.9	(139.1)	(86.6)	—	(175.8)
Equity in results of affiliates, net	—	0.8	117.2	—	118.0
Net earnings (loss) from continuing operations	467.3	228.5	329.5	(476.7)	548.6
Discontinued operations, net of tax	0.7	(68.1)	(7.5)	—	(74.9)
Net earnings (loss)	468.0	160.4	322.0	(476.7)	473.7
Less net earnings attributable to noncontrolling interests	—	—	(5.7)	—	(5.7)
Net earnings (loss) attributable to Ball Corporation	<u>\$ 468.0</u>	<u>\$ 160.4</u>	<u>\$ 316.3</u>	<u>\$ (476.7)</u>	<u>\$ 468.0</u>

CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS

For the Year Ended December 31, 2009

	Ball	Guarantor	Non- Guarantor	Eliminating	Consolidated
(\$ in millions)	Corporation	Subsidiaries	Subsidiaries	Adjustments	Total
Net sales	\$ —	\$ 4,549.4	\$ 2,161.0	\$ —	\$ 6,710.4
Costs and expenses					
Cost of sales (excluding depreciation)	—	(3,813.9)	(1,704.0)	—	(5,517.9)
Depreciation and amortization	(3.4)	(132.1)	(107.6)	—	(243.1)
Selling, general and administrative	(56.1)	(166.5)	(86.4)	—	(309.0)
Business consolidation and other activities	(11.1)	(9.5)	(0.8)	—	(21.4)
Gain on disposition	—	34.8	—	—	34.8

Equity in results of subsidiaries	431.3	—	—	(431.3)	—
Intercompany license fees	46.9	(43.3)	(3.6)	—	—
	<u>407.6</u>	<u>(4,130.5)</u>	<u>(1,902.4)</u>	<u>(431.3)</u>	<u>(6,056.6)</u>
Earnings (loss) before interest and taxes	407.6	418.9	258.6	(431.3)	653.8
Interest expense	(48.8)	(42.1)	(26.3)	—	(117.2)
Earnings (loss) before taxes	358.8	376.8	232.3	(431.3)	536.6
Tax provision	28.7	(136.1)	(52.4)	—	(159.8)
Equity in results of affiliates, net	—	0.7	13.1	—	13.8
Net earnings (loss) from continuing operations	387.5	241.4	193.0	(431.3)	390.6
Discontinued operations, net of tax	0.4	2.6	(5.2)	—	(2.2)
Net earnings (loss)	387.9	244.0	187.8	(431.3)	388.4
Less net earnings attributable to noncontrolling interests	—	—	(0.5)	—	(0.5)
Net earnings (loss) attributable to Ball Corporation	<u>\$ 387.9</u>	<u>\$ 244.0</u>	<u>\$ 187.3</u>	<u>\$ (431.3)</u>	<u>\$ 387.9</u>

[Schedule of condensed, consolidating balance sheet](#)

CONDENSED, CONSOLIDATING BALANCE SHEET					
December 31, 2011					
Non-					
(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
ASSETS					
Current assets					
Cash and cash equivalents	\$ 24.0	\$ 0.5	\$ 141.3	\$ —	\$ 165.8
Receivables, net	0.2	147.1	763.1	—	910.4
Inventories, net	—	671.7	400.8	—	1,072.5
Deferred taxes and other current assets	23.1	96.5	53.6	—	173.2
Total current assets	47.3	915.8	1,358.8	—	2,321.9
Property, plant and equipment, net	34.5	893.7	1,337.2	—	2,265.4
Investment in subsidiaries	3,612.2	353.9	78.6	(4,044.7)	—
Goodwill	—	927.0	1,320.1	—	2,247.1
Intangibles and other assets, net	177.1	98.1	175.0	—	450.2
Total Assets	<u>\$ 3,871.1</u>	<u>\$ 3,188.5</u>	<u>\$ 4,269.7</u>	<u>\$ (4,044.7)</u>	<u>\$ 7,284.6</u>
LIABILITIES AND SHAREHOLDERS' EQUITY					
Current liabilities					
Short-term debt and current portion of long-term debt	\$ 32.7	\$ —	\$ 414.7	\$ —	\$ 447.4
Accounts payable	11.4	442.1	393.8	—	847.3
Accrued employee costs	18.3	158.0	72.0	—	248.3
Other current liabilities	55.5	111.6	146.0	—	313.1
Total current liabilities	117.9	711.7	1,026.5	—	1,856.1
Long-term debt	2,320.6	0.2	375.9	—	2,696.7
Intercompany borrowings	(26.4)	(295.9)	322.3	—	—
Employee benefit obligations	301.6	500.1	342.0	—	1,143.7
Deferred taxes and other liabilities	(61.7)	95.6	176.2	—	210.1
Total liabilities	<u>2,652.0</u>	<u>1,011.7</u>	<u>2,242.9</u>	<u>—</u>	<u>5,906.6</u>

Shareholders' equity					
Convertible preferred stock	—	—	4.8	(4.8)	—
Preferred shareholders' equity	—	—	4.8	(4.8)	—
Common stock	941.7	802.0	662.0	(1,464.0)	941.7
Retained earnings	3,228.3	1,679.5	1,211.5	(2,891.0)	3,228.3
Accumulated other comprehensive earnings (loss)	(335.2)	(304.8)	(10.3)	315.1	(335.2)
Treasury stock, at cost	(2,615.7)				(2,615.7)
Common shareholders' equity	1,219.1	2,176.7	1,863.2	(4,039.9)	1,219.1
Total Ball Corporation shareholders' equity	1,219.1	2,176.7	1,868.0	(4,044.7)	1,219.1
Noncontrolling interests	—	—	158.9	—	158.9
Total shareholders' equity	1,219.1	2,176.7	2,026.9	(4,044.7)	1,378.0
Total Liabilities and Shareholders' Equity	\$ 3,871.1	\$ 3,188.4	\$ 4,269.8	\$ (4,044.7)	\$ 7,284.6

CONDENSED, CONSOLIDATING BALANCE SHEET

December 31, 2010

	Ball		Non-Guarantor		Eliminating	Consolidated
(\$ in millions)	Corporation	Subsidiaries	Subsidiaries	Adjustments	Total	
ASSETS						
Current assets						
Cash and cash equivalents	\$ 0.2	\$ 1.7	\$ 150.1	\$ —	\$	152.0
Receivables, net	(0.5)	157.0	693.2	—		849.7
Inventories, net	—	763.3	320.6	—		1,083.9
Current derivative contracts	6.2	48.6	47.8	—		102.6
Deferred taxes and other current assets	12.8	78.2	26.5	—		117.5
Total current assets	18.7	1,048.8	1,238.2	—		2,305.7
Property, plant and equipment, net	29.6	893.8	1,124.8	—		2,048.2
Investment in subsidiaries	3,372.9	217.3	151.0	(3,741.2)		—
Goodwill	—	927.0	1,178.3	—		2,105.3
Noncurrent derivative contracts	—	1.6	49.3	—		50.9
Intangibles and other assets, net	176.0	127.4	114.2	—		417.6
Total Assets	\$ 3,597.2	\$ 3,215.9	\$ 3,855.8	\$ (3,741.2)	\$	6,927.7
LIABILITIES AND SHAREHOLDERS' EQUITY						
Current liabilities						
Short-term debt and current portion of long-term debt	\$ 17.9	\$ 0.2	\$ 92.6	\$ —	\$	110.7
Accounts payable	17.5	362.2	320.6	—		700.3
Accrued employee costs	24.7	165.1	68.4	—		258.2
Current derivative contracts	1.4	37.0	20.9	—		59.3
Other current liabilities	57.9	89.8	107.1	—		254.8
Total current liabilities	119.4	654.3	609.6	—		1,383.3
Long-term debt	2,333.5	0.4	367.7	—		2,701.6
Intercompany borrowings	(536.7)	105.3	431.4	—		—
Employee benefit obligations	197.1	419.9	346.3	—		963.3
Noncurrent derivative contracts	—	0.3	2.3	—		2.6
Deferred taxes and other liabilities	(34.1)	65.5	187.4	—		218.8

Total liabilities	2,079.2	1,245.7	1,944.7	—	5,269.6
Shareholders' equity					
Convertible preferred stock	—	—	4.8	(4.8)	—
Preferred shareholders' equity	—	—	4.8	(4.8)	—
Common stock	893.4	684.4	719.2	(1,403.6)	893.4
Retained earnings	2,829.8	1,480.8	923.8	(2,404.6)	2,829.8
Accumulated other comprehensive earnings (loss)	(82.1)	(195.0)	123.2	71.8	(82.1)
Treasury stock, at cost	(2,123.1)	—	—	—	(2,123.1)
Common shareholders' equity	1,518.0	1,970.2	1,766.2	(3,736.4)	1,518.0
Total Ball Corporation shareholders' equity	1,518.0	1,970.2	1,771.0	(3,741.2)	1,518.0
Noncontrolling interests	—	—	140.1	—	140.1
Total shareholders' equity	1,518.0	1,970.2	1,911.1	(3,741.2)	1,658.1
Total Liabilities and Shareholders' Equity	\$ 3,597.2	\$ 3,215.9	\$ 3,855.8	\$ (3,741.2)	\$ 6,927.7

[Schedule of condensed, consolidating statement of cash flows](#)

CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS				
For the Year Ended December 31, 2011				
(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Consolidated Total
Cash provided by (used in) continuing operating activities	\$ (71.3)	\$ 677.0	\$ 351.0	\$ 956.7
Cash provided by (used in) discontinued operating activities	—	(4.1)	(4.2)	(8.3)
Total cash provided by (used in) operating activities	(71.3)	672.9	346.8	948.4
Cash flows from investing activities				
Additions to property, plant and equipment	(9.9)	(164.5)	(269.4)	(443.8)
Business acquisitions, net of cash acquired	—	—	(295.2)	(295.2)
Acquisitions of equity affiliates, net of cash acquired	—	—	—	—
Cash collateral, net	—	—	—	—
Investments in and advances to affiliates	634.1	(543.1)	(91.0)	—
Other, net	(15.0)	33.8	(17.8)	1.0
Total cash provided by (used in) investing activities	609.2	(673.8)	(673.4)	(738.0)
Cash flows from financing activities				
Long-term borrowings	370.4	—	456.9	827.3
Repayments of long-term borrowings	(380.5)	(0.3)	(435.0)	(815.8)

Change in short-term borrowings	10.0	—	285.3	295.3
Proceeds from issuances of common stock	39.3	—	—	39.3
Acquisitions of treasury stock	(513.2)	—	—	(513.2)
Common dividends	(45.7)	—	—	(45.7)
Other, net	5.6	—	(9.6)	(4.0)
Cash provided by (used in) financing activities	(514.1)	(0.3)	297.6	(216.8)
Effect of exchange rate changes on cash	—	—	20.2	20.2
Change in cash and cash equivalents	23.8	(1.2)	(8.8)	13.8
Cash and cash equivalents — beginning of year	0.2	1.7	150.1	152.0
Cash and cash equivalents — end of year	<u>\$ 24.0</u>	<u>\$ 0.5</u>	<u>\$ 141.3</u>	<u>\$ 165.8</u>

CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS

For the Year Ended December 31, 2010

(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Consolidated Total
Cash provided by (used in) continuing operating activities	\$ 64.3	\$ 268.8	\$ 167.2	\$ 500.3
Cash provided by (used in) discontinued operating activities	0.4	18.8	(4.3)	14.9
Total cash provided by (used in) operating activities	<u>64.7</u>	<u>287.6</u>	<u>162.9</u>	<u>515.2</u>
Cash flows from investing activities				
Additions to property, plant and equipment	(12.1)	(106.4)	(131.7)	(250.2)
Business acquisitions, net of cash acquired	—	(25.8)	(36.2)	(62.0)
Acquisitions of equity affiliates, net of cash acquired	—	—	(63.8)	(63.8)
Proceeds from disposition, net of cash sold	—	261.5	—	261.5
Cash collateral, net	—	0.1	—	0.1
Investments in and advances to affiliates	13.4	(415.2)	401.8	—
Other, net	(17.0)	16.2	14.2	13.4
Cash provided by (used in) continuing investing activities	(15.7)	(269.6)	184.3	(101.0)
Cash provided by (used in) discontinued investing activities	—	(9.2)	—	(9.2)
Total cash provided by (used in) investing activities	<u>(15.7)</u>	<u>(278.8)</u>	<u>184.3</u>	<u>(110.2)</u>
Cash flows from financing activities				

Long-term borrowings	1,860.2	0.7	370.7	2,231.6
Repayments of long-term borrowings	(1,471.6)	(7.9)	(665.4)	(2,144.9)
Change in short-term borrowings	10.1	—	5.0	15.1
Proceeds from issuances of common stock	47.5	—	—	47.5
Acquisitions of treasury stock	(554.2)	—	—	(554.2)
Common dividends	(35.8)	—	—	(35.8)
Other, net	(16.3)	—	(2.6)	(18.9)
Cash provided by (used in) financing activities	(160.1)	(7.2)	(292.3)	(459.6)
Effect of exchange rate changes on cash	—	—	(4.0)	(4.0)
Change in cash and cash equivalents	(111.1)	1.6	50.9	(58.6)
Cash and cash equivalents — beginning of year	111.3	0.1	99.2	210.6
Cash and cash equivalents — end of year	\$ 0.2	\$ 1.7	\$ 150.1	\$ 152.0

CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS

For the Year Ended December 31, 2009

	Non-			
	Ball	Guarantor	Guarantor	Consolidated
(\$ in millions)	Corporation	Subsidiaries	Subsidiaries	Total
Cash provided by (used in) continuing operating activities	\$ (88.4)	\$ 301.4	\$ 265.0	\$ 478.0
Cash provided by (used in) discontinued operating activities	0.4	81.7	(0.4)	81.7
Total cash provided by (used in) operating activities	(88.0)	383.1	264.6	559.7
Cash flows from investing activities				
Additions to property, plant and equipment	(2.9)	(78.8)	(76.2)	(157.9)
Business acquisitions, net of cash acquired	—	(574.7)	—	(574.7)
Proceeds from disposition, net of cash sold	—	37.0	—	37.0
Cash collateral, net	—	(0.9)	106.2	105.3
Investments in and advances to affiliates	(383.6)	223.3	160.3	—
Other, net	(3.8)	6.6	(0.4)	2.4
Cash provided by (used in) continuing investing activities	(390.3)	(387.5)	189.9	(587.9)
Cash provided by (used in) discontinued investing activities	—	6.5	—	6.5
Total cash provided by (used in) investing activities	(390.3)	(381.0)	189.9	(581.4)

Cash flows from financing activities

Long-term borrowings	1,111.6	—	225.1	1,336.7
Repayments of long-term borrowings	(565.1)	(1.9)	(529.8)	(1,096.8)
Change in short-term borrowings	—	—	(92.0)	(92.0)
Proceeds from issuances of common stock	31.9	—	—	31.9
Acquisitions of treasury stock	(37.0)	—	—	(37.0)
Common dividends	(37.4)	—	—	(37.4)
Other, net	(4.6)	—	—	(4.6)
Cash provided by (used in) financing activities	499.4	(1.9)	(396.7)	100.8
Effect of exchange rate changes on cash	—	—	4.1	4.1
Change in cash and cash equivalents	21.1	0.2	61.9	83.2
Cash and cash equivalents — beginning of year	90.2	(0.1)	37.3	127.4
Cash and cash equivalents — end of year	<u>\$ 111.3</u>	<u>\$ 0.1</u>	<u>\$ 99.2</u>	<u>\$ 210.6</u>

**Debt and Interest Costs
(Tables)**

**12 Months Ended
Dec. 31, 2011**

Debt and Interest Costs

**Schedule of long-term debt and
interest rates**

(in millions)	2011		2010	
	In Local Currency	In U.S. \$	In Local Currency	In U.S. \$
Notes Payable				
7.125% Senior Notes, due September 2016	\$ 375.0	\$ 375.0	\$ 375.0	\$ 375.0
6.625% Senior Notes, due March 2018	\$ 450.0	450.0	\$ 450.0	450.0
7.375% Senior Notes, due September 2019	\$ 325.0	325.0	\$ 325.0	325.0
6.75% Senior Notes, due September 2020	\$ 500.0	500.0	\$ 500.0	500.0
5.75% Senior Notes, due May 2021	\$ 500.0	500.0	\$ 500.0	500.0
Senior Credit Facilities, due December 2015				
Term A Loan, U.S. dollar denominated (2011 – 2.04%; 2010 – 2.01%)	\$ 195.0	195.0	\$ 200.0	200.0
Term B Loan, British sterling denominated (2011 – 2.52%; 2010 – 2.33%)	£ 50.4	78.3	£ 51.0	78.9
Term C Loan, euro denominated (2011 – 2.89%; 2010 – 2.48%)	€ 98.8	128.0	€ 100.0	132.5
Latapack-Ball Notes Payable (2011 – 3.6%; 2010 – 3.5%)	\$ 170.6	170.6	\$ 135.0	135.0
Industrial Development Revenue Bonds				
Floating rates due through 2015 (2010 – 0.51%)	\$ —	—	\$ 5.4	5.4
Other (including discounts and premiums)	Various	42.6	Various	34.3
		2,764.5		2,736.1
Less: Current portion of long- term debt		(67.8)		(34.5)
		<u>\$ 2,696.7</u>		<u>\$ 2,701.6</u>

**Schedule of total interest paid and
accrued**

(\$ in millions)	2011	2010	2009
Interest costs	\$185.1	\$161.1	\$120.8
Amounts capitalized	(8.0)	(2.9)	(3.6)
Interest expense	<u>\$177.1</u>	<u>\$158.2</u>	<u>\$117.2</u>
Interest paid during the year	<u>\$177.9</u>	<u>\$137.2</u>	<u>\$103.1</u>

Consolidated Balance Sheets
(Parenthetical) **Dec. 31, 2011** **Dec. 31, 2010**

Consolidated Balance Sheets

<u>Common stock, shares issued</u>	327,003,933	325,423,462
<u>Treasury stock, shares</u>	166,688,309	153,265,070

Contingencies (Details) (USD \$) In Millions, unless otherwise specified	12 Months Ended	1 Months Ended	12 Months Ended		
	Dec. 31, 2010 Claim by Hess Corporation (Hess)	Sep. 30, 2011 Environmental remediation action Entity	Dec. 31, 2011 Environmental remediation action Entity	Dec. 31, 1992 Environmental litigation with respect to Lowry Landfill site Entity	Dec. 31, 2011 Waste Management litigation Y
<u>Contingencies</u>					
<u>Maximum amount of damages and claims sought</u>	\$ 5				
<u>Number of successor owners and/or operators of the pulp mill (in entities)</u>			2		
<u>Number of companies which entered into an agreement with the Ministry (in entities)</u>		3			
<u>Approximate number of other companies named in a lawsuit with respect to Lowry Landfill (in entities)</u>				38	
<u>Response cost related to site, minimum before the company may be asked to make payments</u>					319
<u>Number of years before projected completion of project when response cost is expected to exceed minimum amount</u>					3
<u>Estimated additional cleanup costs</u>					10
<u>Estimated additional site costs for the potentially responsible party (PRP) group</u>					1
<u>Amount required to be paid on reaching a mediated settlement agreement</u>		3.5			
<u>Number of other companies who were required to make similar monetary and/or in kind contributions (in entities)</u>		2			
<u>Recorded Third-Party Environmental Recoveries, Amount</u>			\$ 2.0		

Acquisitions

**12 Months Ended
Dec. 31, 2011**

Acquisitions Acquisitions

3. Acquisitions

Qingdao M.C. Packaging Ltd. (QMCP)

In October 2011, Ball acquired the remaining 60 percent interest in a joint venture metal beverage container facility in Qingdao, PRC. As a result of the required purchase accounting, the company recorded a gain of \$9.2 million in equity in results of affiliates, related to the previously held interest in the joint venture. The acquisition of the remaining interest is not material to the metal beverage packaging, Americas and Asia, segment.

Aerocan S.A.S. (Aerocan)

In January 2011, the company acquired Aerocan for €221.7 million (\$295.2 million) in cash and assumed debt, net of \$26.2 million of cash acquired. Aerocan is a leading European manufacturer of extruded aluminum aerosol containers, and the aluminum slugs used to make them, for customers in the personal care, pharmaceutical, beverage and food industries. It operates three aerosol container manufacturing facilities — one each in the Czech Republic, France and the United Kingdom — and is a 51 percent owner of a joint venture aluminum slug facility in France. The four facilities employ approximately 560 people. The acquisition of Aerocan allows Ball to expand into a new product category that is growing faster than other parts of our business, while aligning with a new customer base at returns that meet or exceed the company's cost of capital. The acquired operations have been included in the metal beverage packaging, Europe, segment since the acquisition date.

Management's preliminary fair market valuation of acquired assets and liabilities is summarized below. The preliminary valuation was based on market and income approaches.

(\$ in millions)	
Other assets and liabilities, net	\$ 6.5
Property, plant and equipment	95.8
Goodwill	166.6
Other intangible assets	53.9
Deferred taxes	(21.6)
Noncontrolling interest	(6.0)
Net assets acquired	<u>\$ 295.2</u>

Certain customer contracts, customer relationships and developed technology were identified as intangible assets by the company and assigned estimated useful lives between 5 and 12 years. The intangible assets are being amortized on a straight-line basis.

Latapack-Ball Embalagens Ltda. (Latapack-Ball)

In August 2010, the company paid \$46.2 million to acquire an additional 10.1 percent economic interest in its Brazilian beverage packaging joint venture, Latapack-Ball, through a transaction with the joint venture partner, Latapack S.A. This transaction increased the company's overall economic interest in the joint venture to 60.1 percent and expands and strengthens Ball's presence in the growing Brazilian market. As a result of the transaction, Latapack-Ball became a variable interest entity (VIE) under consolidation accounting guidelines with Ball being identified as the primary beneficiary of the VIE and consolidating the joint venture. Latapack-Ball operates two metal beverage can manufacturing facilities in Tres Rios, Rio de Janeiro, and Jacarei, Sao Paulo; as well as can end manufacturing facility in Simoes Filho (Salvador), Bahia. Latapack-Ball has been included in the metal beverage packaging, Americas and Asia, reporting

segment. In connection with the acquisition, the company recorded a gain of \$81.8 million on its previously held equity investment in Latapack-Ball as a result of required purchase accounting.

The following table summarizes the final fair values of the Latapack-Ball assets acquired, liabilities assumed and non-controlling interest recognized, as well as the related investment in Latapack S.A., as of the acquisition date. The valuation was based on market and income approaches.

(\$ in millions)	
Cash	\$ 69.3
Current assets	84.7
Property, plant and equipment	265.9
Goodwill	100.2
Intangible asset	52.8
Current liabilities	(53.2)
Long-term liabilities	(174.1)
Net assets acquired	\$ 345.6
Noncontrolling interests	\$ (132.9)

The customer relationships were identified as an intangible asset by the company and assigned an estimated life of 13.4 years. The intangible asset is being amortized on a straight-line basis.

Neuman Aluminum (Neuman)

In July 2010, the company acquired Neuman for approximately \$62 million in cash and became the leading North American manufacturer of aluminum slugs used to make extruded aerosol containers, beverage bottles, collapsible tubes and technical impact extrusions. Neuman operates two facilities, one in the United States and one in Canada. The acquisition of Neuman is not material to the metal food and household products packaging, Americas, segment, in which its results of operations have been included since the acquisition date.

Guangdong Jianlibao Group Co., Ltd (Jianlibao)

In June 2010, the company acquired Jianlibao's 65 percent interest in a joint venture metal beverage can and end facility in Sanshui (Foshan), PRC, for \$86.9 million in cash (net of cash acquired) and assumed debt, and also entered into a long-term supply agreement. The company recorded equity earnings of \$24.1 million, which was composed of equity earnings and a gain realized on the fair value of Ball's equity investment as a result of required purchase accounting. The acquisition of the remaining interest is not material to the metal beverage packaging, Americas and Asia, segment.

Anheuser-Busch InBev n.v./s.a. (AB InBev)

In October 2009, the company acquired three of AB InBev's beverage can manufacturing facilities and one of its beverage can end manufacturing facilities, all of which are located in the U.S., for \$574.7 million in cash. The facilities operations were included in Ball's results beginning October 1, 2009, which amounted to approximately \$160 million of net sales and \$12 million of operating earnings from that date through December 31, 2009. In addition, a pretax charge of \$11.1 million was recorded during the year for transaction costs associated with the acquisition, which, in accordance with the guidance related to accounting for business combinations, were required to be expensed as incurred. The transaction costs are included in the business consolidation and other activities line of the consolidated statement of earnings.

The following unaudited pro forma consolidated results of operations for the year ended December 31, 2009, have been prepared as if the acquisition had occurred as of January 1 of that year. Per share amounts have been retrospectively adjusted for the two-for-one stock split that was effective on February 15, 2011.

(\$ in millions, except per share amounts)

Net sales	\$ 7,214.4
Net earnings from continuing operations	396.6
Basic earnings per share from continuing operations	2.11
Diluted earnings per share from continuing operations	2.09

The pro forma results are not necessarily indicative of the actual results that would have occurred had the acquisition been in effect for year ended December 31, 2009, nor are they necessarily indicative of the results that may be obtained in the future. The pro forma adjustments primarily include the after-tax effect of increased interest expense related to incremental borrowings used to finance the acquisition. The adjustments also include the after-tax effects of amortization of the customer relationship intangible asset, inventory step-up adjustment and decreased depreciation expense on plant and equipment based on extended useful lives partially offset by increased fair values.

Financial Instruments and Risk Management (Details 2) (USD \$) In Millions, unless otherwise specified	12 Months Ended	
	Dec. 31, 2011	Dec. 31, 2010
<u>Fair Value Measurements</u>		
<u>Total current derivative contracts, assets</u>	\$ 19.0	\$ 102.6
<u>Total noncurrent derivative contracts, assets</u>	7.2	50.9
<u>Total current derivative contracts, liabilities</u>	80.6	59.3
<u>Total noncurrent derivative contracts, liabilities</u>	3.8	2.6
<u>Discount factor</u>	12-month LIBOR	
<u>Fair value of investment in shares of Digital Globe</u>		22.1
<u>Fair value of the net receivables related to the European scrap metal program</u>	10.6	11.7
Commodity contracts		
<u>Fair Value Measurements</u>		
<u>Total current derivative contracts, assets</u>	7.5	95.7
<u>Total noncurrent derivative contracts, assets</u>	7.1	49.1
<u>Total current derivative contracts, liabilities</u>	70.2	48.3
<u>Total noncurrent derivative contracts, liabilities</u>	2.1	2.2
Foreign currency contracts		
<u>Fair Value Measurements</u>		
<u>Total current derivative contracts, assets</u>	11.5	6.9
<u>Total current derivative contracts, liabilities</u>	9.9	9.1
<u>Total noncurrent derivative contracts, liabilities</u>	1.0	
Other contracts		
<u>Fair Value Measurements</u>		
<u>Total noncurrent derivative contracts, assets</u>	0.1	1.8
Interest rate contracts		
<u>Fair Value Measurements</u>		
<u>Total current derivative contracts, liabilities</u>	0.5	1.9
<u>Total noncurrent derivative contracts, liabilities</u>	0.7	0.4
Derivatives Designated As Hedging Instruments		
<u>Fair Value Measurements</u>		
<u>Total current derivative contracts, assets</u>	5.1	60.1
<u>Total noncurrent derivative contracts, assets</u>	7.1	48.6
<u>Total current derivative contracts, liabilities</u>	69.3	16.2
<u>Total noncurrent derivative contracts, liabilities</u>	3.8	0.7
Derivatives Designated As Hedging Instruments Commodity contracts		
<u>Fair Value Measurements</u>		
<u>Total current derivative contracts, assets</u>	4.2	59.9
<u>Total noncurrent derivative contracts, assets</u>	7.1	47.3
<u>Total current derivative contracts, liabilities</u>	64.4	12.9
<u>Total noncurrent derivative contracts, liabilities</u>	2.1	0.3
Derivatives Designated As Hedging Instruments Foreign currency contracts		

Fair Value Measurements

<u>Total current derivative contracts, assets</u>	0.9	0.2
<u>Total current derivative contracts, liabilities</u>	4.4	1.4
<u>Total noncurrent derivative contracts, liabilities</u>	1.0	

Derivatives Designated As Hedging Instruments | Other contracts

Fair Value Measurements

<u>Total noncurrent derivative contracts, assets</u>		1.3
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Derivatives Designated As Hedging Instruments | Interest rate contracts

Fair Value Measurements

<u>Total current derivative contracts, liabilities</u>	0.5	1.9
<u>Total noncurrent derivative contracts, liabilities</u>	0.7	0.4

Derivatives Not Designated As Hedging Instruments

Fair Value Measurements

<u>Total current derivative contracts, assets</u>	13.9	42.5
<u>Total noncurrent derivative contracts, assets</u>	0.1	2.3
<u>Total current derivative contracts, liabilities</u>	11.3	43.1
<u>Total noncurrent derivative contracts, liabilities</u>		1.9

Derivatives Not Designated As Hedging Instruments | Commodity contracts

Fair Value Measurements

<u>Total current derivative contracts, assets</u>	3.3	35.8
<u>Total noncurrent derivative contracts, assets</u>		1.8
<u>Total current derivative contracts, liabilities</u>	5.8	35.4
<u>Total noncurrent derivative contracts, liabilities</u>		1.9

Derivatives Not Designated As Hedging Instruments | Foreign currency contracts

Fair Value Measurements

<u>Total current derivative contracts, assets</u>	10.6	6.7
<u>Total current derivative contracts, liabilities</u>	5.5	7.7

Derivatives Not Designated As Hedging Instruments | Other contracts

Fair Value Measurements

<u>Total noncurrent derivative contracts, assets</u>	\$ 0.1	\$ 0.5
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Taxes on Income (Details 4)
(USD \$)
In Millions, unless otherwise
specified

12 Months Ended
Dec. 31, 2011 Dec. 31, 2010 Dec. 31, 2009

Taxes on Income

Miscellaneous tax attributes

\$ 0.5

A roll forward of the unrecognized tax benefits related to uncertain income tax positions

Balance at the beginning of the period

60.1 45.9 48.8

Additions based on tax positions related to the current year

1.1 14.5 9.4

Additions for tax positions of prior years

10.1 6.7 5.6

Reductions for settlements

(9.2)

Reductions due to lapse of statute of limitations

(1.5) (3.5) (8.4)

Effect of foreign currency exchange rates

(1.0) (3.5) (0.3)

Balance at the end of the period

68.8 60.1 45.9

Balance sheet classification:

Other current liabilities

18.0 1.7 4.2

Deferred taxes and other liabilities

50.8 58.4 41.7

Total

68.8 60.1 45.9

Amount of unrecognized tax benefits that, if recognized, would reduce tax expense

68.8

Amount by which it is reasonably possible that unrecognized tax benefits may decrease within the next 12 months

(18.0)

Additional income tax expense related to interest on unrecognized tax benefit

3.1 2.5 3.5

Accrued interest related to unrecognized tax benefit

12.1 9.1

Annual provision for income taxes

4.7 15.5 2.6

Foreign

Taxes on Income

Tax credit carryforwards expiring between 2015 and 2020

30.4

Valuation allowance

28.4

Carrying value of tax credit carryforwards

\$ 2.0

Subsidiary Guarantees of Debt

12 Months Ended
Dec. 31, 2011

Subsidiary Guarantees of Debt

Subsidiary Guarantees of Debt 20. Subsidiary Guarantees of Debt

As discussed in Note 12, the company's senior notes are guaranteed on a full, unconditional and joint and several basis by certain of the company's material domestic subsidiaries. These guarantees are required in support of the notes, are co-terminous with the terms of the respective note indentures and would require performance upon certain events of default referred to in the respective guarantees. The maximum potential amounts that could be required to be paid under the domestic guarantees are essentially equal to the then outstanding principal and interest under the respective notes. The following is condensed, consolidating financial information (in millions of dollars) for the company, segregating the guarantor subsidiaries and non-guarantor subsidiaries, as of December 31, 2011 and 2010, and for the years ended December 31, 2011, 2010 and 2009. Separate financial statements for the guarantor subsidiaries and the non-guarantor subsidiaries are not presented because management has determined that such financial statements are not required by the current regulations.

CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS					
For the Year Ended December 31, 2011					
	Ball	Guarantor	Non-	Eliminating	Consolidated
(\$ in millions)	Corporation	Subsidiaries	Guarantor Subsidiaries	Adjustments	Total
Net sales	\$ —	\$ 5,370.3	\$ 3,260.6	\$ —	\$ 8,630.9
Costs and expenses					
Cost of sales (excluding depreciation)	—	(4,504.5)	(2,576.7)	—	(7,081.2)
Depreciation and amortization	(4.2)	(147.4)	(149.5)	—	(301.1)
Selling, general and administrative	(77.5)	(197.6)	(106.3)	—	(381.4)
Business consolidation and other activities	(3.4)	(12.1)	(14.8)	—	(30.3)
Equity in results of subsidiaries	486.4	—	—	(486.4)	—
Intercompany license fees	175.6	(152.6)	(23.0)	—	—
	576.9	(5,014.2)	(2,870.3)	(486.4)	(7,794.0)
Earnings (loss) before interest and taxes	576.9	356.1	390.3	(486.4)	836.9
Interest expense	(156.8)	4.2	(24.5)	—	(177.1)
Debt refinancing costs	—	—	—	—	—
Total interest expense	(156.8)	4.2	(24.5)	—	(177.1)
Earnings (loss) before taxes	420.1	360.3	365.8	(486.4)	659.8
Tax provision	23.9	(155.9)	(69.3)	—	(201.3)
Equity in results of affiliates, net	—	0.2	9.9	—	10.1
Net earnings (loss) from continuing operations	444.0	204.6	306.4	(486.4)	468.6
Discontinued operations, net of tax	—	(2.3)	—	—	(2.3)

Net earnings (loss)	444.0	202.3	306.4	(486.4)	466.3
Less net earnings attributable to noncontrolling interests	—	—	(22.3)	—	(22.3)
Net earnings (loss) attributable to Ball Corporation	<u>\$ 444.0</u>	<u>\$ 202.3</u>	<u>\$ 284.1</u>	<u>\$ (486.4)</u>	<u>\$ 444.0</u>

CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS

For the Year Ended December 31, 2010

	Ball	Guarantor	Non-Guarantor	Eliminating	Consolidated
(\$ in millions)	Corporation	Subsidiaries	Subsidiaries	Adjustments	Total
Net sales	\$ —	\$ 5,228.1	\$ 2,401.9	\$ —	\$ 7,630.0
Costs and expenses					
Cost of sales (excluding depreciation)	—	(4,370.4)	(1,883.7)	—	(6,254.1)
Depreciation and amortization	(3.2)	(151.6)	(110.7)	—	(265.5)
Selling, general and administrative	(73.9)	(192.1)	(90.8)	—	(356.8)
Business consolidation and other activities	(4.6)	0.7	14.9	—	11.0
Equity in results of subsidiaries	476.7	—	—	(476.7)	—
Intercompany license fees	161.5	(149.5)	(12.0)	—	—
	<u>556.5</u>	<u>(4,862.9)</u>	<u>(2,082.3)</u>	<u>(476.7)</u>	<u>(6,865.4)</u>
Earnings (loss) before interest and taxes	556.5	365.2	319.6	(476.7)	764.6
Interest expense	(130.3)	1.6	(20.7)	—	(149.4)
Debt refinancing costs	(8.8)	—	—	—	(8.8)
Total interest expense	<u>(139.1)</u>	<u>1.6</u>	<u>(20.7)</u>	<u>—</u>	<u>(158.2)</u>
Earnings (loss) before taxes	417.4	366.8	298.9	(476.7)	606.4
Tax provision	49.9	(139.1)	(86.6)	—	(175.8)
Equity in results of affiliates, net	—	0.8	117.2	—	118.0
Net earnings (loss) from continuing operations	467.3	228.5	329.5	(476.7)	548.6
Discontinued operations, net of tax	0.7	(68.1)	(7.5)	—	(74.9)
Net earnings (loss)	<u>468.0</u>	<u>160.4</u>	<u>322.0</u>	<u>(476.7)</u>	<u>473.7</u>
Less net earnings attributable to noncontrolling interests	—	—	(5.7)	—	(5.7)
Net earnings (loss) attributable to Ball Corporation	<u>\$ 468.0</u>	<u>\$ 160.4</u>	<u>\$ 316.3</u>	<u>\$ (476.7)</u>	<u>\$ 468.0</u>

CONDENSED, CONSOLIDATING STATEMENT OF EARNINGS

For the Year Ended December 31, 2009

	Ball	Guarantor	Non-Guarantor	Eliminating	Consolidated
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(\$ in millions)	Corporation	Subsidiaries	Subsidiaries	Adjustments	Total
Net sales	\$ —	\$ 4,549.4	\$ 2,161.0	\$ —	\$ 6,710.4
Costs and expenses					
Cost of sales (excluding depreciation)	—	(3,813.9)	(1,704.0)	—	(5,517.9)
Depreciation and amortization	(3.4)	(132.1)	(107.6)	—	(243.1)
Selling, general and administrative	(56.1)	(166.5)	(86.4)	—	(309.0)
Business consolidation and other activities	(11.1)	(9.5)	(0.8)	—	(21.4)
Gain on disposition	—	34.8	—	—	34.8
Equity in results of subsidiaries	431.3	—	—	(431.3)	—
Intercompany license fees	46.9	(43.3)	(3.6)	—	—
	<u>407.6</u>	<u>(4,130.5)</u>	<u>(1,902.4)</u>	<u>(431.3)</u>	<u>(6,056.6)</u>
Earnings (loss) before interest and taxes	407.6	418.9	258.6	(431.3)	653.8
Interest expense	(48.8)	(42.1)	(26.3)	—	(117.2)
Earnings (loss) before taxes	358.8	376.8	232.3	(431.3)	536.6
Tax provision	28.7	(136.1)	(52.4)	—	(159.8)
Equity in results of affiliates, net	—	0.7	13.1	—	13.8
Net earnings (loss) from continuing operations	387.5	241.4	193.0	(431.3)	390.6
Discontinued operations, net of tax	0.4	2.6	(5.2)	—	(2.2)
Net earnings (loss)	387.9	244.0	187.8	(431.3)	388.4
Less net earnings attributable to noncontrolling interests	—	—	(0.5)	—	(0.5)
Net earnings (loss) attributable to Ball Corporation	<u>\$ 387.9</u>	<u>\$ 244.0</u>	<u>\$ 187.3</u>	<u>\$ (431.3)</u>	<u>\$ 387.9</u>

CONDENSED, CONSOLIDATING BALANCE SHEET

December 31, 2011

(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
ASSETS					
Current assets					
Cash and cash equivalents	\$ 24.0	\$ 0.5	\$ 141.3	\$ —	\$ 165.8
Receivables, net	0.2	147.1	763.1	—	910.4
Inventories, net	—	671.7	400.8		1,072.5
Deferred taxes and other current assets	23.1	96.5	53.6	—	173.2
Total current assets	47.3	915.8	1,358.8	—	2,321.9
Property, plant and equipment, net	34.5	893.7	1,337.2		2,265.4
Investment in subsidiaries	3,612.2	353.9	78.6	(4,044.7)	—
Goodwill	—	927.0	1,320.1		2,247.1
Intangibles and other assets, net	177.1	98.1	175.0		450.2
Total Assets	<u>\$ 3,871.1</u>	<u>\$ 3,188.5</u>	<u>\$ 4,269.7</u>	<u>\$ (4,044.7)</u>	<u>\$ 7,284.6</u>

LIABILITIES AND
SHAREHOLDERS' EQUITY

Current liabilities					
Short-term debt and current portion of long-term debt	\$ 32.7	\$ —	\$ 414.7	\$ —	\$ 447.4
Accounts payable	11.4	442.1	393.8	—	847.3
Accrued employee costs	18.3	158.0	72.0	—	248.3
Other current liabilities	55.5	111.6	146.0	—	313.1
Total current liabilities	117.9	711.7	1,026.5	—	1,856.1
Long-term debt	2,320.6	0.2	375.9		2,696.7
Intercompany borrowings	(26.4)	(295.9)	322.3	—	—
Employee benefit obligations	301.6	500.1	342.0	—	1,143.7
Deferred taxes and other liabilities	(61.7)	95.6	176.2	—	210.1
Total liabilities	2,652.0	1,011.7	2,242.9	—	5,906.6
Shareholders' equity					
Convertible preferred stock	—	—	4.8	(4.8)	—
Preferred shareholders' equity	—	—	4.8	(4.8)	—
Common stock	941.7	802.0	662.0	(1,464.0)	941.7
Retained earnings	3,228.3	1,679.5	1,211.5	(2,891.0)	3,228.3
Accumulated other comprehensive earnings (loss)	(335.2)	(304.8)	(10.3)	315.1	(335.2)
Treasury stock, at cost	(2,615.7)				(2,615.7)
Common shareholders' equity	1,219.1	2,176.7	1,863.2	(4,039.9)	1,219.1
Total Ball Corporation shareholders' equity	1,219.1	2,176.7	1,868.0	(4,044.7)	1,219.1
Noncontrolling interests	—	—	158.9	—	158.9
Total shareholders' equity	1,219.1	2,176.7	2,026.9	(4,044.7)	1,378.0
Total Liabilities and Shareholders' Equity	\$ 3,871.1	\$ 3,188.4	\$ 4,269.8	\$ (4,044.7)	\$ 7,284.6

CONDENSED, CONSOLIDATING BALANCE SHEET

December 31, 2010

(\$ in millions)	Non-				
	Ball Corporation	Guarantor Subsidiaries	Guarantor Subsidiaries	Eliminating Adjustments	Consolidated Total
ASSETS					
Current assets					
Cash and cash equivalents	\$ 0.2	\$ 1.7	\$ 150.1	\$ —	\$ 152.0
Receivables, net	(0.5)	157.0	693.2	—	849.7
Inventories, net	—	763.3	320.6	—	1,083.9
Current derivative contracts	6.2	48.6	47.8	—	102.6
Deferred taxes and other current assets	12.8	78.2	26.5	—	117.5
Total current assets	18.7	1,048.8	1,238.2	—	2,305.7
Property, plant and equipment, net	29.6	893.8	1,124.8	—	2,048.2
Investment in subsidiaries	3,372.9	217.3	151.0	(3,741.2)	—
Goodwill	—	927.0	1,178.3	—	2,105.3
Noncurrent derivative contracts	—	1.6	49.3	—	50.9
Intangibles and other assets, net	176.0	127.4	114.2	—	417.6
Total Assets	\$ 3,597.2	\$ 3,215.9	\$ 3,855.8	\$ (3,741.2)	\$ 6,927.7

LIABILITIES AND
SHAREHOLDERS' EQUITY

Current liabilities					
Short-term debt and current portion of long-term debt	\$ 17.9	\$ 0.2	\$ 92.6	\$ —	\$ 110.7
Accounts payable	17.5	362.2	320.6	—	700.3
Accrued employee costs	24.7	165.1	68.4	—	258.2
Current derivative contracts	1.4	37.0	20.9	—	59.3
Other current liabilities	57.9	89.8	107.1	—	254.8
Total current liabilities	119.4	654.3	609.6	—	1,383.3
Long-term debt	2,333.5	0.4	367.7	—	2,701.6
Intercompany borrowings	(536.7)	105.3	431.4	—	—
Employee benefit obligations	197.1	419.9	346.3	—	963.3
Noncurrent derivative contracts	—	0.3	2.3	—	2.6
Deferred taxes and other liabilities	(34.1)	65.5	187.4	—	218.8
Total liabilities	2,079.2	1,245.7	1,944.7	—	5,269.6
Shareholders' equity					
Convertible preferred stock	—	—	4.8	(4.8)	—
Preferred shareholders' equity	—	—	4.8	(4.8)	—
Common stock	893.4	684.4	719.2	(1,403.6)	893.4
Retained earnings	2,829.8	1,480.8	923.8	(2,404.6)	2,829.8
Accumulated other comprehensive earnings (loss)	(82.1)	(195.0)	123.2	71.8	(82.1)
Treasury stock, at cost	(2,123.1)	—	—	—	(2,123.1)
Common shareholders' equity	1,518.0	1,970.2	1,766.2	(3,736.4)	1,518.0
Total Ball Corporation shareholders' equity	1,518.0	1,970.2	1,771.0	(3,741.2)	1,518.0
Noncontrolling interests	—	—	140.1	—	140.1
Total shareholders' equity	1,518.0	1,970.2	1,911.1	(3,741.2)	1,658.1
Total Liabilities and Shareholders' Equity	\$ 3,597.2	\$ 3,215.9	\$ 3,855.8	\$ (3,741.2)	\$ 6,927.7

CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS

For the Year Ended December 31, 2011

(\$ in millions)	Non-			
	Ball Corporation	Guarantor Subsidiaries	Guarantor Subsidiaries	Consolidated Total
Cash provided by (used in) continuing operating activities	\$ (71.3)	\$ 677.0	\$ 351.0	\$ 956.7
Cash provided by (used in) discontinued operating activities	—	(4.1)	(4.2)	(8.3)
Total cash provided by (used in) operating activities	(71.3)	672.9	346.8	948.4
Cash flows from investing activities				
Additions to property, plant and equipment	(9.9)	(164.5)	(269.4)	(443.8)
Business acquisitions, net of cash acquired	—	—	(295.2)	(295.2)

Acquisitions of equity affiliates, net of cash acquired	—	—	—	—
Cash collateral, net	—	—	—	—
Investments in and advances to affiliates	634.1	(543.1)	(91.0)	—
Other, net	(15.0)	33.8	(17.8)	1.0
Total cash provided by (used in) investing activities	609.2	(673.8)	(673.4)	(738.0)
Cash flows from financing activities				
Long-term borrowings	370.4	—	456.9	827.3
Repayments of long-term borrowings	(380.5)	(0.3)	(435.0)	(815.8)
Change in short-term borrowings	10.0	—	285.3	295.3
Proceeds from issuances of common stock	39.3	—	—	39.3
Acquisitions of treasury stock	(513.2)	—	—	(513.2)
Common dividends	(45.7)	—	—	(45.7)
Other, net	5.6	—	(9.6)	(4.0)
Cash provided by (used in) financing activities	(514.1)	(0.3)	297.6	(216.8)
Effect of exchange rate changes on cash	—	—	20.2	20.2
Change in cash and cash equivalents	23.8	(1.2)	(8.8)	13.8
Cash and cash equivalents — beginning of year	0.2	1.7	150.1	152.0
Cash and cash equivalents — end of year	\$ 24.0	\$ 0.5	\$ 141.3	\$ 165.8

CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS

For the Year Ended December 31, 2010

(\$ in millions)	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Consolidated Total
Cash provided by (used in) continuing operating activities	\$ 64.3	\$ 268.8	\$ 167.2	\$ 500.3
Cash provided by (used in) discontinued operating activities	0.4	18.8	(4.3)	14.9
Total cash provided by (used in) operating activities	64.7	287.6	162.9	515.2
Cash flows from investing activities				
Additions to property, plant and equipment	(12.1)	(106.4)	(131.7)	(250.2)
Business acquisitions, net of cash acquired	—	(25.8)	(36.2)	(62.0)
Acquisitions of equity affiliates, net of cash acquired	—	—	(63.8)	(63.8)
Proceeds from disposition, net of cash sold	—	261.5	—	261.5
Cash collateral, net	—	0.1	—	0.1

Investments in and advances to affiliates	13.4	(415.2)	401.8	—
Other, net	(17.0)	16.2	14.2	13.4
Cash provided by (used in) continuing investing activities	(15.7)	(269.6)	184.3	(101.0)
Cash provided by (used in) discontinued investing activities	—	(9.2)	—	(9.2)
Total cash provided by (used in) investing activities	(15.7)	(278.8)	184.3	(110.2)
Cash flows from financing activities				
Long-term borrowings	1,860.2	0.7	370.7	2,231.6
Repayments of long-term borrowings	(1,471.6)	(7.9)	(665.4)	(2,144.9)
Change in short-term borrowings	10.1	—	5.0	15.1
Proceeds from issuances of common stock	47.5	—	—	47.5
Acquisitions of treasury stock	(554.2)	—	—	(554.2)
Common dividends	(35.8)	—	—	(35.8)
Other, net	(16.3)	—	(2.6)	(18.9)
Cash provided by (used in) financing activities	(160.1)	(7.2)	(292.3)	(459.6)
Effect of exchange rate changes on cash	—	—	(4.0)	(4.0)
Change in cash and cash equivalents	(111.1)	1.6	50.9	(58.6)
Cash and cash equivalents — beginning of year	111.3	0.1	99.2	210.6
Cash and cash equivalents — end of year	<u>\$ 0.2</u>	<u>\$ 1.7</u>	<u>\$ 150.1</u>	<u>\$ 152.0</u>

CONDENSED CONSOLIDATING STATEMENT OF CASH FLOWS

For the Year Ended December 31, 2009

	Ball Corporation	Guarantor Subsidiaries	Non-Guarantor Subsidiaries	Consolidated Total
(\$ in millions)				
Cash provided by (used in) continuing operating activities	\$ (88.4)	\$ 301.4	\$ 265.0	\$ 478.0
Cash provided by (used in) discontinued operating activities	0.4	81.7	(0.4)	81.7
Total cash provided by (used in) operating activities	(88.0)	383.1	264.6	559.7
Cash flows from investing activities				
Additions to property, plant and equipment	(2.9)	(78.8)	(76.2)	(157.9)
Business acquisitions, net of cash acquired	—	(574.7)	—	(574.7)

Proceeds from disposition, net of cash sold	—	37.0	—	37.0
Cash collateral, net	—	(0.9)	106.2	105.3
Investments in and advances to affiliates	(383.6)	223.3	160.3	—
Other, net	(3.8)	6.6	(0.4)	2.4
Cash provided by (used in) continuing investing activities	(390.3)	(387.5)	189.9	(587.9)
Cash provided by (used in) discontinued investing activities	—	6.5	—	6.5
Total cash provided by (used in) investing activities	(390.3)	(381.0)	189.9	(581.4)
Cash flows from financing activities				
Long-term borrowings	1,111.6	—	225.1	1,336.7
Repayments of long-term borrowings	(565.1)	(1.9)	(529.8)	(1,096.8)
Change in short-term borrowings	—	—	(92.0)	(92.0)
Proceeds from issuances of common stock	31.9	—	—	31.9
Acquisitions of treasury stock	(37.0)	—	—	(37.0)
Common dividends	(37.4)	—	—	(37.4)
Other, net	(4.6)	—	—	(4.6)
Cash provided by (used in) financing activities	499.4	(1.9)	(396.7)	100.8
Effect of exchange rate changes on cash	—	—	4.1	4.1
Change in cash and cash equivalents	21.1	0.2	61.9	83.2
Cash and cash equivalents — beginning of year	90.2	(0.1)	37.3	127.4
Cash and cash equivalents — end of year	<u>\$ 111.3</u>	<u>\$ 0.1</u>	<u>\$ 99.2</u>	<u>\$ 210.6</u>

Employee Benefit Obligations (Details 5) (U.S., USD \$) In Millions, unless otherwise specified	12 Months Ended				
	Dec. 31, 2011	Dec. 31, 2010	Dec. 31, 2009	Dec. 31, 2011 Level 3	Dec. 31, 2010 Level 3
<u>Reconciliation of the U.S. Level 3 assets:</u>					
<u>Fair value of plan assets at the beginning of the period</u>	\$ 824.9	\$ 864.8	\$ 755.7	\$ 34.7	\$ 34.2
<u>Actual return on plan assets relating to assets still held at the reporting date</u>				0.9	2.1
<u>Purchases</u>				25.2	1.3
<u>Sales</u>				(4.9)	(2.9)
<u>Fair value of plan assets at the end of the period</u>	\$ 824.9	\$ 864.8	\$ 755.7	\$ 55.9	\$ 34.7

**Property, Plant and
Equipment (Tables)**

**12 Months Ended
Dec. 31, 2011**

Property, Plant and Equipment

<u>Schedule of property, plant and equipment</u>	<u>(\$ in millions)</u>	<u>2011</u>	<u>2010</u>
Land	\$ 89.4	\$ 95.0	
Buildings	881.3	848.7	
Machinery and equipment	3,235.2	2,945.6	
Construction in progress	291.4	237.8	
	4,497.3	4,127.1	
Accumulated depreciation	(2,231.9)	(2,078.9)	
	<u>\$2,265.4</u>	<u>\$2,048.2</u>	

Taxes on Income

**12 Months Ended
Dec. 31, 2011**

Taxes on Income

Taxes on Income

13. Taxes on Income

The amount of earnings before income taxes is:

(\$ in millions)	2011	2010	2009
U.S.	\$ 313.6	\$ 319.3	\$ 309.2
Foreign	346.2	287.1	227.4
	<u>\$ 659.8</u>	<u>\$ 606.4</u>	<u>\$ 536.6</u>

The provision for income tax expense is:

(\$ in millions)	2011	2010	2009
Current			
U.S.	\$ 61.3	\$ 63.5	\$ 86.6
State and local	15.0	11.6	15.9
Foreign	96.6	80.1	76.9
Total current	<u>172.9</u>	<u>155.2</u>	<u>179.4</u>
Deferred			
U.S.	48.0	18.2	5.6
State and local	7.7	2.3	(0.1)
Foreign	(27.3)	0.1	(25.1)
Total deferred	<u>28.4</u>	<u>20.6</u>	<u>(19.6)</u>
Tax provision (a)	<u>\$ 201.3</u>	<u>\$ 175.8</u>	<u>\$ 159.8</u>

(a) Amounts do not include tax benefits (expense) related to discontinued operations of \$1.5 million, \$30.5 million and \$(3.0) million in 2011, 2010 and 2009, respectively.

The income tax provision recorded within the consolidated statements of earnings differs from the provision determined by applying the U.S. statutory tax rate to pretax earnings as a result of the following:

(\$ in millions)	2011	2010	2009
Statutory U.S. federal income tax	\$ 230.9	\$ 212.2	\$ 187.8
Increase (decrease) due to:			
Foreign tax rate differences	(46.3)	(26.0)	(26.0)
State and local taxes, net	14.0	13.1	10.7
U.S. taxes on foreign earnings, net of tax credits	17.7	13.4	16.6
Manufacturing deduction	(6.5)	(9.7)	(4.0)
Basis differences for asset sales	(5.0)	—	(8.5)
Uncertain tax positions, including interest	4.7	3.3	(2.6)
Company and trust-owned life insurance	(1.6)	(4.6)	(5.4)
Change in foreign subsidiary tax status (a)	—	(8.0)	—
Worldwide debt refinancing (a)	—	(11.8)	—
Other, net	(6.6)	(6.1)	(8.8)
Provision for taxes	<u>\$ 201.3</u>	<u>\$ 175.8</u>	<u>\$ 159.8</u>
Effective tax rate expressed as a percentage of pretax earnings	<u>30.5%</u>	<u>29.0%</u>	<u>29.8%</u>

(a) For 2010, the decrease in tax is net of a provision for uncertain tax positions and any applicable impact to the U.S. manufacturing deduction.

The increase in the 2011 full year effective income tax rate of 30.5 percent as compared to 2010 of 29.0 percent was primarily due to significant discrete period tax benefits in 2010 not recurring in 2011 related to a change in entity status of a foreign subsidiary and the 2010 world-wide debt refinancing. The impact of these two non-recurring items was partially offset by a lower 2011 effective income tax rate on foreign earnings, primarily related to the inclusion of a full year of Brazil's results and the acquisition of Aerocan, both of which have income tax holidays.

The 2010 effective rate of 29.0 percent, as compared to 2009, included the accrual of a tax benefit for a change in the tax status of a foreign investment, a benefit related to the refinancing of the company's senior credit facilities and an increased U.S. manufacturing tax benefit, offset by a higher 2010 provision for uncertain tax positions and a tax benefit realized in 2009 on the sale of shares in a stock investment as a result of a basis difference.

In 2005 Ball's Serbian subsidiary was granted a tax holiday. Under the terms of the holiday, the earnings of this subsidiary are exempt from income taxation for a period of 10 years beginning in the first year the Serbian subsidiary had taxable earnings. As of December 31, 2011, four years of the tax holiday remain. In 2010, the Serbian subsidiary was granted a tax credit equal to 80 percent of additional local investments. The credit may be used to offset tax on earnings not covered by the initial tax holiday and has a 10-year life beginning in 2010. Pursuant to the additional investment in Ball's Brazilian joint venture as discussed in Note 3, Ball has included the impact of a Brazilian tax holiday. Under the terms of the holiday, which expires in 2018, a certain portion of Brazil's annual earnings receive a 19 percent tax exemption. In January 2011, Ball acquired Aerocan (see Note 3), which has its primary operations in the Czech Republic. Aerocan is subject to a tax holiday which began in 2009. The tax holiday provides foreign annual abatement of tax not to exceed \$22 million over its 10 year term. At December 31, 2011, the remaining tax holiday is \$14 million.

Due to the U.S. tax status of certain of Ball's subsidiaries in Canada and the PRC, the company annually provides U.S. taxes on foreign earnings in those subsidiaries, net of any estimated foreign tax credits. In 2010, Ball increased its economic interest in its Brazilian joint venture, and due to the nature of the investment, Ball provides deferred taxes on the portion of undistributed earnings of the Brazil investment related to this incremental investment. Net U.S. taxes provided for Brazil, Canada and PRC earnings in 2011, 2010 and 2009 were \$17.7 million, \$13.4 million and \$16.6 million, respectively. Management's intention is to indefinitely reinvest undistributed earnings of Ball's remaining foreign investments and, as a result, no U.S. income or federal withholding tax provision has been made. It is not practical to estimate the additional taxes that may become payable upon the eventual remittance of these foreign earnings; however, repatriation of these earnings would result in a relatively high incremental tax rate.

Net income tax payments were \$150.3 million, \$146.0 million and \$200.4 million in 2011, 2010 and 2009, respectively.

The significant components of deferred tax assets and liabilities at December 31 were:

(\$ in millions)	2011	2010
Deferred tax assets:		
Deferred compensation	\$ 94.8	\$ 90.6
Accrued employee benefits	116.3	124.4
Plant closure costs	7.6	11.5
Accrued pensions	152.0	105.6
Inventory and other reserves	28.7	22.1
Net operating losses and other tax attributes	57.7	58.5
Unrealized losses on currency exchange and derivative transactions	35.4	5.7

Other	21.3	21.1
Total deferred tax assets	513.8	439.5
Valuation allowance	(53.0)	(55.3)
Net deferred tax assets	460.8	384.2
Deferred tax liabilities:		
Depreciation	(251.0)	(220.9)
Goodwill and other intangible assets	(124.3)	(104.1)
Unrealized gains on derivative transactions	(2.3)	(40.8)
Unrealized gains on equity securities	—	(6.6)
Other	(32.9)	(25.1)
Total deferred tax liabilities	(410.5)	(397.5)
Net deferred tax asset (liability)	\$ 50.3	\$ (13.3)

At December 31, 2011 and 2010, the net deferred tax asset (liability) was included in the consolidated balance sheets as follows:

(\$ in millions)	2011	2010
Deferred taxes and other current assets	\$ 102.4	\$ 60.9
Intangibles and other assets, net	29.7	34.6
Other current liabilities	(1.6)	(22.0)
Deferred taxes and other liabilities	(80.2)	(86.8)
Net deferred tax asset	\$ 50.3	\$ (13.3)

At December 31, 2011, Ball Packaging Europe and its subsidiaries had net operating loss carryforwards, with no expiration date, of \$40.5 million with a related tax benefit of \$9.8 million. Ball's Canadian subsidiaries had net operating loss carryforwards, with no expiration date, of \$67.5 million with a related tax benefit of \$15.5 million. In addition, Ball's Argentine subsidiary had a net operating loss carryforward of \$3.3 million, expiring in 2013 and 2014, with a related tax benefit of \$1.1 million. Due to the uncertainty of ultimate realization, the Europe tax benefit has a valuation allowance of \$8.0 million, and the Canadian and Argentine benefits have been fully offset by valuation allowances. The company also had \$0.5 million of miscellaneous tax attributes with no valuation allowance due to expected realization. At December 31, 2011, the company had foreign tax credit carryforwards of \$30.4 million expiring between 2015 and 2020; however, due to the uncertainty of realization of the entire foreign tax credit, a valuation allowance of \$28.4 million has been applied to reduce the carrying value to \$2.0 million.

A rollforward of the unrecognized tax benefits related to uncertain income tax positions at December 31 follows:

(\$ in millions)	2011	2010	2009
Balance at January 1	\$ 60.1	\$ 45.9	\$ 48.8
Additions based on tax positions related to the current year	1.1	14.5	9.4
Additions for tax positions of prior years	10.1	6.7	5.6
Reductions for settlements	—	—	(9.2)
Reductions due to lapse of statute of limitations	(1.5)	(3.5)	(8.4)
Effect of foreign currency exchange rates	(1.0)	(3.5)	(0.3)
Balance at December 31	<u>\$ 68.8</u>	<u>\$ 60.1</u>	<u>\$ 45.9</u>
Balance sheet classification:			
Other current liabilities	\$ 18.0	\$ 1.7	\$ 4.2
Deferred taxes and other liabilities	50.8	58.4	41.7
Total	<u>\$ 68.8</u>	<u>\$ 60.1</u>	<u>\$ 45.9</u>

The annual provisions for income taxes included tax expense of \$4.7 million in 2011, tax expense of \$15.5 million in 2010 and a tax benefit of \$2.6 million in 2009.

At December 31, 2011, the amount of unrecognized tax benefits that, if recognized, would reduce tax expense was \$68.8 million. Within the next 12 months, it is reasonably possible that unrecognized tax benefits may decrease by \$18.0 million as a result of the expiration of various statutes of limitation. The company or one of its subsidiaries files income tax returns in the U.S. federal, various states and foreign jurisdictions. With a few exceptions, the company is no longer subject to U.S. federal, state and local or foreign examinations by tax authorities for years prior to 2005. The company's significant non-U.S. filings are in Germany, France, the United Kingdom, the Netherlands, Poland, Serbia, the PRC, Canada, Brazil, Czech Republic and Argentina. At December 31, 2011, the company had ongoing examinations by tax authorities in the U.S., Germany, the United Kingdom and Canada, for which adequate provision has been made.

The company recognizes the accrual of interest and penalties related to unrecognized tax benefits in income tax expense. Ball recognized \$3.1 million, \$2.5 million and \$3.5 million of additional income tax expense in 2011, 2010 and 2009, respectively, for potential interest on these items. At December 31, 2011 and 2010, the accrual for uncertain tax positions included potential interest expense of \$12.1 million and \$9.1 million, respectively. No penalties have been accrued.